

AS-Interface Cables for Industrial Automation



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Many high tech intelligent process projects are functioning faultlessly over Leoni Fieldlink cables across the world, chemical, pharmaceutical, oil and gas, packaging, water treatment, food and beverage, automotive, you can name a process and there is already a strong presence or developing requirement for Fieldlink Fieldbus cables.



Association e.V.

Belcom 2



There are two major differences that separate Belcom from any other source of Fieldbus cables.

The first is stock, available cut to length and with a next day delivery across the UK or standard 2 day delivery to EIRE. The second is an unswerving commitment to providing the best quality Fieldbus cables available, this has been achieved by joining forces with Leoni special cables GmbH whose modern manufacturing plant in Northern Germany bristles with the latest in cable manufacturing technology. 'In process' continual testing cumulating in one of the best final test facilities we have seen, ensure strict adherence to performance standards critical to the performance of today's high speed data transfer requirements in the industrial network.

Cable is often an afterthought in the development of new technology process development, which often belies the time, research and testing that goes into producing specific cables for specific applications. With Belcom's range of Leoni Fieldlink cables you have the assurance and confidence that the best cable will be maintaining the itegrity of your industrial network.

member of the AS-International

www.as-interface.net



Fields of Application







5

49 (24v)

L45587.M21.Y139

e,



The yellow cable is the AS Interface Trademark.

Due to its profiled design it is resistant to polarity reversal and can be connected to the slave interfaces at any place easily and safely.

AS-Interface systems are being implemented at a faster rate than any other competing system and now incorporate safety system protection. The AS Interfacecable is an unshielded flat cable with 2-cores. It transfers data and power for actuators and sensors. For particular applications additional red or black cables are used.

- Flame retardant
- Highly flexible
- Permanent installation
- Halogen free
- Silicon free
- Oil resistant
- Chemical resistant
- Cold resistant
- Trailing cable
- RoHS compliant



Belcom Cables Ltd is a member of the AS-International Association e.V.

www.as-interface.net

Cable Finder

AS-Interface

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Cable for the Chemical & Automotive Industry

Cable for the Chemical & Automotive Industry for Additional Power (24V DC)



O Trailing Cable

Trailing Cable for Additional Power (24V DC)

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For Marine Applications

6 Belcom

Cable excellence engineered through quality |



Click on the cable cross section to view the product specification







FieldLink[®]

AS-Interface

Cable for the Chemical & Automotive Industry

Cable Design

Wire		
Conductor	Stranded tinned copper wire 84/0,15mm	Ø 1,50 mm
Insulation	Thermoplastic elastomer-compound (TPE)	Ø 2,50 mm
Outer Jacket	Thermoplastic elastomer compound (TPE) yellow	Ø 10,0 x 4,0 mm

Characteristics

- Flame retardant acc. to IEC 60332-1-2 and UL 1581 Sec. 1061 (cable-flame),
- Oil and cut oil resistant acc. to UL 758 Sec. 15 (60 °C),
- Cold bending resistant acc. to IEC 60811-1-4,
- UL-Style 2103, CSA-File LL55255-42



Electrical Data @ 20°C

Conductor resistance	≤	13,7	0hm/km
Insulation resistance	\geq	1	M0hm*km
Operating voltage (peak)		300	V
Test Voltage (wire/wire rms 50Hz min.)	=	2000	V

Mechanical Characteristics

Weight (approx.)		64	kg/km
Reversed bending strength (Horizontal on Broadside)	Bendings	10	million
	Max. Acceleration	4	m/s ²
	Max. Horizontal speed	4	m/s
	Min. Bending radius	75	mm
	Max. Length horizontal of cable	10	m
Torsional strength for $>$ 10 million cycles (angle \pm 180 $^{\circ}$ on 0,5m)			

Part Number	Туре
L45587-M21-Y139	AS-Interface TPE-cable for the chemical and automotive industry, 2x1.5mm ² , UL and CSA certified AWM









Field*Link*®

Cable for the Chemical & Automotive Industry for Additional Power (24V DC)



Outer Jacket	Thermoplastic elastomer compound (TPE) black	Ø 10,0 x 4,0 mm
Insulation	Thermoplastic elastomer-compound (TPE)	Ø 2,50 mm
Conductor	Stranded tinned copper wire 84/0,15mm	Ø 1,50 mm
Wire		

Characteristics

- Flame retardant acc. to IEC 60332-1-2 and UL 1581 Sec. 1061 (cable-flame),
- Oil and cut oil resistant acc. to UL 758 Sec. 15 (60 °C),
- Cold bending resistant acc. to IEC 60811-1-4,
- UL-Style 2103, CSA-File LL55255-42



Electrical Data @ 20°C

Conductor resistance	\leq	13,7	Ohm/km
Insulation resistance	\geq	1	M0hm*km
Operating voltage (peak)		300	٧
Test Voltage (wire/wire rms 50Hz min.)	=	2000	V

Mechanical Characteristics

Weight (approx.)		64	kg/km
Reversed bending strength (Horizontal on Broadside)	Bendings	10	million
	Max. Acceleration	4	m/s²
	Max. Horizontal speed	4	m/s
	Min. Bending radius	75	mm
	Max. Length horizontal of cable	10	m
Torsional strength for $>$ 10 million cycles (angle \pm 180 $^{\circ}$ on 0,5m)			

Part Number	Туре
L45587-M21-Y149	AS-Interface TPE-cable for the chemical and automotive industry for additional power (24V DC). 2x1.5 mm ²









AS-Interface

Trailing Cable



Cable Design

Wire		
Conductor	Stranded tinned copper wire 84/0,15mm	Ø 1,50 mm
Insulation	Thermoplastic elastomer-compound (TPE)	Ø 2,50 mm
Outer Jacket	Thermoplastic Polyurethane (TPU) yellow	Ø 10,0 x 4,0 mm



Characteristics

Flame retardant acc. to IEC 60332-1-2,

- Oil and cut oil resistant acc. to UL 758 Sec. 15 (60 °C),
- Cold bending resistant acc. to IEC 60811-1-4,
- Halogen free acc. to IEC 60754

Specification

Part Number	Туре
L45587-M21-B58	AS-Interface trailing cable, 2x1.5 mm ²

Electrical Characteristics

Acc. to specification AS-I KO1-E, version 12.09.96 / speci_4E

Mechanical & Thermal Characteristics

Use : Acc. to guide use AS-I AR 01-2 version 12.09.96, anwen_4e				
Weight (approx.)		67	kg/km	
Temperature range	before and after laying	-40~+85	°C	
Temperature range	during laying	-30~+85	°C	
Reversed bending strength (Horizontal on Broadside)	Bendings	10	million	
	Max. Acceleration	4	m/s ²	
	Max. Horizontal speed	4	m/s	
	Min. Bending radius	50	mm	
	Max. Length horizontal of cable	10	m	
Transienel deue et fans 10 milling andre (angle + 100° en 0.5m)				

Torsional strength for > 10 million cycles (angle \pm 180° on 0,5m)









FieldLink[®]

Trailing Cable for Additional Power (24V DC)



Cable Design

Wire		
Conductor	Stranded tinned copper wire 84/0,15mm	Ø 1,50 mm
Insulation	Thermoplastic elastomer-compound (TPE)	Ø 2,50 mm
Outer Jacket	Thermoplastic Polyurethane (TPU) black	Ø 10,0 x 4,0 mm



Characteristics

- Flame retardant acc. to IEC 60332-1-2,
- Oil and cut oil resistant acc. to UL 758 Sec. 15 (60 $^{\circ}\text{C}),$
- Cold bending resistant acc. to IEC 60811-1-4,
- Halogen free acc. to IEC 60754

Specification

Part Number	Туре
L45587-M21-B68	AS-Interface trailing cable for additional power (24V DC), 2x1.5 mm ²

Electrical Characteristics

Acc. to specification AS-I KO1-E, version 12.09.96 / speci_4E

Mechanical & Thermal Characteristics

Ise : Acc. to guide use AS-I AR 01-2 version 12.09.96, anwen_4e						
Weight (approx.)		67	kg/km			
Temperature range	before and after laying	-40~+85	°C			
Temperature range	during laying	-30~+85	°C			
Reversed bending strength (Horizontal on Broadside)	Bendings	10	million			
	Max. Acceleration	4	m/s²			
	Max. Horizontal speed	4	m/s			
	Min. Bending radius	50	mm			
	Max. Length horizontal of cable	10	m			

Torsional strength for > 10 million cycles (angle $\pm 180^{\circ}$ on 0,5m)









AS-Interface

For Marine Applications



Cable Design

Wire		
Conductor	Stranded tinned copper wire 84/0,15mm	Ø 1,50 mm
Insulation	Thermoplastic elastomer-compound (TPE)	Ø 2,50 mm
Outer Jacket	Thermoplastic Polyurethane (TPU) yellow	Ø 10,0 x 4,0 mm

Characteristics

- Flame retardant acc. to IEC 60332-1-2,
- Cold bending resistant,
- Halogen free acc. to IEC 60754,
- Oil resistant acc. to IEC 60811-2-1,
- Maritime and offshore approvals: Germanischer Lloyd, Lloyds Register of Shipping, ABS Europe Ltd., Bureau Veritas, Det Norske Veritas

Specification

Belcom

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Part Number	١	уре			
L45587-M21-B38	ļ	S-Interface f	or marine applications	i, 2x1.5 mm²	
Germanischer Lloyd	Lloyd's Register	BBA States	BUREAU VERITAS	Î.S.	



Electrical Characteristics

Acc. to specification AS-I KO1-E, version 12.09.96 / speci_4E

Mechanical & Thermal Characteristics

Use : Acc. to guide use AS-I AR 01-2 version 12.09.96, anwen_4e					
Weight (approx.)		67	kg/km		
Temperature range	before and after laying	-40~+85	°C		
Temperature range	during laying	-30~+85	°C		
Reversed bending strength (Horizontal on Broadside)	Bendings	10	million		
	Max. Acceleration	4	m/s ²		
	Max. Horizontal speed	4	m/s		
	Min. Bending radius	50	mm		
	Max. Length horizontal of cable	10	m		
To wince the face 10 million surface (angle $\pm 100^{\circ}$ on 0 Cm)					

Torsional strength for > 10 million cycles (angle $\pm 180^{\circ}$ on 0,5m)







AS-Interface

For Marine Applications for Additional Power (24V DC)



Cable Design

Wire		
Conductor	Stranded tinned copper wire 84/0,15mm	Ø 1,50 mm
Insulation	Thermoplastic elastomer-compound (TPE)	Ø 2,50 mm
Outer Jacket	Thermoplastic Polyurethane (TPU) black	Ø 10,0 x 4,0 mm

Characteristics

- Flame retardant acc. to IEC 60332-1-2,
- Cold bending resistant,
- Halogen free acc. to IEC 60754,
- Oil resistant acc. to IEC 60811-2-1,
- Maritime and offshore approvals: Germanischer Lloyd, Lloyds Register of Shipping, ABS Europe Ltd., Bureau Veritas, Det Norske Veritas

Specification

	Part Number		Туре			
	L45587-M21-B48		AS-Interface ((24V DC), 2x1	cable for marine a 1.5 mm²	pplications for a	dditional power
(Germanischer, Llovd	Lloyd's Register	ABS.			





Electrical Characteristics

Acc. to specification AS-I KO1-E, version 12.09.96 / speci_4E

Mechanical & Thermal Characteristics

Use : Acc. to guide use AS-I AR 01-2 version 12.09.96, anwen_4e					
Weight (approx.)		67	kg/km		
Temperature range	before and after laying	-40~+85	°C		
Temperature range	during laying	-30~+85	°C		
Reversed bending strength (Horizontal on Broadside)	Bendings	10	million		
	Max. Acceleration	4	m/s ²		
	Max. Horizontal speed	4	m/s		
	Min. Bending radius	50	mm		
	Max. Length horizontal of cable	10	m		
Torsional strength for > 10 million cycles (angle + 180° on 0.5m)					

Torsio







Field*Link*[®]

Trailing Cable for Less Voltage Drop

Cable Design

Wire		
Conductor	Stranded tinned copper wire 140/0,15mm (14awg)	Ø 2,00 mm
Insulation	Thermoplastic elastomer-compound (TPE)	Ø 2,50 mm
Outer Jacket	Thermoplastic Polyurethane (TPU) yellow	Ø 10,0 x 4,0 mm

Outer Jacket

Ø 10,0 x 4,0 mm

Characteristics

- Flame retardant acc. to IEC 60332-1-2
- UL-Style 21815



Electrical Data @ 20°C

Conductor resistance	\leq	8,20	0hm/km
Insulation resistance	\geq	1	M0hm*km
Capacitance (1 kHz)	nom.	80	nF/km
Operating voltage (peak)	\leq	300	V
Test Voltage (rms 50Hz min.)		2000	۷

Mechanical Characteristics

Weight (approx.)		77	kg/km
Temperature range		-40~+85	°C
Min. Bending radius	repeated	8	хØ
Min. Bending radius	single	4	хØ
Reversed bending strength (Horizontal on Broadside)	Bendings	8	million
	Max. Acceleration	4	m/s²
	Max. Horizontal speed	4	m/s
	Min. Bending radius	75	mm
	Max. Length horizontal of cable	10	m

Part Number	Туре
L45587-M21-B198	AS-Interface trailing cable with thick wires for less voltage drop , 2x2.5 mm² UL certified AWM









Field*Link*[®]

Trailing Cable for Less Voltage Drop

Cable Design

Wire		
Conductor	Stranded tinned copper wire 140/0,15mm (14awg)	Ø 2,00 mm
Insulation	Thermoplastic elastomer-compound (TPE)	Ø 2,50 mm
Outer Jacket	Thermoplastic Polyurethane (TPU) black	Ø 10,0 x 4,0 mm

Outer Jacket

Thermoplastic Polyurethane (TPU) black



Electrical Data @ 20°C

Conductor resistance	\leq	8,20	Ohm/km
Insulation resistance	≥	1	M0hm*km
Capacitance (1 kHz)	nom.	80	nF/km
Operating voltage (peak)	\leq	300	V
Test Voltage (rms 50Hz min.)		2000	٧

Mechanical Characteristics

Weight (approx.)		77	kg/km
Temperature range		-40~+85	°C
Min. Bending radius	repeated	8	хØ
Min. Bending radius	single	4	хØ
Reversed bending strength (Horizontal on Broadside)	Bendings	8	million
	Max. Acceleration	4	m/s ²
	Max. Horizontal speed	4	m/s
	Min. Bending radius	75	mm
	Max. Length horizontal of cable	10	m

Characteristics

- Flame retardant acc. to IEC 60332-1-2
- UL-Style 21815

Part Number	Туре
L45587-M21-B198	AS-Interface trailing cable with thick wires for less voltage drop , 2x2.5 mm² UL certified AWM











AS-Interface

Round Cable LSZH FireFighter®

Cable Design

Wire	
Conductor	Stranded bare copper wire 30/0,25mm (1,50mm²)
Insulation	LSZH FireFighter®

LSZH FireFighter®

Core Pair

2 wires twisted (Brown/Blue)

Outer Jacket

Ø 7,60 mm

Characteristics

- Flame retardant acc. to IEC 60332-2-1,
- Halogen free acc. to IEC 60754,
- Smoke density acc. to IEC 61034,

Electrical Data @ 20°C

DC Conductor resistance @ 20°C	13,3	0hm/km
Insulation resistance @ 20°C	200	M0hm*km
Test voltage	6	kV
Rated operating voltage (core/core)	300/500	V

Specification

Part Number	Туре
202C1544-6	AS-Interface round cable 2x1.5 mm ² LSZH FireFighter®





Cable Design

Wire

Core Pair

Stranded bare copper wire 30/0,25mm (1,50mm ²)
LSZH FireFighter®
2 wires twisted (Brown/Blue)
LSZH FireFighter® Yellow
DataGuard® Steel Wire Armour (SWA)

Outer Jacket

LSZH FireFighter®

Characteristics

- Flame retardant acc. to IEC 60332-2-1,
- Halogen free acc. to IEC 60754,
- Smoke density acc. to IEC 61034,



Electrical Data @ 20°C

DC Conductor resistance @ 20°C	13,3	0hm/km
Insulation resistance @ 20°C	200	M0hm*km
Test voltage	6	kV
Rated operating voltage (core/core)	300/500	۷

Specification

Part Number	Туре
14202C1544-66	Yellow AS-Interface round cable 2x1.5 mm ² LSZH FireFighter®
14202C1544-61	Black AS-Interface round cable 2x1.5 mm ² LSZH FireFighter®







Ø 11,50 mm



² DataGuard[®] (SWA)

DataGuard[®] (SWA)





Stripping Tool

Index

Rugged design:

Multi-purpose use:

• The tool can be used with

- High endurance through tempered and grinded tool-steel blade
- Cost efficient through exchangeable blade set (can be ordered separately)
- Longevity through metal body
- AS-Interface variants TPE, PUR and CL2
- Outer jacket and core insulation can be stripped with one tool (see picture)

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Quality Management

Belcom recognise the importance of quality control and constantly monitor our quality performance to ensure compliance with relevant standards whether they are self imposed, satutory or regulatory.

Our management system is approved by DNV to BS-EN-ISO 9001:2008 standard and is an imperative part of our organisation.

Environmental documentation is available at www.belcom.co.uk/qa-environmental



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