

## PREVENTATIVE MAINTENANCE SCHEDULE

- 1) Check all cables.
- 2) Check machine operation; ask for any customer reported faults.
- 3) Inspect & lube gear train side inc. motor shaft worm screw.
- 4) Remove brushes and check axles, complete wear indicator on service report.
- 5) Check electrical side casting and lube bronze bush etc.
- 6) Check alignment of machine.
- 7) Inspect drum for wear.
- 8) Check handle rivets and screws lube spring connectors.
- 9) Pump unit:
  - Check all hoses
  - Inspect filter, change as necessary
  - Clean jet (lube K series)
- 10) Check Clean Water and Waste Water trays, inspect stripper blade  
And warning label.
- 11) Complete Earth continuity check or full Portable Appliance Test (PAT)  
If scheduled. (A full PAT test must be completed if electrical work is carried out)
- 12) Run machine to test for full functionality, record findings and work carried out on Service  
Report. (Machine condition report to be completed on all service visits)

**Note: This schedule applies only to on-site repairs and regular planned maintenance visits (manufacturer recommended at 5 monthly intervals). Major repairs/overhauls are carried out at Rotowash Workshops, not at customer premises and are subject to Workshop Labour Charge (See FIELD AND WORKSHOP SERVICE CHARGES Form: R44-9)**

Rotowash Ltd 2016