

PipePlus+

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Tel : 01202 625 622

NET MERCHANT PRICE LIST

5 LAYER PLASTIC BARRIER PIPE (WHITE & GREY PE-RT)

With integral oxygen barrier (dual skin)

GREY PUSH IN PLASTIC FITTINGS

WHITE DEMOUNTABLE PLASTIC FITTINGS

HEATING CONTROLS

PIPE FIXINGS

**UNDERFLOOR HEATING
(please ask for separate brochure)**

NEXT DAY DELIVERY

Visit us at www.pipeplus-uk.com

1st May 2014

Pipe Plus+

THE ORIGINAL LAY FLAT PIPE

Pipeplus (UK) Limited is an independent company and have been supplying Plastic Barrier Pipe and Fittings to the UK plumbing and heating industry since 2001. We at **PipePlus+** always endeavour to provide a friendly and efficient service with a **NEXT DAY DELIVERY** if ordered by 14.30 hrs.

We not only supply Barrier Pipe and fittings, we have a full range of **Sanitary and Radiator Manifolds, Controls and Pipe Fixings** plus we **Design and Supply Wet Underfloor Heating Systems and Components**, complete with full pipe layout diagrams and installation instructions.

BARRIER PIPE

PipePlus+ only sell barrier pipe which is manufactured especially for us in the EU by a specialist pipe manufacturer with over 25 years experience and a production capacity of some 50 million metres a year.

PipePlus+ is a PE-RT plastic composite pipe having an Integral Oxygen Barrier and is suitable for Sanitary, Hot Water and Vented Central Heating Systems including Underfloor.

PipePlus+ barrier pipe complies with all common standards and guidelines in their respective fields of applications plus we will guarantee our pipe with the majority of UK manufacturers of push-on and demountable plumbing fittings (contact us for details). The PE-RT material used to manufacture our 10mm, 15mm, 22mm and 28mm pipe has **WRAS** approval.

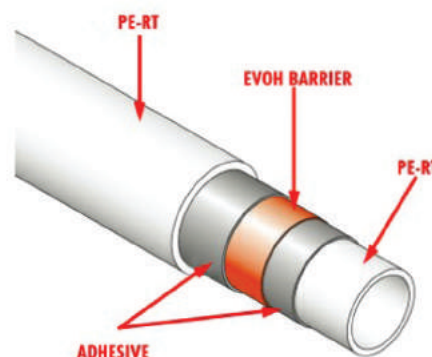


PipePlus+ hold extensive stocks of both Grey and White Pipe in 10mm, 15mm, 16mm, 22mm & 28mm diameters, available in straight lengths and a comprehensive range of coil and drum sizes. In addition we can manufacture to your own specifications of diameters from 6mm to 40mm, wall thickness, straight lengths, coils and drums, colour and own printing on the pipe.

This is a 5 - layer PERT composite pipe where the Oxygen Barrier (EVOH) has been placed into the centre of the pipe construction.

Prevention of the oxygen diffusion up to 80°C
TWICE THE BRITISH STANDARDS
(BS 7291 requires 40°C only).

Oxygen permeability approximately 0.01g/(m³d)
10 TIMES GREATER THAN BS 7291



Peace of mind > We provide security for you because **PipePlus+** barrier pipe comes with a **10 year insurance cover** and an additional **50 YEAR MANUFACTURERS' WARRANTY**

GREY BARRIER PIPE

STRAIGHT LENGTHS



Product Code	Ø mm	Length Metres	Pack Quantity
G15PP3	15	3	20 *
G22PP3	22	3	20 *
G28PP3	28	3	5 *

* PACK QUANTITIES ONLY *

'Easily' COILED LENGTHS



Product Code	Ø mm	Length Metres	Pack Quantity
G10PP25	10	25	6
G10PP50	10	50	6
G10PP100	10	100	2
G15PP25	15	25	8
G15PP50	15	50	2
G15PP100	15	100	2
G15PP150	15	150	1
G22PP25	22	25	2
G22PP50	22	50	1
G28PP25	28	25	2

WHITE BARRIER PIPE

STRAIGHT LENGTHS



Product Code	Ø mm	Length Metres	Pack Quantity
W15PP3	15	3	20 *
W22PP3	22	3	20 *
W28PP3	28	3	5

* PACK QUANTITIES ONLY *

'Easily' COILED LENGTHS



Product Code	Ø mm	Length Metres	Pack Quantity
W10PP25	10	25	6
W10PP50	10	50	6
W10PP100	10	100	2
W15PP25	15	25	8
W15PP50	15	50	2
W15PP100	15	100	2
W15PP150	15	150	1
W22PP25	22	25	2
W22PP50	22	50	1
W28PP25	28	25	2
<i>New</i> W28PP50	28	50	2

[See our Underfloor Heating Brochure for our full range of 'ExtraEasiLay' Barrier Pipe \(16mm\)](#)

GREY PUSH-ON PLASTIC PLUMBING FITTINGS

AENOR

WRAS



KIWA

CERTIF

All **PipePlus+** fittings complete with pipe support sleeves are sealed in individual bags to keep out the ingress of any dirt particles that may impede the efficient operation of the fitting prior to installation and also ensuring that there is always the correct number of inserts, which serves as a useful reminder that they should always be fitted when connecting to plastic pipe.

MAKING A CONNECTION, DISMANTLING

Cutting the Pipe > Always ensure that the correct cutters are used and that the pipe is cut square.

A slight rotation of the pipe will assist this process.

Never use a hacksaw.

Joining the Pipe to a *PipePlus+* Fitting >



FREE

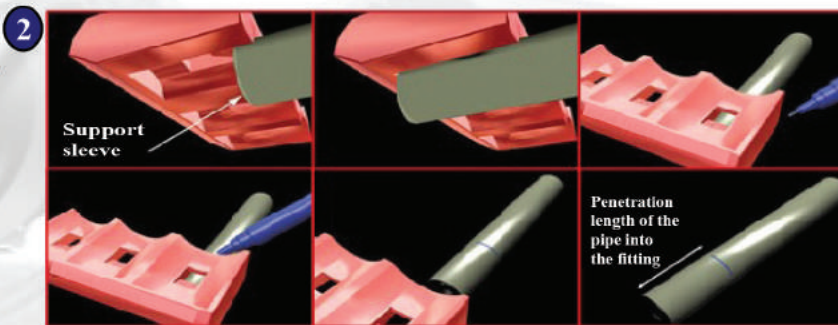
TEMPLATE TO MARK PIPE
FOR PUSH-FIT FITTINGS

ESSENTIAL for correct assembly

PipePlus+

Code: PIPETEMPLATE

1 Although every fitting is individually checked during the packing process, a visual check is advised to ensure that all the components are in the correct order. The cap should be hand tight only



It is **ESSENTIAL** to mark the pipe using the template to be sure of assembling the joint correctly.

3 The outside of the pipe and fitting must be cleaned prior to inserting the pipe into the fitting.

4 The pipe support sleeve is an essential component of the joint and needs to be inserted into the plastic pipe. However this component is not required when using copper pipe.



5 The pipe is inserted into the fitting until it coincides with the line marked by the pen. Thus, just by looking we can check that they are properly joined.



6 A quick tug on the pipe will confirm that the pipe is fully inserted into the fitting past the grab ring. This does not mean that the pipe is inserted fully as this can only be confirmed by marking the pipe prior to insertion.

Under NO circumstances should the fitting be removed and reused. The grab ring MUST BE replaced before re-using.

If the pipe is removed from the fitting by removing the nut and thus withdrawing the component parts, then under no circumstances must it be reused without first replacing the grab ring. As by removing the existing grab ring the angle of the teeth would be altered, it is a certainty that the joint would fail.

It is also essential that when reassembling a fitting with a new grab ring it is essential that all the component parts are in place in the right order and sitting square. If the grab ring is at an angle the fitting will fail.

THESE FITTINGS MUST NEVER BE PUT UNDER SCREED

GREY PUSH-ON FITTINGS

STRAIGHT COUPLER (complete with pipe support sleeves)



Product Code	Ø mm	Box Quantity
G10COU	10	20
G15COU	15	60
G16COU	16	50
G22COU	22	35
G28COU	28	20

90° ELBOW (complete with pipe support sleeves)



Product Code	Ø mm	Box Quantity
G10ELB	10	20
G15ELB	15	50
G16ELB	16	50
G22ELB	22	35
G28ELB	28	20

90° STEM ELBOW (complete with pipe support sleeve)



Product Code	Ø mm	Box Quantity
G15STELB	15	50

EQUAL TEE (complete with pipe support sleeves)



Product Code	Ø mm	Box Quantity
G10TEE	10	20
G15TEE	15	35
G16TEE	16	35
G22TEE	22	25
G28TEE	28	12

END REDUCED TEE (complete with pipe support sleeves)



Product Code	Ø mm	Box Quantity
G151015TEE	15x10x15	20
G221522TEE	22x15x22	30
G282228TEE	28x22x28	15

BRANCH REDUCED TEE (complete with pipe support sleeves)



Product Code	Ø mm	Box Quantity
G151510TEE	15x15x10	20
G222210TEE	22x22x10	20
G222215TEE	22x22x15	30
G282822TEE	28x28x22	15

BRANCH AND ONE END REDUCED TEE (complete with pipe support sleeves)



Product Code	Ø mm	Box Quantity
G151010TEE	15 x 10 x 10	20
G221515TEE	22 x 15 x 15	30
G282222TEE	28 x 22 x 22	20

GREY PUSH-ON FITTINGS (continued)

MALE-FEMALE SOCKET REDUCER (complete with pipe support sleeve)



Product Code	Ø mm	Box Quantity
G1510SRE	15 x 10	20
G2215SRE	22 x 15	70
G2822SRE	28 x 22	40

FEMALE MALE SOCKET REDUCER (complete with pipe support sleeve)



Product Code	Ø mm	Box Quantity
G1615SRE	16 X 15	20

STRAIGHT REDUCER

(complete with pipe support sleeves)



Product Code	Ø mm	Box Quantity
G2215COU	22 x 15	20

STRAIGHT TAP CONNECTOR (complete with pipe support sleeve)



Product Code	Ø mm	Box Quantity
G1512STC	15 x 1/2"	40
G2234STC	22 x 3/4"	35

BENT TAP CONNECTOR

(complete with pipe support sleeve)



Product Code	Ø mm	Box Quantity
G1512BTC	15 x 1/2"	40

BRASS MALE ADAPTOR

(complete with pipe support sleeve)



Product Code	Ø mm	Box Qty
G1512BMA	15 x 1/2"	20
G2234BMA	22 x 3/4"	20

PLASTIC MALE ADAPTOR

(complete with pipe support sleeve)



Product Code	Ø mm	Box Qty
G1512PMA	15 x 1/2"	20

BRASS FEMALE ADAPTOR

(complete with pipe support sleeve)



Product Code	Ø mm	Box Qty
G1512BFA	15 x 1/2"	20
G2234BFA	22 x 3/4"	20

PLASTIC FEMALE ADAPTOR (complete with pipe support sleeves)



Product Code	Ø mm	Box Qty
G1512PFA	15 x 1/2"	20

MALE ADAPTOR FOR FITTINGS




Product Code	Ø mm	Box Qty
G1512MAF	15 x 1/2"	20
G2234MAF	22 x 3/4"	20


FEMALE ADAPTOR FOR FITTINGS



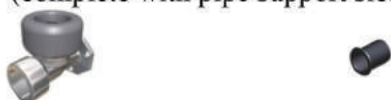
Product Code	Ø mm	Box Qty
G1512FAF	15 x 1/2"	20
G2234FAF	22 x 3/4"	20


GREY PUSH-ON FITTINGS (continued)


STOPCOCK (complete with pipe support sleeves)	Product Code	Ø mm	Box Qty
	G15STCK	15	15
	G22STCK	22	10


SHUT OFF VALVE (complete with pipe support sleeves)	Product Code	Ø mm	Box Qty
	G15SOV	15	25


APPLIANCE VALVE - does hot and cold (complete with pipe support sleeve)	Product Code	Ø mm	Box Qty
	G1534APP (blue)	15 x 3/4"	25
	G1534APP (red)	15 x 3/4"	25


BRASS WALL PLATE ELBOW (complete with pipe support sleeves)	Product Code	Ø mm	Box Qty
	B1512WPE	15 x 1/2"	10


TANK CONNECTOR (complete with pipe support sleeves)	Product Code	Ø mm	Box Qty
	G1512TAN	15 x 1/2"	20
	G2234TAN	22 x 3/4"	20

STOP END (complete with pipe support sleeves)	Product Code	Ø mm	Box Quantity
	G15STO	15	50
	G22STO	22	20

SPIGOT DRAINCOCK	Product Code	Ø mm	Box Qty
	B15SPIG	15	10

PIPE SUPPORT SLEEVE	Product Code	Ø mm	Box Qty
	G10SLE	10	20
	G15SLE	15	50
	G22SLE	22	50
	G28SLE	28	20

BLANKING CAP	Product Code	Ø mm	Box Qty
	G10BLA	10	20
	G15BLA	15	10
	G22BLA	22	10
	G28BLA	28	10

REPAIR KIT (Grab Ring, 'O' Ring & Spacer)	Product Code	Ø mm	Box Quantity
	G15RPK	15	20
	G22RPK	22	20

WHITE DEMOUNTABLE PLASTIC PLUMBING FITTINGS

WRAS approved



WRAS approved

All **PipePlus+** fittings complete with pipe support sleeves are sealed in individual bags to keep out the ingress of any dirt particles that may impede the efficient operation of the fitting prior to installation and also ensuring that there is always the correct number of inserts, which serves as a useful reminder that they should always be fitted when connecting to plastic pipe.

MAKING A CONNECTION, DISMANTLING

Cutting the Pipe > Always ensure that the correct cutters are used and that the pipe is cut square.

A slight rotation of the pipe will assist this process.

Never use a hacksaw.

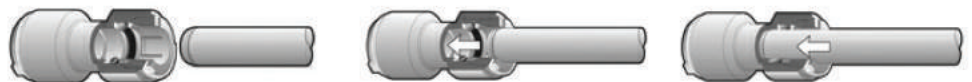
1 Although every fitting is individually checked during the packing process, a visual check is advised to ensure that all the components are correctly assembled

2 The outside of the pipe and fitting must be cleaned prior to inserting the pipe into the fitting.

3 The pipe support sleeve is an essential component of the joint and needs to be inserted into the plastic pipe. However this component is not required when using copper pipe.



4 Push the pipe in firmly into the fitting past the 'O' ring until it reaches the stop point, we suggest that you mark the insert depth on the pipe prior to insertion



5 Please make sure that the collet clip supplied is fitted

6 Pull firmly on the pipe away from the fitting to check correct assembly of the joint

5 Dismantling

To remove the fitting from the pipe first remove the collet clip and then push and hold the collet square against the fitting body and pull the pipe from the fitting.



THESE FITTINGS MUST NEVER BE PUT UNDER SCREED

WHITE DEMOUNTABLE PLASTIC PLUMBING FITTINGS

STRAIGHT COUPLER

(complete with collet clips and pipe support sleeves)



Product Code	Ø mm	Box Quantity
W10COU	10	20
W15COU	15	60
W22COU	22	35

90° ELBOW

(complete with collet clips and pipe support sleeves)



Product Code	Ø mm	Box Quantity
W10ELB	10	20
W15ELB	15	50
W22ELB	22	35

90° STEM ELBOW

(complete with collet clips & pipe support sleeve)



Product Code	Ø mm	Box Quantity
W10STELB	10	20
W15STELB	15	50

EQUAL TEE

(complete with collet clips & pipe support sleeves)



Product Code	Ø mm	Box Quantity
W10TEE	10	20
W15TEE	15	35
W22TEE	22	25

UNEQUAL TEE

complete with collet clips and pipe support sleeves)



Product Code	Ø mm	Box Quantity
W151010TEE	15 x 10 x 10	20
W151510TEE	15 x 15 x 10	20
W222210TEE	22 x 22 x 10	20
W222215TEE	22 x 22 x 15	30

STRAIGHT REDUCER

(complete with collet clips and pipe support sleeves)



Product Code	Ø mm	Box Quantity
W1510COU	15 x 10	20
W2215COU	22 x 15	20

STRAIGHT TAP CONNECTOR

(complete with collet clips and pipe support sleeve)



Product Code	Ø mm	Box Quantity
W1512STC	15 x 1/2"	40
W1534STC	15 X 3/4"	35
W2234STC	22 x 3/4"	35

BENT TAP CONNECTOR

(complete with collet clips and pipe support sleeve)



Product Code	Ø mm	Box Quantity
W1512BTC	15 x 1/2"	40

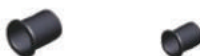
STOP END

(complete with collet clips and pipe support sleeve)



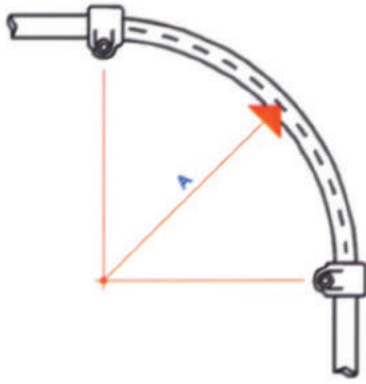
Product Code	Ø mm	Box Quantity
W10STO	10	20
W15STO	15	50
W22STO	22	20

PIPE SUPPORT SLEEVES



Product Code	Ø mm	Pack Quantity
W15SLE	15	50
W22SLE	22	20

FLEXIBILITY COMPARISONS WITH OTHER BARRIER PIPE



From the table below it is possible to show that with 15mm pipe, **PipePlus+** is nearly twice as flexible as Polybutylene and over twice as flexible as Cross Linked Polyethylene

PipePlus+ 'Easilay' pipe springs back less than polybutylene or PEX when uncoiled

Nominal Diameter Ø (mm)	10	15	22	28
PipePlus+ PERT A (mm)	50	75	176	224
Polybutylene A (mm)	80	120	176	224
PEX A (mm)	100	175	225	300

Pipe Bending Radius

10 - 18mm 5 x d
 20 - 32mm 8 x d
 (d = outer diameter of pipe)

System Testing (pipes and fittings)

1. Fill the circuit
 2. Completely drain the high part of the system.
- Why?** To avoid air bubbles that could generate increased pressure when the boiler is fired and thus risking the chance of a burst pipe.
- Caution!** It is essential to remove all air from the system.
3. With the water at no more than 20°C increase the pressure up to 7 BAR for 30 seconds, This is to ensure that the grab ring is firmly attached to the pipe.
 4. Go on increasing the pressure to 20 BAR maintaining it for one hour, this will detect possible incorrect joints.
 5. Decrease pressure to normal and ensure system functions correctly.

System Testing (Underfloor Heating)

Prior to the laying of the screed, the heating circuits shall be checked for leaks by means of a water pressure test. The test pressure is to be twice the working pressure with a minimum of 6 bar. During the laying of the screed, this pressure shall be applied to the pipes.

Connection to Boilers

Although the majority of modern boilers incorporate a high limit thermostat, residual heat can be conducted by the heat exchanger and **PipePlus+** therefore recommend a minimum of 1 metre from the boiler casing should be run in copper pipe.

Connection to Capillary Fittings

It is better to make any solder joints prior to connecting **PipePlus+** to the system and then we recommend a minimum run of 350mm of copper pipe between the solder joint and a **PipePlus+** fitting.

Electrical Continuity

PipePlus+ does not conduct electricity and in general requires less equipotential bonding but the installer should check all aspects with the current IEE regulations. Where **PipePlus+** replaces a section of metal pipe which may be used for earthing or bonding, then this section should have continuity of bonding reinstated.

Recommended Clip Spacing

Pipe Diameter	Horizontal Run	Vertical Run
10 - 15mm	300mm	500mm
22mm	500mm	800mm
28mm	800mm	1,000mm

Fault Finding (common problems)

Problem > Pipe comes out of fitting

Probable Causes :

- The pipe has not been fully inserted into the fitting, through the 'O' ring and grab ring
 - The fitting has been dismantled and the grab ring not replaced
- The fitting has been dismantled and the component parts replaced either in the wrong order or with part(s) missing.

Problem >The joint weeps

Probable Causes:


- 'O' ring has been damaged, usually by a burred copper pipe
- Fitting may be connected to imperial copper pipe

Problem > Burst or Melted Pipe


Probable Causes :


- Polyethylene Raised Temperature has a melting point of 122°C and the pipe will burst if this temperature is exceeded, This would normally be by direct contact with a blow torch or flue pipe or by water or steam within the system reaching temperature in excess of the normal safety and design levels.


PIPE CLIPS & ACCESSORIES


WHITE SINGLE PIPE CLIP LOCK	Product Code	Ø mm	Bag Quantity
	W15SCL	15	100
	W22SCL	22	100
	W28SCL	28	100

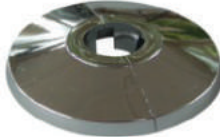
WHITE DOUBLE PIPE CLIP LOCK	Product Code	Ø mm	Bag Quantity
	W15DCL	15	50
	W22DCL	22	50
	W28DCL	28	50


WHITE SINGLE OPEN PIPE CLIP	Product Code	Ø mm	Bag Quantity
	W15SOC	15	100
	W22SOC	22	100
	W28SOC	28	100

WHITE DOUBLE OPEN PIPE CLIP	Product Code	Ø mm	Bag Quantity
	W15DOC	15	50
	W22DOC	22	50
	W28DOC	28	50

SUPPORT POSTS	Product Code	Ø mm	Box Quantity
	W15SP	15	100
	W22SP	22	100

WHITE PIPE COLLAR	Product Code	Ø mm	Box Quantity
	W10PC	10	25
	W15PC	15	25
	W22PC	22	25
	W28PC	28	25

CHROME PIPE COLLAR	Product Code	Ø mm	Box Quantity
	C10PC	10	25
	C15PC	15	25
	C22PC	22	25

WHITE MASONRY NAIL PIPE CLIP	Product Code	Ø mm	Box Quantity
	W16NPC	15/16	100
	W22NPC	22	100

HEATING CONTROLS

CENTRAL HEATING PROGRAMMERS / TIMESWITCHES



Product Code	Description	Pack Qty	£ each
TH0470	Digital Single Channel Timeswitch 24Hr, 5/2 Day or 7 Day Volt Free/240V	1	



TH0472	Digital Two Channel Programmer 24Hr, 5/2 Day or 7 Day Volt Free/240V	1	
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ELECTROMECHANICAL ROOM THERMOSTAT



Product Code	Description	Pack Qty
AST01	240V ,16A	1

DIGITAL ROOM THERMOSTAT



Product Code	Description	Pack Qty
DRT1	Volt free, 230V, 5/3.5A	1
DRT6	230V, 16/5A, Remote Sensor	1

DIGITAL PROGRAMMABLE ROOM THERMOSTAT



Product Code	Description	Pack Qty
DRT2	5 + 1 + 1 day, Volt Free. /240V, 10A	1

LCD PROGRAMMABLE ROOM THERMOSTAT



Product Code	Description	Pack Qty
DRT5	7 day, /230V, 16/5A, Remote Sensor	1

TOUCH SCREEN PROGRAMMABLE ROOM THERMOSTAT



Product Code	Description	Pack Qty
TDRT1	7 day, /230V, 16/5A. Remote Sensor	1

WIRELESS DIGITAL ROOM THERMOSTAT



Product Code	Description	Pack Qty
DRF1	Volt Free. /240V, 10A	1

DIGITAL PROGRAMMABLE WIRELESS ROOM THERMOSTAT



Product Code	Description	Pack Qty
DRF2	5 + 1 + 1 day, Volt Free. /240V, 10A	1

LCD PROGRAMMABLE WIRELESS ROOM THERMOSTAT



Product Code	Description	Pack Qty
DRF3	5 + 1 + 1 day, Volt Free. /240V, 10A	1

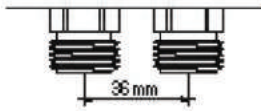
LCD PROGRAMMABLE WIRELESS ROOM THERMOSTAT



Product Code	Description	Pack Qty
DRF4	7 or 5 + 1 + 1 day, Volt Free. /240V, 10A	1

SANITARY MANIFOLDS

Nickel-plated brass with taps. 24 x 19 threaded outlets



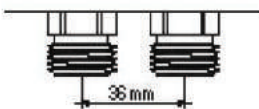
Please order two rails,
one for hot and one for cold

Maximum operating pressure : 10 bar
Maximum operating temperature : 110°C

Product Code	Size	Ways	Pack Quantity
SANMO2	3/4"	2	1
SANMO3	3/4"	3	1
SANMO4	3/4"	4	1
SANMO5	3/4"	5	1
SANMO6	3/4"	6	1
SANMO7	3/4"	7	1
SANMO8	3/4"	8	1
SANMO9	3/4"	9	1
SANM10	3/4"	10	1
SANM11	3/4"	11	1
SANM12	3/4"	12	1

RADIATOR MANIFOLDS

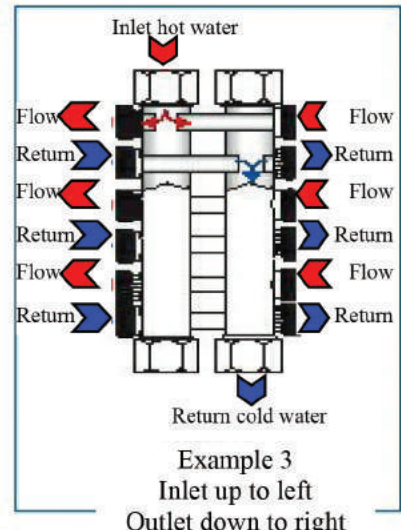
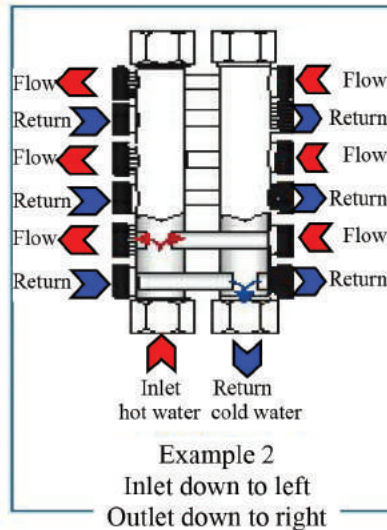
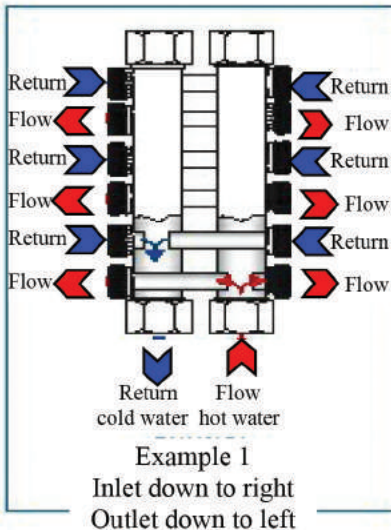
Nickel-plated mixer steel co-planar manifold, 24 x 19 threaded outlets



A single piece design, with flow and return connections cross linking through the opposite rail, without mixing the water. They are physically smaller than conventional manifolds both in depth and width and can be fitted horizontally.

Maximum operating pressure : 10 bar
Maximum operating temperature : 110°C

Product Code	Size	Ways	Pack Quantity
MIXM3422	3/4"	2 x 2	1
MIXM3444	3/4"	4 x 4	1
MIXM3466	3/4"	6 x 6	1
MIXM3488	3/4"	8 x 8	1
MIXM341010	3/4"	10 x 10	1



MANIFOLD ACCESSORIES

MANIFOLD COUPLING SET

(nut + ring + insert)



Product Code	Diameter mm	Pack Quantity
COUP1517	15mm	2

27mm SPANNER



Product Code	Diameter	Pack Quantity
SPA27	Up to 18mm	1

BLANKING PLUGS



Product Code	Diameter mm	Pack Quantity
BLPLUG34M	3/4" male blanking plug with o-ring seal	1
BLPLUG1M	1" male blanking plug with o-ring seal	1

PLASTIC BRACKET SUPPORT KITS



Product Code	Description	Size	Pack Quantity
BSKT34	For Sanitary Manifolds	3/4"	10 pairs
BSKT1	For Sanitary Manifolds	1	10 pairs
BSKM34	For Mixer Manifolds	3/4"	10 pairs

ALUMINIUM SLIDER RAIL FOR BRACKET SUPPORT KITS



Product Code	Description	Size	Pack Quantity
SR200	200mm Slider Rail	200mm	1
SR400	400mm Slider Rail	400mm	1

MANIFOLD BALL VALVES



Product Code	Type	Pack Quantity
MANV01	Pair 1" Ballvalves	1
MANV02	Pair 1" Ballvalves with Thermometer	1
MANV03	Pair 1" 22mm Ballvalves with 22mm compression	1
MANV04	Pair 1"x 22mm Ballvalves with Thermometer with 22mm compression	1

PipePlus+

WHERE SERVICE COMES FIRST

WHAT CAN **PipePlus+** OFFER YOU

DAILY DELIVERIES

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