



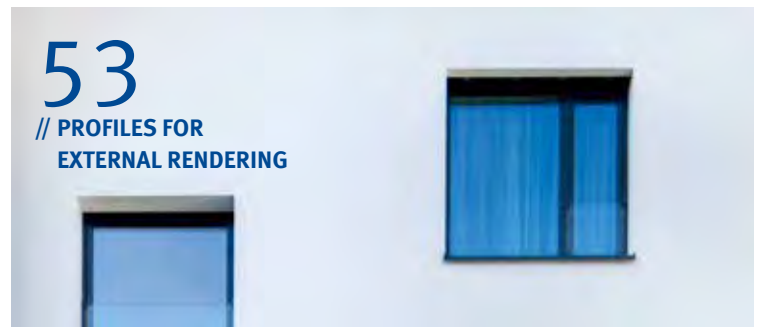
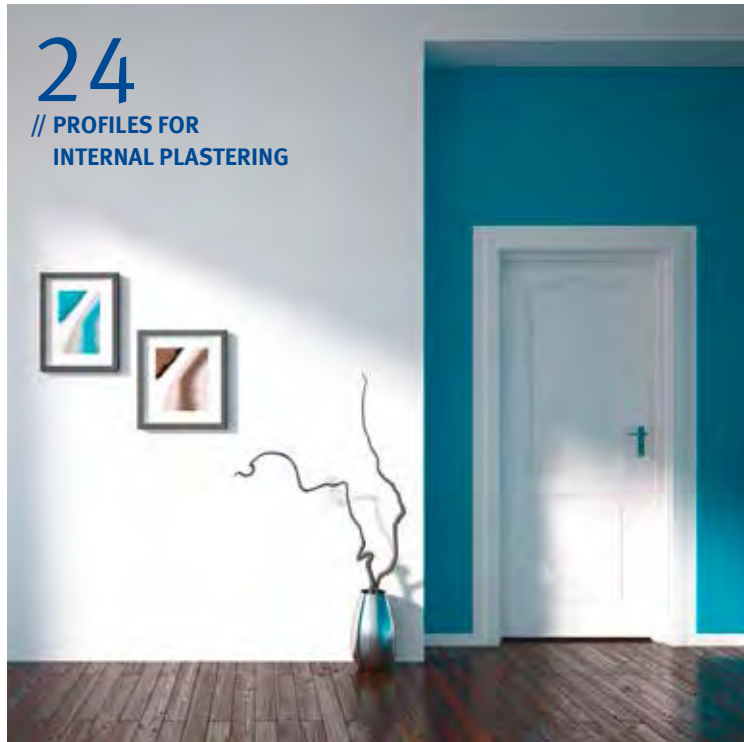
PLASTER PROFILES
PROFILES FOR THERMAL INSULATION
DRYWALL FINISHING PROFILES



**PROFILES
FOR MODERN
BUILDING**

PRODUCT RANGE

PROTEKTOR PLASTER PROFILES



CONTENT

OVERVIEW

- 02** Content/imprint
- 04** Product range
- 06** Overview interior plaster profiles
- 10** Overview stainless steel profiles
- 12** Overview profiles for exterior plastering
- 15** Overview thermal insulating plaster profiles
- 16** Overview profiles for thermal insulation
- 21** Overview accessory profiles for drylining purposes

PROFILES FOR INTERNAL PLASTERING

- 24** Instructions for application
- 25** Corner beads, 8-mm-series
- 31** Interior angle profiles, picture profile, picture hooks
- 32** Depth gauge profiles
- 33** Plaster stops
- 34** Plaster/render stops
- 35** Architrave beads
- 36** Expansion joint profiles
- 37** Movement and expansion joint profiles
- 38** Corner beads
- 39** Plaster stops, depth gauge profiles
- 40** Movement joint profiles
- 41** Connecting profiles to frames

STAINLESS STEEL PROFILES

- 42** Instructions for application
- 43** Corner beads
- 45** Depth gauge profiles
- 46** Plaster stops
- 47** Profiles for ceramic tiles
- 48** Render stops
- 49** Expansion joint profiles
- 50** Movement and expansion joint profiles
- 51** Corner beads

PROFILES FOR EXTERNAL RENDERING

- 53** Instructions for application
- 54** Corner beads
- 58** Plaster/render stops
- 59** Movement and expansion joint profiles
- 61** Sliding joint-/horizontal sliding joint-/plaster stops (roof ventilation)
- 62** Corner beads/render stops
- 64** Profiles for rustic work/gravel retention profile
- 65** Connecting profiles to frames

WIRE CORNER BEAD PROFILES

- 66** Instructions for application
- 67** Corner beads

PROFILES FOR INSULATING PLASTER

- 70** Instructions for application
- 71** Corner beads, base rails profiles, render stops, window lintel
- 72** Plaster stop/expansion joint profiles

PRODUCT RANGE

PROTEKTOR PLASTER PROFILES



PROFILES FOR THERMAL INSULATION

- 73** Instructions for application
- 74** Render stops
- 76** Variable render stops/box shaped render profiles
- 77** Clip on profiles
- 78** Variable render stops
- 79** Thermal bridging base profile
- 80** Render stops for curved walls
- 81** Stop beads
- 82** Profile combination forming horizontal sliding joints
- 83** Water drip profiles
- 84** Movement and expansion joint profiles
- 85** Expansion joint profile
- 86** Movement and expansion joint profiles
- 87** Corner beads with mesh
- 89** Corner beads with mesh and corner beads
- 90** Support and connecting profiles
- 91** Plaster stop profiles for the roof ventilation
- 92** Edge profile/connection profile to sheet metal flashings
- 93** Plaster stops
- 94** Frame seal/connection profile

- 108** Corner beads/edge profile
- 109** Connecting profiles
- 112** Feature beads/stop beads
- 113** Picture and accessory profiles
- 114** Tools

- 114** Total overview: profiles with increased zinc coating
- 115** Profile selection by mortar type
- 116** Product information
- 117** We are represented in following European countries
- 118** Notes

ACCESSORY PROFILES FOR DRYLINING PURPOSES

- 96** Instructions for application
- 97** Corner beads
- 100** Corner beads, internal corner profiles
- 102** Connecting profiles
- 103** Shadow joint profiles
- 104** Connecting profiles
- 105** Movement and expansion joint profiles
- 106** Feature beads/stop beads
- 107** Edging profiles/corner beads

IMPRINT

Publisher:
Florenz Maisch GmbH & Co. KG
Viktoriastr. 58, D-76554 Gaggenau

Pictures:
Protektor, Shutterstock

Conception & realization:
KRAFTJUNGS GmbH, www.kraftjungs.de



PRODUCT RANGE

According to item number

Item No.	Page	Item No.	Page	Item No.	Page	Item No.	Page	Item No.	Page
10..		1123	108	1296	71	2141	82	3226	105
1004	27/31	1124	113	13..		2142	82	35..	
1005	29	1131	112	1301	35	2143	75	3502	107
1007	29	1132	112	1304	109	2144	75	37..	
1007 Z	29	1133	112	1306	35	2145	75	3705	87
1012 Z	30/56	1134	112	1311	109	2146	75	3707	87
1013	54	1135	112	1312	35	2148	75	3712	41/65
1014	54	1136	112	1313	110	2150	75	3721	94
1015	25/26	1138	112	1314	109	2151	82	3722 NEW	94
1017	25	1151	67	1315	110	2152	82	3726	41/65
1018	28	1152	68	1316	109	2154	83	3727	41/65
1020	54	1153	68	1319	110	2158	47	3728	94
1022	29	1154	68	1321	35	2160	47	3735	107
1023	54	1156	67	1325	110	2162	47	3736	107
1024 Z	30/56	1157	67	1328	110	2178	46/47	3738	107
1026	25/26	1158	69	1371	109	2180	46/47	3741	107
1028	55	1159	69	1373	111	2182	46/47	3744	107
1030	108	1160	68	1374	111	2184	48	3747	107
1031	43	1161	69	1375	111	22..		3749	92
1038 Z	30	12..		1377	109	2201	49	3750	105
1039 Z	56	1201 Z	36	14..		2205	45	3751	99
1041	29/54	1206 Z	36	1451	114	2206	45	3752	87
1043 Z	30/56	1210	34/37	1452	114	2208	27/45	3753	40
1044 Z	28/56	1211	33	1454	114	2209	26/43	3754	40
1047 Z	28	1214	34	17..		2212	43	3755	105
1051	28	1216	33/36	1750	110	2213	44	3756	74/75
1058	25/27/108	1218	34	1751	110	2215	26/43	3757	74/75
1061	55	1219	34	1753	110	2218	43	3759	90
1062	55	1220	34	1765	61	2225	48	3760	90
1063	71	1222 NEW	58/59	18..		2229	48	3761	90
1064	71	1223	58/59	1805 NEW	25/26	2230	48	3763	100
1065	71	1224 NEW	58/59	1807 NEW	25/26	2231	46/49	3766	104
1066	71	1225	58/61	1878 NEW	27/33	2232	46	3767	100
1078	108	1226	61	20..		2233	46	3768	106
1079	57	1227 NEW	58	2000	51	2236	49	3769	106
1080	55	1229 NEW	58/61	2001	51	2241	109	3770	101
1084	25	1230	33	2026	52	2251	44	3772	103
1085 Z	56	1231	33	2027	52	2263	110	3773	103
1086	55	1234	98	2031	87	2274	43	3774	103
1087 NEW	25	1235	35	2041	51	23..		3776	100
1091	89	1236	33	2065	51	2318	84	3778	100
1092	89	1240	61	2066	51	2320	84	3780	100
1093	89	1241	61	2072	52	28..		3781	102
11..		1242	61	2073	52	2826 NEW	26/43	3782	102
1104	32	1263	71	21..		2878 NEW	27/46	3783	102
1105	32	1264	71	2112	75	30..		3784	104
1106	32	1265	71	2113	75	3035	86	3785	104
1108 NEW	27/32	1266	71	2114	75	3036	86	3786	104
1110	31	1283	72	2116	75	32..		3787	104
1113	31	1284	72	2118	75	3200	59	3790	99
1114	31	1285	72	2130	77	3204	59	3791	93
1118	113	1286	72	2132	77	3208	59	3793	93
1120	108	1293	71	2134	77	3212	59	3794	83
1121	108	1294	71	2135	46/49	3216	59	3796	93
1122	108	1295	71	2136	46	3220	59	3797	87

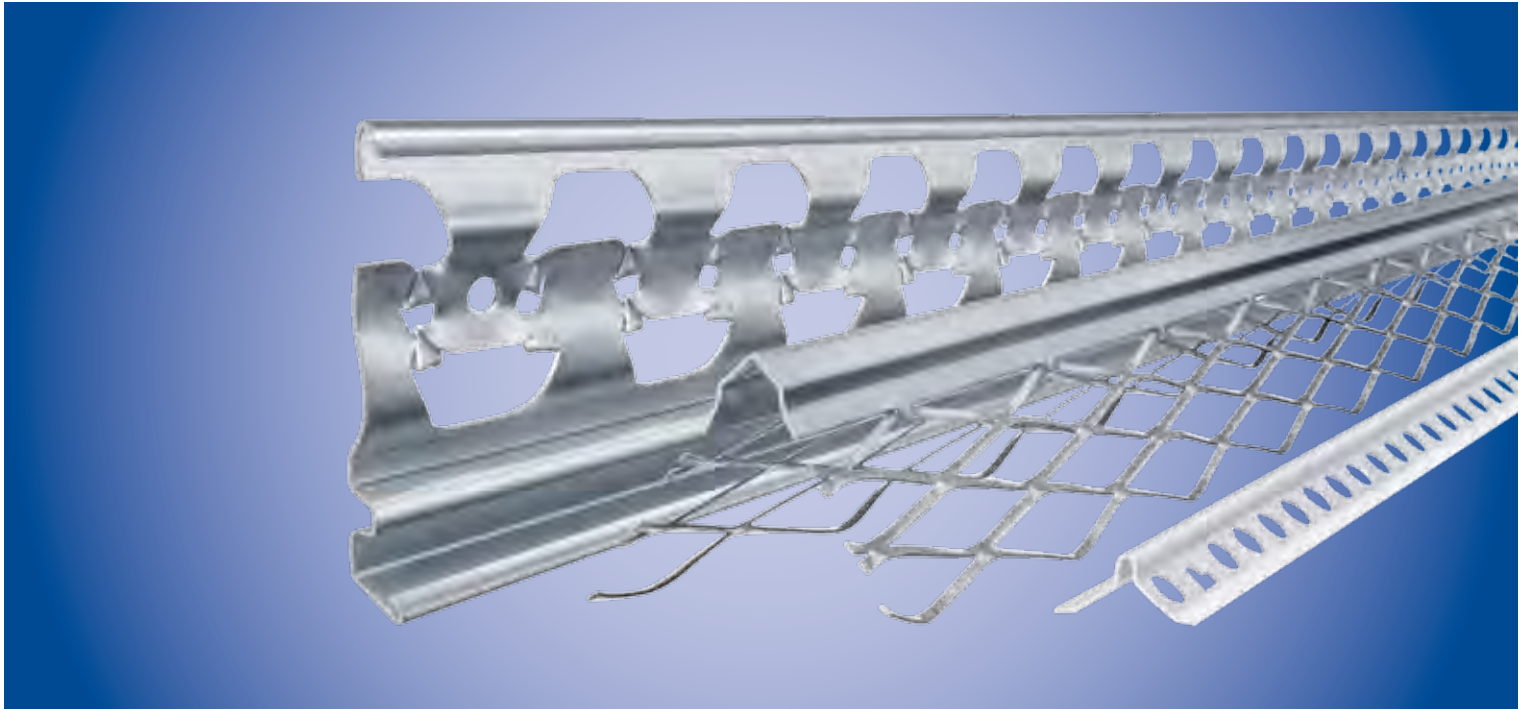
PRODUCT RANGE

According to item number

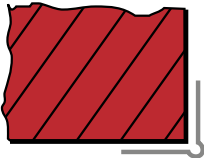
Item No.	Page	Item No.	Page	Item No.	Page	Item No.	Page	Item No.	Page
3799	87	9139	64	37500	78	90815	74	95505	80
38..		9141	76	37501	78	90816	74	95506	80
3840	99	9172	97	37502	78	90818	74	95508	80
74..		9179	97	37503	78	90820	74	95510	80
7409	30	9181	82	37506	78	910..		95512	80
7426	30	9182	82	37509	105	91009	74	95514	80
7476	44	92..		37510 NEW	79	91010	74	95516	80
7483	44	9224	91	37512 NEW	78	91012	74		
75..		9278	97	37515 NEW	78	91013	74		
7501	37/60	9280	79	37517 NEW	92	91014	74		
7503	37/60	9291	63	37521 NEW	88	91015	74		
7521	37/60	9293	64	37522 NEW	79	91016	74		
7523	37/60	9294	64	37523 NEW	88	91017	74		
7541	50	9295	64	37524 NEW	88	91018	74		
7543	50	9297	98	37525 NEW	88	91019	74		
7571	50	9298	98	37526 NEW	88	91020	74		
7573	50	9299	98	37531	86	91021	74		
82..		95..		37532 NEW	85	91022	74		
8250	79	9532	79	379..		91051 NEW	38		
8251	79	9571	38	37914 NEW	93	91081	38/62		
8252	79	9579	97	37941	83	921..			
8253	79	9599	98	37942	83	92118	113		
8254	79	98..		37968	87	92119	113		
8256	79	9807 NEW	26/38	37969 NEW	87	92120	113		
90..		9878 NEW	27/39	905..		92122	31/113		
9002	98	113..		90503	74	92123	31/113		
9003	39	11311	112	90504	74	92124	31/113		
9005	39	11321	112	90505	74	933..			
9007	38	131..		90506	74	93304	81		
9008 NEW	27/39	13131	110	90508	74	93305	81		
9011	83	13141	109	906..		93306	81		
9074	38	13191	110	90602	74	93307	81		
9075	87	371..		90603	74	93308	81		
9078	97	37103	41	90604	74	93309	81		
9079	97	37104	41/65	90605	74	93310	81		
91..		37111 NEW	41/65	90606	74	93312	81		
9100	26/38/62	37115 NEW	95	90607	74	93314	81		
9103	89	37116 NEW	95	90608	74	93316	81		
9104	38/62	37164 NEW	95	90609	74	93318	81		
9107	89	37166 NEW	95	90610	74	93320	81		
9110	39/63	37168 NEW	95	90612	74	944..			
9111	39/63	37194 NEW	95	90614	74	94404	76		
9112	38/62	37198 NEW	95	90616	74	94405	76		
9114	90	373..		908..		94406	76		
9115	90	37310 NEW	79	90804	74	94407	76		
9116	90	37312 NEW	79	90805	74	94408	76		
9121	77	37314 NEW	79	90806	74	94409	76		
9122	77	37316 NEW	79	90807	74	94410	76		
9123	39/63	374..		90808	74	94412	76		
9124	77	37400 NEW	77	90809	74	94414	76		
9125	63	37401 NEW	77	90810	74	94416	76		
9130	64	37402 NEW	77	90811	74	94418	76		
9134	62	37416	101	90812	74	94420	76		
9135	39	37417	101	90813	74	955..			
9136	39	375..		90814	74	95504	80		

OVERVIEW INTERIOR PLASTER PROFILES

ACCORDING TO PLASTER THICKNESS



Plaster thickness 3 – 10 mm

Construction element/Detail	Item No.	Plaster thickness (mm)	Material	alternative Material (Item No.)	Page
Corner 	1031	1	Stainless steel		43
	1087	3	Galvanized steel		25
	2274	3	Stainless steel		43
	9074	3	Aluminium		38
	1084	6	Galvanized steel	9104	25
	9104	6	Aluminium white ¹⁾		38/62
	1015	8	Galvanized steel	2215	25/26
	1017	8	Galvanized steel		25
	1026	8	Galvanized steel	9100	25/26
	1058	8	Galvanized steel		25/27/108
	1805	8	Galvanized steel		25/26
	1807	8	Galvanized steel		25/26
	2209	8	Stainless steel		26/43
	2215	8	Stainless steel		26/43
	2826	8	Stainless steel		26/43
	9100	8	Aluminium white ¹⁾	1026	26/38/62
	9807	8	Aluminium white ¹⁾		26/38
	1005	10	Galvanized steel		29
	1007	10	Galvanized steel	9007	29
	1007 Z	10	Galvanized steel	9007	29
	1018	10	Galvanized steel	9004	28
	1022	10	Galvanized steel	2218	29
	1044 Z	10	Galvanized steel		28/56
	1047 Z	10	Galvanized steel		28
	2218	10	Stainless steel		43
	7409	10	Galvanized steel		30
	7476	10	Stainless steel	7476	44
9571	10	Aluminium white ¹⁾		38	
91081	10	Aluminium white ¹⁾		38/62	
9007	10	Aluminium		38	

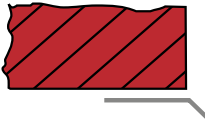
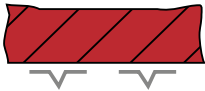
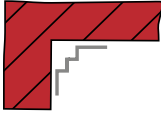
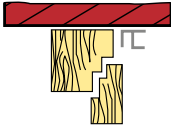
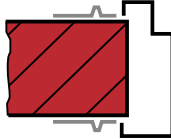
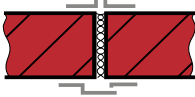
Caption

¹⁾ Basic coating white

OVERVIEW INTERIOR PLASTER PROFILES

ACCORDING TO PLASTER THICKNESS

Plaster thickness 6 – 10 mm

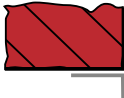

Construction element/Detail	Item No.	Plaster thickness (mm)	Material	alternative Material (Item No.)	Page
Corner 	1051	9	Galvanized steel	7409	28
	2251	9	Stainless steel	2251	44
	91051	9	Aluminium white ¹⁾		38/62
Surface 	1106	6	Galvanized steel	2206/9003	32
	2206	6	Stainless steel		45
	9003	6	Aluminium white ¹⁾	2206	39
	1108	8	Galvanized steel		27/32
	2208	8	Stainless steel		27/45
	9008	8	Aluminium white ¹⁾		27/39
	1105	10	Galvanized steel	2205/9005	32
	2205	10	Stainless steel		45
	9005	10	Aluminium white ¹⁾	2205	39
Internal corner 	3753	6	PVC white ²⁾		40
	1004	8	Galvanized steel		27/31
	3754	10	PVC white ²⁾		40
	7501	10	Galvanized steel	7541	37/60
	7521	10	Galvanized steel	7571	37/60
	7541	10	Stainless steel ²⁾	7501	50
	7571	10	Stainless steel ²⁾	7521	50
Connection to frames 	37103	6	PVC white		41
	3712	9	PVC white ²⁾		41/65
	3726	9	PVC white ²⁾		41/65
	37104	9	PVC white		41/65
Connection shadow joint 	1235	10	Galvanized steel		35
	1306	10	Galvanized steel		35
	1312	10	Galvanized steel		35
Expansion joint 	1206 Z/1216	6	Galvanized steel	2236/2135	33/36
	2236/2135	6	Stainless steel		46/49
	3753	6	PVC white ²⁾		40
	3754	10	PVC white ²⁾		40
	7501	10	Galvanized steel ²⁾		37/60
	7521	10	Galvanized steel ²⁾	7541	37/60
	7541	10	Stainless steel ²⁾	7571	50
	7571	10	Stainless steel ²⁾		50

Caption ¹⁾ Basic coating white, ²⁾ Rigid PVC with smooth centre part

OVERVIEW INTERIOR PLASTER PROFILES

ACCORDING TO PLASTER THICKNESS

Plaster thickness 3 – 10 mm

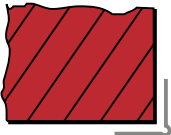
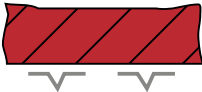
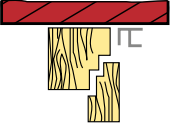
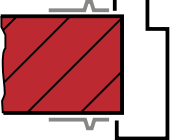

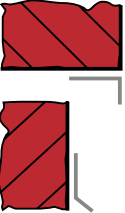

Construction element/Detail	Item No.	Plaster thickness (mm)	Material	alternative Material (Item No.)	Page
Plaster stop 	2136	3	Stainless steel		46
	1236	3	Galvanized steel		33
	9136	3	Aluminium	2136	39
	1216	6	Galvanized steel	2135	33/36
	2135	6	Stainless steel		46/49
	2236	6	Stainless steel		49
	1878	8	Galvanized steel		27/33
	2878	8	Stainless steel		27/46
	2178	8	Stainless steel		46/47
	9878	8	Aluminium white ¹⁾		27/39
	1211	9	Galvanized steel		33
	2180	10	Stainless steel		46/47
	1231	10	Galvanized steel		33
	1235	10	Galvanized steel		35
	9135	10	Aluminium		39
	9111	10	Aluminium white ¹⁾		39/63
Base rails 	2184	8	Stainless steel		48
	1219	9	Galvanized steel		34

Caption ¹⁾ Basic coating white, ²⁾ Rigid PVC with smooth centre part

OVERVIEW INTERIOR PLASTER PROFILES

ACCORDING TO PLASTER THICKNESS

Plaster thickness 12 – 20 mm

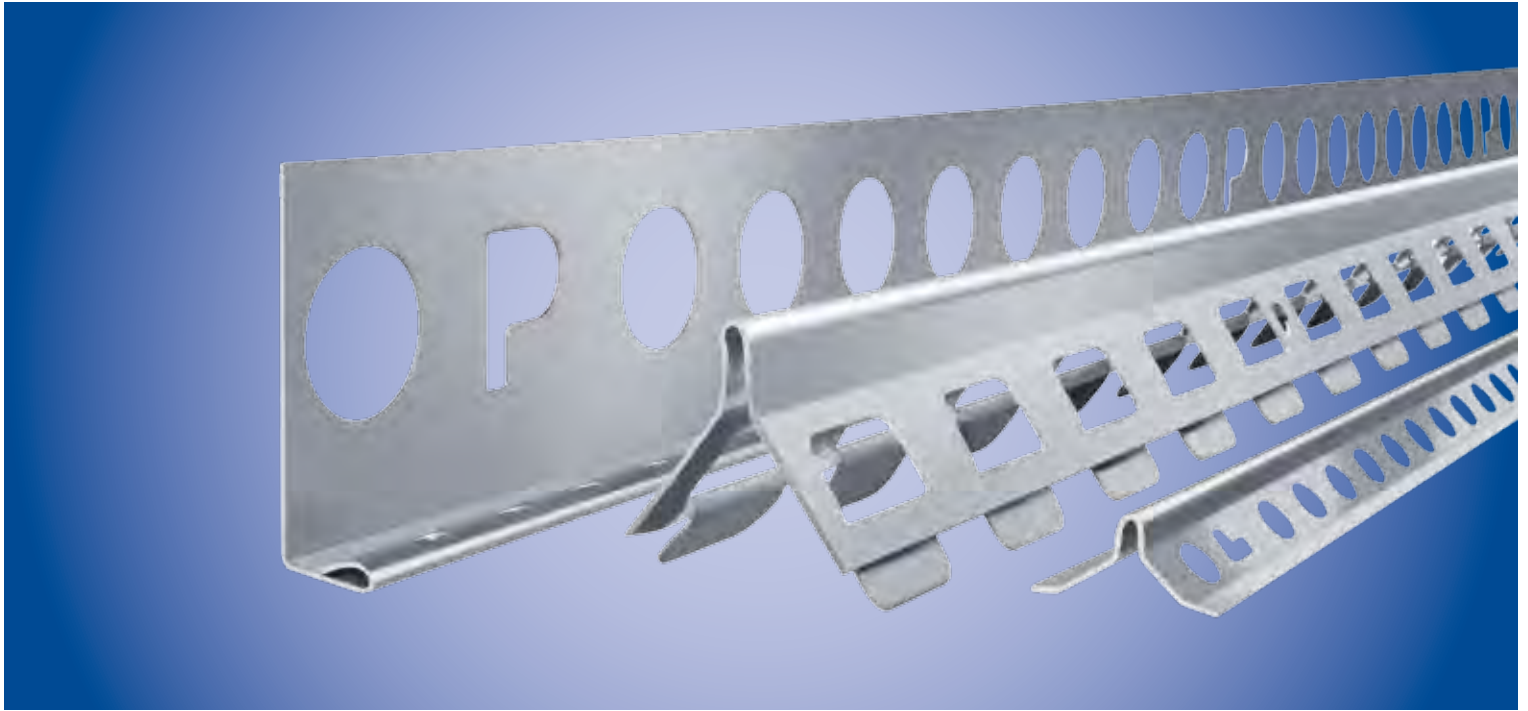
Construction element/Detail	Item No.	Plaster thickness (mm)	Material	alternative Material (Item No.)	Page
Corner 	1012 Z	12	Galvanized steel	9112	30/56
	9112	12	Aluminium white ¹⁾		38/62
	1041	12	Galvanized steel ³⁾		29/54
	1038 Z	12	Galvanized steel		30
	1024 Z	14	Galvanized steel		30/56
	1043 Z	15	Galvanized steel		30/56
	2213	18	Stainless steel	7483	44
	7426	20	Galvanized steel		30
	7483	20	Stainless steel		44
Surface 	1104	12	Galvanized steel		32
Connection to frames 	3727	13	PVC white ²⁾		41/65
Connection shadow joint 	1301	14	Galvanized steel		35
	1321	14	Galvanized steel		35
Expansion joint 	1201 Z/1210	14	Galvanized steel		36/34/37
	1201 Z/1201 Z	14	Galvanized steel		36
	2201/2231	14	Stainless steel		46/49
	7503	14	Galvanized steel ²⁾	7543	37/60
	7523	14	Galvanized steel ²⁾	7573	37/60
	7543	14	Stainless steel ²⁾		50
	7573	14	Stainless steel ²⁾		50
Plaster stop/base rails 	1218	12	Galvanized steel		34
	2182	12	Stainless steel		46/47
	2231	14	Stainless steel		46/49
	1210	14	Galvanized steel	9110	34/37
	9110	14	Aluminium white ¹⁾		39/63
	1230	14	Galvanized steel		33
	1214	15	Galvanized steel	2229	34
	2229	15	Stainless steel		48
	2232	17	Stainless steel		46
	1220	18	Galvanized steel		34
	2233	20	Stainless steel		46
Picture profile/hook 	1110	12	Galvanized steel		31
	1113		Galvanized steel		31
	1114		Brass cadminated		31
	92123		Perlon		31/113
	92122		Steel cadminated		31/113

Caption

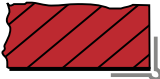
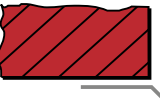


¹⁾ Basic coating, ²⁾ Rigid PVC with smooth centre part, ³⁾ Coating: Rigid PVC, colour no. 10 = white

OVERVIEW STAINLESS STEEL PROFILES

ACCORDING TO PLASTER THICKNESS/CERAMIC TILES THICKNESS



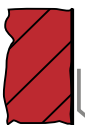
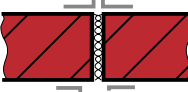
Profiles for external rendering, humid pieces, bathrooms from 1 – 20 mm

Construction element/Detail	Item No.	Plaster thickness (mm)	Material	alternative Material (Item No.)	Page
Corner 	1031	1	Stainless steel		43
	2274	3	Stainless steel		43
	2209	8	Stainless steel		26/43
	2215	8	Stainless steel		26/43
	2826	8	Stainless steel		26/43
	2218	10	Stainless steel		43
	7476	10	Stainless steel		44
	2212	12	Stainless steel		43
	2213	18	Stainless steel		44
	7483	20	Stainless steel		44
	Corner 	2251	9	Stainless steel	
Surface 	2206	6	Stainless steel		45
	2208	8	Stainless steel		27/45
	2205	10	Stainless steel		45
Plaster stop 	2136	3	Stainless steel		46
	2135	6	Stainless steel		46/49
	2178	8,5	Stainless steel		46/47
	2878	8	Stainless steel		27/46
	2180	10,5	Stainless steel		46/47
	2182	12,5	Stainless steel		46/47
	2231	14	Stainless steel		46/49
	2232	16,5	Stainless steel		46
	2233	20	Stainless steel		46

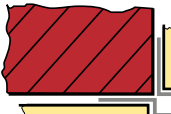
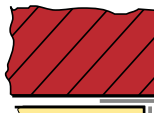
OVERVIEW STAINLESS STEEL PROFILES

ACCORDING TO PLASTER THICKNESS/CERAMIC TILES THICKNESS

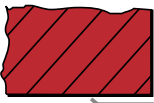
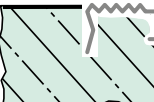
Profiles for external rendering, humid pieces, bathrooms from 6 – 20 mm

Construction element/Detail	Item No.	Plaster thickness (mm)	Material	alternative Material (Item No.)	Page
Base rails 	2184	8	Stainless steel		48
	2225	12	Stainless steel		48
	2229	15	Stainless steel		48
	2230	20	Stainless steel		48
Expansion joint 	2236/2135	6	Stainless steel		46/49
	7541	10	Stainless steel ⁽⁴⁾		50
	7571	10	Stainless steel ⁽⁴⁾		50
	2201/2231	14	Stainless steel		46/49
	7543	14	Stainless steel ⁽⁴⁾		50
	7573	14	Stainless steel ⁽⁴⁾		50

Profiles for ceramic tiles from 8 – 12 mm

Construction element/Detail	Item No.	Tiles dimension (mm)	Material	alternative Material (Item No.)	Page
Corner 	2158	8	Stainless steel ⁽⁵⁾		47
	2160	10	Stainless steel ⁽⁵⁾		47
	2162	12	Stainless steel ⁽⁵⁾		47
Plaster stop 	2178	8	Stainless steel		46/47
	2180	10	Stainless steel		46/47
	2182	12	Stainless steel		46/47

Corner beads

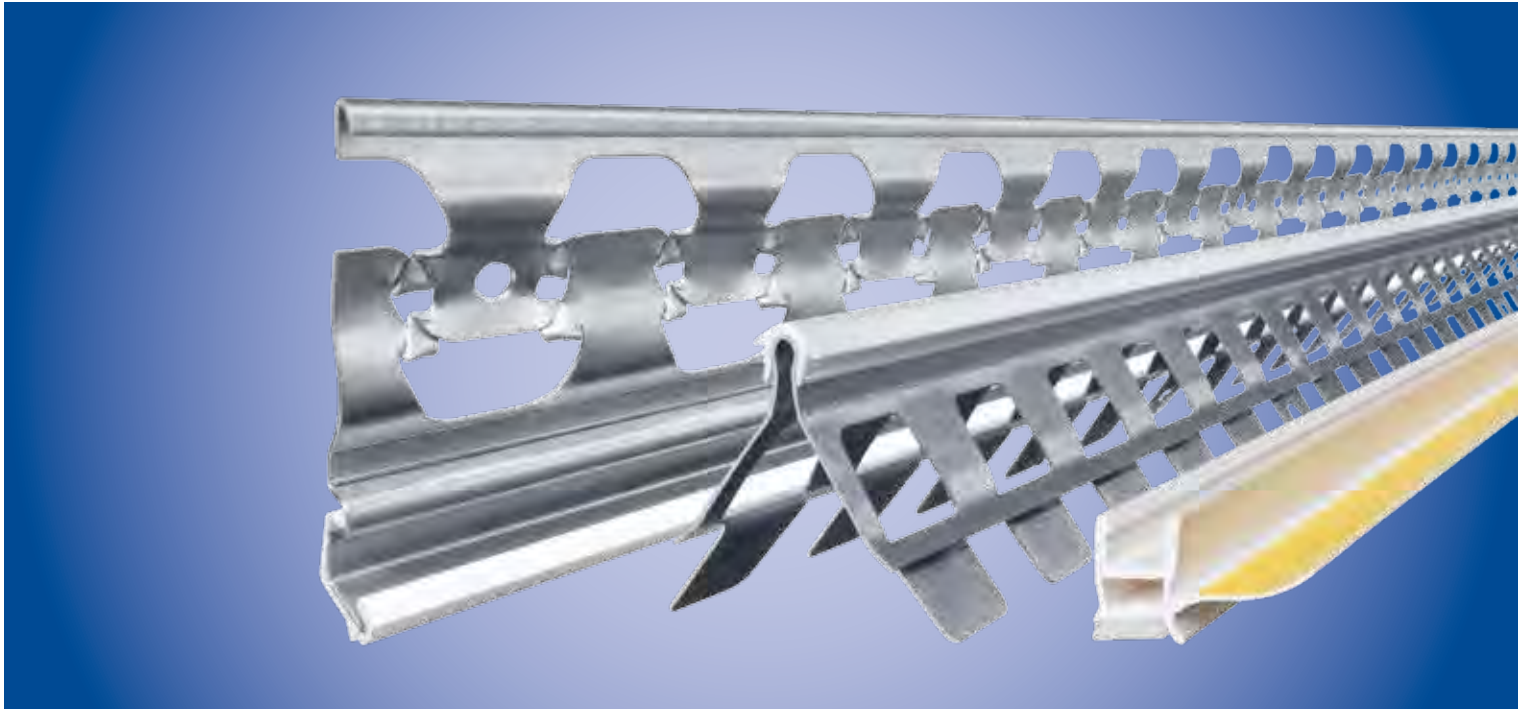
Construction element/Detail	Item No.	Tiles dimension (mm)	Material	alternative Material (Item No.)	Page
Corner 	2026		Stainless steel ⁽⁵⁾		52
	2027		Stainless steel ⁽⁵⁾		52
	2041		Stainless steel ⁽⁵⁾		51
	2065		Stainless steel ⁽⁵⁾		51
	2066		Stainless steel ⁽⁵⁾		51
	2072		Galvanized steel		52
	2073		Galvanized steel		52
	Stairs 	2000		Stainless steel	
2001			Stainless steel		51

Caption

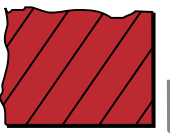
⁽⁴⁾ Rigid PVC with smooth centre part, colour no. 10 = white, ⁽⁵⁾ With protection foil (after finishing of plaster work pull off)

OVERVIEW PROFILES FOR EXTERIOR PLASTERING

ACCORDING TO PLASTER THICKNESS



Plaster thickness 6 – 20 mm

Construction element/Detail	Item No.	Plaster thickness (mm)	Material	alternative Material (Item No.)	Page
Corner 	9104	6	Aluminium white ¹⁾		38/62
	1023	8	Galvanized steel ³⁾		54
	9100	8	Aluminium white ¹⁾		26/38/62
	1020	10	Galvanized steel ³⁾		54
	1044 Z	10	Galvanized steel		28/56
	7476	10	Stainless steel		44
	1085 Z	10	Galvanized steel		56
	91081	10	Aluminium white ¹⁾		38/62
	9112	12	Aluminium white ¹⁾		38/62
	1012 Z	12	Galvanized steel	9112	30/56
	1041	12	Galvanized steel ³⁾		29/54
	1086	12	Galvanized steel ³⁾		55
	1013	14	Galvanized steel ³⁾		54
	9134	14	Aluminium white ¹⁾		62
	1024 Z	14	Galvanized steel		30/56
	1028	15	Galvanized steel ³⁾		55
	1039 Z	15	Galvanized steel		56
	1043 Z	15	Galvanized steel		30/56
	1079	15	Galvanized steel ⁶⁾		57
	2213	18	Stainless steel		44
	1014	20	Galvanized steel ³⁾		54
7483	20	Stainless steel		44	

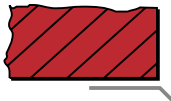
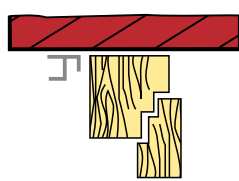
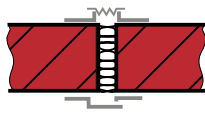
Caption

¹⁾ Basic coating, ³⁾ Coating: Rigid PVC, colour no. 10 = white, ⁶⁾ Acrylic coating

OVERVIEW PROFILES FOR EXTERIOR PLASTERING

ACCORDING TO PLASTER THICKNESS

Plaster thickness 9 – 20 mm

Construction element/Detail	Item No.	Plaster thickness (mm)	Material	alternative Material (Item No.)	Page
Corner 	2251	9	Stainless steel		44
	91051	9	Aluminium white ¹⁾		38/62
	1061	10	Galvanized steel ³⁾		55
	1080	15	Galvanized steel ³⁾		55
	9291	15	Aluminium white ¹⁾		63
	1062	20	Galvanized steel ³⁾		55
	Connection to frames 	3712	9	PVC white ²⁾	
3726		9	PVC white ²⁾		41/65
3727		13	PVC white ²⁾		41/65
Expansion joint 		7541	10	Stainless steel ²⁾	
	7571	10	Stainless steel ²⁾		50
	3200	10	Galvanized steel ⁷⁾		59
	3212	10	Galvanized steel ⁷⁾		59
	2201/2231	14	Stainless steel		46/49
	7503	14	Galvanized steel ²⁾	7543	37/60
	7523	14	Galvanized steel ²⁾	7573	37/60
	7543	14	Stainless steel ²⁾		50
	7573	14	Stainless steel ²⁾		50
	3216	15	Galvanized steel ⁷⁾		59
	3204	15	Galvanized steel ⁷⁾		59
	3208	20	Galvanized steel ⁷⁾		59
	1222/1222	20	Galvanized steel ⁷⁾		58/59
	3220	20	Galvanized steel ⁷⁾		59

Caption

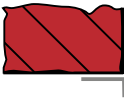


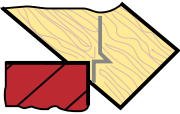
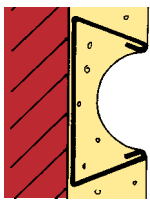
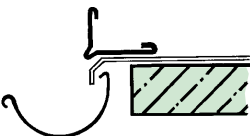
¹⁾ Basic coating white, ²⁾ Rigid PVC with smooth centre part, ³⁾ Coating: Rigid PVC, colour no. 10 = white,

⁷⁾ With elastic centre part, colour no. 10 = white

OVERVIEW PROFILES FOR EXTERIOR PLASTERING

ACCORDING TO PLASTER THICKNESS

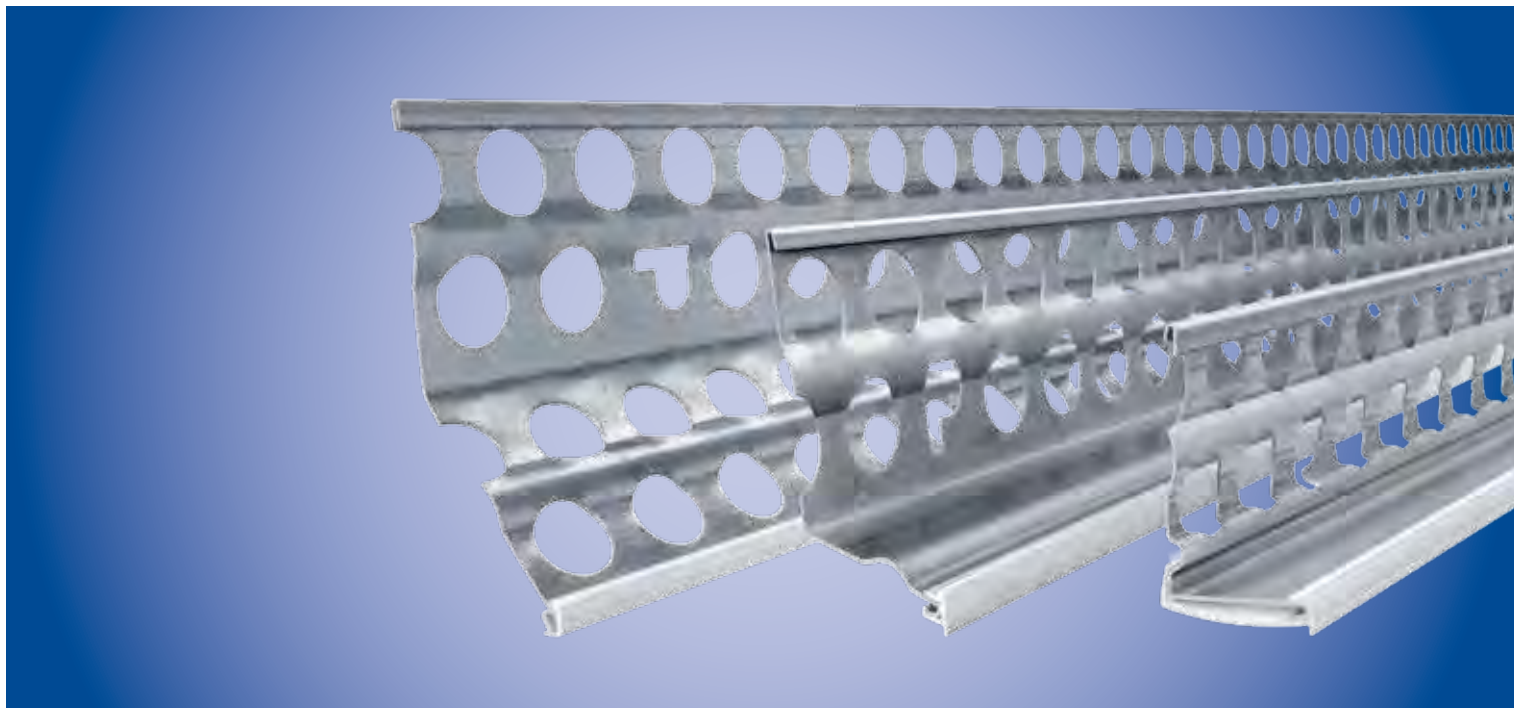
Plaster thickness 10 – 23 mm

Construction element/Detail	Item No.	Plaster thickness (mm)	Material	alternative Material (Item No.)	Page
Plaster stop 	1224	10	Galvanized steel ³⁾		58/59
	9111	10	Aluminium white ¹⁾		39/63
	2231	14	Stainless steel		46/49
	1223	14	Galvanized steel ³⁾		58/59
	2232	17	Stainless steel		46
	1222	20	Galvanized steel ³⁾		58/59
	2233	20	Stainless steel		46
	Base rails 	1227	10	Galvanized steel	
2225		12	Stainless steel		48
9125		12	Aluminium white ¹⁾		63
1225		14	Galvanized steel ³⁾		58/61
2229		15	Stainless steel		48
1229		20	Galvanized steel ³⁾		58/61
2230		20	Stainless steel		48
Sliding joint, Metal sheet connecting profile 		1225/1240	14	Galvanized steel ³⁾	
	1226/1229	20	Galvanized steel ³⁾		58/61
	1765	20	Galvanized steel ³⁾		61
Roof ventilation 	1241	13	Galvanized steel		61
	1242	23	Galvanized steel		61
Profile for block imitation 	9293	17	Aluminium white ¹⁾		64
	9294	18,5	Aluminium white ¹⁾		64
	9295	20	Aluminium white ¹⁾		64
Gravel retention profile 	9130		Aluminium		64
	9139		Aluminium		64

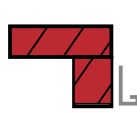
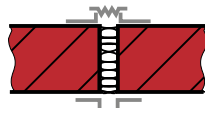


Caption ¹⁾ Basic coating, ³⁾ Coating: Rigid PVC, colour no. 10 = white

OVERVIEW THERMAL INSULATING PLASTER PROFILES

ACCORDING TO PLASTER THICKNESS



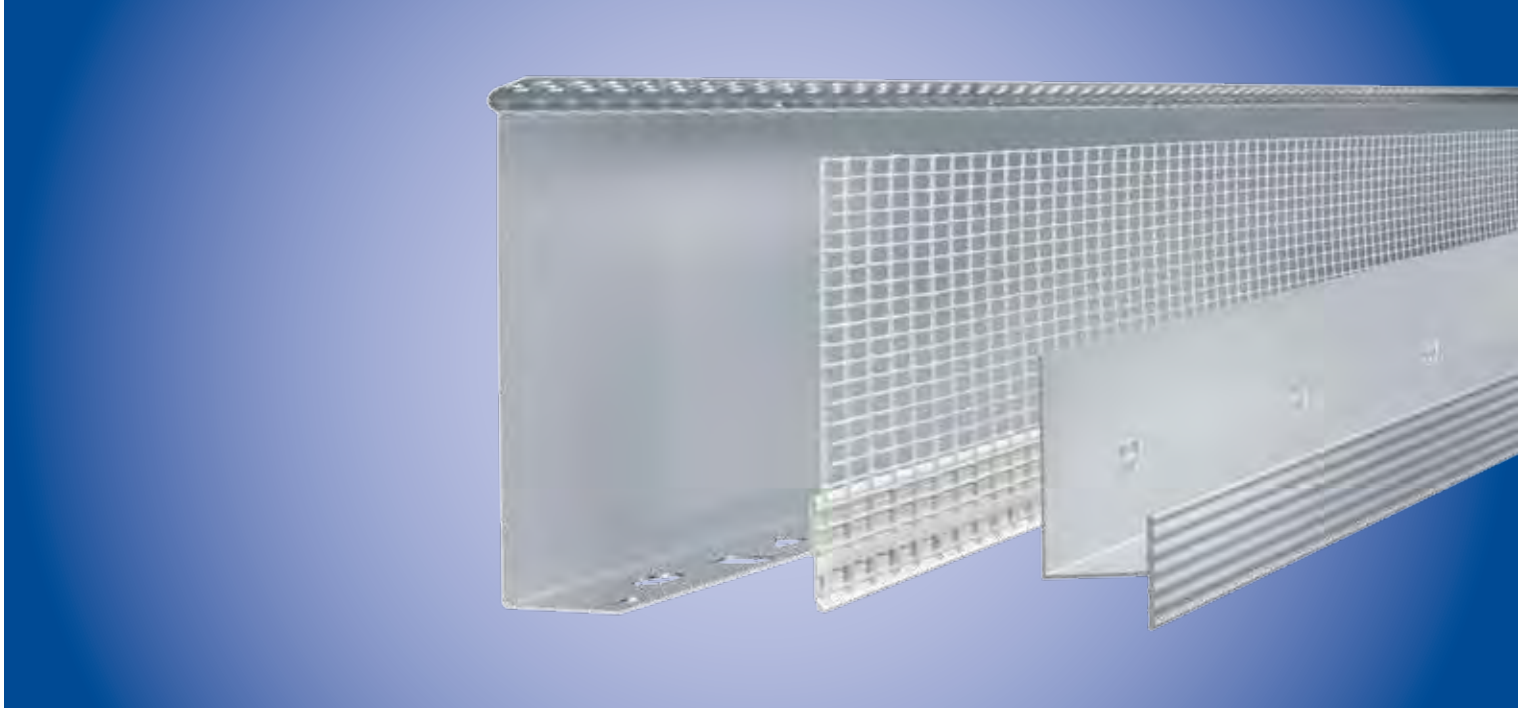
Plaster thickness 30 – 60 mm

Construction element/Detail	Item No.	Plaster thickness (mm)	Material	alternative Material (Item No.)	Page
Corner 	1063	30	Galvanized steel ³⁾		71
	1064	40	Galvanized steel ³⁾		71
	1065	50	Galvanized steel ³⁾		71
	1066	60	Galvanized steel ³⁾		71
Window lintel 	1293	30	Galvanized steel ³⁾		71
	1294	40	Galvanized steel ³⁾		71
	1295	50	Galvanized steel ³⁾		71
	1296	60	Galvanized steel ³⁾		71
Expansion joint 	1283/1283	30	Galvanized steel ³⁾		72
	1284/1284	40	Galvanized steel ³⁾		72
	1285/1285	50	Galvanized steel ³⁾		72
	1286/1286	60	Galvanized steel ³⁾		72
Plaster stop 	1283	30	Galvanized steel ³⁾		72
	1284	40	Galvanized steel ³⁾		72
	1285	50	Galvanized steel ³⁾		72
	1286	60	Galvanized steel ³⁾		72
Base rails 	1263	30	Galvanized steel ³⁾		71
	1264	40	Galvanized steel ³⁾		71
	1265	50	Galvanized steel ³⁾		71
	1266	60	Galvanized steel ³⁾		71

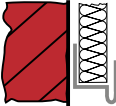
Caption ³⁾ Coating: Rigid PVC, colour no. 10 = white

OVERVIEW PROFILES FOR THERMAL INSULATION

ACCORDING TO INSULATING THICKNESSES



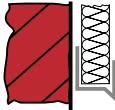
Insulating thicknesses 20 – 200 mm

Construction element/Detail	Item No.	Insulating boards (mm)	Material	alternative Material (Item No.)	Page
Rendering profiles box-shaped 	2143	30	Stainless steel		75
	2144	40	Stainless steel		75
	2145	50	Stainless steel		75
	2146	60	Stainless steel		75
	2148	80	Stainless steel		75
	2150	100	Stainless steel		75
	2112	120	Stainless steel		75
	2113	140	Stainless steel		75
	2114	160	Stainless steel		75
	90602	20	Aluminium		74
	90603	30	Aluminium		74
	90604	40	Aluminium		74
	90605	50	Aluminium		74
	90606	60	Aluminium		74
	90607	70	Aluminium		74
	90608	80	Aluminium		74
	90609	90	Aluminium		74
	90810	100	Aluminium		74
	90812	120	Aluminium		74
	90814	140	Aluminium		74
	90816	160	Aluminium		74
	90811	110	Aluminium		74
	90813	130	Aluminium		74
	90815	150	Aluminium		74
	91017	170	Aluminium		74
	90818	180	Aluminium		74
	91019	190	Aluminium		74
90820	200	Aluminium		74	
91021	210	Aluminium		74	
91022	220	Aluminium		74	

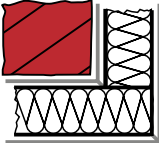
OVERVIEW PROFILES FOR THERMAL INSULATION

ACCORDING TO INSULATING THICKNESSES

Insulating thicknesses 40 – 160 mm

Construction element/Detail	Item No.	Insulating boards (mm)	Material	alternative Material (Item No.)	Page
Rendering profiles for curved walls 	95504	40	Aluminium		80
	95505	50	Aluminium		80
	95506	60	Aluminium		80
	95508	80	Aluminium		80
	95510	100	Aluminium		80
	95512	120	Aluminium		80
	95514	140	Aluminium		80
	95516	160	Aluminium		80

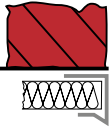
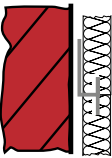
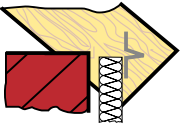
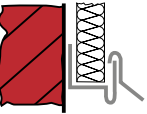
Insulating thicknesses 40 – 160 mm

Construction element/Detail	Item No.	Insulating boards (mm)	Material	alternative Material (Item No.)	Page
Rendering profiles for precise corner configuration 	94404	40	Aluminium		76
	94405	50	Aluminium		76
	94406	60	Aluminium		76
	94407	70	Aluminium		76
	94408	80	Aluminium		76
	94409	90	Aluminium		76
	94410	100	Aluminium		76
	94412	120	Aluminium		76
	94414	140	Aluminium		76
	94416	160	Aluminium		76

OVERVIEW PROFILES FOR THERMAL INSULATION

ACCORDING TO INSULATING THICKNESSES

Insulating thicknesses 40 – 300 mm

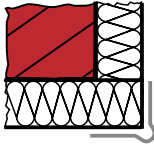
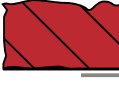
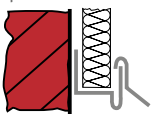

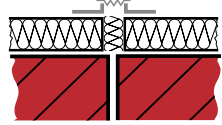

Construction element/Detail	Item No.	Insulating boards (mm)	Material	alternative Material (Item No.)	Page
Vertical render stops 	93304	40	Aluminium		81
	93305	50	Aluminium		81
	93306	60	Aluminium		81
	93307	70	Aluminium		81
	93308	80	Aluminium		81
	93309	90	Aluminium		81
	93310	100	Aluminium		81
	93312	120	Aluminium		81
	93314	140	Aluminium		81
	93316	160	Aluminium		81
	93318	180	Aluminium		81
	93320	200	Aluminium		81
Support-/connection profile 	9114		Aluminium		90
	9115		Aluminium	3761	90
	9116		Aluminium	3760	90
	3759		PVC	9116	90
	3760		PVC	9116	90
	3761		PVC	9115	90
	3749		Rigid PVC white ⁸⁾		92
Roof ventilation 	9224		Aluminium white ¹⁾		91
Two-parts variable base rails profile 	9141	200 – 300	Aluminium		76
	37500 – 37506		PVC white ⁸⁾		78

Caption ¹⁾ Basic coating, ⁸⁾ With alkali-resistant glass fibre mesh

OVERVIEW PROFILES FOR THERMAL INSULATION

ACCORDING TO PLASTER THICKNESS

Plaster thickness 3 – 15 mm

Construction element/Detail	Item No.	Plaster thickness (mm)	Material	alternative Material (Item No.)	Page
Corner 	2031		Stainless steel ⁸⁾		87
	3705		Polystrol white ⁸⁾		87
	3707		Polystrol white ⁸⁾		87
	3752		PVC white ⁸⁾		87
	37521	3	PVC white ⁸⁾		88
	37524	6	PVC white ⁸⁾		88
	37525	10	PVC white ⁸⁾		88
	37526	14	PVC white ⁸⁾		88
	37968		PVC white ⁸⁾		87
	37969		PVC white ⁸⁾		87
	3797		PVC white ⁸⁾		87
	3799		PVC white ⁸⁾		87
	9075		Aluminium ⁸⁾		87
	9103	8	Aluminium white ^{1), 3), 8)}		89
	9107	14	Aluminium white ^{1), 3), 8)}		89
Plaster stop 	3793	3	PVC white ⁸⁾		93
	3796	6	PVC white ⁸⁾		93
	3791	10	PVC white ⁸⁾		93
	37914	14	PVC white ⁸⁾		93
Clip on profiles 	2134	6	Stainless steel		77
	2130	10	Stainless steel		77
	2132	15	Stainless steel		77
	9124	6	Aluminium	2134	77
	9121	10	Aluminium	2130	77
	9122	15	Aluminium	2132	77
	37400	6	PVC white ⁸⁾		77
	37401	10	PVC white ⁸⁾		77
	37402	14	PVC white ⁸⁾		77
Connection to frames 	3721		PVC white ^{2), 8)}		94
	3722		PVC white ^{2), 8)}		94
	3728		PVC white ^{2), 8)}		94
	37115		PVC white ⁸⁾		95
	37116		PVC white ⁸⁾		95
	37164		PVC white ⁸⁾		95
	37194		PVC white ⁸⁾		95
	37168		PVC white ^{2), 8)}		95
	37198		PVC white ^{2), 8)}		95
	Movement/expansion joint 	2318	6	Stainless steel ^{7), 8)}	
2320		8	Stainless steel ⁷⁾		84
3035			PVC white ^{2), 8)}		86
3036			PVC white ^{2), 8)}		86
37531			PVC white ^{2), 8)}		86
37532			PVC white ^{2), 8)}		85
Water drip profile 		2154	6	Stainless steel	
	9011	6	Aluminium		83
	3794	6	PVC white ⁸⁾		83
	37941	10	PVC white ⁸⁾		83
	37942	14	PVC white ⁸⁾		83

Caption

¹⁾ Basic coating, ²⁾ Rigid PVC with smooth centre part, ³⁾ Coating: Rigid PVC, colour no. 10 = white,

⁷⁾ With elastic centre part, Fcolour no. 10 = white, ⁸⁾ With alcali-resistant glass fibre mesh

OVERVIEW PROFILES FOR THERMAL INSULATION

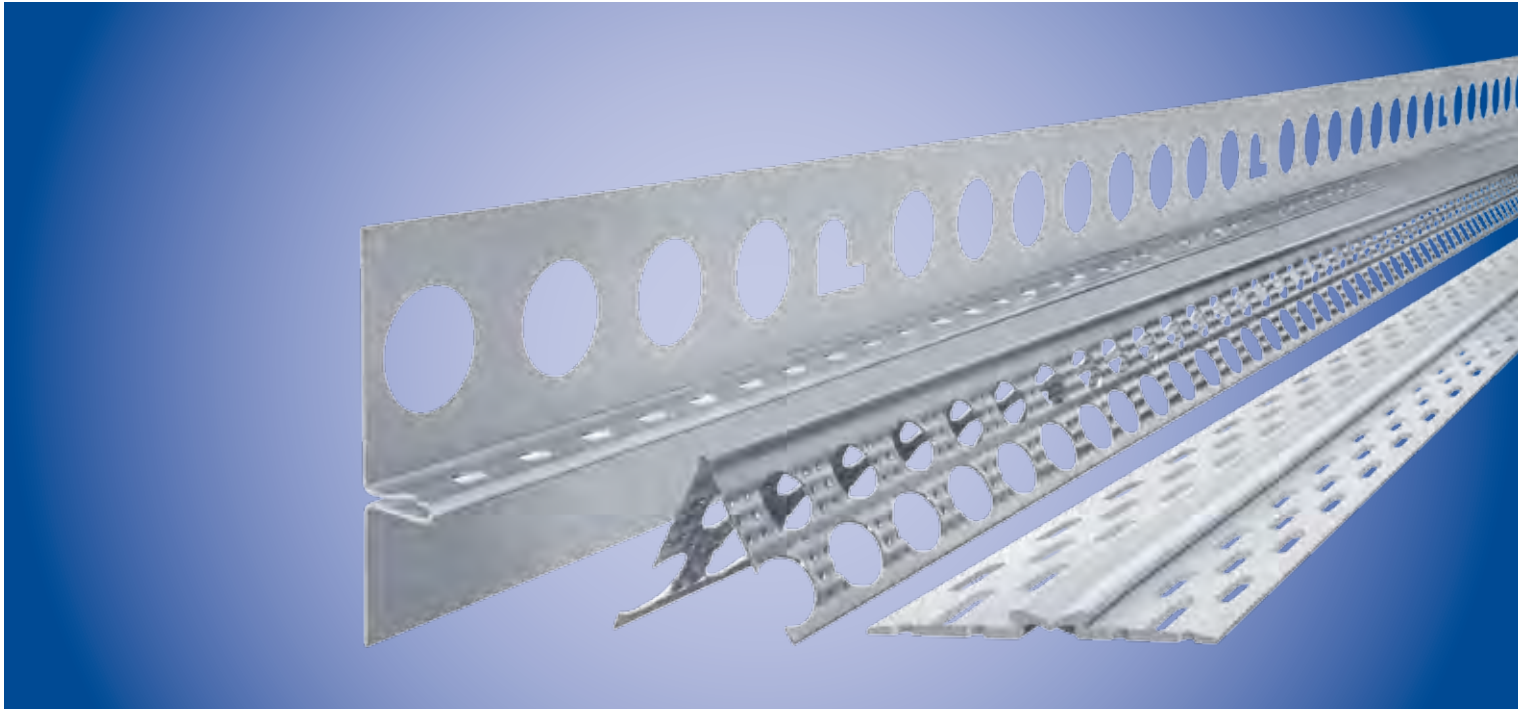
ACCORDING TO PLASTER THICKNESS

Plaster thickness 6 – 15 mm

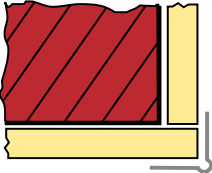

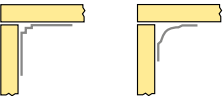
Construction element/Detail	Item No.	Plaster thickness (mm)	Material	alternative Material (Item No.)	Page
Sliding joint, edging profile, metal sheet connecting profile 	2151	6	Stainless steel		82
	2152	6	Stainless steel		82
	9181	6	Aluminium	2141	82
	9182	6	Aluminium	2152	82
	2141		Stainless steel		82
	2142		Stainless steel		82
	3749	6	PVC white ⁸⁾		92
	37517	6	PVC white ⁸⁾		92

Caption ⁸⁾ With alcali-resistant glass fibre mesh

OVERVIEW ACCESSORY PROFILES FOR DRYLINING PURPOSES



Drylining profiles for plasterboards



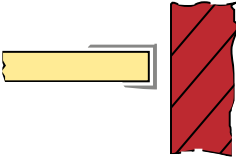
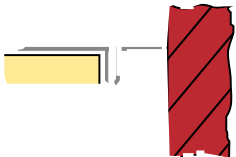
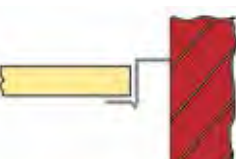
Construction element/Detail	Item No.	Level out work	Material	alternative Material (Item No.)	Page
Corner 	1030		Galvanized steel		108
	1058		Galvanized steel		25/27/108
	1078		Galvanized steel		108
	1234		Galvanized steel		98
	3840		PVC white		99
	37416		PVC white		101
	37417		PVC white		101
	3751		PVC white		99
	3763		PVC white		100
	3767		PVC white		100
	3790		PVC white		99
	9002		Aluminium		98
	9078		Aluminium		97
	9079		Aluminium		97
	9172		Aluminium		97
	9179		Aluminium		97
	9278		Aluminium white ¹⁾		97
	9298		Aluminium		98
	9297		Aluminium		98
	9299		Aluminium		98
9579		Aluminium		97	
9599		Aluminium		98	
Corner 	3776		PVC white		100
	3778		PVC white		100
Internal corner 	3770		PVC white		101
	3780		PVC white		100

Caption ¹⁾ Basic coating

OVERVIEW ACCESSORY PROFILES FOR DRYLINING PURPOSES

ACCORDING TO PLASTERBOARD THICKNESS

Board thickness 9,5 – 25 mm


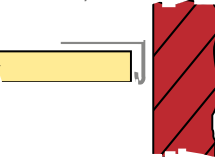


Construction element/Detail	Item No.	Board thickness (mm)	Material	alt. Material (Item No.)	Page
Decorative profile 	3772	12,5	PVC white		103
	3773	12,5	PVC white		103
	3774	12,5	PVC white		103
Corner edging 	3744	12,5	PVC white		107
Edging 	3768		PVC white		106
	3769		PVC white ²⁾		106
	1120	9,5	Galvanized steel white ¹⁾		108
	3738	9,5	PVC white		107
	1121	12,5	Galvanized steel white ¹⁾		108
	1138	2 x 12,5	Galvanized steel		112
	3735	12,5	PVC white		107
	3736	12,5	PVC white		107
	3741	12,5	PVC white		107
	1122	15	Galvanized steel white ¹⁾		108
	3747	15	PVC white		107
	1123	18	Galvanized steel white ¹⁾		108
	3502	20	PVC white		107
Connection 	1316	9,5	Galvanized steel		109
	1311	12,5	Galvanized steel		109
	1313/13131	12,5	Galvanized steel/Galvanized steel white ¹⁾		110
	2263	12,5	Stainless steel		110
	2241	12,5	Stainless steel		109
	1314/13141	12,5	Galvanized steel/Galvanized steel white ¹⁾		109
	1319/13191	12,5	Galvanized steel/Galvanized steel white ¹⁾		110
	1371	12,5	Galvanized steel		109
	1138	12,5	Galvanized steel		112
	1315	15	Galvanized steel		110
	1328	15	Galvanized steel		110
	1304	15	Galvanized steel		109
	1377	15	Galvanized steel		109
	1325	25	Galvanized steel		110
	Connection 	1750		Galvanized steel	
1751			Galvanized steel		110
1753			Galvanized steel		110
3781		12,5	PVC white		102
3782		12,5	PVC white		102
3783		12,5	PVC white		102

Caption ¹⁾ Basic coating, ²⁾ Rigid PVC with smooth centre part

OVERVIEW ACCESSORY PROFILES FOR DRYLINING PURPOSES

ACCORDING TO PLASTERBOARD THICKNESS

Board thickness 9,5 – 25 mm

Construction element/Detail	Item No.	Board thickness (mm)	Material	alternative Material (Item No.)	Page
Expansion joint 	3226	12,5	Galvanized steel ⁷⁾		105
	3750		PVC white ²⁾		105
	3755		PVC white ²⁾		105
Plaster stop 	3784	9,5	PVC white ²⁾		104
	1135	9,5	Galvanized steel		112
	3785	12,5	PVC white		104
	3786	12,5	PVC white		104
	3787	12,5	PVC white		104
	1138	2 x 12,5	Galvanized steel		112
	3766	12,5	PVC white ²⁾		104
	1131	12,5	Galvanized steel		112
	1132	15	Galvanized steel		112
	1133	18	Galvanized steel		112
	1134	20	Galvanized steel		112
	1136	25	Galvanized steel		112
	Picture profile 	1118	12,5	Galvanized steel	
1124		Picture hooks, brass cadminated			113
92123/92124		Perlon rope			31/113
92122		Zipper, Galvanized steel			31/113
Picture profile 	92118	12,5	Aluminium		113
	92119		S-Hook, Galvanized steel white		113
	92120		S-Hook, Galvanized steel silver		113

Caption

²⁾ Rigid PVC with smooth centre part, ⁷⁾ With elastic centre part, colour no. 10 = white

PROFILES FOR INTERNAL PLASTERING

INSTRUCTIONS FOR APPLICATION



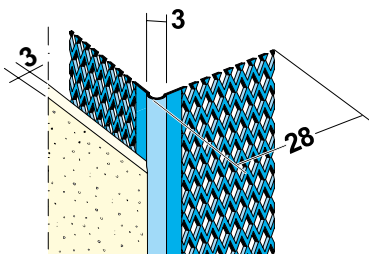
Please read the product information (page 116) and the additional information at the different drawings.

- Cut profiles with hand shears. Never with a blade. In the case of pre-fixing nails before plastering, remove them.
- Place profiles onto plaster dabs
- In damp and wet areas use mortars not plaster for preparation.
- Note the leaflets “Planning and application for external and internal metallic plaster profiles” (www.europrofiles.com) and “plaster and drywall in wet rooms” (www.zdb.de). A table for profile selection for mortar types can be found on page 115. Basically, only use stainless steel plaster and corner profiles in damp rooms (with exception of domestic kitchens and toilets). Sendzimir-galvanized/hot dip galvanized products may only be used when they are removed after completion of the base coat. All plaster profiles have to be fixed with mortar in the same quality as the base coat which is applied later.
- All plaster profiles are set within the plaster and must be positioned square/flush to meet plaster depth required.
- For synthetic resin final render. Only use aluminium or stainless steel plaster profiles.
- Flush metal parts, such as heads in profiles and PVC parts, clean immediately after the plastering process.
- In case of sintering at the surface (for ex. at adhesive plots, increased plaster thickness) the surface should be teased.
- Care about good aeration after plastering.
- Stock profiles in dry conditions!
- Take advantage of our extensive range of stock lengths.

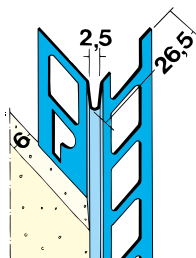
PROFILES FOR INTERNAL PLASTERING 3 – 8 mm

CORNER BEADS

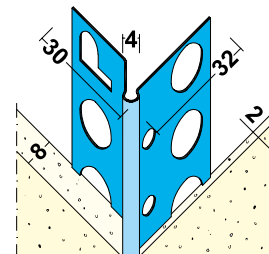
1087 **NEW**



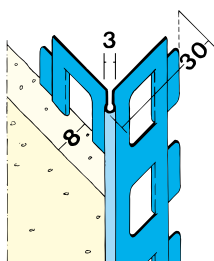
1084



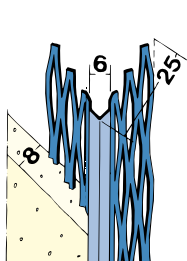
1058



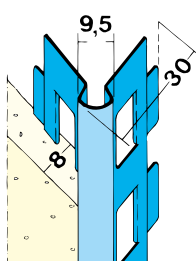
1026



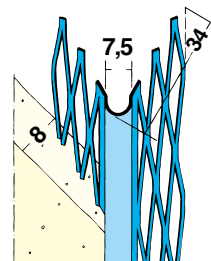
1807 **NEW**



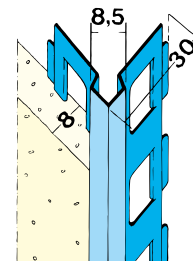
1015



1805 **NEW**



1017



1015/1017/1026/
1084/1087/1807

Corner beads for thin coat plaster.

1058

Corner beads for transition from plaster thickness 8 mm to plaster thickness 2 mm.

1805/1015

Corner profiles made of galvanized steel. Specially designed for schools and kindergartens and comply with the guidelines and requirements of statutory accident prevention regulations.

Details

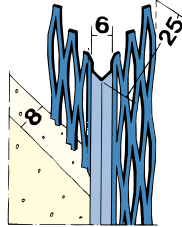
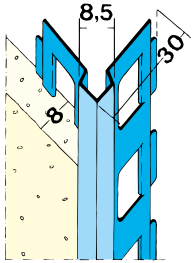
Item No.	Length (cm)	Pcs. per bundle	Plaster thickness (mm)	Material	Remark
1015	240, 250, 300	25	8	Galvanized steel	Made of stainless steel: 2215, S. 43
1017	200, 225, 250, 260, 270, 300	25	8	Galvanized steel	
1026	250, 300	25	8	Galvanized steel	Made of aluminium white: 9100, S. 38
1084	250	25	6	Galvanized steel	Made of aluminium white: 9104, S. 38
1058	260, 300	15	8/2	Galvanized steel	
1087	250, 300	50	3	Galvanized steel	
1805	260	25	8	Galvanized steel	
1807	260, 300	25	8	Galvanized steel	

PROTEKTOR 8 mm-SERIES FOR 10 mm PLASTER THICKNESS CORNER BEADS

NEW

1017

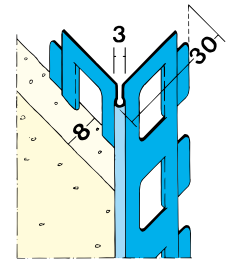
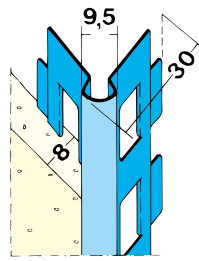
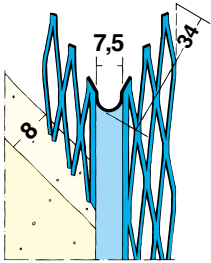
1807/9807/2209 



1805

1015/2215 

1026/9100/2826 



1017/1807/9807/2209

Edge profiles with a square head profile.

1805/1015/2215

Edge profiles with a large round head profile. Specially designed for schools and kindergartens. Comply with the guidelines and requirements of statutory accident prevention regulations.

1026/9100/2826

Edge profiles with a small round head profile.

Details

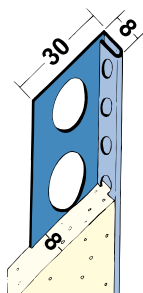
Item No.	Length (cm)	Pcs. per bundle	Plaster thickness (mm)	Material	Remark
1017	200, 225, 250, 260, 270, 300	25	8	Galvanized steel	
1807	260, 300	25	8	Galvanized steel	
9807	260, 300	25	8	Aluminium white ¹⁾	
2209	250	25	8	Stainless steel	
1805	260	25	8	Galvanized steel	
1015	240, 250, 300	25	8	Galvanized steel	
2215	260	25	8	Stainless steel	
1026	250, 300	25	8	Galvanized steel	
9100	260, 300	25	8	Aluminium white ¹⁾	
2826	260	25	8	Stainless steel	

Caption ¹⁾ Basic coating white

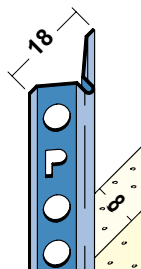
PROTEKTOR 8 mm-SERIES FOR 10 mm PLASTER THICKNESS STOP BEADS, DEPTH GAUGE PROFILES, SPECIAL PROFILES

NEW

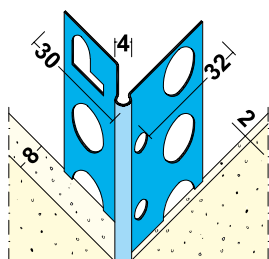
1878/9878/2878



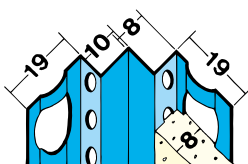
1108/9008/2208



1058



1004



1878/9878/2878

Plaster stop profiles to ensure correct plaster depths.

1058

Corner profile for the transition from plaster thickness 8 mm plaster thickness 2 mm.

1004

Internal plaster corner profile.

1108/9008/2208

Depth gauge profiles serve as plaster guides for exact and even plaster surfaces.

Details

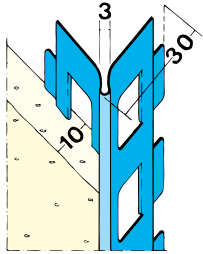
Item No.	Length (cm)	Pcs. per bundle	Plaster thickness (mm)	Material	Remark
1878	260	20	8	Galvanized steel	
9878	260	20	8	Aluminium white ¹⁾	
2878	260	20	8	Stainless steel	
1108	250, 260, 275, 300	50	8	Galvanized steel	
9008	260	50	8	Aluminium white ¹⁾	
2208	260	50	8	Stainless steel	
1058	260, 300	15	8/2	Galvanized steel	
1004	260	25	8	Galvanized steel	

Caption ¹⁾ Basic coating white

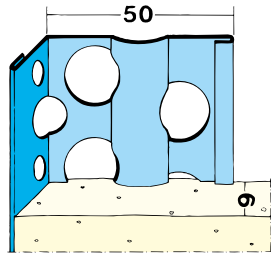
PROFILES FOR INTERNAL PLASTERING 9 – 10 mm

CORNER BEADS

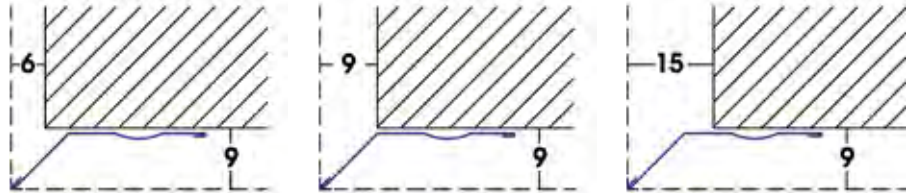
1018



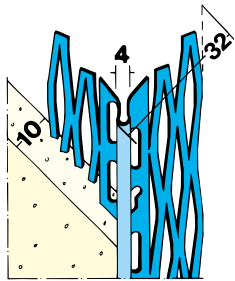
1051



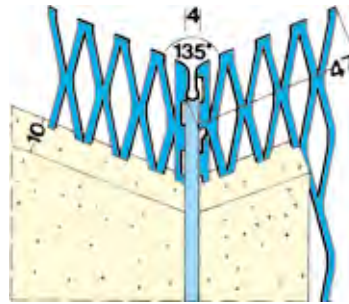
1051 Possible applications



1047 Z



1044 Z



1044 Z

Profile for forming edges at 135° and with increased zinc coating for different plaster thickness, e.g. at window frames.

1051

Profile with increased zinc coating for different plaster thickness, e.g. at window frames.

Profiles with increased zinc coating (Z) on page 114.

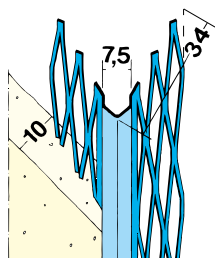
Details

Item No.	Length (cm)	Pcs. per bundle	Plaster thickness (mm)	Material	Remark
1018	200, 225, 250, 260, 300	25	10	Galvanized steel	Made of stainless steel: 2218, page 43
1044 Z	250, 300	15	10	Galvanized steel	
1047 Z	250, 300	25	10	Galvanized steel	
1051	250, 300	15	9	Galvanized steel	Made of stainless steel: 2251, page 44

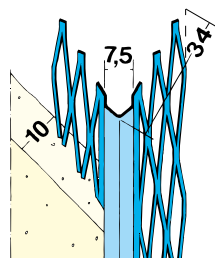
PROFILES FOR INTERNAL PLASTERING 10 – 12 mm

CORNER BEADS

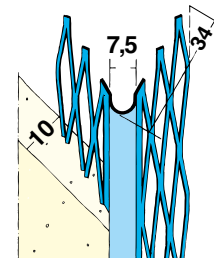
1007 Z



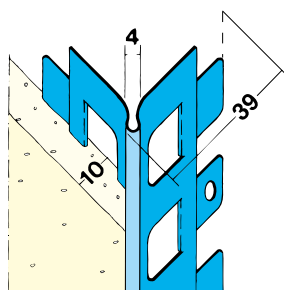
1007



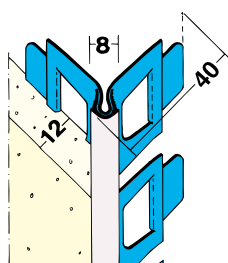
1005



1022



1041



1041 Example



1041

Corner bead with cut wings and PVC edge. To realize circular arches and exact edges for circular stairs. Smallest possible radius 50 cm.

1007 Z

Corner bead with increased zinc coating, for more security.

1005

Galvanized steel corner profiles. Specially designed for schools and kindergartens. Comply with requirements for statutory accident prevention regulations.

Profiles with increased zinc coating (Z) on page 114.

Details

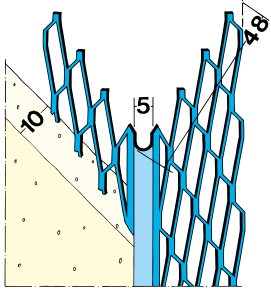
Item No.	Length (cm)	Pcs. per bundle	Plaster thickness (mm)	Material	Remark
1005	200, 250, 260, 300	25	10	Galvanized steel	
1007 Z	200, 225, 250, 260, 275, 300	25	10	Galvanized steel	
1007	130, 150, 160, 180, 200, 220, 225, 250, 260, 270, 275, 280, 300	25	10	Galvanized steel	Made of aluminium: 9007, page 38
1022	250, 300	15	10	Galvanized steel	
1041	250	15	12	Galvanized steel ³⁾	

Caption ³⁾ Coating: Rigid PVC, colour no. 10 = white

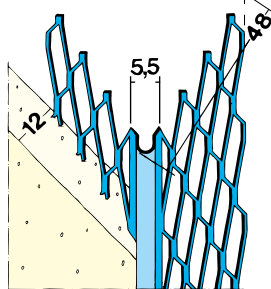
PROFILES FOR INTERNAL PLASTERING 12 – 20 mm

CORNER BEADS

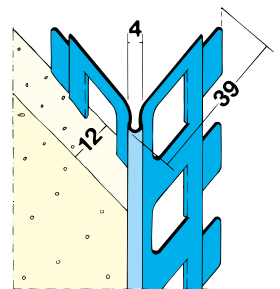
7409



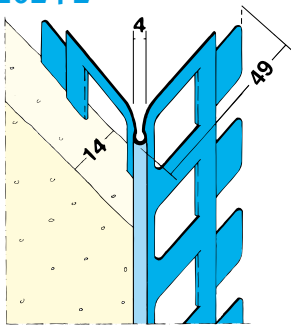
1038 Z



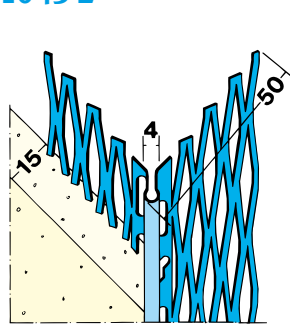
1012 Z



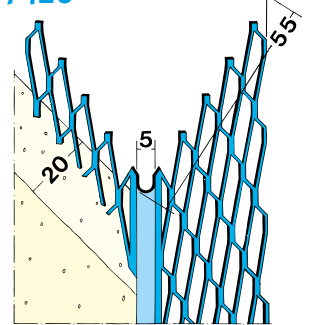
1024 Z



1043 Z



7426



1038 Z/7409/7426

Galvanized steel corner profiles. Specially designed for schools and kindergartens. Comply with requirements for statutory accident prevention regulations.

Profiles with increased zinc coating (Z) on page 114.

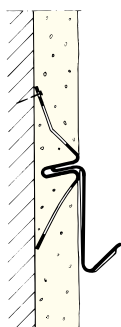
Details

Item No.	Length (cm)	Pcs. per bundle	Plaster thickness (mm)	Material	Remark
1012 Z	225, 250, 275, 300	15	12	Galvanized steel	Made of aluminium: 9112, page 38 Made of stainless steel: 2212, page 43
1024 Z	250, 300	15	14	Galvanized steel	
1038 Z	250	25	12	Galvanized steel	
1043 Z	225, 250, 260, 275, 300	15	15	Galvanized steel	With quartz coating: 1079, page 57
7409	300	50	10	Galvanized steel	Made of stainless steel: 7476, page 44
7426	300	25	20	Galvanized steel	Made of stainless steel: 7483, page 44

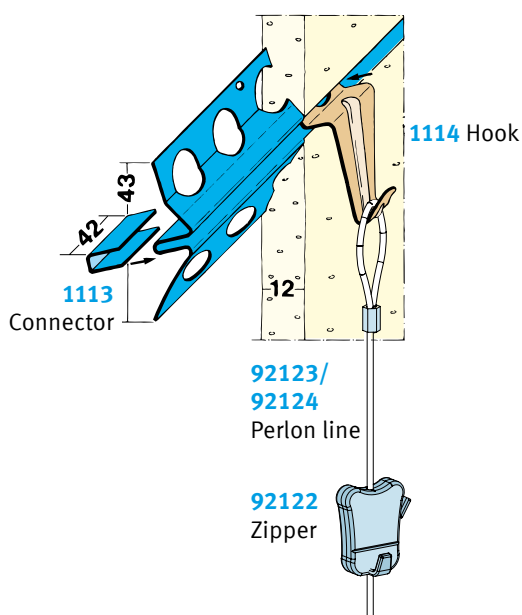
PROFILES FOR INTERNAL PLASTERING 8 – 12 mm

INTERIOR ANGLE PROFILES, PICTURE PROFILE, PICTURE HOOKS

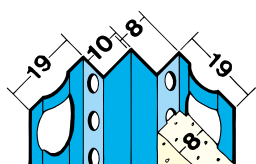
1110 Assembly



1110 Picture profile



1004



1110

Plaster picture profile: max. bearing capacity 0,1 kN/hook and meter.
Groove for the hook must point diagonally falling off (see cross section).

92122

Zipper: height-adjustable picture hooks. Max. bearing capacity 0,1 kN/hook and meter

92123/92124

Perlon line, 100 cm resp. 200 cm

1004

Galvanized steel internal corner profile to form more accurate internal edges in wall and ceiling areas.

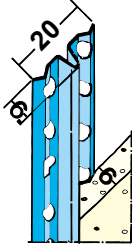
Details

Item No.	Length (cm)	Pcs. per bundle	Plaster thickness (mm)	Material	Remark
1004	260	25	8	Galvanized steel	
1110	250	25	12	Galvanized steel	
1113	Connector	20		Galvanized steel	
1114	Hook	25		Brass cadminated	
92122	Zipper/Picture hooks	20		Steel cadminated	
92123	100 cm Perlon line	20		Perlon	
92124	200 cm Perlon line	20		Perlon	

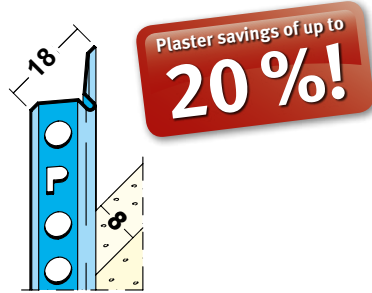
PROFILES FOR INTERNAL PLASTERING 6 – 12 mm

DEPTH GAUGE PROFILES

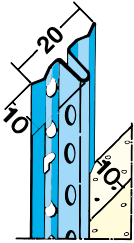
1106



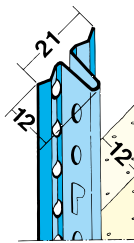
1108



1105



1104



1104 – 1108

Depth gauge profiles serve as plaster guides for exact and even plaster surfaces.

Note the leaflets “Planning and application of metal plaster profiles for the outer – and inner area” (www.europfiles.com) and “Plaster and drywall in wet rooms” (www.zdb.de). A table for profile selection on mortar types can be found on Page 115.

As a matter of principle, plaster and corner profiles made from stainless steel have to be applied in humid rooms (with exception of domestic kitchens and WC). Hot-dipped galvanized products may only be used, if they are removed after completion of the plastering. All plaster profiles must be suitable for the type of installation/application.

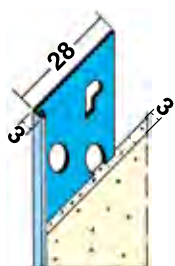
Details

Item No.	Length (cm)	Pcs. per bundle	Plaster thickness (mm)	Material	Remark
1104	250	50	12	Galvanized steel	
1105	250, 260, 275, 300	50	10	Galvanized steel	Made of stainless steel: 2205, page 45 Made of aluminium: 9005, page 39
1106	250, 260, 275, 300	50	6	Galvanized steel	Made of stainless steel: 2205, page 45 Made of aluminium: 9005, page 39
1108	250, 260, 275, 300	50	8	Galvanized steel	Made of stainless steel: 2205, page 45 Made of aluminium: 9005, page 39

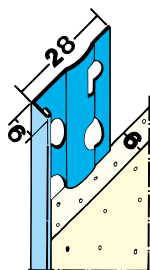
PROFILES FOR INTERNAL PLASTERING 3 – 14 mm

PLASTER STOPS

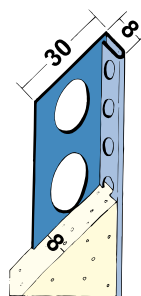
1236



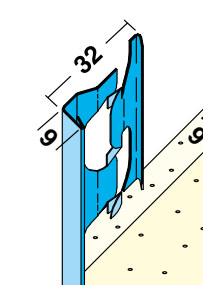
1216



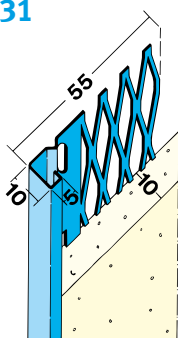
1878



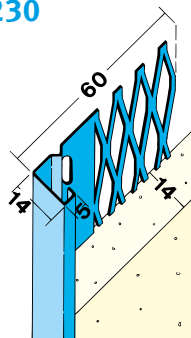
1211



1231



1230



1878

Plaster stop profiles to ensure correct plaster depths.

1230/1231

Stop bead in galvanised steel with expanded metal wings to provide exact edging and connection for different plaster thicknesses.

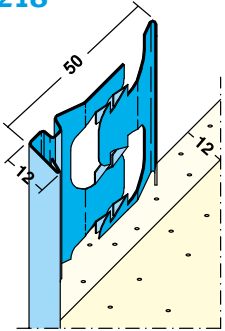
Details

Item No.	Length (cm)	Pcs. per bundle	Plaster thickness (mm)	Material	Remark
1211	250, 260, 300	25	9	Galvanized steel	Made of aluminium: 9111, page 39 Made of stainless steel: 2178, page 46
1216	250, 260, 300	25	6	Galvanized steel	Made of aluminium: 9123, page 39 Made of stainless steel: 2135, page 46
1230	250, 300	25	14	Galvanized steel	
1231	250, 260, 300	25	10	Galvanized steel	
1236	250, 300	25	3	Galvanized steel	Made of aluminium: 9136, page 39 Made of stainless steel: 2136, page 46
1878	260	20	8	Galvanized steel	

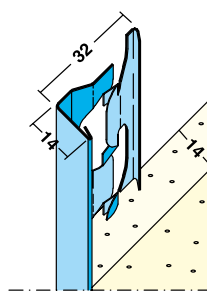
PROFILES FOR INTERNAL PLASTERING 9 – 18 mm

PLASTER/RENDER STOPS

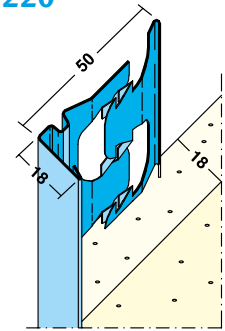
1218



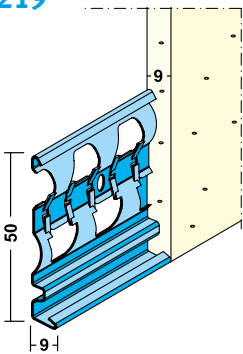
1210



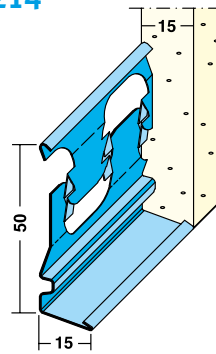
1220



1219



1214



1219/1214

Render stop bead in galvanised steel.

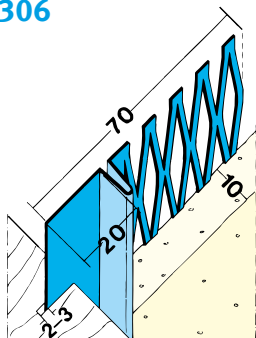
Details

Item No.	Length (cm)	Pcs. per bundle	Plaster thickness (mm)	Material	Remark
1210	250, 300	25	14	Galvanized steel	Made of aluminium: 9110, page 39 Made of stainless steel: 2231, page 46
1214	300	25	15	Galvanized steel	Made of stainless steel: 2229, page 48
1218	250, 300	25	12	Galvanized steel	
1219	250, 300	25	9	Galvanized steel	
1220	250, 300	25	18	Galvanized steel	

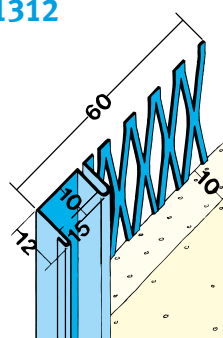
PROFILES FOR INTERNAL PLASTERING 10 – 14 mm

ARCHITRAVE BEADS

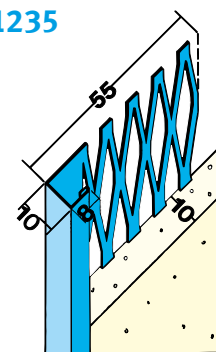
1306



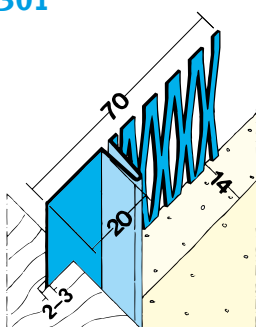
1312



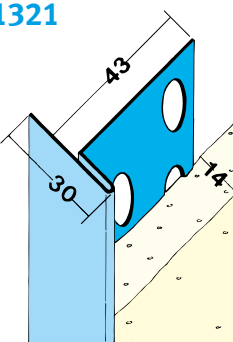
1235



1301



1321



1301/1306/1312

Used to form a shadow joint at timber block frames and framework etc. in different dimensions.

1321/1301/1306/1312

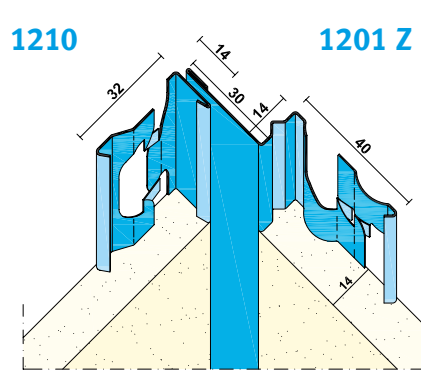
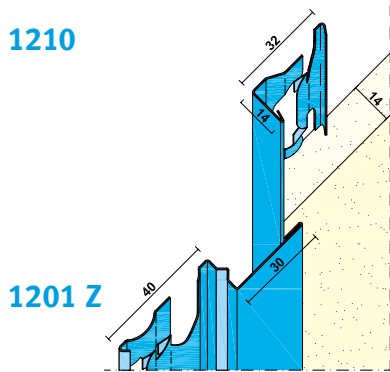
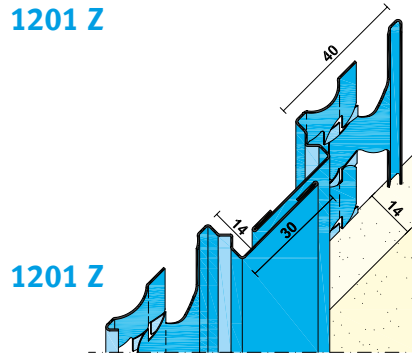
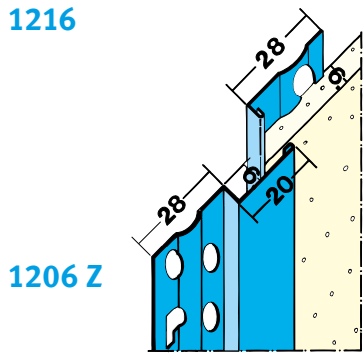
Plaster stop for separation where plaster surfaces stands proud.

Details

Item No.	Length (cm)	Pcs. per bundle	Plaster thickness (mm)	Material	Remark
1235	250, 260, 300	25	10	Galvanized steel	
1301	250, 300	15	14	Galvanized steel	
1306	250, 300	15	10	Galvanized steel	Made of stainless steel: 2263, page 110
1312	250, 300	15	10	Galvanized steel	Made of stainless steel: 2241, page 109
1321	300	15	14	Galvanized steel	

PROFILES FOR INTERNAL PLASTERING 6 – 14 mm

EXPANSION JOINT PROFILES



Profile combinations for the processing of expansion joints, Plaster thickness 6 mm and 14 mm.

Movement ranges:

1201 Z / 1201 Z +/- 10 mm

1201 Z / 1210 +/- 10 mm

1206 Z / 1216 +/- 5 mm

Profiles with increased zinc coating (Z) on page 114.

Details

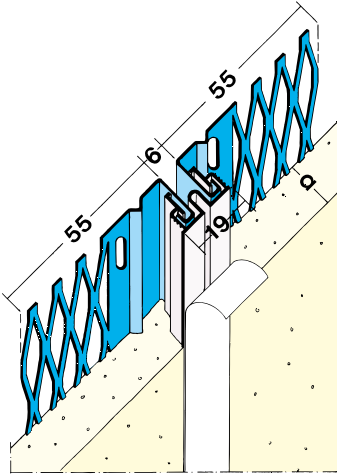
Item No.	Length (cm)	Pcs. per bundle	Plaster thickness (mm)	Material	Remark
1201 Z	250, 300	15	14	Galvanized steel	Made of stainless steel: 2201, page 49
1206 Z	250, 300	25	6	Galvanized steel	Made of stainless steel: 2236, page 49
1210	250, 300	25	14	Galvanized steel	Made of stainless steel: 2231, page 49
1216	250, 300	25	6	Galvanized steel	Made of stainless steel: 2135, page 49

PROFILES FOR INTERNAL PLASTERING 10 – 14 mm

MOVEMENT AND EXPANSION JOINT PROFILES

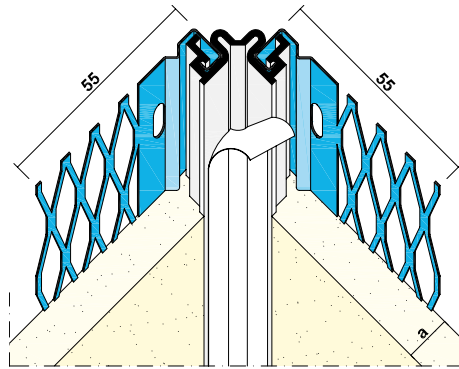
7501/7503

Movement joint profile



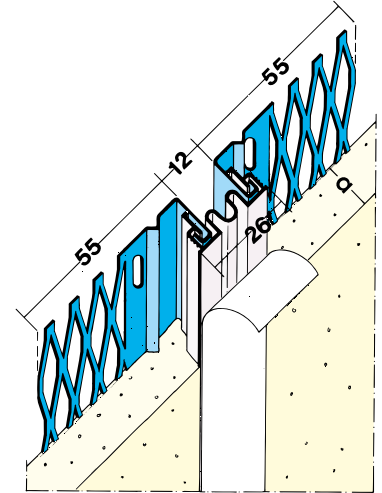
7521/7523

Expansion joint profile



7521/7523

Expansion joint profile



7501/7503

Movement joint profiles for the surface made of galvanised steel. The centre part is a combination of rigid and soft PVC. **Movement absorption; tension/pressure: +2/-1 mm.**

7521/7523

Expansion joint profile made from galvanized steel for inner corners from the surface to 90°. The centre part is a combination of rigid and soft PVC. **Movement absorption; tension/pressure +4/-3 mm.**

Middle part only capable of limited painting.

Details

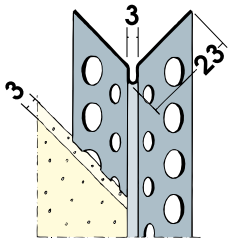
Item No.	Length (cm)	Joint (mm)	Pcs. per bundle	Plaster thickness (a)	Material	Remark
7501	300	6 Surface	10	10	Galvanized steel ²⁾	Made of stainless steel: 7541, page 50
7503	300		10	14	Galvanized steel ²⁾	Made of stainless steel: 7543, page 50
7521	300	12 Surface	10	10	Galvanized steel ²⁾	Made of stainless steel: 7571, page 50
7523	300		10	14	Galvanized steel ²⁾	Made of stainless steel: 7573, page 50
7521	300	6 Internal corner	10	10	Galvanized steel ²⁾	Made of stainless steel: 7571, page 50
7523	300		10	14	Galvanized steel ²⁾	Made of stainless steel: 7573, page 50

Caption ²⁾ Rigid PVC with smooth centre part

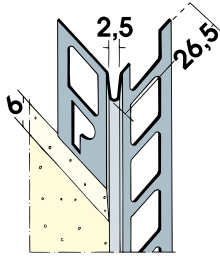
PROFILES FOR INTERNAL PLASTERING 3 – 12 mm

CORNER BEADS

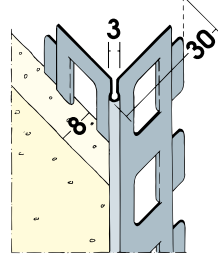
9074



9104

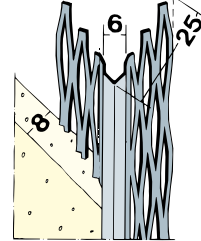


9100



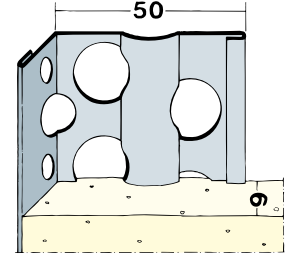
9807

NEW

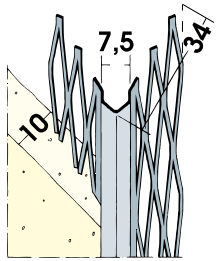


91051

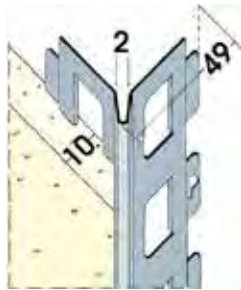
NEW



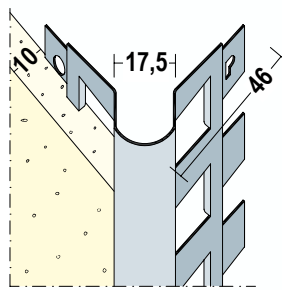
9007



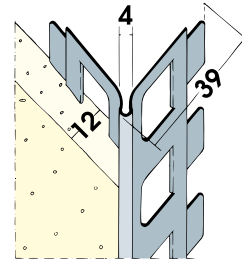
91081



9571



9112



PROTEKTOR aluminium white – be safely on the safe side

When humidity creates a risk, use Protektor profiles to stay on the safe side. The white coating over the base aluminium material ensures increased protection against corrosion, making your work more valuable and longer lasting. Plaster profiles made from aluminium, with the high-quality PROTEKTOR coating are equally well-suited to use indoors and out.

9571

Corner profile made of aluminum with a white base coat. Specially designed for schools and kindergartens. Complies with the guidelines and requirements of statutory accident prevention regulations.

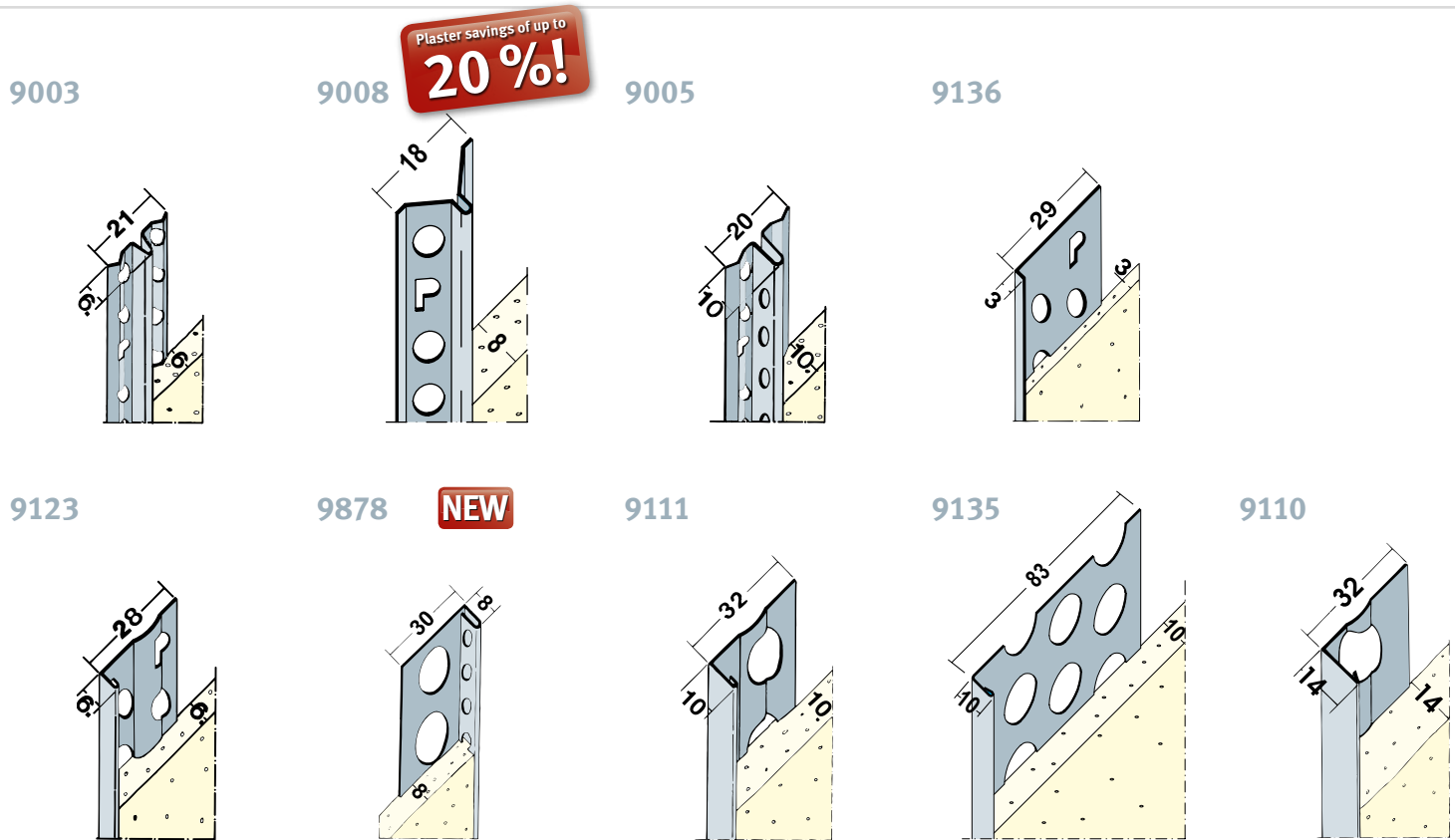
Details

Item No.	Length (cm)	Pcs. per bundle	Plaster thickness (mm)	Material	Remark
9007	260, 275, 300	25	10	Aluminium	
9074	250, 300	25	3	Aluminium	Made of stainless steel: 2274, page 43
9100	260, 300	25	8	Aluminium white ¹⁾	
9104	250, 300	25	6	Aluminium white ¹⁾	
9112	225, 260, 300	15	12	Aluminium white ¹⁾	Made of stainless steel: 2212, page 43
9571	260	15	10	Aluminium white ¹⁾	
91051	270	15	9	Aluminium white ¹⁾	
91081	260, 300	20	10	Aluminium white ¹⁾	
9807	260, 300	25	8	Aluminium white ¹⁾	Made of stainless steel: 2209, page 43

Caption ¹⁾ Basic coating white

PROFILES FOR INTERNAL PLASTERING 3 – 14 mm

PLASTER STOPS, DEPTH GAUGE PROFILES



Face up to every challenge

- Corrosion resistant, does not rust, stable and resistant
- A range of profiles in all normal plaster thicknesses and lengths
- Ideal for all mineral and putty base and surface renders (not renovation plasters)
- Good value alternative to stainless steel
- Simple to work using normal hand scissors

Details

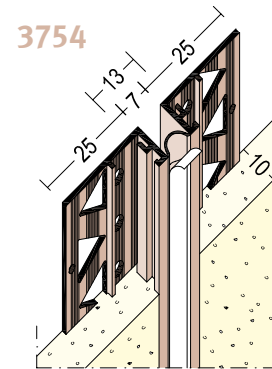
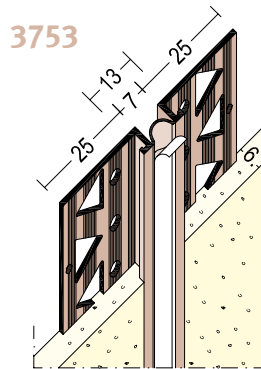
Item No.	Length (cm)	Pcs. per bundle	Plaster thickness (mm)	Material	Remark
9003	260, 300	50	6	Aluminium white ¹⁾	Made of stainless steel: 2206, page 45
9008	260	50	8	Aluminium white ¹⁾	Made of stainless steel: 2208, page 45
9005	260, 275, 300	50	10	Aluminium white ¹⁾	Made of stainless steel: 2205, page 45
9110	250	25	14	Aluminium white ¹⁾	
9111	250, 300	25	9	Aluminium white ¹⁾	
9123	250	25	6	Aluminium white ¹⁾	
9135	250	20	10	Aluminium	
9136	250, 300	25	3	Aluminium	Made of stainless steel: 2136, page 46
9878	260	20	8	Aluminium white ¹⁾	

Caption ¹⁾ Basic coating white

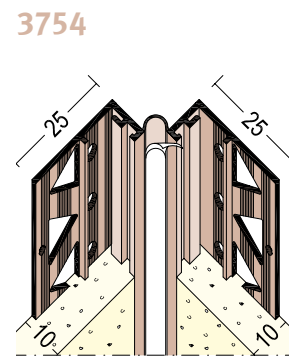
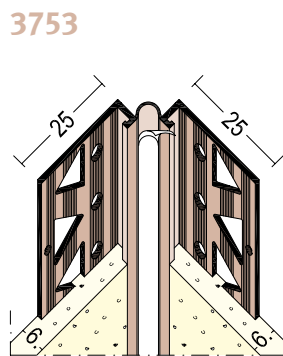
PROFILES FOR INTERNAL PLASTERING 6 – 10 mm

MOVEMENT JOINT PROFILES

Application at surface



Application internal corner



3753/3754

PVC movement joint profile with soft PVC centre part to realize movement joints at walls and ceilings (i.e. connection at brick wall/chimney). **Movement absorption: Tension/Pressure +1/-1 mm.**

Before using the profiles in the interior corner area, the profiles should first be folded and stored for several hours. Full surface embedding into the adhesive or an additional prefixing with steel pins facilitates the setting.

In humid or moist areas only use vertically. Middle part only capable of receiving limited paint.

Details

Item No.	Length (cm)	Pcs. per bundle	Plaster thickness (mm)	Material	Remark
3753	275	25	6	PVC white ²⁾	
3754	275	25	10	PVC white ²⁾	

Caption ²⁾ Rigid PVC with smooth centre part, colour no. 10 white

PROFILES FOR INTERNAL PLASTERING 6 – 13 mm

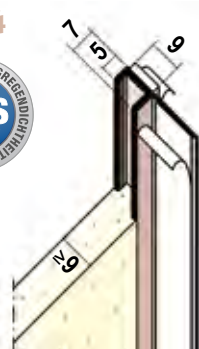
CONNECTING PROFILES TO FRAMES

37103



with shadow joint

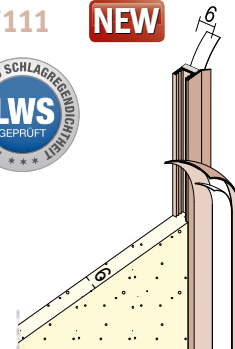
37104



with shadow joint

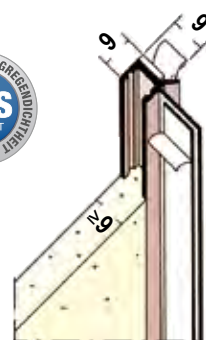
37111

NEW



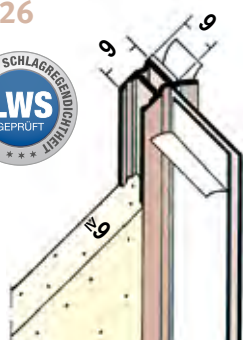
with protecting lip

3712



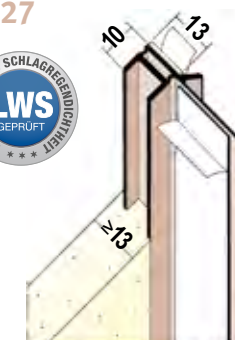
with protecting lip

3726



with shadow joint

3727



with protecting lip

3712/37111

Self adhesive connecting profile in PVC with flexible fin for perfect detail solutions. Tested for air, wind and water tightness.

3726/3727

Self-connecting profile made of PVC with protective lip and movement chamber for a technically and optically flawless detail solution. Tested for air, wind and water tightness.

Details

Item No.	Length (cm)	Pcs. per bundle	Profile width (mm)	Material	Remark
3712	150, 230, 260	60	9	PVC white ²⁾	
3726	150, 230, 260	50	9	PVC white ²⁾	
37103	260	50	6	PVC white	
37104	260	60	9	PVC white	
3727	150, 260	40	13	PVC white ²⁾	
37111	260	30	6	PVC white ²⁾	

Caption ²⁾ Rigid PVC with smooth centre part, colour no. 10 white

STAINLESS STEEL PROFILES FOR INTERNAL PLASTERING/ EXTERNAL RENDERING INSTRUCTIONS FOR APPLICATION



Please read the product information (page 116) and the additional information at the different drawings.

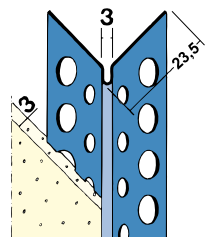
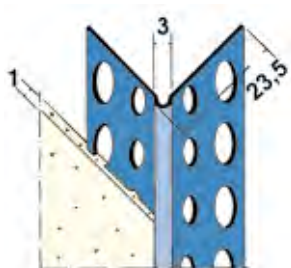
- Stainless steel plaster profiles are suitable for all types of plaster and render for indoor and outdoor use.
- Stainless steel profiles are especially suitable to use for restoration plastering and refurbishment.
- Cut stainless steel profiles with a recommended cut-off wheel for stainless steel.
- Note the leaflets “Planning and application of metallic plaster profiles for outside and inside areas” (www.europrofiles.com) and “plaster and drywall in wet rooms” (www.zdb.de). A table for profile selection for mortar types can be found on page 115. Basically, use stainless steel plaster and corner profiles in damp rooms (with the exception of domestic kitchens and toilets). Sendzimir-galvanized/hot dip galvanized products may only be used if they are removed after completion of the base coat.
- All plaster profiles have to be fixed with mortar in the same quality as the base coat which is applied later.
- Remove any nails used for pre-fixing before plastering
- The heads of the profiles specially under tiles should not stay out, eventually it is necessary to smoothen again.
- Care about good aeration after plastering.
- Use only stainless steel tools for stainless steel profiles.
- Stock profiles in dry conditions.

STAINLESS STEEL PROFILES FOR INTERNAL PLASTERING/ EXTERNAL RENDERING 1 – 12 mm CORNER BEADS



1031

2274



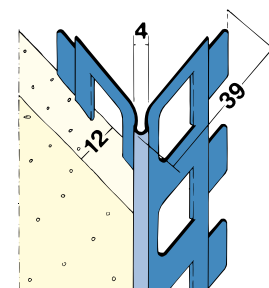
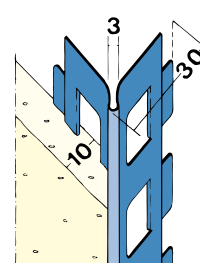
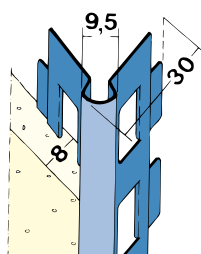
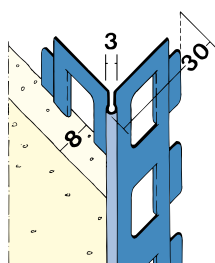
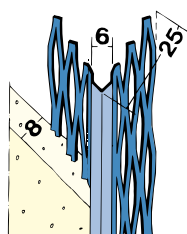
2209

2826 **NEW**

2215

2218

2212



Corner beads made of stainless steel for application in kitchens, bathrooms, lavatories etc., especially under moisture-retaining coatings and finishes.

2215 Corner beads made of stainless steel. Specially designed for schools and kindergartens. Complies with the requirements of the regulations for statutory accident prevention.

2826 Edge profiles with a small round head profile.

Details

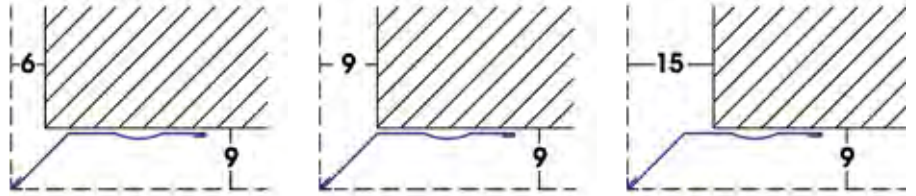
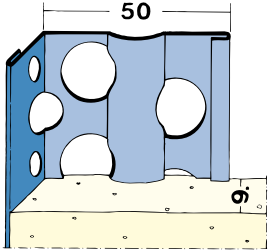
Item No.	Length (cm)	Pcs. per bundle	Plaster thickness (mm)	Material	Remark
1031	250	25	1	Stainless steel	
2209	250	25	8	Stainless steel	
2212	300	15	12	Stainless steel	
2215	260	25	8	Stainless steel	
2218	250, 260, 300	25	10	Stainless steel	
2274	250	25	3	Stainless steel	
2826	260	25	8	Stainless steel	

STAINLESS STEEL PROFILES FOR INTERNAL PLASTERING/ EXTERNAL RENDERING 9 – 20 mm CORNER BEADS



2251

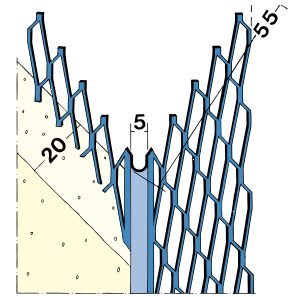
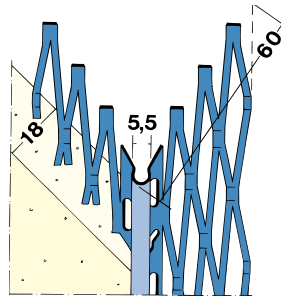
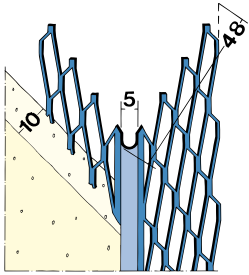
2251 Verwendungsmöglichkeiten



7476

2213

7483



2251

Corner beads made of stainless steel for different plaster thicknesses, e.g. at window frames.

2213/7476/7483

Corner beads made of stainless steel. Specially designed for schools and kindergartens. Complies with the requirements of the regulations for statutory accident prevention.

Details

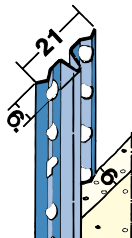
Item No.	Length (cm)	Pcs. per bundle	Plaster thickness (mm)	Material	Remark
2213	250, 300	15	18	Stainless steel	
2251	300	15	9	Stainless steel	
7476	300	25	10	Stainless steel	
7483	300	25	20	Stainless steel	

STAINLESS STEEL PROFILES FOR INTERNAL PLASTERING 6 – 9 mm

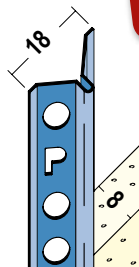
DEPTH GAUGE PROFILES



2206

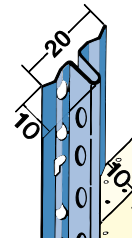


2208



Plaster savings of up to
20%!

2205



2205/2206/2208

Depth gauge profiles made of stainless steel for exact surfaces.

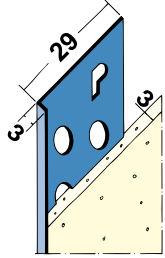
Details

Item No.	Length (cm)	Pcs. per bundle	Plaster thickness (mm)	Material	Remark
2206	260, 300	50	6	Stainless steel	
2208	260	50	8	Stainless steel	
2205	260, 300	50	10	Stainless steel	

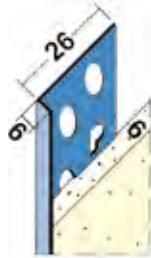
STAINLESS STEEL PROFILES FOR INTERNAL PLASTERING/ EXTERNAL RENDERING 3 – 20 mm PLASTER STOPS



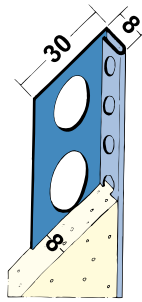
2136



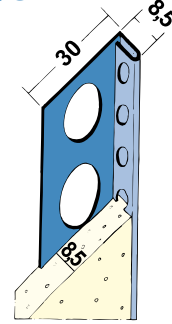
2135



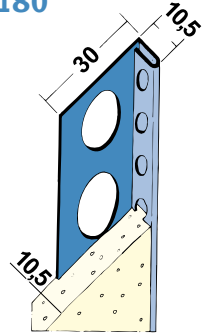
2878 **NEW**



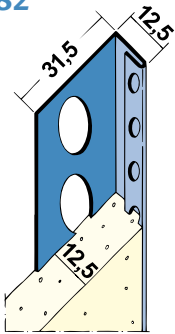
2178



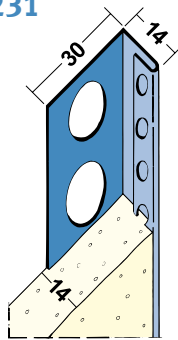
2180



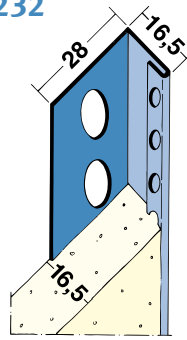
2182



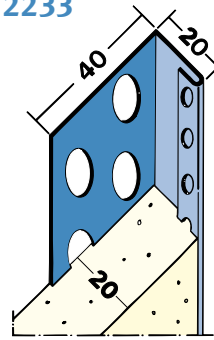
2231



2232



2233



Stainless steel plaster stop profiles for exact thicknesses of plaster surfaces.

Details

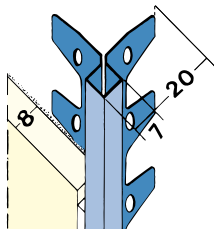
Item No.	Length (cm)	Pcs. per bundle	Plaster thickness (mm)	Material	Remark
2136	250	25	3	Stainless steel	
2135	250	25	6	Stainless steel	
2178	250	20	8,5	Stainless steel	
2180	250	20	10,5	Stainless steel	
2182	250	20	12,5	Stainless steel	
2231	250, 300	25	14	Stainless steel	
2232	300	25	16,5	Stainless steel	
2233	300	25	20	Stainless steel	
2878	260	20	8	Stainless steel	

STAINLESS STEEL PROFILES CERAMIC TILES 8 – 12 mm

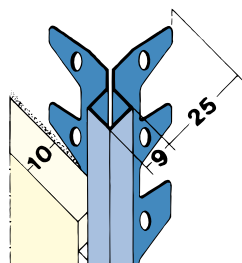
PROFILES FOR CERAMIC TILES



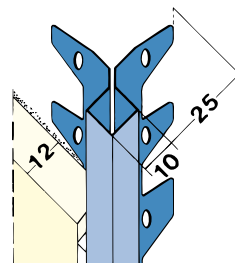
2158



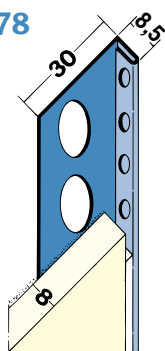
2160



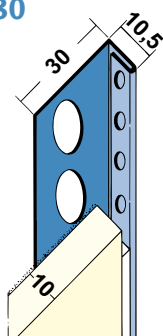
2162



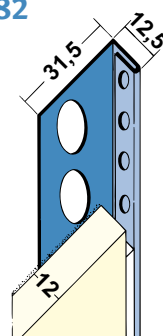
2178



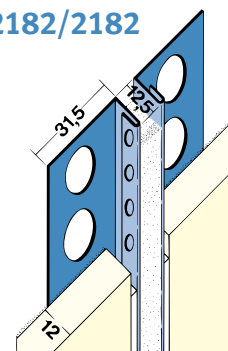
2180



2182



2182/2182



2158/2160/2162

Corner beads made of stainless steel for ceramic tiles of 8, 10 and 12 mm thickness fixed with thin-coat adhesive. Surfaces protected by removable foil.

2178/2180/2182

Stop beads made of stainless steel for ceramic tiles of 8, 10 and 12 mm thickness fixed with thin-coat adhesive.

2182/2182

Stop beads fixed in pairs as construction joint and sealed with permanently elastic material.

Details

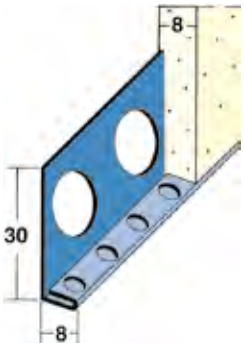
Item No.	Length (cm)	Pcs. per bundle	Dimensions (mm)	Material	Remark
2158	250	20	8	Stainless steel ⁵⁾	Surface mat
2160	250	20	10	Stainless steel ⁵⁾	Surface mat
2162	250	20	12 for tiles	Stainless steel ⁵⁾	Surface mat
2178	250	20	8 incl. adhesive	Stainless steel	
2180	250	20	10	Stainless steel	
2182	250	20	12	Stainless steel	

Caption ⁵⁾ With protection foil (after finishing of plaster work pull off)

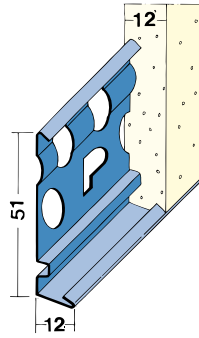
STAINLESS STEEL PROFILES FOR INTERNAL PLASTERING/ EXTERNAL RENDERING 8 – 20 mm RENDER STOPS



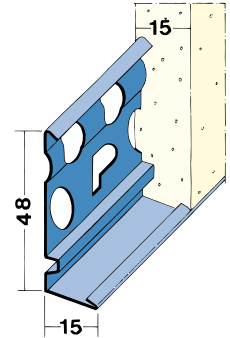
2184



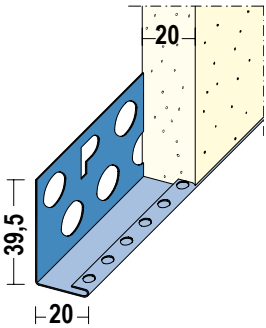
2225



2229



2230

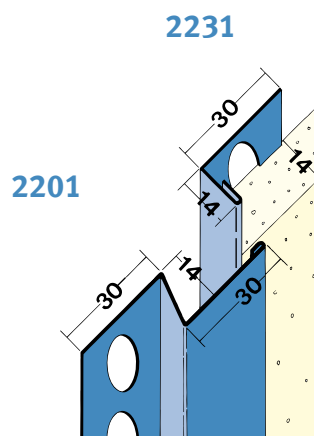
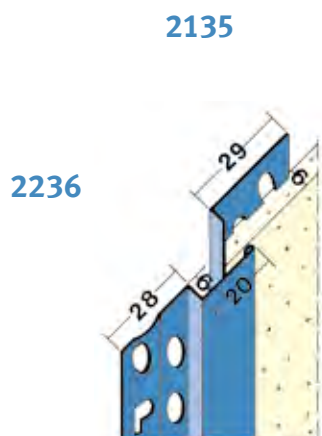


Profiles made of stainless steel for exact base rails finish.

Details

Item No.	Length (cm)	Pcs. per bundle	Plaster thickness (mm)	Material	Remark
2184	250	20	8	Stainless steel	
2225	300	25	12	Stainless steel	
2229	300	25	15	Stainless steel	
2230	300	25	20	Stainless steel	

STAINLESS STEEL PROFILES FOR INTERNAL PLASTERING/ EXTERNAL RENDERING 6 – 14 mm EXPANSION JOINT PROFILES



Profile combinations made of stainless steel to form expansion joints, plaster thickness 6 and 14 mm.

Joint absorption:

2201/2201	+/- 10 mm
2201/2231	+/- 10 mm
2236/2135	+/- 5 mm

On wet or surfaces that are in contact with water, use only vertically.

Details

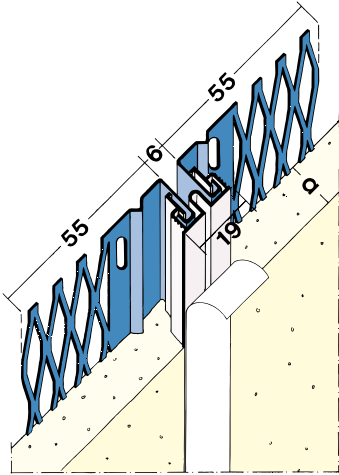
Item No.	Length (cm)	Pcs. per bundle	Plaster thickness (mm)	Material	Remark
2135	250	25	6	Stainless steel	
2201	250	25	14	Stainless steel	
2231	250, 300	25	14	Stainless steel	
2236	250	25	6	Stainless steel	

STAINLESS STEEL PROFILES FOR INTERNAL PLASTERING/EXTERNAL RENDERING 10 – 14 mm MOVEMENT AND EXPANSION JOINT PROFILES



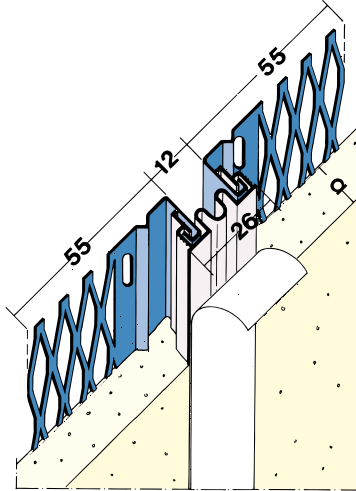
7541/7543

Movement joint profile



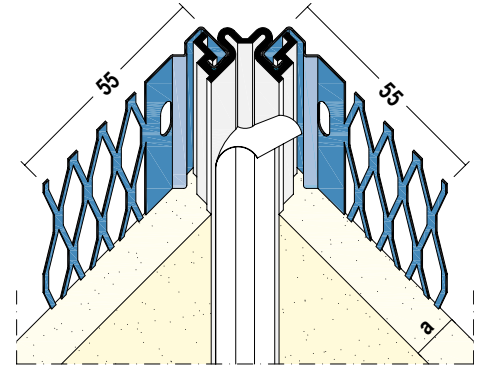
7571/7573

Expansion joint profile



7571/7573

Expansion joint profile



7541/7543

Movement joint profile for the surface made of stainless steel. The centre part is a combination of rigid and soft PVC.

Movement absorption tension/pressure: +2/-1 mm.

7571/7573

Movement joint profile for the internal corner made of stainless steel. The centre part is a combination of rigid and soft PVC.

Movement absorption tension/pressure: +4/-3 mm.

7571/7573

Stainless steel expansion joint for an inner corner. The centre part is a combination of rigid and soft PVC.

Movement absorption tension/pressure: +4/-3 mm.

On wet or surfaces that are in contact with water, use only vertically. Limited coatability. Please see approval from coating producer.

Details

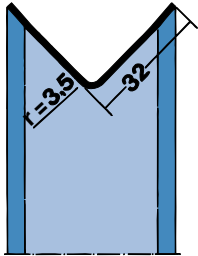
Item No.	Length (cm)	Joint (mm)	Pcs. per bundle	Plaster thickness (mm)	Material	Remark
7541	300	6 Surface	10	10	Stainless steel ²⁾	
7543	300		14	Stainless steel ²⁾		
7571	300	12 Surface	10	10	Stainless steel ²⁾	
7573	300		14	Stainless steel ²⁾		
7571	300	6 Internal corner	10	10	Stainless steel ²⁾	
7573	300		14	Stainless steel ²⁾		

Caption ²⁾ Rigid PVC with smooth centre part

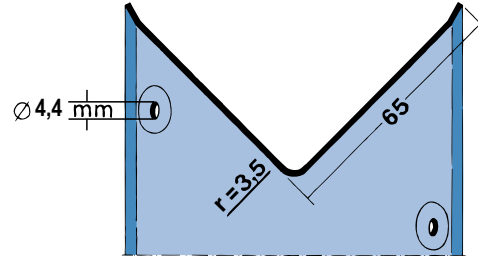
STAINLESS STEEL PROFILES FOR INTERNAL PLASTERING/ EXTERNAL RENDERING CORNER BEADS



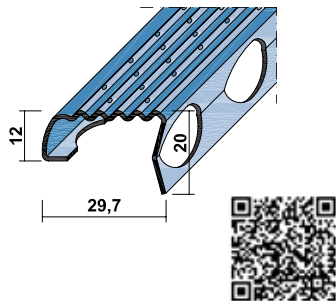
2041 for glueing



2065 for screwing (with perforation)
2066 for glueing (without perforation)



2000/2001



Stainless steel profiles to protect reinforced edges in canteen kitchens, slaughter houses, sanitary rooms and hospitals.

2000/2001

Non-slip step strips used for production of stairs or for assembly of stairs, also suitable for staircase renovation. Fixing in the wooden frame by means of stainless steel nails only. Profiles for concrete floors/screed joints. Non-slip in accordance with DIN 51130 and BGR 181: R10. Displacement chamber according to DIN 51130: V8.

2041/2065/2066

For assembly. Remove any protective film in the adhesive area before applying the adhesive.

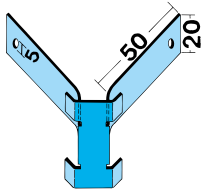
Details

Item No.	Length (cm)	Pcs. per bundle	Dimensions (mm)	Material	Remark
2041	200, 250	6	32 x 32	Stainless steel ⁵⁾	Surface polished, grain size 320
2065	250	6	65 x 65	Stainless steel ⁵⁾	Surface polished, grain size 320
2066	250	6	65 x 65	Stainless steel ⁵⁾	Surface polished, grain size 320
2000	100, 110, 120, 130, 150	25	Width 29,7	Stainless steel	Surface mat
2001	500 + Short lengths	12 resp. 25	Width 29,7	Stainless steel	Surface mat

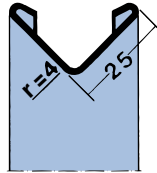
Caption ⁵⁾ With protection foil (remove after plastering or tiling). Profiles for glueing e.g. on tiles, with special adhesive (Pattex adhesive, Sista adhesive or similar).

STAINLESS STEEL PROFILES FOR INTERNAL PLASTERING/ EXTERNAL RENDERING HEAVY CORNER BEADS

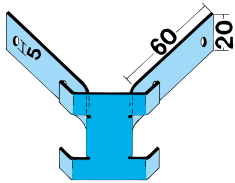
2072



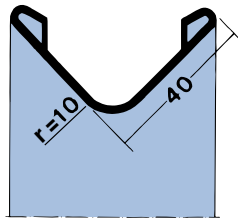
2026



2073



2027



Stainless steel profiles to protect reinforced edges in canteen kitchens, slaughter houses, sanitary rooms and hospitals.

2026/2027

For fixing before plastering. Specially designed for schools and kindergartens. Comply with requirements for statutory accident prevention regulations.

2072 Sliding anchor for encasing with concrete or screwing on, for profile 2026. Need: 2 pcs./m.

2073 Sliding anchor for encasing with concrete or screwing on, for profile 2027. Need: 2 pcs./m.

Don't use quick-setting cement for fixing the anchors – Risk of corrosion.

Details

Item No.	Length (cm)	Pcs. per bundle	Plaster thickness (mm)	Dimensions (mm)	Material	Remark
2026	200, 250, 300	15	16 (incl. anchors)	25 x 25	Stainless steel ⁵⁾	Surface mat
2027	200, 250, 300	6	21 (incl. anchors)	40 x 40	Stainless steel ⁵⁾	Surface mat
2072	for profile 2026	20			Galvanized steel	
2073	for profile 2027	20			Galvanized steel	

Caption ⁵⁾ With protection foil (after finishing of plaster work pull off)

PROFILES FOR EXTERNAL RENDERING

INSTRUCTIONS FOR APPLICATION



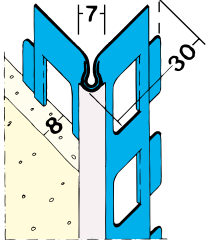
Please read the product information (page 116) and the additional information at the different drawings.

- Note the leaflets “Planning and application of metal plaster profiles for the outer – and inner area” (www.europfiles.com) and “Plaster and drywall in wet rooms” (www.zdb.de). A table for profile selection on mortar types can be found on page 115.
- Use only mortar for fixing of the profiles, no plaster or plaster containing material.
- Take off nails eventually used for fixing of the profiles before plastering.
- Do not plaster over PVC nosing, clean immediately after the finishing process. When profile connections are required, slip on PVC coatings for about 10 cm as a joint connection
- Galvanised profiles are not protected against corrosion when using finishing coats of less than 3 mm depth. When using finishing coats of less than 3 mm depth, galvanized profiles need to be protected before applying the finishing coat.
- Galvanised profiles without PVC-covering must be completely embedded into the mineral plaster.
- Elastic center parts of the expansion joints should be covered before plastering.
- Remove the cover immediately after the cleaning process.
- When using pasty finishing coats, use profiles of stainless steel, aluminum or galvanized steel with PVC nosing. In very exposed locations and facades exposed to extreme weather conditions we recommend the use of stainless steel profiles.
- Stock profiles in dry conditions.

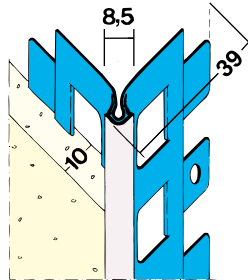
PROFILES FOR EXTERNAL RENDERING 8 – 20 mm

CORNER BEADS

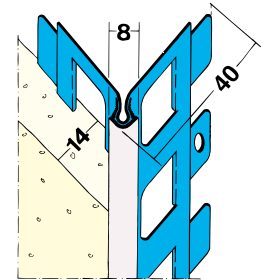
1023



1020



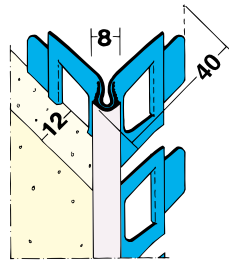
1013



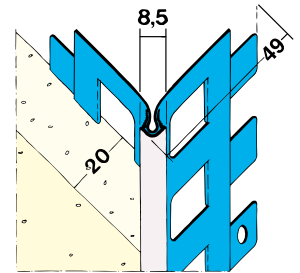
1041 Example



1041



1014



1023/1020

Corner beads made of galvanized steel for render thicknesses of 8 mm resp. 10 mm, particularly for rendering of aerated concrete blocks.

Do not use in connection with resin-bonded fillers or renders.

1041

Galvanized steel flexible corner profile made with slots complete with PVC nose for recessed wall. To realize circular arches and exact edgings at circular stairs. Smallest possible radius 50 cm.

Details

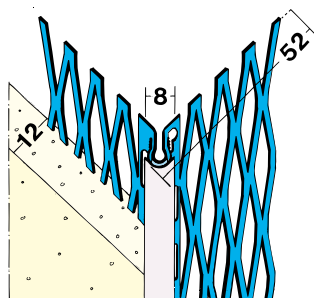
Item No.	Length (cm)	Pcs. per bundle	Plaster thickness (mm)	Material	Remark
1013	200, 225, 250, 260, 275, 300	15	14	Galvanized steel ³⁾	
1014	250, 300	15	20	Galvanized steel ³⁾	
1020	225, 250, 300	15	10	Galvanized steel ³⁾	
1023	250, 300	15	8	Galvanized steel ³⁾	
1041	250	15	12	Galvanized steel ³⁾	

Caption ³⁾ Coating: Rigid PVC, colour no. 10 = white

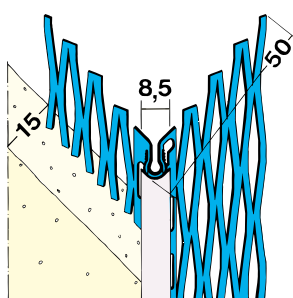
PROFILES FOR EXTERNAL RENDERING 10 – 20 mm

CORNER BEADS

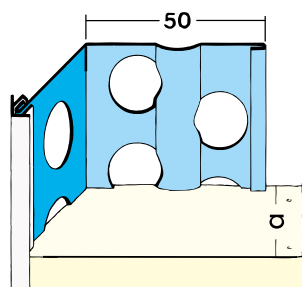
1086



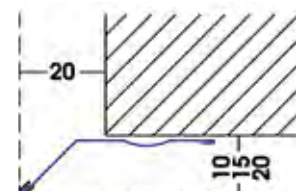
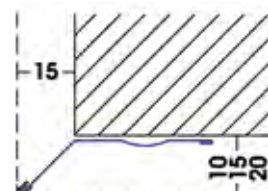
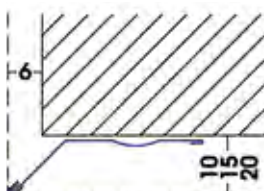
1028



1061/1062/1080



1061/1062/1080 Possible applications



1061/1062/1080

Galvanized steel corner profile with PVC nose. For different render thicknesses e.g. in the soffit area.

Details

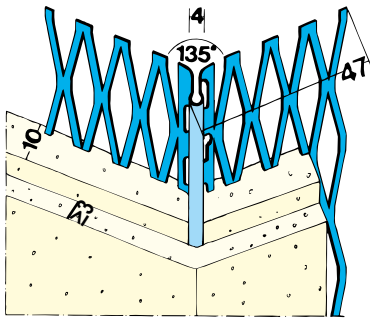
Item No.	Length (cm)	Pcs. per bundle	Plaster thickness (mm)	Material	Remark
1028	250, 300	15	15	Galvanized steel ³⁾	
1061	250, 300	15	10	Galvanized steel ³⁾	
1062	300	15	20	Galvanized steel ³⁾	
1080	250, 300	15	15	Galvanized steel ³⁾	
1086	300	15	12	Galvanized steel ³⁾	

Caption ³⁾ Coating: Rigid PVC, colour no. 10 = white

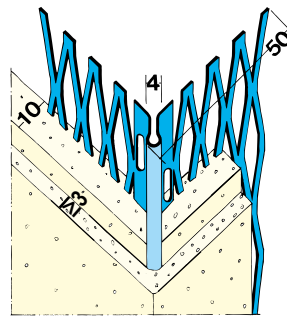
PROFILES FOR EXTERNAL RENDERING 10 – 15 mm

CORNER BEADS

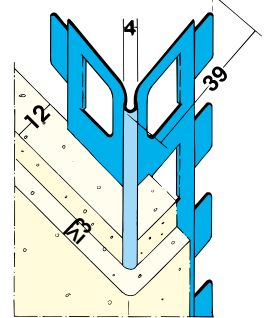
1044 Z



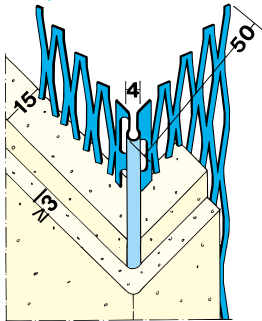
1085 Z



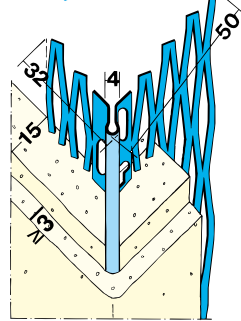
1012 Z



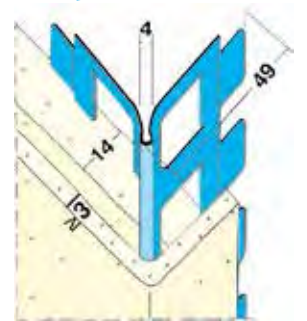
1043 Z



1039 Z



1024 Z



Corner beads made of galvanized steel to be fixed totally into basic render. Mineral finish render should cover the profile's edge entirely. Increased galvanisation. The profile edge must be covered by at least 3 mm finish render.

1039 Z Corner profile with different wings and increased zinc coating, particularly for small soffits in the window and door area.

Profiles with increased zinc coating (Z) on page 114.

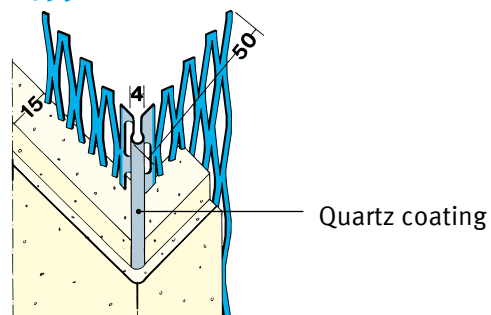
Details

Item No.	Length (cm)	Pcs. per bundle	Plaster thickness (mm)	Material	Remark
1012 Z	225, 250, 275, 300	15	12	Galvanized steel	Made of aluminium: 9112, page 62 Made of stainless steel: 2212, page 43
1024 Z	250, 300	15	14	Galvanized steel	
1039 Z	260	15	15	Galvanized steel	
1043 Z	225, 250, 260, 275, 300	15	15	Galvanized steel	
1044 Z	250, 300	15	10	Galvanized steel	
1085 Z	250, 300	15	10	Galvanized steel	

PROFILES FOR EXTERNAL RENDERING 15 mm

CORNER BEADS

1079



1079

Corner bead profile with grey quartz coating (additional corrosion protection and improved plaster adhesion). The edges of the profiles are to be covered completely with render.

Details

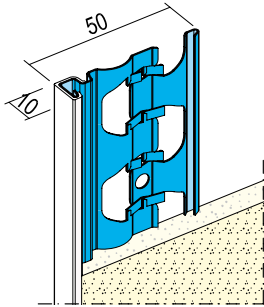
Item No.	Length (cm)	Pcs. per bundle	Plaster thickness (mm)	Material	Remark
1079	300	15	15	Galvanized steel ⁶⁾	

Caption ⁶⁾ Acrylic coating

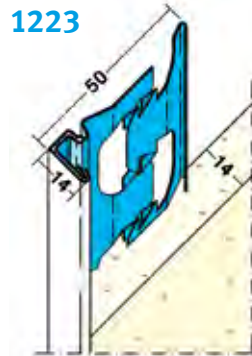
PROFILES FOR EXTERNAL RENDERING 10 – 20 mm

PLASTER/RENDER STOPS

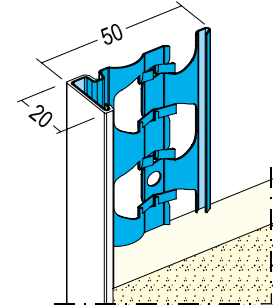
1224 **NEW**



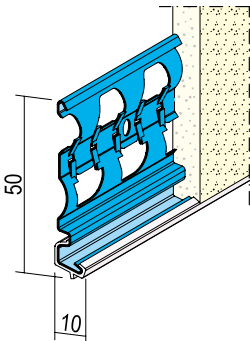
1223



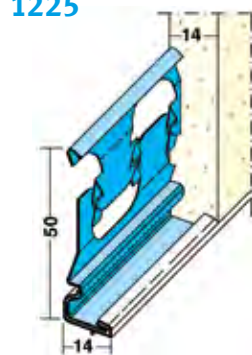
1222 **NEW**



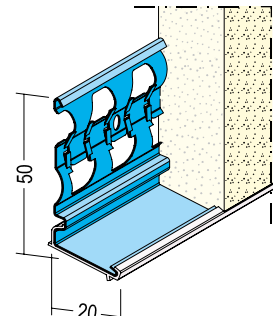
1227 **NEW**



1225



1229 **NEW**



NEW: The principle of a “double shaft” gives maximum stability in handling and processing. PVC coatings protect from abrasion and corrosion.

1224/1223/1222

Galvanized steel plaster trim profiles with PVC coating for vertical terminations (ends/closures).

1227/1225/1229

Galvanized steel base profiles with PVC coating and molded drip edge for producing horizontal terminations (ends/closures).

Details

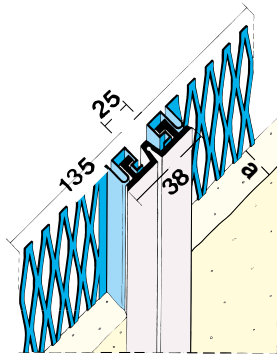
Item No.	Length (cm)	Pcs. per bundle	Plaster thickness (mm)	Material	Remark
1222	250, 300	25	20	Galvanized steel ³⁾	
1223	250, 300	25	14	Galvanized steel ³⁾	
1224	250, 300	25	10	Galvanized steel ³⁾	
1225	250, 300	25	14	Galvanized steel ³⁾	
1227	250, 300	25	10	Galvanized steel ³⁾	
1229	250, 300	25	20	Galvanized steel ³⁾	

Caption ³⁾ Coating: Rigid PVC, colour no. 10 = white

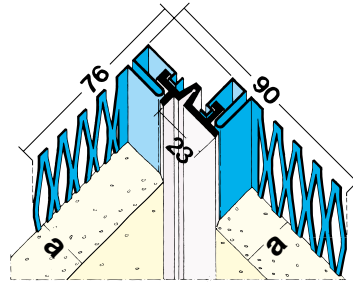
PROFILES FOR EXTERNAL RENDERING 10 – 20 mm

MOVEMENT AND EXPANSION JOINT PROFILES

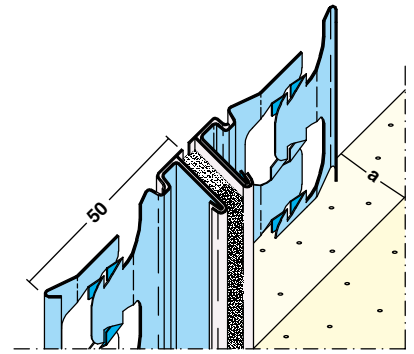
3200/3204/3208



3212/3216/3220



1222/1222
1223/1223
1224/1224



3200/3204/3208

Galvanized steel expansion joint profiles with soft PVC middle movement joint, to cope with building expansion in plaster surfaces. **Movement absorption Tension/Pressure: +5/-2 mm.**

3212/3216/3220

Galvanized steel expansion joint profiles with soft PVC middle movement joint, to cope with building expansion in inside corners. **Movement absorption Tension/Pressure: +5/-2 mm.**

1222

Galvanized sheet steel plaster trim profiles with PVC coating, installed in pairs to form strain-and movement joints.

On wet and water contaminated surfaces, use vertically only. Limited coatability. Please see approval from coating producer.

Details

Item No.	Length (cm)	Joint (mm)	Pcs. per bundle	Plaster thickness (a)	Material	Remark
1222	250, 300		25	20	Galvanized steel ³⁾	
1223	250, 300		25	14	Galvanized steel ³⁾	
1224	250, 300		25	10	Galvanized steel ³⁾	
3200	300	25 Surface	5	10	Galvanized steel ⁷⁾	
3204	300	25 Surface	5	15	Galvanized steel ⁷⁾	
3208	300	25 Surface	5	20	Galvanized steel ⁷⁾	
3212	300	25 Internal corner	5	10	Galvanized steel ⁷⁾	
3216	300	25 Internal corner	5	15	Galvanized steel ⁷⁾	
3220	300	25 Internal corner	5	20	Galvanized steel ⁷⁾	

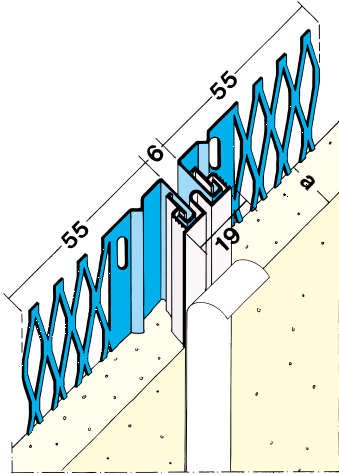
Caption ³⁾ Coating: Rigid PVC, colour no. 10 = white, ⁷⁾ With elastic centre part, colour no. 10 = white

PROFILES FOR EXTERNAL RENDERING 10 – 14 mm

MOVEMENT AND EXPANSION JOINT PROFILES

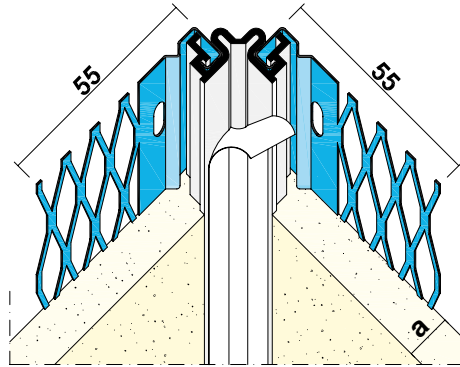
7501/7503

Movement joint profile



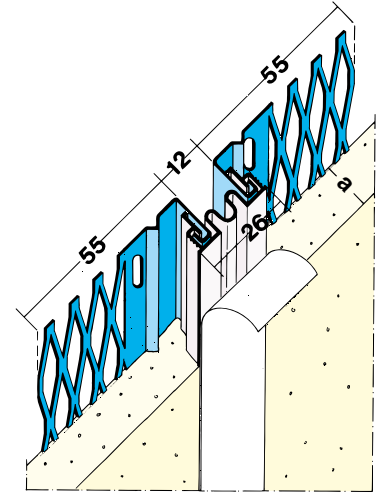
7521/7523

Expansion joint profile



7521/7523

Expansion joint profile



7501/7503

Movement joint profile for the surface made of galvanised steel. The centre part consists of a combination of rigid and soft PVC. **Movement absorption Tension/Pressure: +2/-1 mm.**

7521/7523

Galvanized steel expansion joint profile with inner corners from flat to 90°. The centre part consists of a combination of rigid and soft PVC. **Movement absorption Tension/Pressure: +4/-3 mm.**

On wet and water contaminated surfaces, use vertically only. Limited coatability. Please see approval from coating producer.

Details

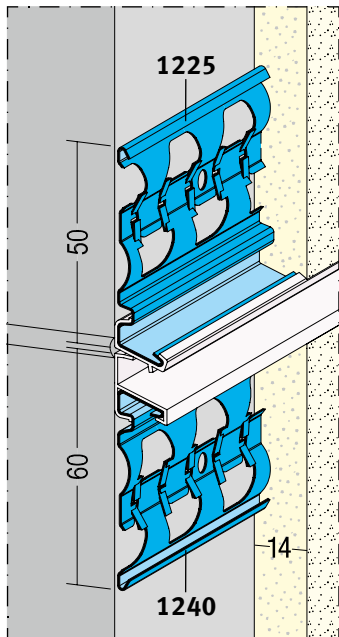
Item No.	Length (cm)	Joint (mm)	Pcs. per bundle	Plaster thickness (a)	Material	Remark
7501	300	6 Surface	10	10	Galvanized steel ²⁾	Made of stainless steel: 7541, page 50
7503	300		10	14	Galvanized steel ²⁾	Made of stainless steel: 7543, page 50
7521	300	12 Surface	10	10	Galvanized steel ²⁾	Made of stainless steel: 7571, page 50
7523	300		10	14	Galvanized steel ²⁾	Made of stainless steel: 7573, page 50
7521	300	6 Internal corner	10	10	Galvanized steel ²⁾	Made of stainless steel: 7571, page 50
7523	300		10	14	Galvanized steel ²⁾	Made of stainless steel: 7573, page 50

Caption ²⁾ Rigid PVC with smooth centre part

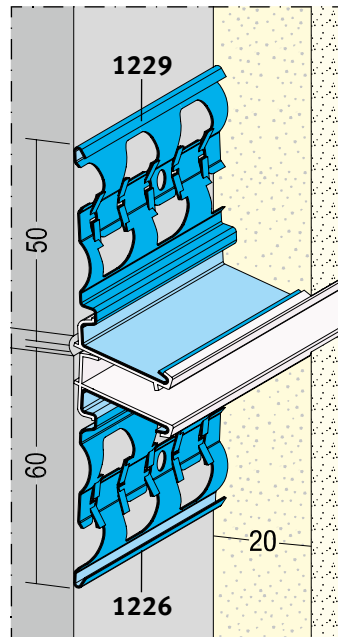
PROFILES FOR EXTERNAL RENDERING 13 – 23 mm

SLIDING JOINT-/HORIZONTAL SLIDING JOINT-/PLASTER STOPS (ROOF VENTILATION)

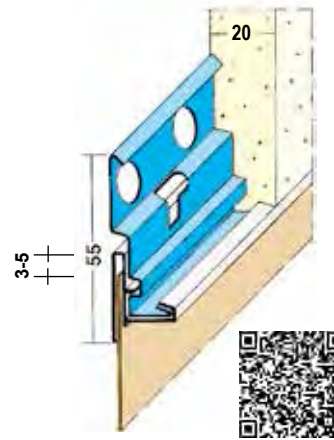
1225/1240



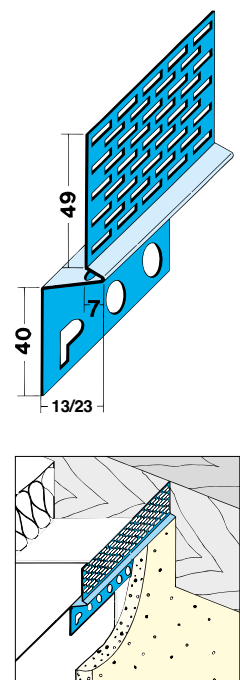
1229/1226



1765



1241/1242



Profile combination to realize horizontal sliding joints in render surface.

Example

Application:

1. Fix upper edges of profiles **1240** or **1226** at the level of the sliding joint.
2. Profile joints to be staggered by 60 cm.
3. For connection, push PVC cover strip up to 10 mm over edging points with a permanent elastic material.
4. Do not render over PVC cover strips of profiles **1240** or **1226** – danger of humidity penetration.

1241/1242

Render stop. Fix against roof planking. Perforation of ventilation flange = 207 cm²/m.

1765

Galvanised steel sliding joint with PVC cover strip. With this profile, connections, e.g. sheet metal mountings can be implemented fast and easily on roof surfaces and wall surfaces.

Details

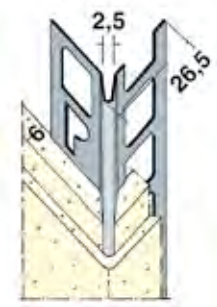
Item No.	Length (cm)	Pcs. per bundle	Plaster thickness (mm)	Material	Remark
1225	250, 300	25	14	Galvanized steel ³⁾	Made of Aluminium white: 9224, page 91
1226	300	25	20	Galvanized steel ³⁾	
1229	250, 300	25	20	Galvanized steel ³⁾	
1240	300	25	14	Galvanized steel ³⁾	
1241	250	20	13	Galvanized steel	
1242	250	20	23	Galvanized steel	
1765	250	10	20	Galvanized steel ³⁾	

Caption ³⁾ Coating: Rigid PVC, colour no. 10 = white

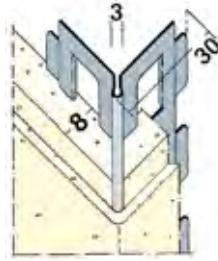
PROFILES FOR EXTERNAL RENDERING 6 – 14 mm

CORNER BEADS/RENDER STOPS

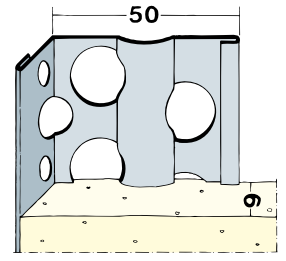
9104



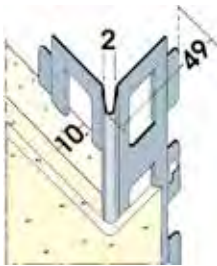
9100



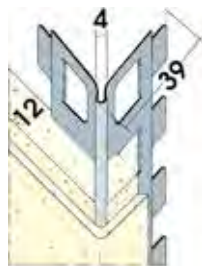
91051 **NEW**



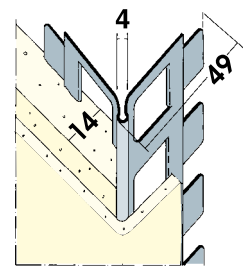
91081



9112



9134



PROTEKTOR Aluminium white – be safely on the safe side

When humidity creates a risk, use Protektor profiles to stay on the safe side. The white coating over the base aluminium material ensures increased protection against corrosion, making your work more valuable and longer lasting. Plaster profiles made from aluminium, with the high-quality PROTEKTOR coating are equally well-suited to use indoors and out.

Details

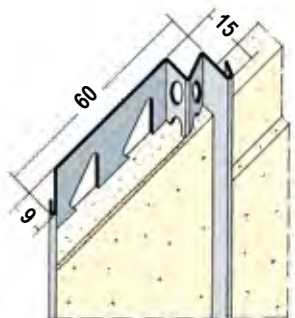
Item No.	Length (cm)	Pcs. per bundle	Plaster thickness (mm)	Material	Remark
9100	260, 300	25	8	Aluminium white ¹⁾	
9104	250, 300	25	6	Aluminium white ¹⁾	
9112	225, 260, 300	15	12	Aluminium white ¹⁾	Made of stainless steel: 2212, page 43
9134	300	15	14	Aluminium white ¹⁾	
91051	270	15	9	Aluminium white ¹⁾	
91081	260, 300	20	10	Aluminium white ¹⁾	

Caption ¹⁾ Basic coating white

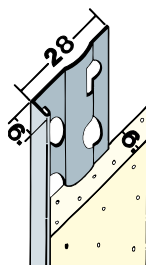
PROFILES FOR EXTERNAL RENDERING 6 – 15 mm

CORNER BEADS/RENDER STOPS

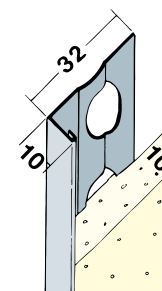
9291



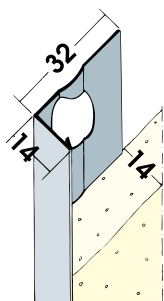
9123



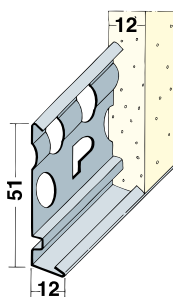
9111



9110



9125



9123/9111/9110

Aluminum stop bead profiles with white base coating for edge protection

9125

Aluminum base profile with white base coating for horizontal installation.

9291

Aluminum edge profile with a white base coat for the production of precise edges and decorative features with only one profile.

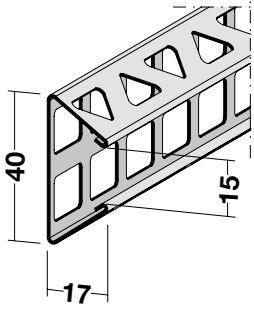
Details

Item No.	Length (cm)	Pcs. per bundle	Plaster thickness (mm)	Material	Remark
9110	250	25	14	Aluminium white ¹⁾	
9111	250, 300	25	9	Aluminium white ¹⁾	
9123	250	25	6	Aluminium white ¹⁾	
9125	300	25	12	Aluminium white ¹⁾	Made of stainless steel: 2225, page 48
9291	300	10	15	Aluminium white ¹⁾	

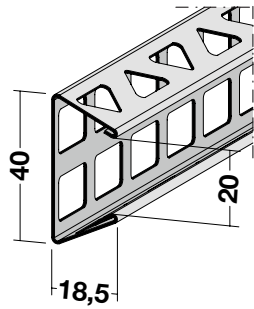
PROFILES FOR EXTERNAL RENDERING 17 – 20 mm

PROFILES FOR RUSTIC WORK/GRAVEL RETENSION PROFILE

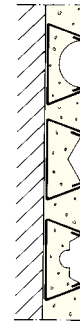
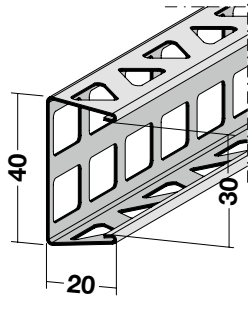
9293



9294

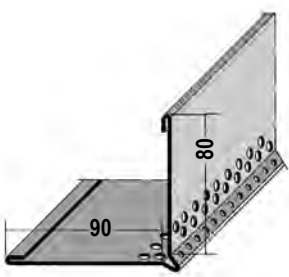


9295

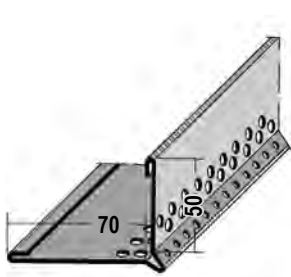


Proposals for rustic works

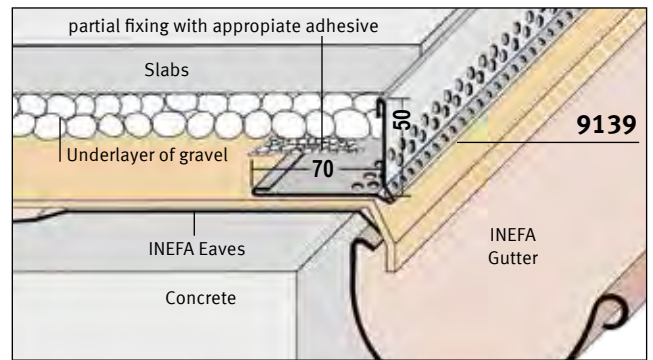
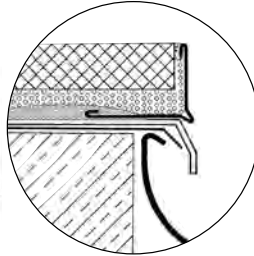
9130



9139



Detail:



9293/9294/9295

Aluminum profiles with a white base coat. For the production of grooves or squares as features within the finish.

9130/9139

Water pervious stop profile with drip nosing of aluminium for big sized loosely fixed balcony coverings (height 50 and 80 mm).

Details

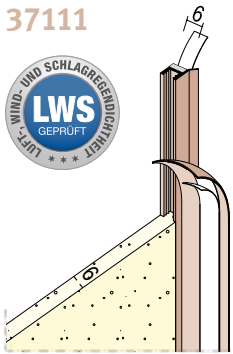
Item No.	Length (cm)	Pcs. per bundle	Plaster thickness (mm)	Material	Remark
9130	250	10		Aluminium	
9139	250	10		Aluminium	
9293	250	20	17	Aluminium white ¹⁾	
9294	250	20	18,5	Aluminium white ¹⁾	
9295	250	20	20	Aluminium white ¹⁾	

Caption ¹⁾ Basic coating white

PROFILES FOR EXTERNAL RENDERING 9 – 13 mm

CONNECTING PROFILES TO FRAMES

37111

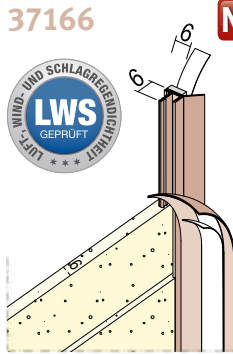


with protecting lip

37166

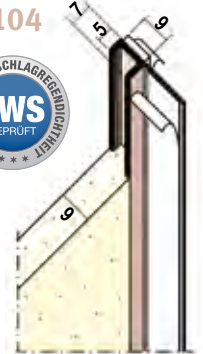


NEW



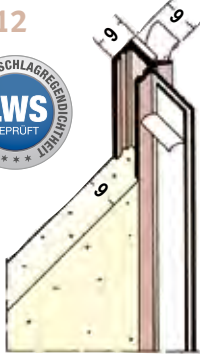
with protecting lip

37104



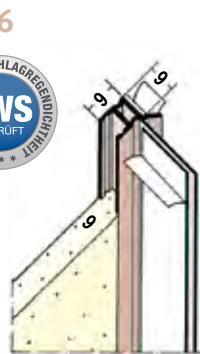
with shadow joint

3712



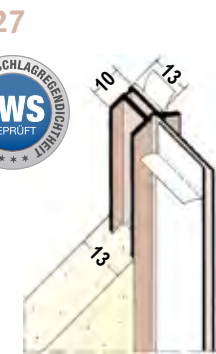
with protecting lip

3726



with protecting lip

3727



with protecting lip

Self-adhesive PVC profiles to form exact soffit connections for basic plaster and finish plaster.

37111/3712

Self connecting PVC profile with protective lip for producing a technically and visually impeccable detail solution. Tested for air-, wind- and water-tightness.

3726/3727

Self connecting PVC profile with protective lip and movement chamber of for technically and optically flawless detail. Tested for air-, wind- and water-tightness.

Minimum fixing temperature + 5°C. Maximum allowable converting length 260 cm due to potential extension. Soffit connecting profiles may not be squared up or lengthened! Do not apply on surfaces with a luminosity ≥ 20 .

Details

Item No.	Length (cm)	Pcs. per bundle	Profile width (mm)	Material	Remark
3712	150, 230, 260	60	9	PVC white	
3726	150, 230, 260	50	9	PVC white ²⁾	
3727	150, 260	40	13	PVC white ²⁾	
37104	260	60	9	PVC white	
37111	260	30	6	PVC white ²⁾	
37166	260	50	6	PVC white ²⁾	

Caption ²⁾ Rigid PVC with smooth centre part

WIRE CORNER BEAD PROFILE FOR INSIDE AND OUTSIDE

INSTRUCTIONS FOR APPLICATION



Please read the product information (page 116) and the additional information at the different drawings.

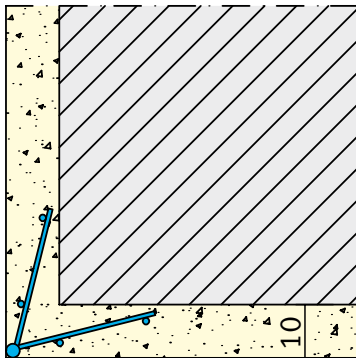
- Note the leaflets “Planning and application of metal plaster profiles for the outer – and inner area” (www.europrofiles.com) and “Plaster and drywall in wet rooms” (www.zdb.de). A table for profile selection on mortar types can be found on page 113.
- Use correct mortars for attaching the wire corner bead.
- Remove prefixing nails used before plastering.
- Don't plaster over the PVC nosing, wipe immediately after the plaster process.
- Galvanized wire corner bead profiles without PVC coatings must be covered with at least 2 mm of mineral finishing coat
- When using a pasty finishing coat, use stainless steel or galvanized steel wire corner beads with PVC nosing.
- Only work with stainless steel tools when working with wire corner bead profiles.

Subject to technical changes!

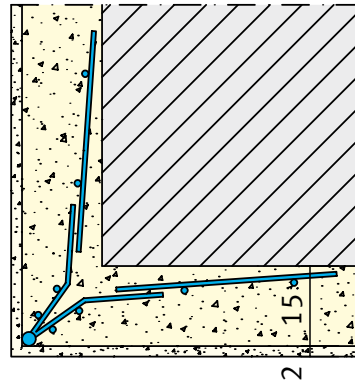
WIRE CORNER BEAD PROFILES

CORNER BEADS

1156



1151/1157



1156

Galvanized steel wire corner bead profiles give a high intrinsic stability for interior plastering.

The wire corner bead can be bent by cutting the longitudinal wires.

1151

Galvanized steel wire corner bead profiles for interior and exterior plastering.

1157

Galvanized steel wire corner bead profiles with pearl white (RAL 1013) polyester coating, for exterior and interior plastering.

Details

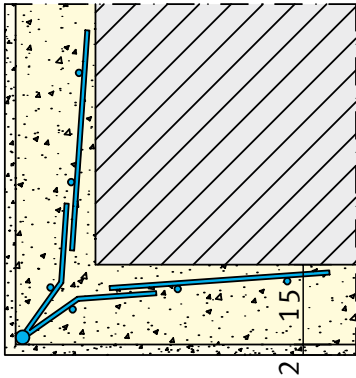
Item No.	Length (cm)	Pcs. per bundle	Plaster thickness (mm)	Material	Remark
1151	295, 260	40	15	Galvanized steel	The edges of the wire corner bead profiles must be covered with at least 2 mm of mineral finishing coat. überdeckt werden.
1156	295, 250	40	10	Galvanized steel	
157	295	40	15	Galvanized steel white ¹⁾	The edges of the wire corner bead profiles must at least be covered with mortar slurry.

Caption ¹⁾ With polyester coating, pearl white (RAL 1013)

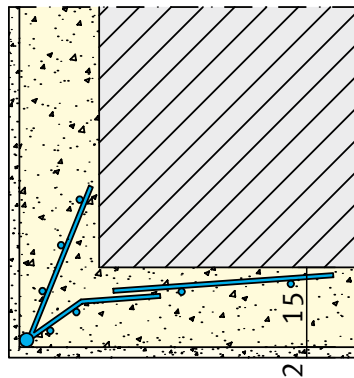
WIRE CORNER BEAD PROFILES

CORNER BEADS

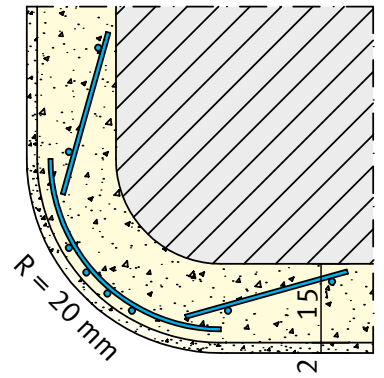
1154/1152



1153



1160



1154/1152

Galvanized steel and stainless steel wire corner bead profiles for exterior and interior plastering. Using only two strips of wire they are particularly suitable for coarse-grained basic plaster. Stainless Steel is required especially for areas in which the environment needs optimum corrosion protection.

1153

Galvanized steel wire corner bead profiles with unequal leg lengths for narrow window and door reveals.

1160

Galvanized steel wire corner bead profiles specially for rounded edges.

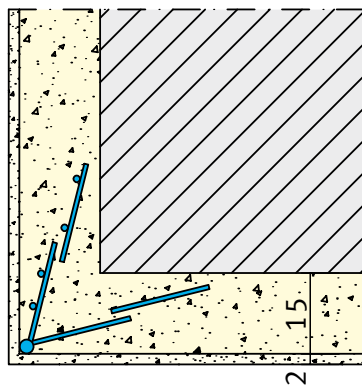
Details

Item No.	Length (cm)	Pcs. per bundle	Plaster thickness (mm)	Material	Remark
1152	295	40	15	Stainless steel	Corrosion protection
1153	295, 260	40	15	Galvanized steel	On unequal leg lengths, the edges of the wire corner bead profiles must be covered with at least 2 mm of mineral finishing plaster.
1154	295, 260	40	15	Galvanized steel	The edges of the wire corner bead profiles must be covered with at least 2 mm mineral finishing plaster.
1160	295	40	15	Galvanized steel	The edges of the wire corner bead profiles must be covered with at least 2 mm mineral finishing plaster.

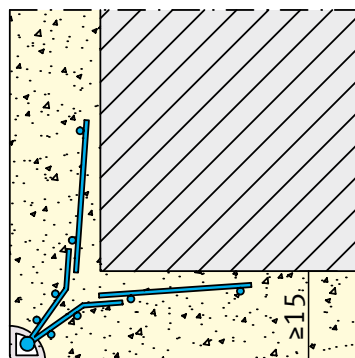
WIRE CORNER BEAD PROFILES

CORNER BEADS

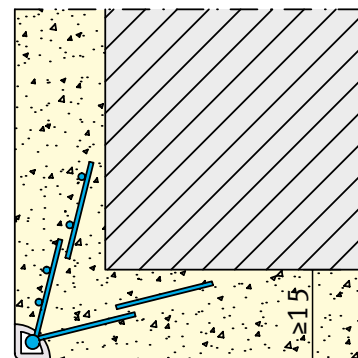
1158



1161



1159



1158

Galvanized steel wire corner bead profiles for exterior and interior plastering. For arches and arch-shaped structures.

1161

Galvanized steel wire corner bead profiles for exterior and interior plastering with a PVC edge. For an attractive edge design, especially suitable for rough plaster.

1159

Galvanized steel wire corner bead profiles for exterior and interior plastering with a PVC edge. For arches and arch-shaped structures.

Details

Item No.	Length (cm)	Pcs. per bundle	Plaster thickness (mm)	Material	Remark
1158	295	40	15	Galvanized steel	The edges of the wire corner bead profiles must be covered with at least 2 mm mineral finishing plaster.
1159	295	25	15	Galvanized steel ¹⁾	
1161	295	25	15	Galvanized steel ¹⁾	

Caption

¹⁾ Coating: Rigid PVC, colour no. 10 = white

PROFILES FOR INSULATING PLASTER

INSTRUCTIONS FOR APPLICATION



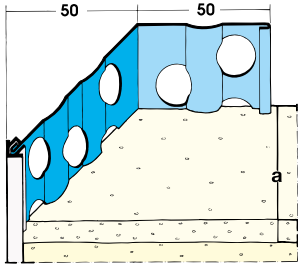
Please read the product information (page 116) and the additional information at the different drawings.

- Note the leaflets “Planning and application of metal plaster profiles for the outer – and inner area” (www.europfiles.com) and “Plaster and drywall in wet rooms” (www.zdb.de). A table for profile selection on mortar types can be found on page 115.
- Use only mortar for fixing of profiles, no plaster or plaster containing material.
- Remove any nails used for pre-fixing before plastering.
- Do not prepare PVC nosing, clean immediately after plastering.
- When profile joints are required, slip on PVC nosing for about 10 cm as a joint connection.
- Depending on the surface, the profiles may require additional anchors.
- Stock profiles in dry conditions!
- A table for profile selection for mortar types can be found on page 115.

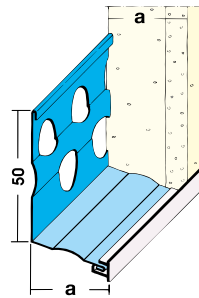
PROFILES FOR INSULATING PLASTER 30 – 60 mm

CORNER BEADS, BASE RAILS PROFILES, RENDER STOPS, WINDOW LINTEL

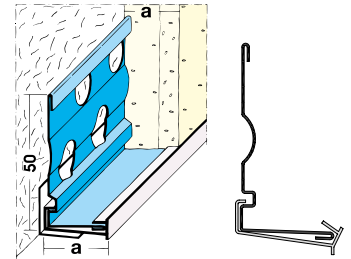
1065



1263



1293



Galvanized steel edge-, base- and render profiles with PVC nosing for plaster surfaces for an exact width of insulation.

1063–1066

Corner beads

1263–1266

Base profiles for horizontal connections.

1293–1296

Base and render profiles for horizontal connections.

Details

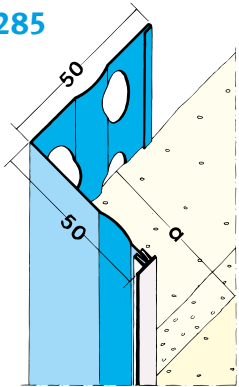
Item No.	Length (cm)	Pcs. per bundle	Plaster thickness (a)	Material	Remark
1063	300	15	30	Galvanized steel ³⁾	
1064	300	15	40	Galvanized steel ³⁾	
1065	300	15	50	Galvanized steel ³⁾	
1066	300	15	60	Galvanized steel ³⁾	
1263	300	15	30	Galvanized steel ³⁾	
1264	300	15	40	Galvanized steel ³⁾	
1265	300	15	50	Galvanized steel ³⁾	
1266	300	15	60	Galvanized steel ³⁾	
1293	300	15	30	Galvanized steel ³⁾	
1294	300	15	40	Galvanized steel ³⁾	
1295	300	15	50	Galvanized steel ³⁾	
1296	300	15	60	Galvanized steel ³⁾	

Caption ³⁾ Coating: Rigid PVC, colour no. 10 = white

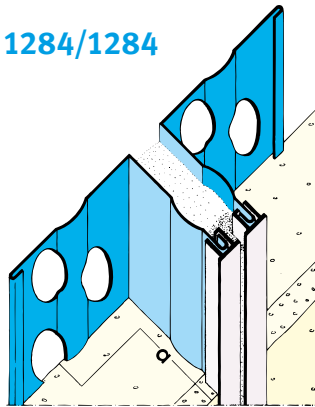
PROFILES FOR INSULATING PLASTER 30 – 60 mm

PLASTER STOP/EXPANSION JOINT PROFILES

1285



1284/1284



1283–1286

Galvanized steel plaster trim profiles with a PVC nosing. Profiles to provide exact edges and connections. Fixed back-to-back to form movement joints. Visible joints are closed with a backfill profile and front side with permanent flexible material.

On wet or moist surfaces use only vertically. Limited coatability. Please see approval from coating producer.

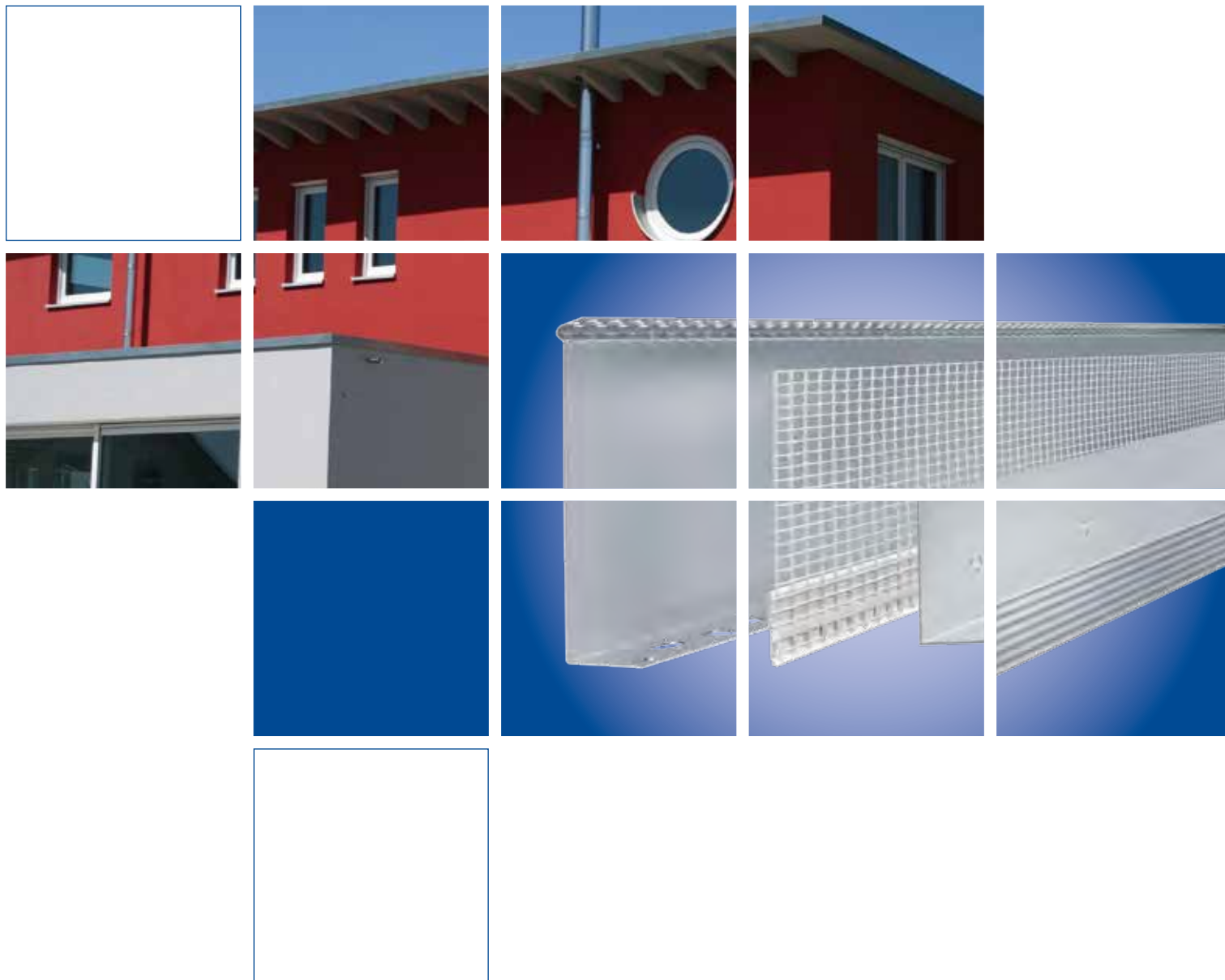
Details

Item No.	Length (cm)	Pcs. per bundle	Plaster thickness (a)	Material	Remark
1283	300	15	30	Galvanized steel ³⁾	
1284	300	15	40	Galvanized steel ³⁾	
1285	300	15	50	Galvanized steel ³⁾	
1286	300	15	60	Galvanized steel ³⁾	

Caption ³⁾ Coating: Rigid PVC, colour no. 10 = white

PROFILES FOR THERMAL INSULATION

INSTRUCTIONS FOR APPLICATION



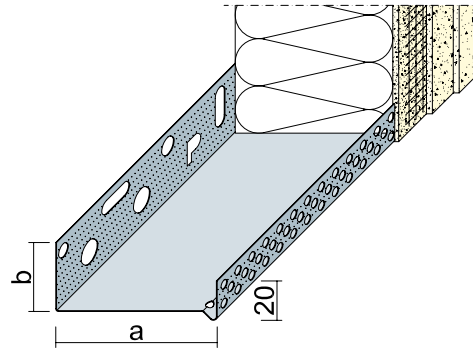
Please read the product information (page 116) and the additional information at the different drawings.

- Regarding profile material please respect prescriptions of system-manufacturers.
- Please note the manufacturer's system design and guidelines for use.
- Temporarily secure base rails with radii ≥ 80 mm against tilting before mounting the first insulation panels.
- Profile – and board joints should be displaced.
- Stock profiles in dry conditions!
- For a table for profile selection for mortar types, see page 115.

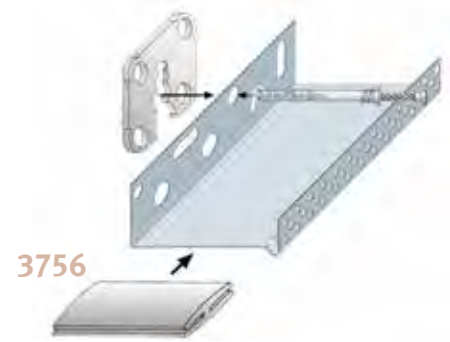
PROFILES FOR THERMAL INSULATION WITH INSULATING THICKNESSES 20 – 220 mm RENDER STOPS



90602 – 91022



3757



90503–91022

Aluminum base profiles to suit different thicknesses of insulation.

3756

PVC fittings for base profiles.

3757

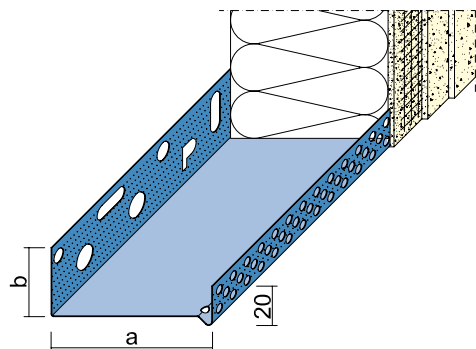
Mounting set consisting of 50 shims (3 mm), 75 dowels (6 x 60 mm) and 10 connectors (3756) for base profiles.

Details

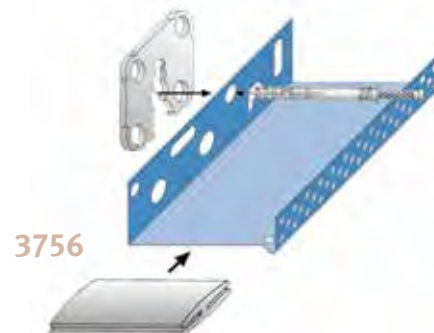
Item No. (Material thicknesses [mm])	Insulating boards a (mm)	Pcs. per bundle	Length (cm)	b in (mm)	Material	Remark
90602 (0,6)	20	10	250	35	Aluminium	
90503 (0,5) 90603 (0,6)	30	10	250	35	Aluminium	
90504 (0,5) 90604 (0,6) 90804 (0,8)	40	10	250	35	Aluminium	
90505 (0,5) 90605 (0,6) 90805 (0,8)	50	10	250	35	Aluminium	
90506 (0,5) 90606 (0,6) 90806 (0,8)	60	10	250	35	Aluminium	
90607 (0,6) 90807 (0,8)	70	10	250	35	Aluminium	
90508 (0,5) 90608 (0,6) 90808 (0,8)	80	10	250	35	Aluminium	
90609 (0,6) 90809 (0,8) 91009 (1,0)	90	10	250	35	Aluminium	
90610 (0,6) 90810 (0,8) 91010 (1,0)	100	10	250	35	Aluminium	
90811 (0,8)	110	6	250	45	Aluminium	
90612 (0,6) 90812 (0,8) 91012 (1,0)	120	6	250	45	Aluminium	
90813 (0,8) 91013 (1,0)	130	6	250	45	Aluminium	
90614 (0,6) 90814 (0,8) 91014 (1,0)	140	6	250	45	Aluminium	
90815 (0,8) 91015 (1,0)	150	6	250	45	Aluminium	
90616 (0,6) 90816 (0,8) 91016 (1,0)	160	6	250	45	Aluminium	
91017 (1,0)	170	6	250	45	Aluminium	No goods on stock.
90818 (0,8) 91018 (1,0)	180	6	250	45	Aluminium	Delivery times upon demand.
91019 (1,0)	190	6	250	45	Aluminium	No goods on stock.
90820 (0,8) 91020 (1,0)	200	6	250	45	Aluminium	Delivery times upon demand.
91021 (1,0)	210	6	250	45	Aluminium	
91022 (1,0)	220	6	250	45	Aluminium	
3756		100	3		PVC white	Connectors
3757		50, 75, 10				Mounting set contains 50 Levelling piece, 75 Dowel und 10 Profile connectors

PROFILES FOR THERMAL INSULATION WITH INSULATING THICKNESSES 30 – 200 mm RENDER STOPS

2112 – 2150



3757



2112–2150

Stainless steel base profiles for thermal insulation, to suit different insulation thicknesses.

3756

PVC fittings for base profiles.

3757

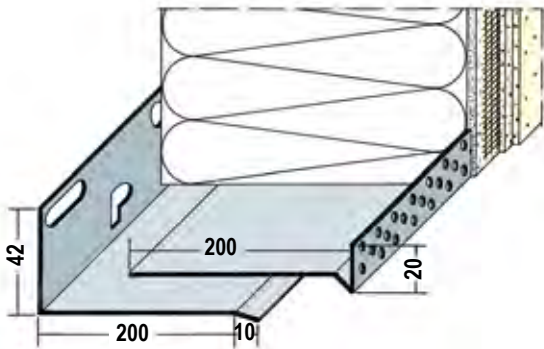
Mounting set consisting of 50 shims (3 mm), 75 dowels (6 x 60 mm) and 10 connectors (3756) for base profiles.

Details

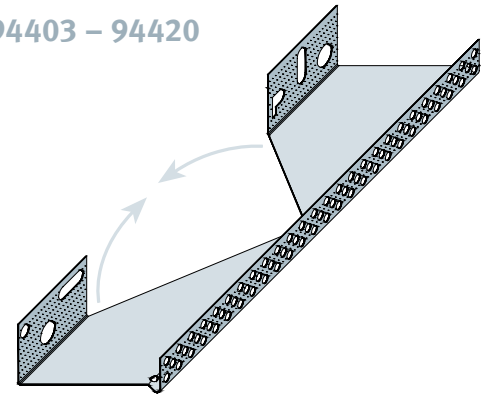
Item No.	Insulating boards a (mm)	Pcs. per bundle	Length (cm)	b in (mm)	Material	Remark
2143	30	10	250	35	Stainless steel	
2144	40	10	250	35	Stainless steel	
2145	50	10	250	35	Stainless steel	
2146	60	10	250	35	Stainless steel	
2148	80	10	250	35	Stainless steel	
2150	100	10	250	35	Stainless steel	
2112	120	6	250	45	Stainless steel	
2113	140	6	250	45	Stainless steel	
2114	160	6	250	45	Stainless steel	
2116	180	6	250	45	Stainless steel	
2118	200	6	250	45	Stainless steel	
3756		100	3		PVC white	Connectors
3757		50, 75, 10				Mounting set contains 50 Levelling piece, 75 Dowel und 10 Profile connectors

PROFILES FOR THERMAL INSULATION WITH INSULATING THICKNESSES 30 – 300 mm VARIABLE RENDER STOPS/BOX SHAPED RENDER PROFILES

9141



94403 – 94420



9141

Two pieces variable base rails profile for insulating boards 200 – 300 mm.

94403-94420

Pre-cut aluminum base profiles for precise corner configuration. Length approximately 75 cm. For better handling, the corner joints are supplied with a continuous wall leg for an insulation thickness of 140 mm.

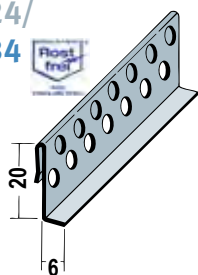
Details

Item No.	Insulating boards (mm)	Pcs. per bundle	Length (cm)	Material	Remark
9141	200-300	4	250	Aluminium	
94404	40	10	75	Aluminium	
94405	50	10	75	Aluminium	
94406	60	10	75	Aluminium	
94407	70	10	75	Aluminium	
94408	80	10	75	Aluminium	
94409	90	10	75	Aluminium	
94410	100	10	75	Aluminium	
94412	120	4	75	Aluminium	
94414	140	4	75	Aluminium	
94416	160	4	75	Aluminium	
94418	180	4	75	Aluminium	No goods on stock. Delivery times upon demand.
94420	200	4	75	Aluminium	No goods on stock. Delivery times upon demand.

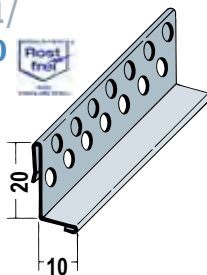
PROFILES FOR THERMAL INSULATION WITH PLASTER THICKNESS 6 – 15 mm

CLIP ON PROFILES

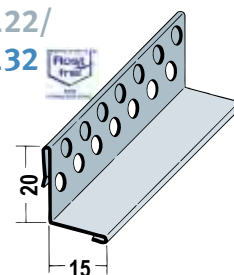
9124/
2134



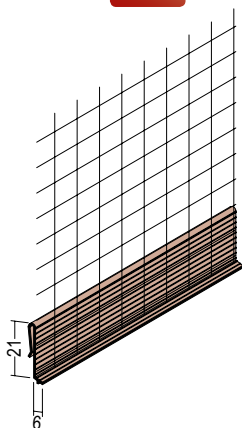
9121/
2130



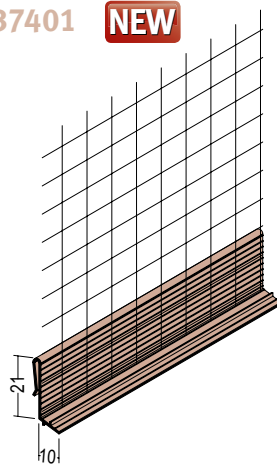
9122/
2132



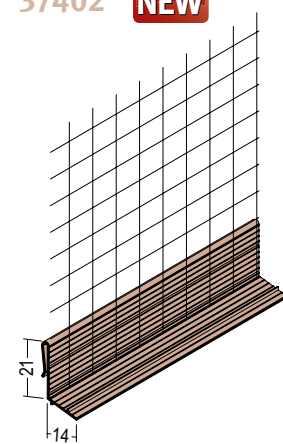
37400 **NEW**



37401 **NEW**



37402 **NEW**



Clip-on aluminum, stainless steel or PVC attachments for base profiles.

9124/2134/37400

For 6 mm plaster thickness.

9121/2130/37401

For 10 mm plaster thickness.

9122/2132/37402

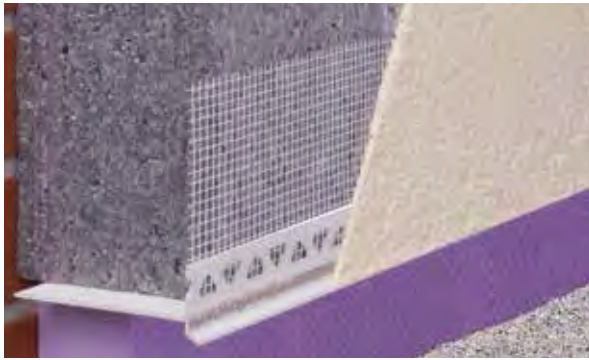
For 14/15 mm plaster thickness.

Details

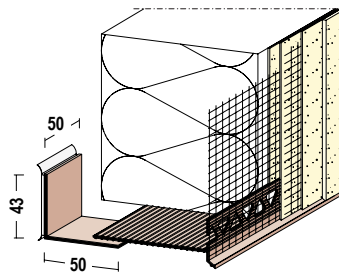
Item No.	Plaster thickness (mm)	Pcs. per bundle	Length (cm)	Glass fibre mesh (mm)	Material	Remark
9124	6	20	250		Aluminium	
9121	10	20	250		Aluminium	
9122	15	20	250		Aluminium	
2134	6	20	250		Stainless steel	
2130	10	20	250		Stainless steel	
2132	15	20	250		Stainless steel	
37400	6	15	250	100	PVC white with mesh	
37401	10	15	250	100	PVC white with mesh	
37402	14	15	250	100	PVC white with mesh	

PROFILES FOR THERMAL INSULATION WITH INSULATING THICKNESSES 80 – 200 mm VARIABLE RENDER STOPS

NEW



Mounting Bracket 37512 combined with PVC base profile 37500–37506



Possible insulation thicknesses for use with PVC base profiles

Mounting Bracket 37512 combined with	For insulation thicknesses (mm)
37500	80–110
37501	100–130
37502	120–150
37503	80–110
37506	80–110

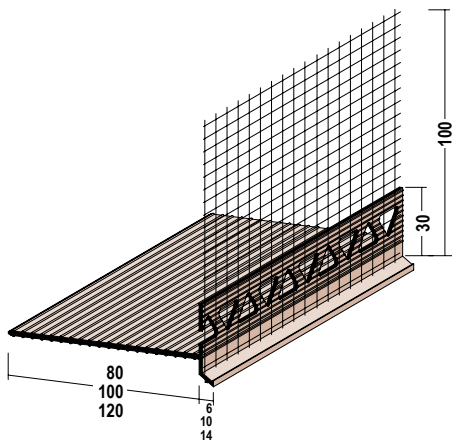
37500

37501

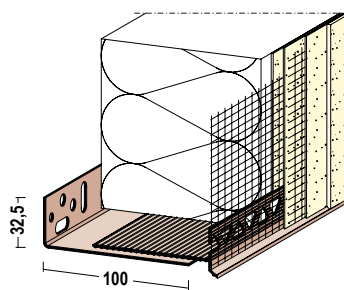
37502

37503

37506



Mounting profile 37515 combined with PVC base profile 37500–37506



Possible insulation thicknesses for use with PVC base profiles

Mounting profile 37515 combined with	For insulation thicknesses (mm)
37500	100–160
37501	100–180
37502	120–200
37503	100–160
37506	100–160

37500–37506

Thermal bridge optimized PVC base rails with alkali-resistant glass fibre mesh for recessed socket for insertion between facade and perimeter insulation.

37512

Thermal bridge optimized PVC mounting bracket with adhesion gel for the insulation material as an assembly aid.

37515

Thermal bridge optimized PVC mounting profile as lower base for the insulation material.

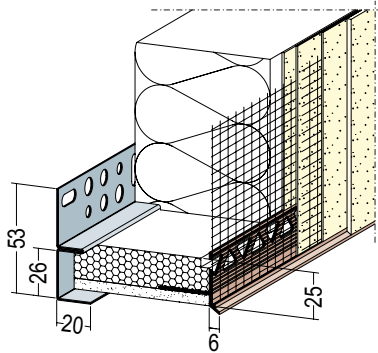
Details

Item No.	Plaster thickness (mm)	Pcs. per bundle	Length (cm)	Side length (mm)	Glass fibre mesh (mm)	Material	Remark
37500	6	15	200	80	100	PVC white	
37501	6	15	200	100	100	PVC white	
37502	6	15	200	120	100	PVC white	
37503	10	10	200	80	100	PVC white	
37506	14	10	200	80	100	PVC white	
37512		100	5	50		PVC white	
37515		15	200	100		PVC white	

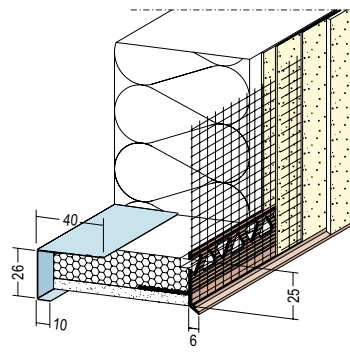
PROFILES FOR THERMAL INSULATION WITH INSULATING THICKNESSES 60 – 220 mm THERMAL BRIDGING BASE PROFILE

NEW

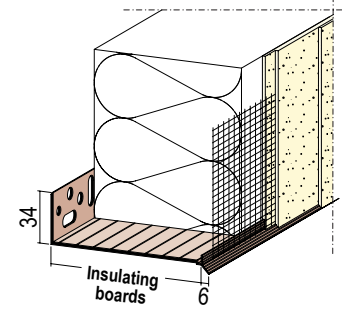
9532 + 8250



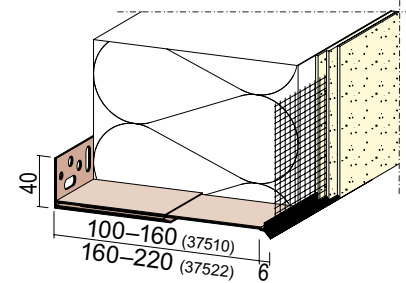
9280 + 8250



37310 – 37316



37510/37522



8250–8256

Thermal bridge optimized base plates with polystyrene insulation, alkali-resistant glass fibre mesh and final layer of plaster. Available for insulation thicknesses from 60 to 220 mm.

9532

Aluminum profile edging for thermal bridging optimized base training with base plates 8250–8256.

9280

Aluminum frame profile with white base coating, e.g. as a stop profile for roller shutter and for securing the base plate 8250-8256 in the lintel.

37510

Variable 2-piece PVC base profile for insulation thicknesses of 100 to 160 mm for optimized thermal bridging.

37522

Variable 2-piece PVC base profile for insulation thickness of 160 to 220 mm optimized for thermal bridging.

37310–37316

PVC base rails with alkali-resistant glass fibre mesh for the bottom of the facade insulation, optimized for thermal bridging. For insulation thicknesses of 100 to 160 mm.

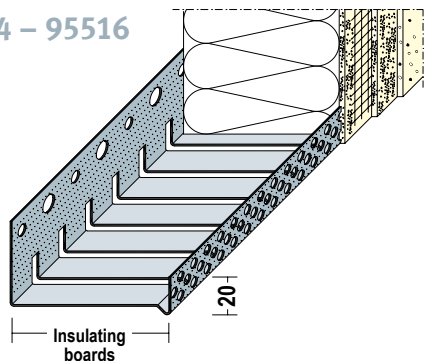
Details

Item No.	Width of plaster board (mm)	Pcs. per bundle	Length (cm)	Insulating boards (mm)	Glass fibre mesh (mm)	Material	Remark
8250	80	6	250	60 – 90	100	Polystrol white	
8251	100	6	250	90 – 100	100	Polystrol white	
8252	120	6	250	110 – 120	100	Polystrol white	
8253	140	6	250	130 – 140	100	Polystrol white	
8254	160	6	250	140 – 160	100	Polystrol white	
8256	220	6	250	190 – 220	100	Polystrol white	
9280		10	250			Aluminium white ¹⁾	
9532		6	250			Aluminium	
37310		10	200	100	100	PVC white	
37312		10	200	120	100	PVC white	
37314		10	200	140	100	PVC white	
37316		10	200	160	100	PVC white	
37510		10	200	100 – 160	100	PVC white	
37522		10	200	160 – 220	100	PVC white	

Caption ¹⁾ Basic coating white

PROFILES FOR THERMAL INSULATION WITH INSULATING THICKNESSES 30 – 160 mm RENDER STOPS FOR CURVED WALLS

95504 – 95516



95503–95516

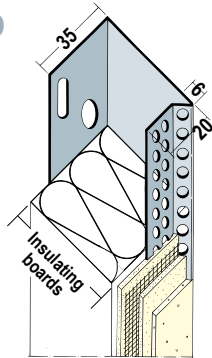
Aluminum base profiles to suit different thicknesses of insulation. Curved walls are possible through pre-cutting. Process: cut the punching at the wall leg and bend the profile to the course of the wall. Note the manufacturer's processing requirements for the thermal insulation system.

Details

Item No.	Insulating boards (mm)	Pcs. per bundle	Length (cm)	Material	Remark
95504	40	6	250	Aluminium	
95505	50	6	250	Aluminium	
95506	60	6	250	Aluminium	
95508	80	6	250	Aluminium	
95510	100	6	250	Aluminium	
95512	120	6	250	Aluminium	
95514	140	6	250	Aluminium	
95516	160	6	250	Aluminium	

PROFILES FOR THERMAL INSULATION WITH INSULATING THICKNESSES 40 – 200 mm STOP BEADS

93304 – 93320



93304 – 93320

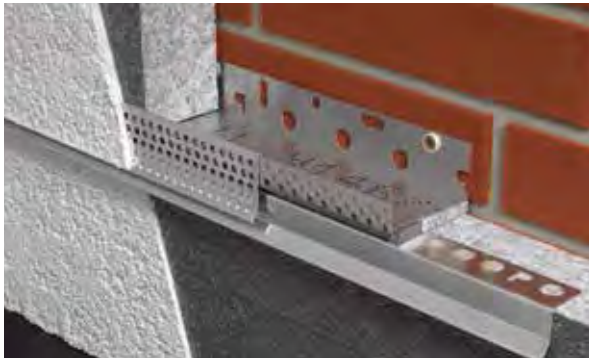
End profiles in aluminum, to suit different insulation thicknesses.

Details

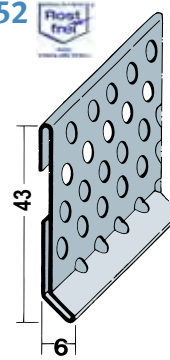
Item No.	Insulating boards (mm)	Pcs. per bundle	Length (cm)	Material	Remark
93304	40	10	250	Aluminium	
93305	50	10	250	Aluminium	
93306	60	10	250	Aluminium	
93307	70	10	250	Aluminium	
93308	80	10	250	Aluminium	
93309	90	10	250	Aluminium	
93310	100	10	250	Aluminium	
93312	120	10	250	Aluminium	
93314	140	6	250	Aluminium	No goods on stock. Delivery times upon demand.
93316	160	6	250	Aluminium	No goods on stock. Delivery times upon demand.
93318	180	6	250	Aluminium	No goods on stock. Delivery times upon demand.
93320	200	6	250	Aluminium	No goods on stock. Delivery times upon demand.

PROFILES FOR THERMAL INSULATION WITH PLASTER THICKNESS 6 – 15 mm

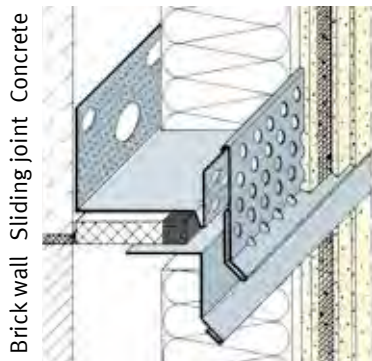
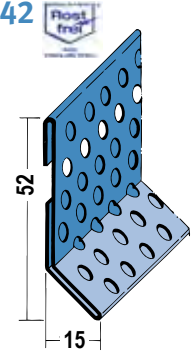
PROFILE COMBINATION FORMING HORIZONTAL SLIDING JOINTS



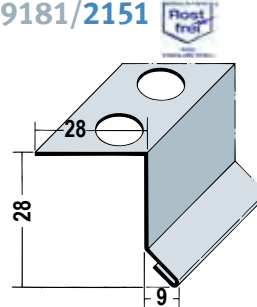
Clip on profiles
9182/2152



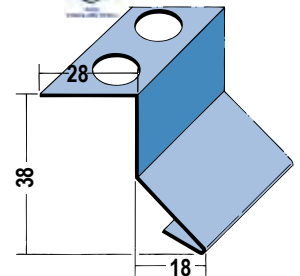
Clip on profiles
2142



Lower parts
9181/2151



Lower parts
2141



Fixing advise for profile combination:

Upper end of insulating board to be fixed flush to the sliding joint. Lower perforated part of profile combination fix with adhesive to the insulating board. Put on a polystyrene strip of 8 mm with compriband. Put on the base rails profile and fix to the underground. After laying of the insulation boards, mount the pre-perforated clip-on profile. Connections of other different profiles are to be arranged in a staggered manner. Lower parts and pre-perforated clip-on profiles are designed for organic and/or mineral plaster applications.

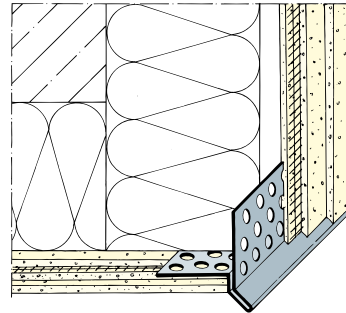
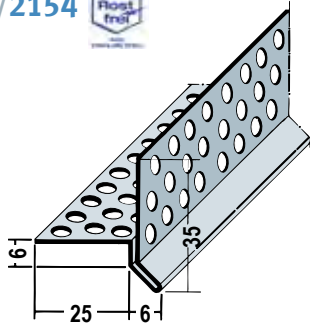
Details

Item No.	Plaster thickness (mm)	Pcs. per bundle	Length (cm)	Material	Remark
9181	6	20	250	Aluminium	
9182	6	20	250	Aluminium	
2151	6	10	250	Stainless steel	
2152	6	10	250	Stainless steel	
2141	15	10	250	Stainless steel	
2142	15	10	250	Stainless steel	

PROFILES FOR THERMAL INSULATION WITH PLASTER THICKNESS 6 – 14 mm

WATER DRIP PROFILES

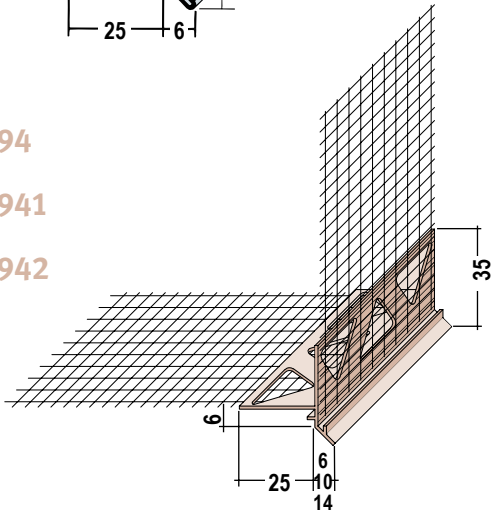
9011/2154



3794

37941

37942



9011/2154/3794
37941/37942

Water drip profiles for the execution of a clean finish with insulating attic realisation or balcony sublayers.

Details

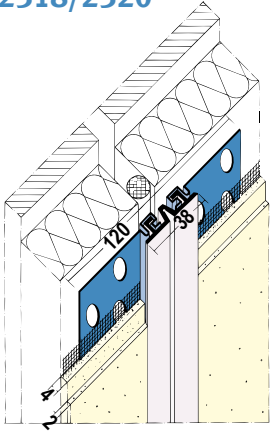
Item No.	Plaster thickness (mm)	Pcs. per bundle	Length (cm)	Glass fibre mesh (mm)	Material	Remark
9011	6	20	250		Aluminium	
2154	6	20	250		Stainless steel	
3794	6	10	250	100/100	PVC white	
37941	10	10	250	100/100	PVC white	
37942	14	10	250	100/100	PVC white	

PROFILES FOR THERMAL INSULATION WITH PLASTER THICKNESS 6 mm

MOVEMENT AND EXPANSION JOINT PROFILES



2318/2320



2318

Expansion joint profile made from stainless steel, with alkali-resistant white fibreglass mesh, mesh size 4 x 4 mm, weight approx. 165 g/m², mesh width approx. 120 mm, for plaster thicknesses 6 mm and above, for surfaces. Use with indoor and outdoor plasters, heat insulation, on walls and ceilings.

Movement absorption on the surface: Pull/push: +5/-2 mm.

2320

Expansion joint profile made from stainless steel, for plaster thicknesses 6 mm and above, for surfaces. Use with indoor and outdoor plasters, heat insulation, on walls and ceilings.

Movement absorption on the surface: Pull/push: +5/-2 mm.

On wet or water contaminated surfaces only use vertically. Limited coatability. Please see approval from coating producer.

Details

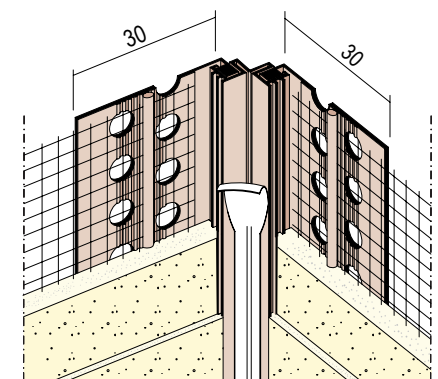
Item No.	Plaster thickness (mm)	Pcs. per bundle	Joint (mm)	Length (cm)	Glass fibre mesh (mm)	Material	Remark
2318	6	5	25	300	120/120	Stainless steel ⁷⁾	Surface
2320	6	5	25	300		Stainless steel ⁷⁾	Surface

Caption ⁷⁾ With elastic centre part, colour no. 10 = white

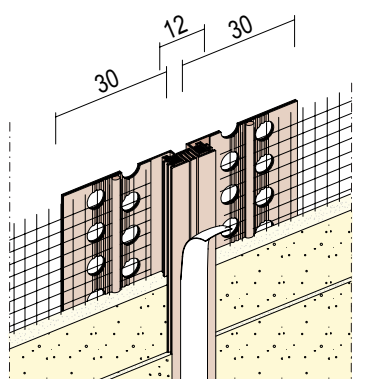
PROFILES FOR THERMAL INSULATION WITH PLASTER THICKNESS 6 mm

EXPANSION JOINT PROFILE

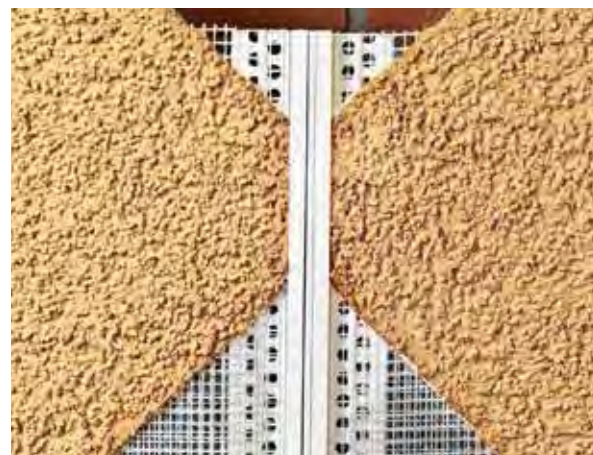
37532



Internal corner



Surface



37532

The new, variable PVC movement joint profile with alkali-resistant glass fibre mesh for thin-layer thermal insulation is ideal for wall surfaces and inside corners. Precise design and practical details make the plaster joint easy-to-use and the look of the finished joint appealing.

Movement absorption: in the surface +4/-2 mm, in the internal corner +3/-2 mm.

On wet or water contaminated surfaces only use vertically. Limited coatability. Please see approval from coating producer.

Details

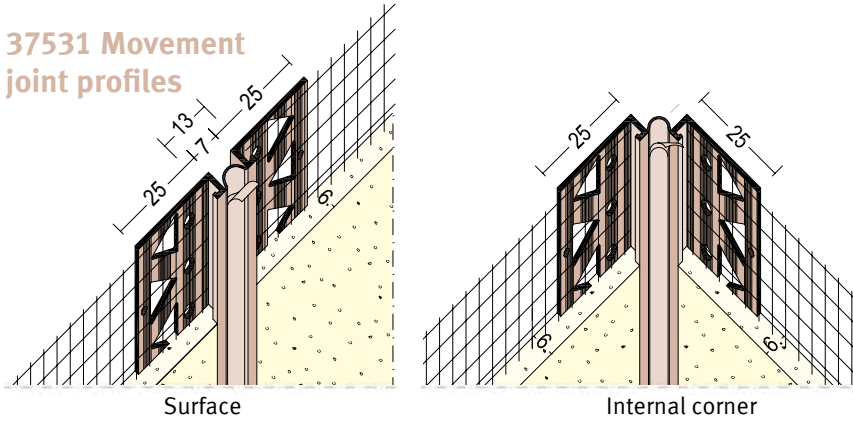
Item No.	Plaster thickness (mm)	Pcs. per bundle	Length (cm)	Glass fibre mesh (mm)	Material	Remark
37532	6	10	300	100/100	PVC white ^{2),8)}	

Caption ²⁾ Rigid PVC with smooth centre part, ⁸⁾ With alkali-resistant glass fibre mesh

PROFILES FOR THERMAL INSULATION WITH PLASTER THICKNESS 6 mm

MOVEMENT AND EXPANSION JOINT PROFILES

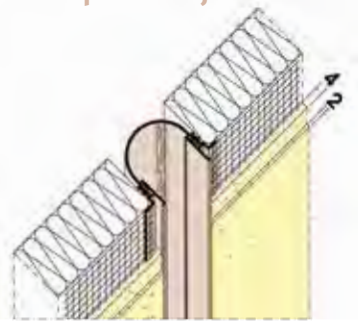
37531 Movement joint profiles



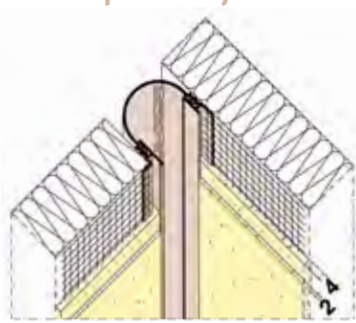
Surface

Internal corner

3035 Expansion joints



3036 Expansion joints



37531

Movement joint profile made of PVC with alkali-resistant glass fibre mesh, suitable for surface and internal corners to 90°. **Movement absorption: +2/-1,5 mm.**

3035/3036

Expansion joint profiles with soft PVC centre part and with alkali-resistant glass fibre mesh. **Movement absorption: +/-5 mm.**

On wet or water contaminated surfaces only use vertically. Limited coatability. Please see approval from coating producer.

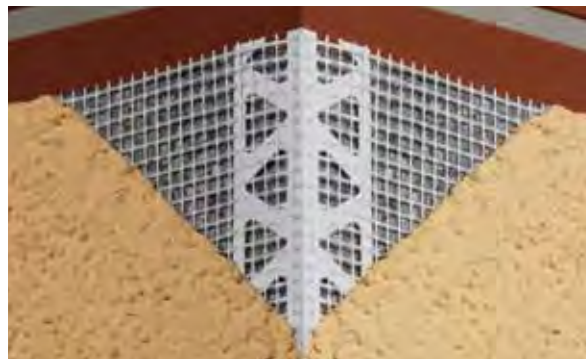
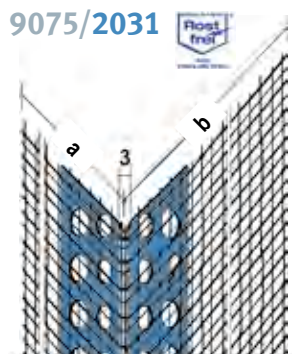
Details

Item No.	Plaster thickness (mm)	Pcs. per bundle	Length (cm)	Glass fibre mesh (mm)	Material	Remark
37531	6	10	275	100/100	PVC white ^{2),8)}	
3035	6	25	250	100/100	PVC white ^{2),8)}	
3036	6	25	250	100/100	PVC white ^{2),8)}	

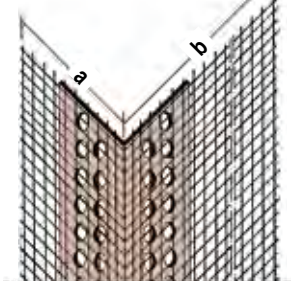
Caption ²⁾ Rigid PVC with smooth centre part, ⁸⁾ With alkali-resistant glass fibre mesh

PROFILES FOR THERMAL INSULATION

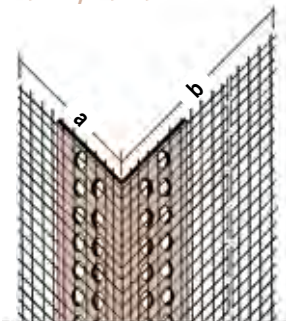
CORNER BEADS WITH MESH



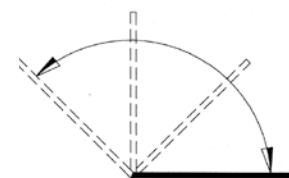
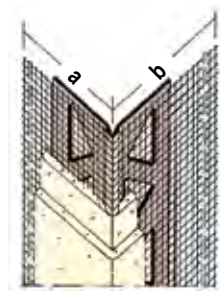
37968/37969 **NEW**
3799/3797



3705/3707



3752



variable angular position
3752

9075/2031

3705/3707/3709

37968/37969/3799/3797

Corner bead with mesh with thin glass fibre mesh, in PVC, aluminium, stainless steel and polystyrene.

3752

PVC corner bead with mesh “on a roll” with alkali-resistant glass fibre mesh (4 x 4 mm). The “variable angle” allows the formation of acute-to-obtuse edges (e.g. 135 °). The roll length of 50 linear metres enables flush edge formation (e.g. for housing external corners). Different window sizes can be created with no profile waste.

Details

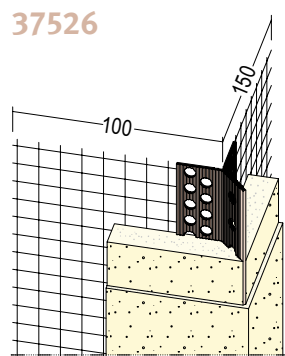
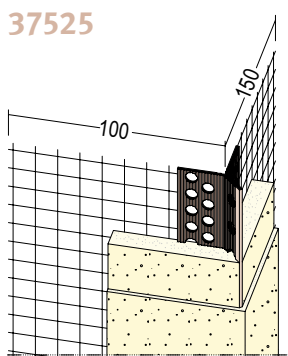
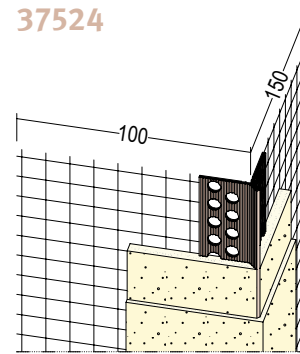
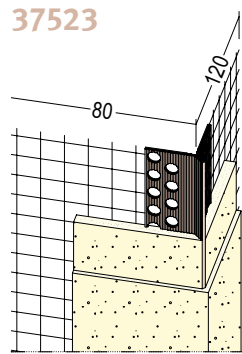
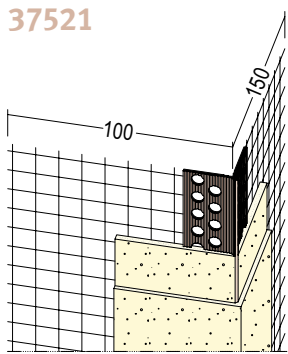
Item No.	Length (cm)	Pcs. per bundle	Glass fibre mesh a/b (mm)	Material	Remark
9075	250	50	100/150	Aluminium ⁸⁾	
2031	250	50	100/150	Stainless steel ⁸⁾	
37968	250	50	100/230	PVC white ⁸⁾	
37969	250	50	100/300	PVC white ⁸⁾	
3799	250	100	80/120	PVC white ⁸⁾	
3797	250	100	100/150	PVC white ⁸⁾	
3752	1 Roll á 50 m	1 Roll á 50 m	90/110	PVC white ⁸⁾	
3705	250	50	80/120	Polystrol white ⁸⁾	
3707	250	50	100/150	Polystrol white ⁸⁾	

Caption ⁸⁾ With alkali-resistant glass fibre mesh

PROFILES FOR THERMAL INSULATION WITH PLASTER THICKNESS 3 – 14 mm

CORNER BEADS WITH MESH

NEW



37523/37524/37521

PVC mesh corner bead with hood and alkali-resistant glass fibre mesh for the formation of precise perpendicular and aligned building corners.

37525/37526

PVC mesh corner bracket with perforated drainage edge for rock solid plaster anchoring, with alkali-resistant fibreglass mesh to create perfectly aligned, vertical and horizontal precise corners to buildings.

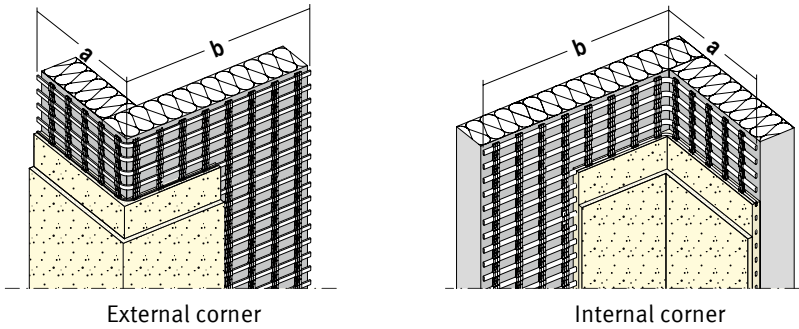
Details

Item No.	Plaster thickness (mm)	Pcs. per bundle	Length (cm)	Glass fibre mesh (mm)	Material	Remark
37521	3	50	250	100/150	PVC white	
37523	6	50	250	80/120	PVC white	
37524	6	50	250	100/150	PVC white	
37525	10	25	250	100/150	PVC white	
37526	14	25	250	100/150	PVC white	

PROFILES FOR THERMAL INSULATION WITH PLASTER THICKNESS 6 – 14 mm

CORNER BEADS WITH MESH AND CORNER BEADS

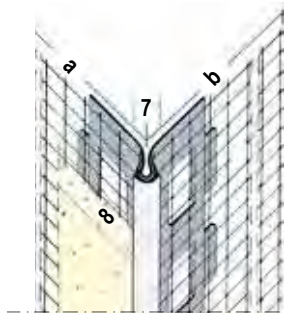
1091/1092/1093



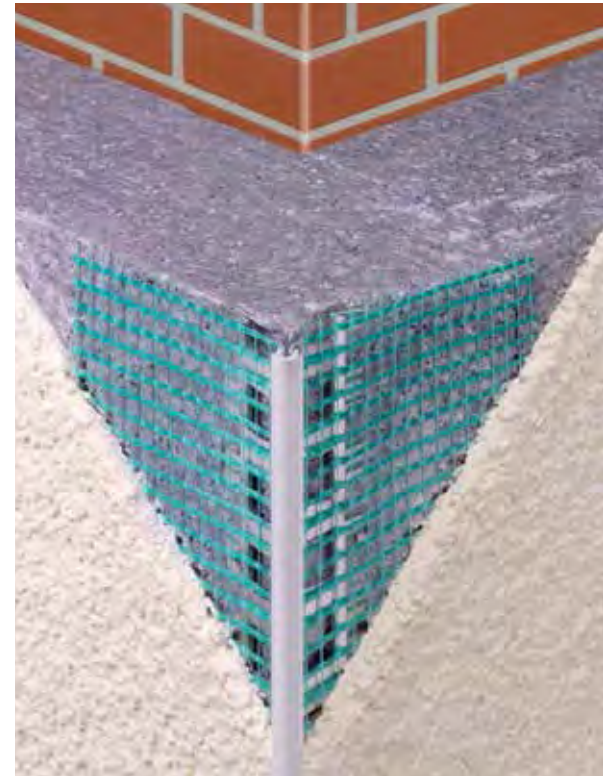
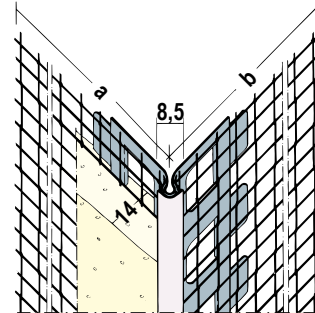
External corner

Internal corner

9103



9107



1091/1092/1093

Corner bead made of robust armoring fiber, also suitable for internal corners.

9103/9107

Aluminium edge profiles with alkali-resistant glass fibre mesh (6 x 6 mm) and PVC nose. For corner formation and the application of render and heavy finishing systems.

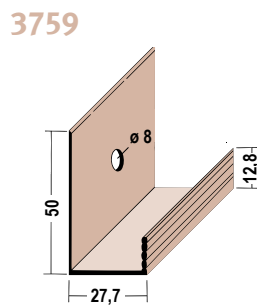
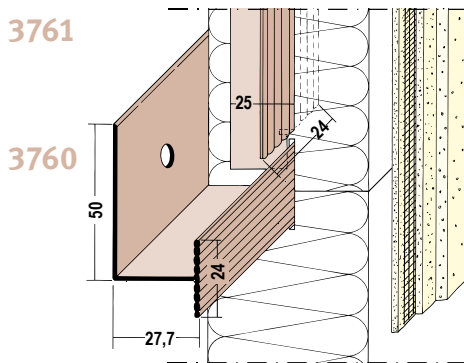
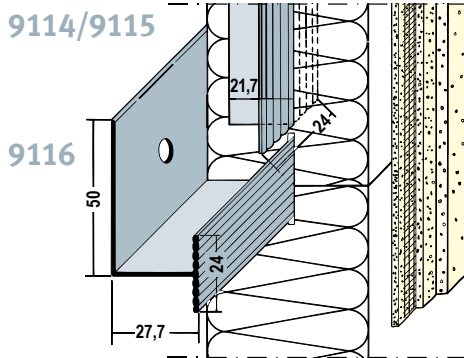
Details

Item No.	Length (cm)	Pcs. per bundle	Plaster thickness (mm)	Glass fibre mesh a/b (mm)	Material	Remark
9103	300	15	8	120/120	Aluminium white ^{1), 3)}	
9107	300	15	14	120/120	Aluminium white ^{1), 3)}	
1091	260	50		60/90	Armoring fiber	
1092	260	50		80/120	Armoring fiber	
1093	260	50		100/150	Armoring fiber	

Caption ¹⁾ Basic coating white, ³⁾ Coating: Rigid PVC, colour no. 10 = white

PROFILES FOR THERMAL INSULATION

SUPPORT AND CONNECTING PROFILES



9114/9115

Aluminum connecting strips, for connecting the insulation plates for mechanically fixed thermal insulation.

3761

Connecting strip of rigid PVC, for connecting polystyrene plates to mechanically fixed insulation systems.

9116/3760

Retaining strips of aluminum/hard PVC for mechanically attached thermal insulation to mineral fibre board/ polystyrene plates. A hole of 8 mm diameter is included for fixing. Fastening should be with approved facade concrete screws.

3759

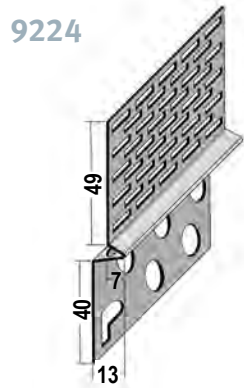
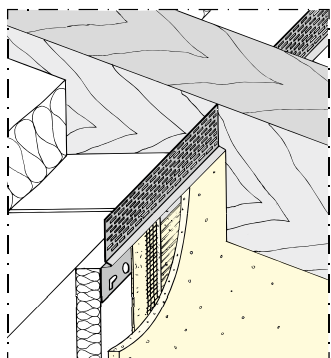
PVC base rail.

Details

Item No.	Length (cm)	Pcs. per bundle	Plaster thickness (mm)	Material	Remark
9114	59 = board 62,5 cm	50		Aluminium	
9115	47 = board 50 cm	100		Aluminium	
9116	200	25		Aluminium	
3759	250	20		PVC	
3760	250	25		PVC	
3761	49,5 = board 50 cm	100		PVC	

PROFILES FOR THERMAL INSULATION

PLASTER STOP PROFILES FOR THE ROOF VENTILATION



9224

White coated aluminum plaster stop profiles for installation between rafters for DIN-compliant roof ventilation. For the mounting of insulation. Ventilation area: 207 cm²/m.

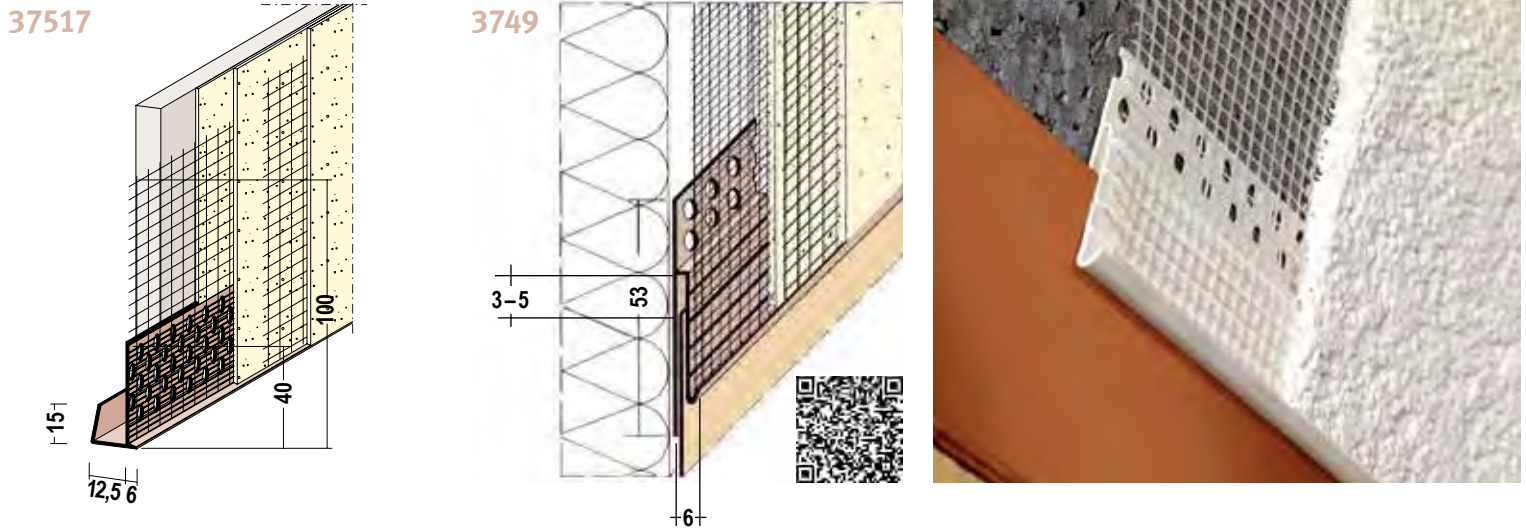
Details

Item No.	Plaster thickness (mm)	Pcs. per bundle	Length (cm)	Material	Remark
9224	13	20	250	Aluminium white ¹⁾	

Caption ¹⁾ Basic coating white

PROFILES FOR THERMAL INSULATION

EDGE PROFILE/CONNECTION PROFILE TO SHEET METAL FLASHINGS



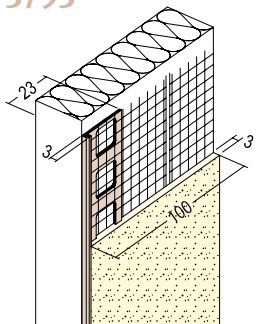
- 3749** PVC horizontal sliding joint with alkali-resistant glass fibre mesh, especially for creating quick and technically flawless connections of thermal insulation to sheet metal flashings.
- 37517** PVC edge profile with an alkali-resistant glass fibre mesh for joining cut edges on plastered curtain walls, e.g. in the lintel or plinth.

Details						
Item No.	Plaster thickness (mm)	Pcs. per bundle	Length (cm)	Glass fibre mesh (mm)	Material	Remark
3749	6	20	250	100	PVC white ⁸⁾	
37517	6	25	250	100	PVC white ⁸⁾	

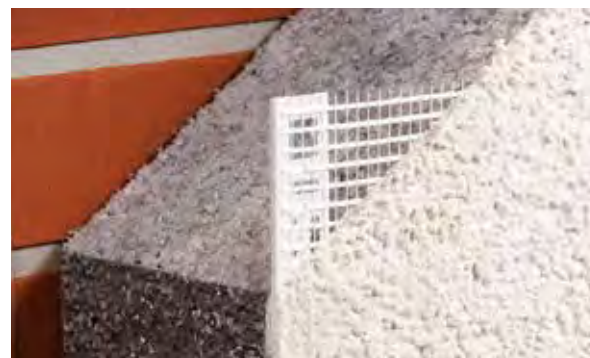
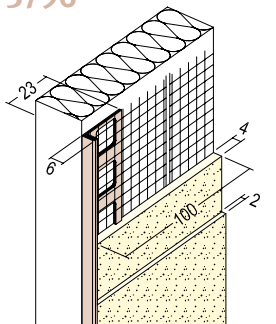
8) With alkali-resistant glass fibre mesh

PROFILES FOR THERMAL INSULATION WITH PLASTER THICKNESS 3 – 14 mm PLASTER STOPS

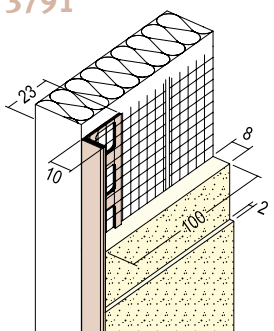
3793



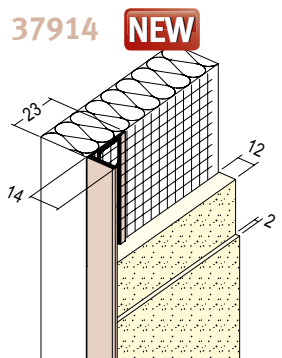
3796



3791



37914 **NEW**



3793/3796/3791/37914

Profiles for plaster stop made of PVC combined with an alkali-resistant glass fibre mesh for 4 different plaster thicknesses for renovation and external wall insulations.

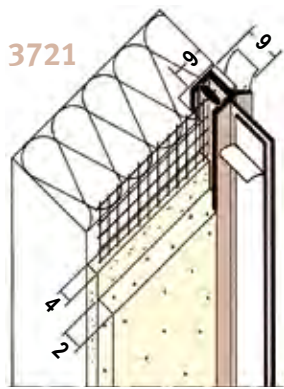
Details

Item No.	Plaster thickness (mm)	Pcs. per bundle	Length (cm)	Glass fibre mesh (mm)	Material	Remark
3793	3	50	250	100	PVC white ⁸⁾	
3796	6	50	250	100	PVC white ⁸⁾	
3791	10	40	250	100	PVC white ⁸⁾	
37914	14	40	250	100	PVC white ⁸⁾	

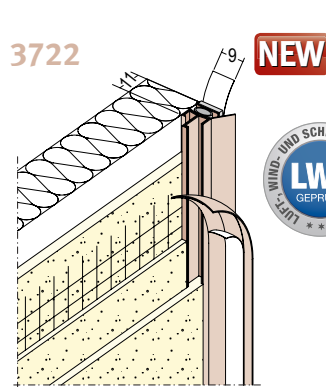
Caption ⁸⁾ With alkali-resistant glass fibre mesh

PROFILES FOR THERMAL INSULATION

FRAME SEAL/CONNECTION PROFILE

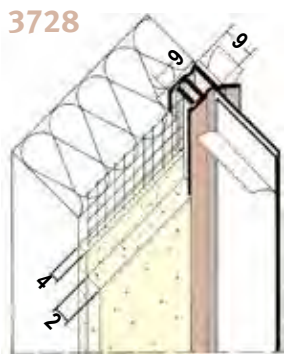


with protecting lip



with protecting lip

NEW



with protecting lip



- 3721** Self connecting profile made of PVC with alkali-resistant glass fibre mesh and protective lip connections (4 x 4 mm) for making exact soffit. Tested for air, wind and water tightness.
- 3722** PVC-deep plastering for thermal insulation. For a safe transition from the soffit to the door or window. Movement capacity up to 4 mm by Balloon-2D-Technology. Tested for air, wind and water tightness.
- 3728** Self connecting profile made of PVC with movement chamber lip and alkali-resistant glass fibre mesh (4 x 4 mm) for producing accurate soffit connections. Tested for air, wind and water tightness.

Minimum fixing temperature +5 °C. Maximum length 260 cm due to the expansion coefficient. Soffit connecting profiles may not be squared up or lengthened. Can be used on surfaces/substrates with a luminosity of ≥ 20 !

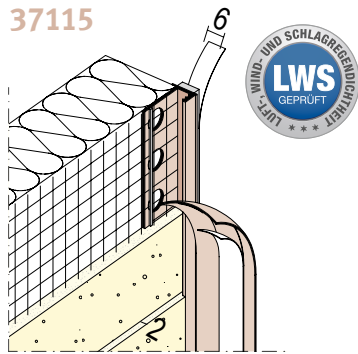
Details

Item No.	Profilbreite (mm)	Pcs. per bundle	Length (cm)	Glass fibre mesh (mm)	Material	Remark
3721	9	50	150, 230, 260	100	PVC white ^{2), 8)}	
3722	9	50	260	100	PVC white ^{2), 8)}	
3728	9	50	260	100	PVC white ^{2), 8)}	

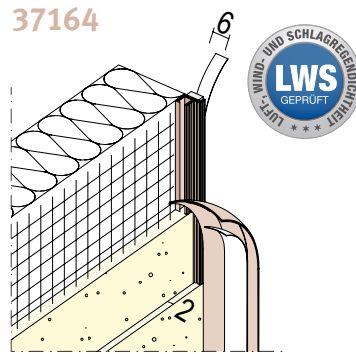
Caption ²⁾ Rigid PVC with smooth centre part, ⁸⁾ With alkali-resistant glass fibre mesh

PROFILES FOR THERMAL INSULATION FRAME SEAL/CONNECTION PROFILE

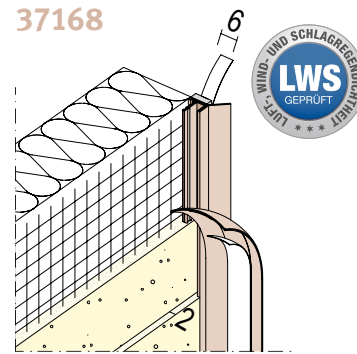
NEW



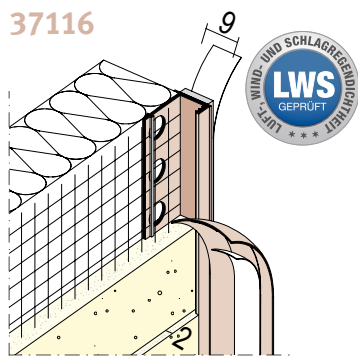
with shadow joint



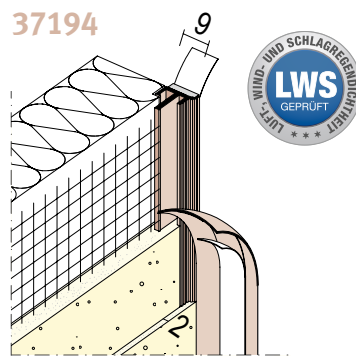
with shadow joint



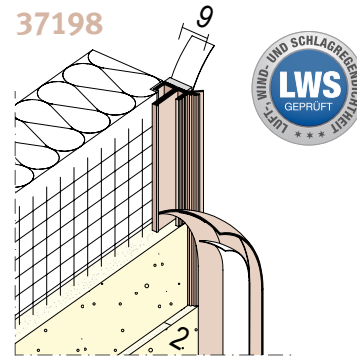
with protecting lip



with shadow joint



with shadow joint



with protecting lip

**37164/37168/37194/
37198**

PVC frame seal/connection profile for deep plastering for thermal insulation with alkali-resistant glass fibre mesh, shadow joint and tear-off foil cover adhesive tab. With two concealed hood edges for base plaster and finishing plaster for precise finishes of the plaster layers. Connections for producing optically and technically sound, air, wind and driving rain tight soffit. 37168 and 37198 with additional dust lip.

37115/37116

PVC frame seal/connection profile for thermal insulation, with alkali-resistant glass fibre mesh, shadow joint and snap-off adhesive flap film covering. With perforated plastering leg for high-strength plaster integration. Connections for producing an optically and technically sound, air-, wind- and driving rain-tight soffit.

Minimum fixing temperature + 10 °C. Soffit connecting profiles may not be squared up or lengthened. Can be used on surfaces/substrates with a luminosity of $\geq 20!$

Details

Item No.	Length (cm)	Pcs. per bundle	Profile width (mm)	Glass fibre mesh (mm)	Material	Remark
37115	140, 240	30	6	100	PVC white ⁸⁾	
37116	140, 240	30	9	100	PVC white ⁸⁾	
37164	260	50	6	100	PVC white ⁸⁾	
37168	260	50	6	100	PVC white ^{2), 8)}	
37194	260	50	9	100	PVC white ⁸⁾	
37198	260	50	9	100	PVC white ^{2), 8)}	

Caption ²⁾ Rigid PVC with smooth centre part, ⁸⁾ With alkali-resistant glass fibre mesh

ACCESSORY PROFILES FOR DRYLINING PURPOSES

INSTRUCTIONS FOR APPLICATION



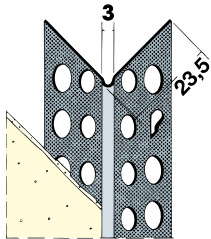
Please read the product information (page 116) and the additional information at the different drawings.

- Note the leaflets “Planning and application of metal plaster profiles for the outer – and inner area” (www.europfiles.com) and “Plaster and drywall in wet rooms” (www.zdb.de). A table for profile selection on mortar types can be found on page 115.
- Casing beads in metal or PVC not to be covered by joint filler, prime only to the boards of profile.
- Plaster edge profiles on both sides over the entire surface to the head. At the start or finish cut or chamfer the edges to create factory beveled edges.
- Corner beads, connecting – and stop profiles, which are fixed to plaster boards, must be embedded with the flanges into the joint filler.
- Expansion and movement joint profiles have to be fixed mechanically by means of clips or screws in addition to plastering.
- Rolled PVC profiles are consequently easier to use in winter when at room temperature ≥ 18 °C.
- Stock profiles in dry conditions!

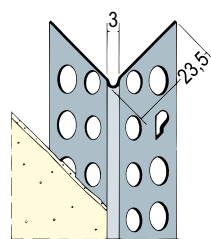
ACCESSORY PROFILES FOR DRYLINING PURPOSES

CORNER BEADS

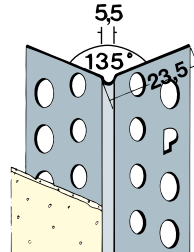
9078/9079/9579



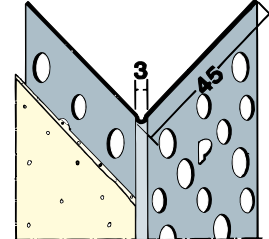
9278



9172



9179



9078/9079/9579

Corner profiles in aluminium with different material thicknesses for jointing on plaster boards. 9078 = 0,45 mm material thickness, 9079 = 0,40 mm material thickness, 9579 = 0,35 material thickness.

9278

Corner profiles made of aluminum with a white base coat, in material thickness 0.50mm, for applying to plaster-board edges as additional corrosion protection, especially for paste-like plasters such as silicone, colored stone or synthetic resin.

9172

Corner profiles in aluminium, for corner execution of 135°, for jointing on plaster boards.

9179

Aluminum corner profile with an extra long plastering leg. For applying to plasterboard edges for greater stability and freedom from cracks in the cut edge area.

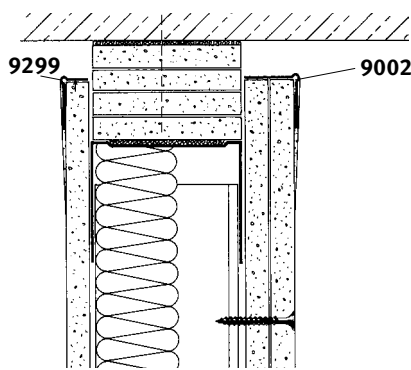
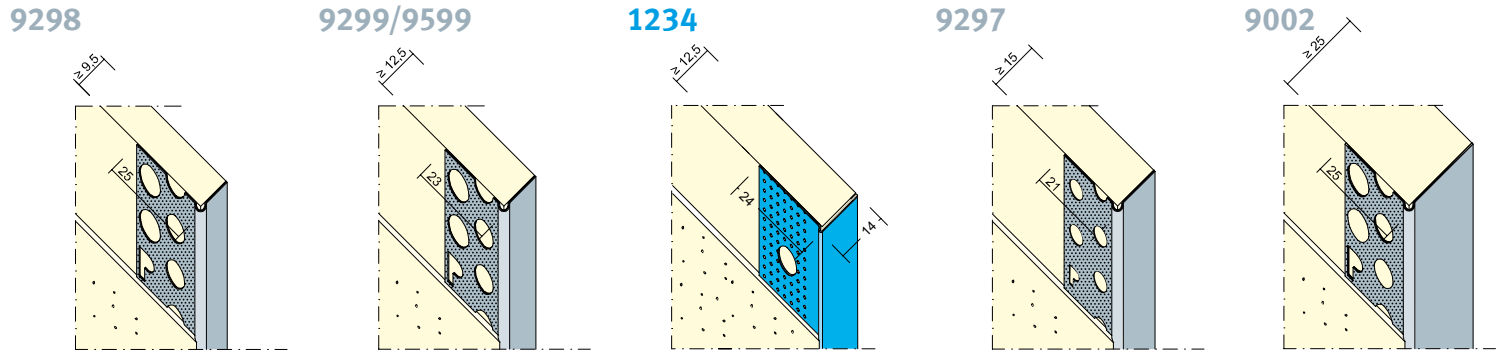
Details

Item No.	Length (cm)	Pcs. per bundle	Plaster thickness (mm)	Material	Remark
9078	200, 250, 275, 300	50	1	Aluminium	Made of stainless steel: 1031, page 43
9079	200, 250, 275, 300	50	1	Aluminium	Made of stainless steel: 1031, page 43
9172	250, 300	50	1	Aluminium	
9179	250, 300	25	1	Aluminium	
9278	250	50	1	Aluminium white ¹⁾	Made of stainless steel: 1031, page 43
9579	200, 250, 275, 300	50	1	Aluminium	Made of stainless steel: 1031, page 43

Caption ¹⁾ Basic coating white

ACCESSORY PROFILES FOR DRYLINING PURPOSES

CORNER BEADS



Example of a sliding ceiling/
partition head deflection



9298/9297/9002

Stop profile for borders jointed from one side at the areas of sliding wall and ceiling connections.

9299/9599

The “Göppinger Profiles” made of aluminium to form edges at the junction of ceilings or other construction elements, at the areas of sliding wall and ceiling connections.

9299 = 0,40 mm material thickness, 9599 = 0,35 mm material thickness.

1234

“Göppinger Profile” made of galvanised steel.

With 3D surface structure for greater profile stability and improved plaster embedding.

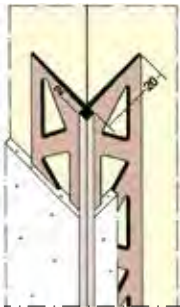
Details

Item No.	Length (cm)	Pcs. per bundle	Plaster thickness (mm)	Material	Remark
1234	250, 275, 300	20	1	Galvanized steel	
9002	250	50	1	Aluminium	
9297	250	50	1	Aluminium	
9298	250	50	1	Aluminium	
9299	250, 300	50	1	Aluminium	
9599	250, 300	50	1	Aluminium	

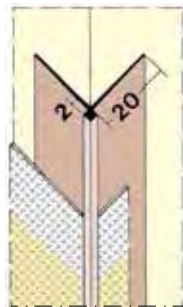
ACCESSORY PROFILES FOR DRYLINING PURPOSES

CORNER BEADS

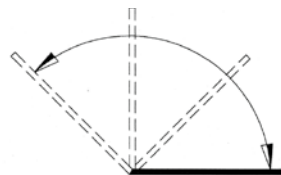
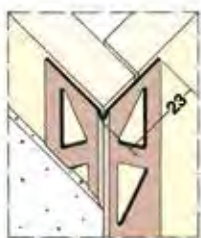
3790



3840



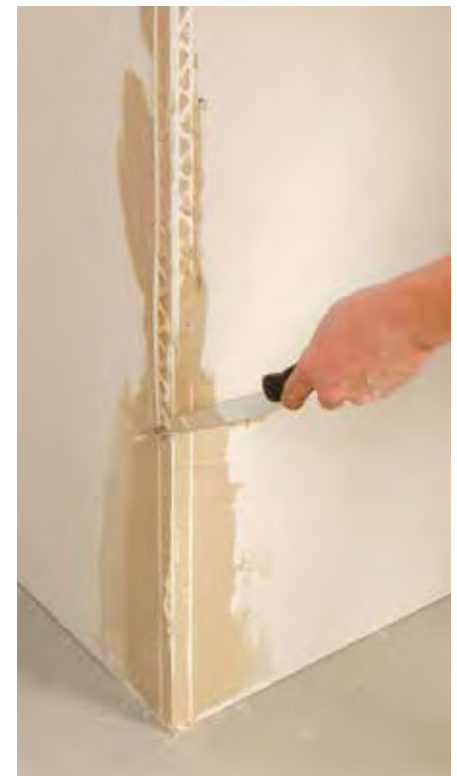
3751



variable angularity 3751



Profile on rolls



3790

Corner bead in PVC with sharp edged nosing of the profile. To be used for high valued jointing work.

3840

Corner profile for thick wallpapers as glass fiber or structure wall- papers and wall coating materials. This profile facilitates exact external corners, protects wallpapers against damages and protects against damages and higher loads. The corner profile is glued on with adhesive, i.e. Pattex, Assil D or Terostat 930 according to manufacturer's instructions and the transition to wall is equalized with filler.

3751

Corner bead on rolls made of PVC, for priming (plaster boards etc). As protection for sharp and obtuse corners.

All profiles have to be fixed additionally by galvanised clamps.

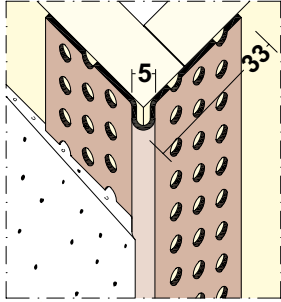
Details

Item No.	Length (cm)	Pcs. per bundle	Material	Remark
3751	2 rolls á 50 m	2 rolls	PVC white	
3790	260	60	PVC white	
3840	260	60	PVC white	

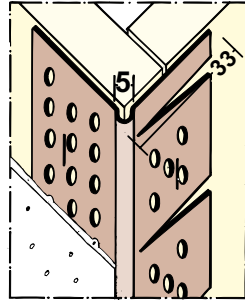
ACCESSORY PROFILES FOR DRYLINING PURPOSES

CORNER BEADS, INTERNAL CORNER PROFILES

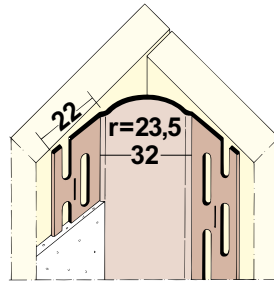
3763



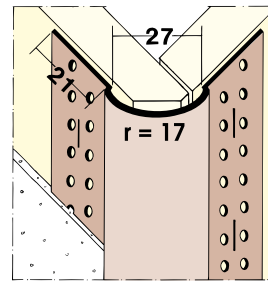
3767



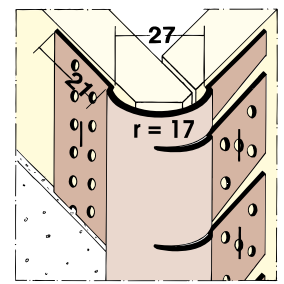
3780



3776



3778



3763

PVC-edge profile with long filler legs to bridge over chinks in the cutting edge area.

3767

PVC corner profiles, cut at one side, to build up curved plasterboard constructions. The profile is to be bent manually and completely embedded.

3776

PVC corner bead, for making rounded edges. For correct installation, the gypsum board edges must be chamfered. In impact loading, the profile must be back-filled with putty in the whole area. Specially designed for schools and kindergartens. Complies with the guidelines and requirements of statutory accident prevention regulations.

3778

PVC corner bead, cut at one side, to realise curved plaster board constructions. For correct installation, the edges of the plasterboard must be chamfered. In impact loading the profile must be back-filled with putty in the whole area. Specially designed for schools and kindergartens. Complies with the guidelines and requirements of statutory accident prevention regulations.

3780

Internal corner profile to form a furrow.

All profiles have to be fixed additionally by galvanised clamps.

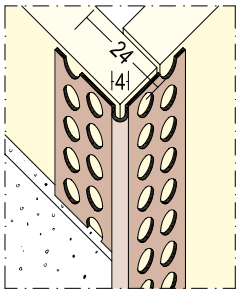
Details

Item No.	Length (cm)	Pcs. per bundle	Material	Remark
3767	300	20	PVC white	
3776	305	35	PVC white	
3778	305	35	PVC white	
3763	305	50	PVC white	
3780	305	35	PVC white	

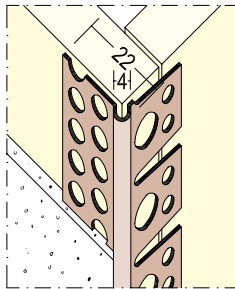
ACCESSORY PROFILES FOR DRYLINING PURPOSES

CORNER BEADS, INTERNAL CORNER PROFILES

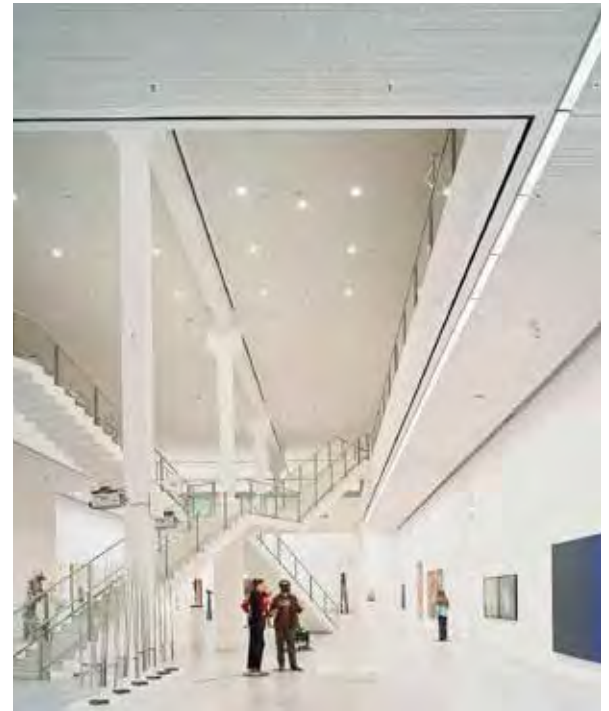
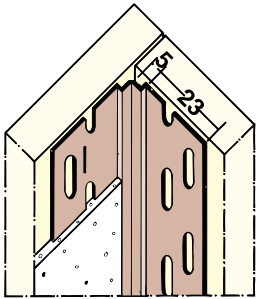
37417



37416



3770



37417

PVC corner bead.

37416

PVC corner profiles, cut at one side, to build up curved plasterboard constructions. The profile is to be bent manually and completely embedded.

3770

PVC internal corner bead for angles of 70°–150°.

All profiles have to be fixed additionally by galvanised clamps.

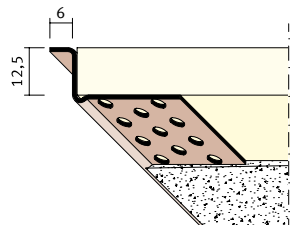
Details

Item No.	Length (cm)	Pcs. per bundle	Material	Remark
37416	260	40	PVC white	3767, page 100
37417	260	100	PVC white	3763, page 100
3770	305	70	PVC white	

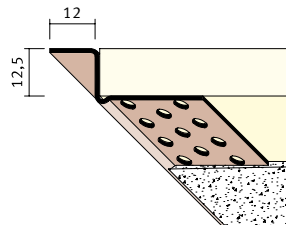
ACCESSORY PROFILES FOR DRYLINING PURPOSES

CONNECTING PROFILES

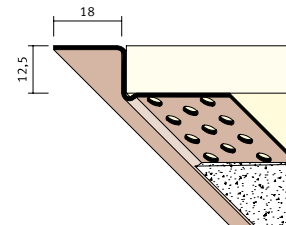
3781



3782



3783



3781 PVC connection profiles with filling perforation and 6 mm shadow joint to fill on the planking.

3782 PVC connection profiles with filling perforation and 12 mm shadow joint to fill on the planking.

3783 PVC connection profiles with filling perforation and 18 mm shadow joint to fill on the planking.

All profiles have to be fixed additionally by galvanised clamps. Please observe sound absorption and fire protection.

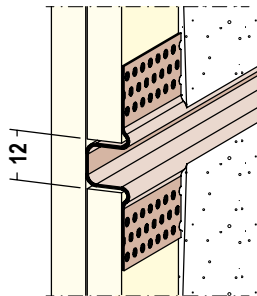
Details

Item No.	Length (cm)	Pcs. per bundle	Plasterboards (mm)	Material	Remark
3781	305	50	from 12,5	PVC white	
3782	305	50	from 12,5	PVC white	
3783	305	50	from 12,5	PVC white	

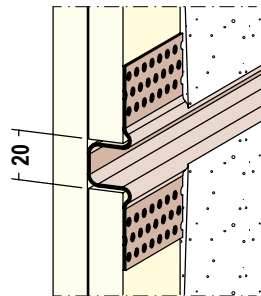
ACCESSORY PROFILES FOR DRYLINING PURPOSES

SHADOW JOINT PROFILES

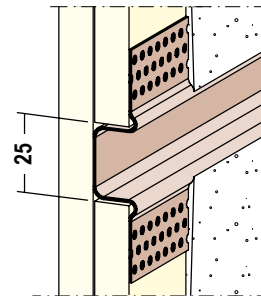
3772



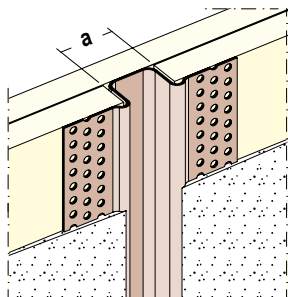
3773



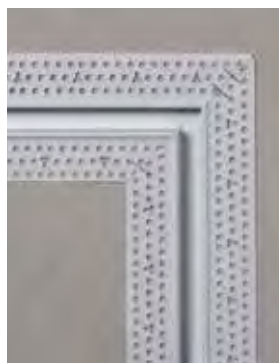
3774



3772/3773/3774



Example of a vertical installation



3772

Shadow joint profiles made of PVC, joint 12 mm, for horizontal and vertical application.

3773

Shadow joint profiles made of PVC, joint 20 mm, for horizontal and vertical application.

3774

Shadow joint profiles made of PVC, joint 25 mm, for horizontal and vertical application.

3772/3773/3774

Example of a vertical installation.

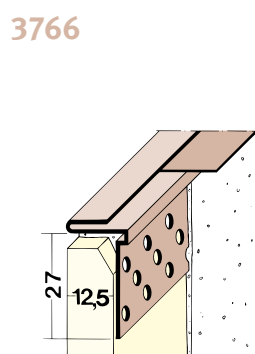
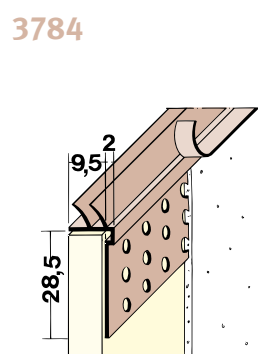
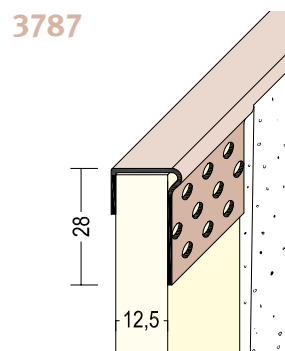
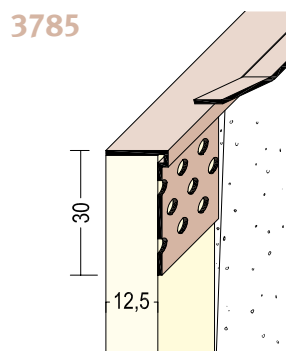
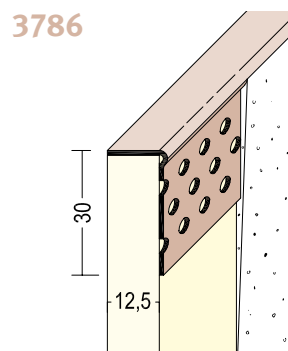
All profiles have to be fixed additionally by galvanised clamps. Please observe sound absorption and fire protection.

Details

Item No.	Length (cm)	Pcs. per bundle	Joint (mm)	Plasterboards (mm)	Material	Remark
3772	305	20	12	12,5	PVC white	
3773	305	15	20	12,5	PVC white	
3774	305	15	25	12,5	PVC white	

ACCESSORY PROFILES FOR DRYLINING PURPOSES

CONNECTING PROFILES



3786 “Göppinger profile” made of PVC to build one-sided filled endings.

3785 Like 3786, but with additional removable protecting strip to protect adjoining building parts from pollution.

3787 “Göppinger profile” and edging profile in one!

3784 Edge profile made of PVC, for plasterboard from 9.5mm with “sealing lips” made of soft PVC, for producing an elastic connection to adjacent components. Tear-off protective strip protects the adjacent component/material from contamination.

3766 PVC plaster stop, with slide-out covering strips for plaster boards from 12,5 mm. S-form of PVC profile provides an elastic connection to continuous construction elements (e.g. ceilings, timber construction elements). The removable cover strip protects the adjacent component/material from contamination.

All profiles have to be fixed additionally by galvanised clamps.

Details

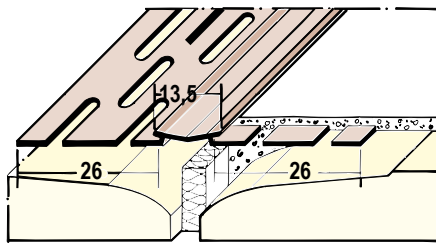
Item No.	Length (cm)	Pcs. per bundle	Plasterboards (mm)	Material	Remark
3766	300	35	from 12,5	PVC white ²⁾	
3784	300	30	from 9,5	PVC white ²⁾	
3785	305	50	12,5	PVC white	
3786	305	50	12,5	PVC white	
3787	305	50	12,5	PVC white	

Caption ²⁾ Rigid PVC with smooth centre part

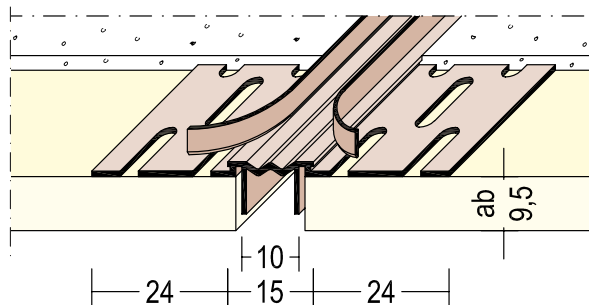
ACCESSORY PROFILES FOR DRYLINING PURPOSES

MOVEMENT AND EXPANSION JOINT PROFILES

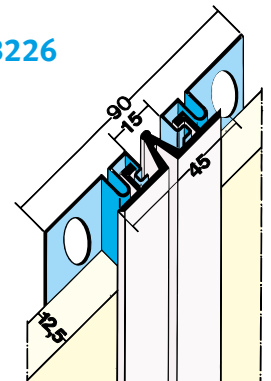
3750/37509



3755



3226



3750/37509



3750/37509

PVC movement profile with soft PVC centre part to form movement joints in partitions or ceilings according to requirements of DIN 18181. **Movement absorption: tension/pressure +1/-1 mm.**
Example profile 3750/37509 (see above).

3755

PVC movement profile with soft PVC centre part, with 2 stopping webs, especially for an easy installation in flat surfaces. With 2 additional removable protective strips.
Movement absorption: tension/pressure +2/-2 mm.

3226

Expansion joint profile made of galvanised steel, with soft PVC lining for expansion joints in ceiling and partitions, for 12,5 mm plasterboards. **Movement absorption: tension/pressure +5/-2 mm.**

All profiles have to be fixed additionally by galvanised clamps. Please observe sound absorption and fire protection.

Details

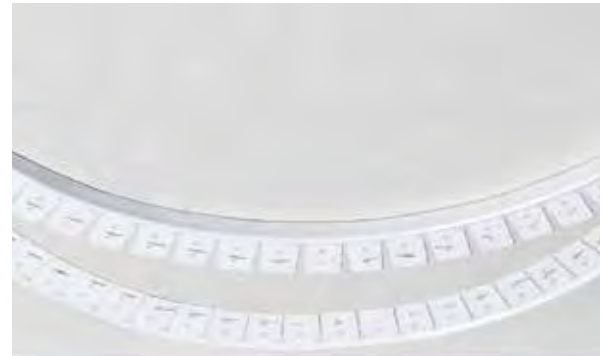
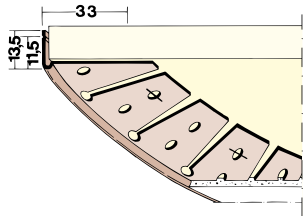
Item No.	Length (cm)	Pcs. per bundle	Plasterboards (mm)	Material	Remark
3226	300	5	12,5	Galvanized steel ²⁾	
3750	1 roll = 75 m	1		PVC white ²⁾	
37509	1 roll = 25 m	1		PVC white ²⁾	
3755	305	25		PVC white ²⁾	

Caption ²⁾ Rigid PVC with smooth centre part, ⁷⁾ With elastic centre part, colour no. 10 = white

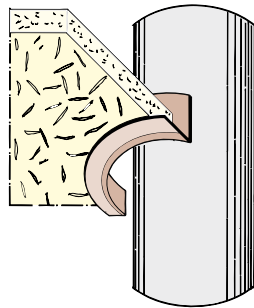
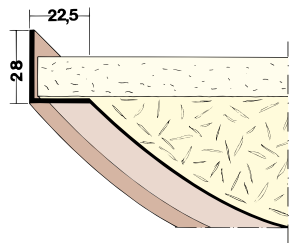
ACCESSORY PROFILES FOR DRYLINING PURPOSES

FEATURE BEADS/STOP BEADS

3768



3769



Connection to round column (convex)



3768

PVC stop bead cut at one side for completing the production of rounded wall and ceilings. Universally suitable for 10 mm and 12,5 mm plasterboards. The profile is to be bent manually, fixed with galvanised clamps and completely embedded.

3769

Connecting to a curved wall (concave). PVC corner profile to realise curved connections of mineral fibre ceilings, e.g. columns or curved walls. External diameter (convex) $\geq 0,28$ m. Internal diameter (concave) $\geq 2,45$ m. Possible waves at the support flange are smoothed with warm air appliance, e.g. hairdryer.

All profiles have to be fixed additionally by galvanised clamps.

Details

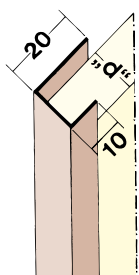
Item No.	Length (cm)	Pcs. per bundle	Plaster thickness (mm)	Material	Remark
3768	300	20		PVC white	
3769	250	10		PVC white ²⁾	

Caption ²⁾ Rigid PVC with smooth centre part

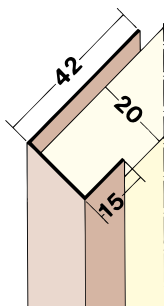
ACCESSORY PROFILES FOR DRYLINING PURPOSES

EDGING PROFILES/CORNER BEADS

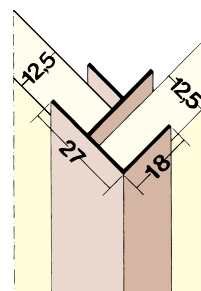
3738/3741/3747



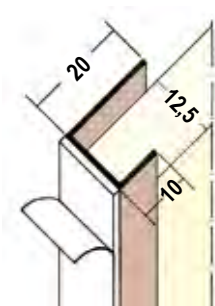
3502



3744

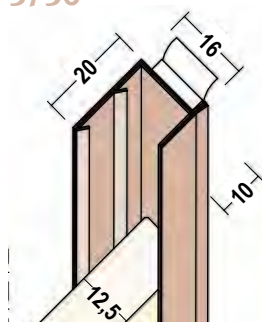


3735



with shadow joint

3736



with protecting lip



3738/3741/3747

PVC edging profiles for different board thicknesses, for making accurate closures. Do not skim profiles – prime only.

3502

PVC edging profiles for making exact connections and closures. Do not skim profiles – prime only.

3744

PVC corner bead to fit 12.5 mm plasterboard. Do not skim profiles – prime only.

3735

Self-adhesive profile for clipping on 12,5 mm plaster boards to realise for example a connection to windows and doors. Tested for air-tightness.

3736

Self-adhesive profile for clipping on 12,5 mm plaster boards to realise for example a connection to windows and doors. Additionally equipped with a protective lip and two internal sealing lips. Tested for air-tightness.

All profiles have to be fixed additionally by galvanised clamps.

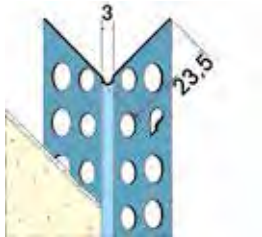
Details

Item No.	Length (cm)	Pcs. per bundle	Plasterboards (mm)	Material	Remark
3502	250, 300	10	20	PVC white	
3735	250	50	12,5	PVC white	
3736	250, 270, 300	40	12,5	PVC white	
3738	250	50	9,5	PVC white	
3741	250, 300	50	12,5	PVC white	
3744	250, 300	50	12,5	PVC white	
3747	250, 300	50	15	PVC white	

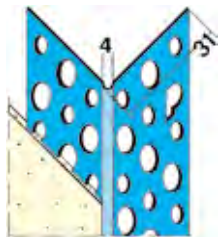
ACCESSORY PROFILES FOR DRYLINING PURPOSES

CORNER BEADS/EDGE PROFILE

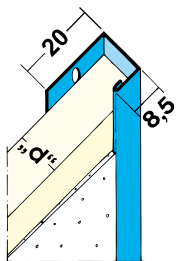
1030



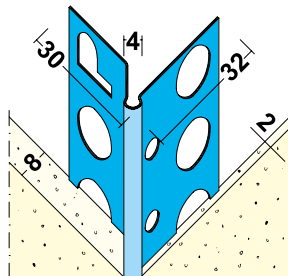
1078



1120/1121/1122/1123



1058



1030

Corner profiles made of galvanised steel for skimmed plasterboards.

1078

Galvanised steel corner bead with long legs for plastering over cracks near to a cut edge.

1120/1121/1122/1123

Galvanized steel edge profile with a white base coat, for different board thicknesses, for making exact connections and terminations. Do not skim profiles – prime only.

1058

Galvanised steel corner bead for variations from 8 mm plaster thickness to 2 mm plaster thickness.

Details

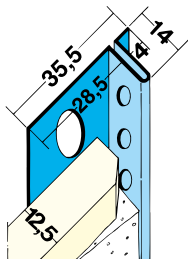
Item No.	Length (cm)	Pcs. per bundle	Plaster thickness (mm)	Plasterboards (mm)	Material	Remark
1030	250,300	25	1		Galvanized steel	
1058	260, 300	15	8/2		Galvanized steel	
1078	250, 300	25	1		Galvanized steel	
1120	250	25		9,5	Galvanized steel ¹⁾ white	
1121	250, 300	25		12,5	Galvanized steel ¹⁾ white	
1122	250	25		15	Galvanized steel ¹⁾ white	
1123	250	25		18	Galvanized steel ¹⁾ white	

Caption ¹⁾ Basic coating white

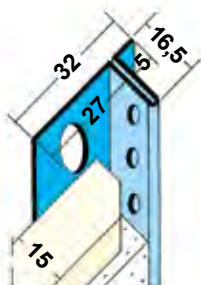
ACCESSORY PROFILES FOR DRYLINING PURPOSES

CONNECTING PROFILES

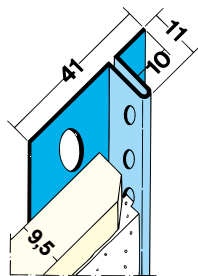
1371



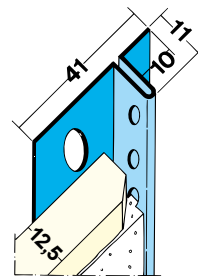
1377



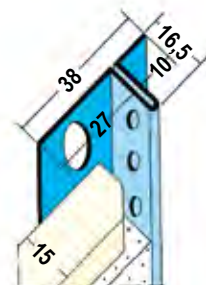
1316



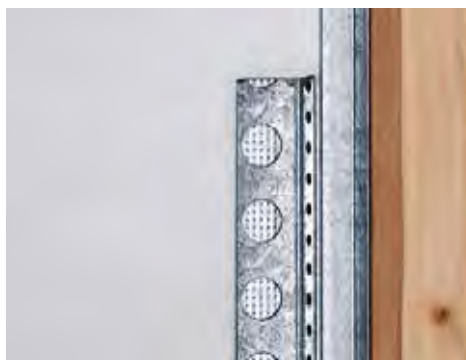
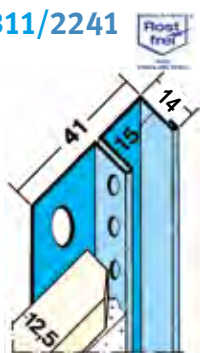
1314/13141



1304



1311/2241



1311

Feature beads with perforation for filler and 15 mm shadow joint, for 12,5 mm plasterboards.

2241

Connection profile made of stainless steel with jointing perforations and formed 15 mm shadow joint for 12.5 mm thick plasterboards.

1316

Feature beads, with perforation for filler and 10 mm shadow joint, for 9,5 mm plasterboards.

1314/13141

Feature beads, with perforation for filler and 10 mm shadow joint, for 12,5 mm plasterboards. 13141 = Versions in white with 300 cm length.

1371

Feature beads, with perforation for filler and 4 mm shadow joint, for 12,5 mm plasterboards.

1377

Feature beads, with perforation for filler and 5 mm shadow joint, for 15 mm plasterboards.

1304

Feature beads, with perforation for filler and 10 mm shadow joint, for 15 mm plasterboards.

Details

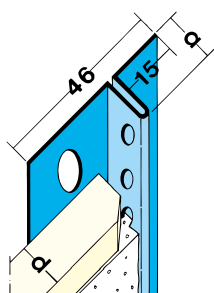
Item No.	Length (cm)	Pcs. per bundle	Plasterboards (mm)	Shadow joint (mm)	Material	Remark
1304	300	15	15	10	Galvanized steel	
1311	300	15	12,5	15	Galvanized steel	
1314	250, 300	15	12,5	10	Galvanized steel	
13141	300	15	12,5	10	Galvanized steel white ¹⁾	
1316	250, 300	15	9,5	10	Galvanized steel	
1371	250, 300	15	12,5	4	Galvanized steel	
1377	300	15	15	5	Galvanized steel	
2241	250	15	12,5	15	Stainless steel	

Caption ¹⁾ Basic coating white

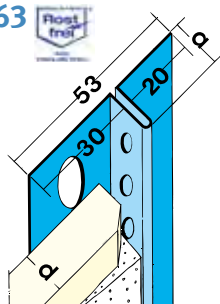
ACCESSORY PROFILES FOR DRYLINING PURPOSES

CONNECTING PROFILES

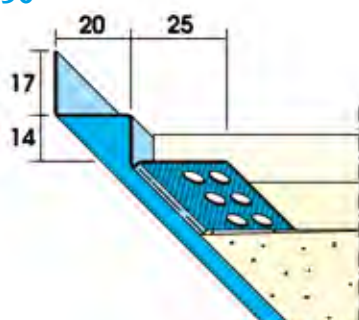
1319/13191/1328



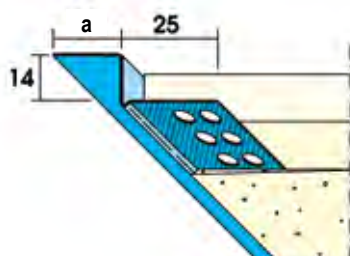
1313/13131/1315/1325/
2263



1750



1751/1753



1319/13191/1328

Feature bead made of galvanized steel, with perforated wing and 15 mm formed nose. 13191 = made in white and 300 cm length.

1313/13131/1315/1325

Feature bead made of galvanized steel, with perforated wing and 20 mm formed nose. 13131 = made in white and 300 cm length.

2263

Connection profile made of stainless steel with jointing perforations and formed 20 mm shadow joint for 12.5 mm thick plasterboard.

1750/1751/1753

Feature bead made of galvanized steel, with perforated wing and formed nose. For subsequent troweling on plaster boards from 12.5 mm. With 3D surface structure for greater profile stability and improved plaster embedding.

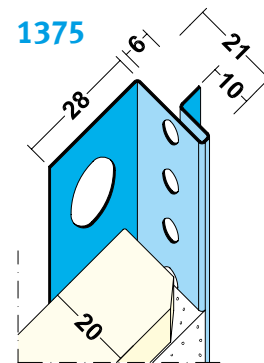
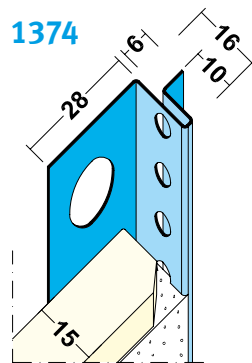
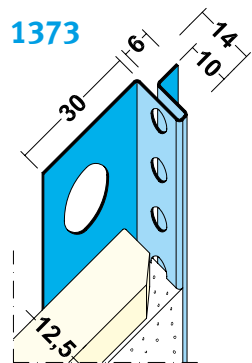
Details

Item No.	Length (cm)	Pcs. per bundle	a (mm)	Plasterboards (mm)	Shadow joint (mm)	Material
1313	250, 300	15	14	12,5	20	Galvanized steel
13131	300	15	14	12,5	20	Galvanized steel white ¹⁾
1315	300	15	16,5	15	20	Galvanized steel
1319	250, 300	15	14	12,5	15	Galvanized steel
13191	300	15	14	12,5	15	Galvanized steel white ¹⁾
1325	300	15	26,5	25	20	Galvanized steel
1328	300	15	16,5	15	15	Galvanized steel
1750	300	20		12,5	20	Galvanized steel
1751	300	25	20	12,5	20	Galvanized steel
1753	300	25	15	12,5	15	Galvanized steel
2263	250	15	14	12,5	20	Stainless steel

Caption ¹⁾ Basic coating white

ACCESSORY PROFILES FOR DRYLINING PURPOSES

CONNECTING PROFILES



1373 Feature beads, made of galvanised steel, with perforation for filler and shadow joint flanges, for 12,5 mm plasterboards.

1374 Feature beads, made of galvanised steel, with perforation for filler and shadow joint flanges, for 15 mm plasterboards.

1375 Feature beads, made of galvanised steel, with perforation for filler and shadow joint flanges, for 18/20 mm plasterboards.

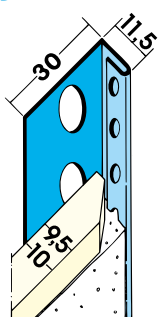
Details

Item No.	Length (cm)	Pcs. per bundle	Plasterboards (mm)	Material	Remark
1373	300	10	12,5	Galvanized steel	
1374	300	10	15	Galvanized steel	
1375	300	10	18/20	Galvanized steel	

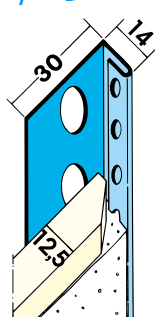
ACCESSORY PROFILES FOR DRYLINING PURPOSES

FEATURE BEADS/STOP BEADS

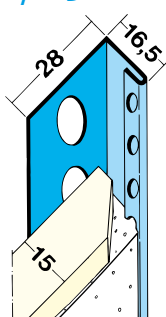
1135



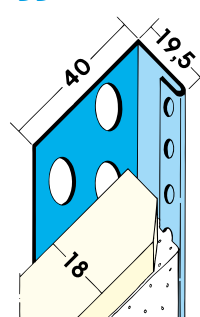
1131/11311



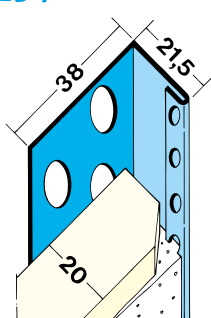
1132/11321



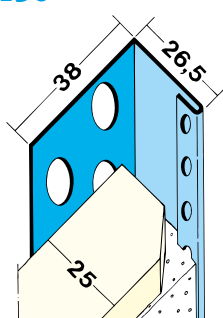
1133



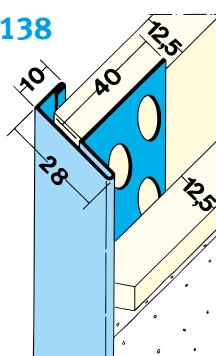
1134



1136



1138



1135

Stop beads with perforation for filler, for 9.5 mm plasterboard and 10 mm gypsum fibre boards.

1131/11311

Stop beads with perforation for filler, for 12.5 mm plasterboard and 12 mm plasterboard.
11311 = version in white and 300 cm length.

1132/11321

Stop beads with perforation for filler, for 15 mm plasterboards.
11321 = version in white and 300 cm length.

1133

Stop beads with perforation for filler, for 18 mm plasterboards.

1134

Stop beads with perforation for filler, for 20 mm plasterboards.

1136

Stop beads with perforation for filler, for 25 mm plasterboards.

1138

Feature bead for 2 x 12.5 mm plasterboard.

Details

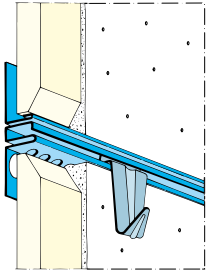
Item No.	Length (cm)	Pcs. per bundle	Plasterboards (mm)	Material	Remark
1131	250, 300	25	12,5	Galvanized steel	Made of stainless steel: 2231, page 46
11311	300	25	12,5	Galvanized steel white ¹⁾	
1132	250, 300	25	15	Galvanized steel	Made of stainless steel: 2232, page 46
11321	300	25	15	Galvanized steel white ¹⁾	
1133	250, 300	25	18	Galvanized steel	Made of stainless steel: 2233, page 46
1134	250, 300	25	20	Galvanized steel	
1135	250, 300	25	9,5	Galvanized steel	
1136	250, 300	25	25	Galvanized steel	
1138	250	15	12,5	Galvanized steel	

Caption ¹⁾ Basic coating white

ACCESSORY PROFILES FOR DRYLINING PURPOSES

PICTURE AND ACCESSORY PROFILES

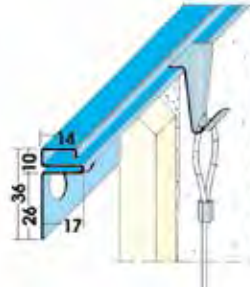
1118 Picture profile
Fixing in the wall
with plaster stop 1131



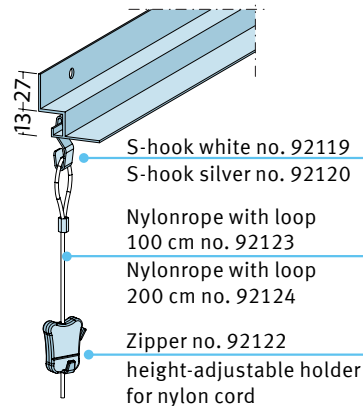
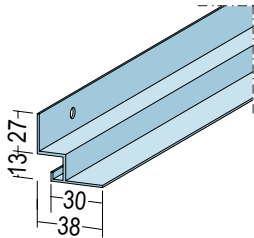
1124 Hook



1118 Picture profile
Fixing under the ceiling



92118
Picture profile with
shadow joint



1131/1118

Picture profile made of galvanised steel, for 12,5 mm plasterboards. When using in wall surfaces, use plaster stop 1131 to avoid movement cracking. Do not prime picture hook up to front web, leave approx. 3 mm to avoid damages by fixing the hook. Solely for static loads. **Max. load : 0,15 kN/lfm. Not suitable for suspending multi-media equipment!**

92118

Picture rail made of extruded aluminum, the formation of a shadow joint for a picture rail in a transition wall/ceiling.

Details

Item No.	Length (cm)	Pcs. per bundle	Plasterboards (mm)	Material	Remark
1118	250	15	12,5	Galvanized steel	
1124	Picture hooks	25		Brass cadminated	
92118	300	24		Aluminium	
92119	S-Haken	20		Galvanized steel white ¹⁾	white
92120	S-Haken	20		Galvanized steel	silver
92122	Zipper	20		Galvanized steel	silver
92123	100	20		Perlonseil	
92124	200	20		Perlonseil	

Caption ¹⁾ Basic coating white

ACCESSORY PROFILES FOR DRYLINING PURPOSES

TOOLS

1451



1452/1454



1451 Manual plate shears, strengthened design with transformation, double curing and ridged blade.

1452 Special shears for PVC-profiles, with marked support plate for accurate and angle-correct cutting of PVC profiles.

1454 10 pcs. applicable blades for manual plate shear 1452.

TOTAL OVERVIEW

PROFILES WITH INCREASED ZINC COATING

Hot-dipped galvanized slit coils with an increased zinc coating of 350 g/m² on both sides.

Details

Item No.	Application	Kind of profile	Plaster thickness (mm)	Page	Material	Alternative profile	Alternative material
1206 Z	Internal plastering	Expansion joint	6	31	Galvanized steel Z 350	2236	Stainless steel
1007 Z	Internal plastering	Corner bead	10	24	Galvanized steel Z 350	9007	Aluminium
1044 Z	Internal plastering	Corner bead	10	23/51	Galvanized steel Z 350		
1047 Z	Internal plastering	Corner bead	10	23	Galvanized steel Z 350		
1012 Z	Internal plastering	Corner bead	12	25/51	Galvanized steel Z 350	2212	Stainless steel
1038 Z	Internal plastering	Corner bead	12	25	Galvanized steel Z 350		
1024 Z	Internal plastering	Corner bead	14	25/51	Galvanized steel Z 350		
1201 Z	Internal plastering	Expansion joint	14	31	Galvanized steel Z 350	2201	Stainless steel
1043 Z	Internal plastering	Corner bead	15	25/51	Galvanized steel Z 350		
1044 Z	External rendering	Corner bead	10	51	Galvanized steel Z 350		
1085 Z	External rendering	Corner bead	10	51	Galvanized steel Z 350		
1012 Z	External rendering	Corner bead	12	51	Galvanized steel Z 350	2212	Stainless steel
1024 Z	External rendering	Corner bead	14	51	Galvanized steel Z 350		
1039 Z	External rendering	Corner bead	15	51	Galvanized steel Z 350	9134	Aluminium white
1043 Z	External rendering	Corner bead	15	51	Galvanized steel Z 350		

PROFILE SELECTION

BY MORTAR TYPE

The following table gives the correct combinations of plaster profile and plaster mortar:

Mortar/plaster	Profile material for exterior use					Profile material for interior use (excluding damp areas and domestic bathrooms)				
	galvanised	galvanised with coating	galvanised with PVC edge	aluminium	stainless steel	galvanised	galvanised with coating	galvanised with PVC edge	aluminium	stainless steel
Gypsum mortar and mortars containing gypsum	⊘	⊘	⊘	⊘	⊘	✓	✓	✓	✓	✓
Lime plaster	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Lime cement plaster	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Cement plaster	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Silicate plaster	✗	✓	✓	✓	✓	✗	✓	✓	✓	✓
Silicone resin plaster	✗	✓	✓	✓	✓	✗	✓	✓	✓	✓
Synthetic resin plaster	✗	✓	✓	✓	✓	✗	✓	✓	✓	✓
One-coat plaster (single layer)	✗	✓	✓	✓	✓	✓	✓	✓	✓	✓
Insulating plaster	✓	✓	✓	⊘	✓	✓	✓	✓	✓	✓
Renovating plaster	✗	✗	✗	✗	✓	✗	✗	✗	✗	✓
Clay plasters	⊘	⊘	⊘	⊘	⊘	✗	✓	✗	✓	✓
Reinforcement plaster organic	✗	✓	✗	✓	✓	✗	✓	✗	✓	✓
Reinforcement plaster mineral	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Adhesive plaster	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓

Caption

¹⁾ Aluminium with base coat.

²⁾ In the case of synthetic resin, silicone resin or silicate finishing plasters/top coats on mineral substrates, incorporated galvanised profiles are to be protected additionally with a quartz filled, organically bound plaster primer (not thinned).



permitted



not permitted



not suitable

Comments:

- Galvanised profiles should not come into contact with aluminium or stainless steel profiles.
- Galvanised profiles with smooth PVC edge may not be plastered over. The PVC edge must be cleaned off without delay after plastering. The PVC edge must be UV stable.
- Galvanised profiles with rough-surface PVC edges may be plastered over. The PVC edge must be UV stable.
- The joint area of expansion joints must remain open and free of mortar/plaster.
- Use stainless steel profiles with renovation mortars.
- Take care not to damage the coating on coated galvanised profiles.
- Note the leaflets “Planning and application of metal plaster profiles for the outer- and inner area” (www.europfiles.com) and “Plaster and drywall in wet rooms” (www.zdb.de).



1. Materials

- Manufactured from 1a hot-dip galvanised steel strips or sheets with a zinc coating of 275 g/m² on both sides. Senziplast steel strip = galvanised steel strip with polyester coating on both sides according to DIN EN 10346 and DIN EN 10143.
- Light metal strips or sheets of special alloy, also with acrylic and polyester coating according to DIN 485-1,2,4-DIN 573-3.
- Stainless steel strip EN 10088-1/2. Rigid PVC according to DIN EN ISO 1163-1.
- Soft PVC in suitable Shore hardnesses. Special quality from a synthetic-rubber mix. Both materials are resistant to weathering and ageing to EN ISO 2898 standards.

2. Guarantee

- The company guarantees within its general terms of business the excellent quality of raw material used according to the above mentioned indications as well as the efficient manufacture of products.
- As the composition and the chemical and physical properties of the plasters used are outside the company's influence, no guarantee can be given for the resistance of the profiles to corrosion. In cases where new plastering and insulating materials are used, the buyer is advised to determine whether they are compatible with the profile material.
- Varying factors in the application of plaster make it necessary to adapt to the individual working conditions from case to case. This is the responsibility of the buyer. The term of guarantee for plaster profiles is twelve months, in compliance with the legal regulations on sales contracts, and begins on the date of delivery.
- Practical tests are the safest way to avoid possible mistakes, for which no guarantee can be given. Corrosion can only occur if the plasters are under permanent influence of humidity or if they dry too slowly. Make sure the plaster dries quickly by airing well.

3. Production Methods

- Rolling on profiling machines (with safety devices to prevent damage to the material surface). Pressing and punching. Extruding of PVC.

4. Packing

We are member of Interseroh, contract no. 25 608

- Metal profiles are packed in paper and secured with wire or foil.
- PVC profiles are packed in cartons or in foil.
- For long lengths, wooden laths provide additional protection.
- Each bundle is marked with the type and number of PROTEKTOR profile, length, units per bundle and colour.

5. Delivery and Transport

- Fast delivery is made possible by sufficient stocking and production capacity. Large quantities are transported on special pallets by our own forwarding agents. We have 6 stockists in Germany and further stockists in Europe and Middle East.

6. Technical Service

- Samples, catalogues and special literature is available with detailed information. A detailed technical showroom at our offices. Lectures to distributors, guilds and training schools. Participation in Building Exhibitions in Germany and abroad.

7. Advice to Follow

Protektor plaster profiles are used as plaster support according to DIN 18 550

- The plaster thickness shown in the drawings are the minimum thickness to be realized with a tolerance of +/- 1 mm without fixing material. The minimum thickness is to be controlled at the fixing of the profile and in case of differences to be claimed immediately. Claims after the finishing of the plaster work can not be accepted.
- Choose your profiles to suit their application (inside or outside) and the plaster thickness to be used. Choose practical lengths, e.g. to suit storey height and door size. Profiles can be cut into short lengths for window and radiator recesses.
- Cut the profiles with hand plate shears only, do not use a parting-off grinder (there is a danger of damage to the galvanisation). Profiles should be used as long lengths as possible for corners and base-edging outdoors.
- When fixed, PROTEKTOR profiles allow continuous plaster application and ensure neat surfaces and exact edging. Timber laths are not longer necessary. Profiles near the ground are subjected to splashing and permanent dampness and should be protected by a suitable coating or profiles made of stainless steel have to be used. Don't plaster up to the corners of stainless steel profiles with tools made of normal steel – danger of extraneous rust (also see point 9).
- **Expansion Joints/Movement Joints:** Expansion joints are necessary joints for construction reasons, separating in the total joint width the different parts of a building and must be respected in all construction elements.
Example: Ancient Building/New Building or expansion joints between aligned houses. Expansion joint profiles cover these joints and take up traction – or pressure movements according to the indications in the catalogue. Movement

joints (also sometimes called working joints) are separation joints due to different materials meeting together horizontally or vertically in the basic plaster ground.

Example: Wall finishing of structural steel-, armoured concrete – or structural timber construction parts or application of separation joints in case of big surfaces to take up position changes of the wall – floor – or ceiling covering.

8. Installing the Profiles

- In the case of the plaster of the P IV group, which have a gypsum content, and anhydrous gypsum of the PV mortar group, the profiles can be fixed with the same material. In damp rooms and in the case of surfaces where cement – lime cement, plaster and wall binding agents – are to be applied, materials containing gypsum should not be used for fixing the profiles. The same applies for external rendering. In such cases, fixing mortar on a cement base should be used. Should galvanised nails be used for fixing the profiles, they should be removed before the plaster is applied.

9. Compatibility

- Make sure the plaster is suitable for use with the profile material (See table for planning and application of plaster profiles for outdoor and indoor use, page 113).
- Galvanised steel profiles are suitable for plasters on a lime, limecement, plaster binding agent, cement or gypsum base.
- Aluminium profiles are suitable for gypsum and synthetic resin plasters and primers for interior use
- Stainless steel profiles, material no. 1.4301, are suitable for:
 - external application;
 - external wall insulations;
 - application in sanitary rooms, domestic bathrooms and kitchens; rooms without windows with compulsory ventilation, shafts, etc. (but not in indoor swimming pools/saltwater swimming pools);
 - where there is constant or long term humidity;
 - where special circumstances in the construction and its environment require an optimum protection against corrosion.
- All stainless steel profiles shown in this catalogue are made of the material no. 1.4301. They are suitable for interior and external plastering.

10. Cleaning and care of uncovered surfaces, e.g. of profiles for ceramic tiles and heavy corner beads made of stainless steel after fixing

- The high resistance of PROTEKTOR stainless steel profiles is only guaranteed if the surface is unblemished.
- The surface is plain, hard and non-porous. You can use customary cleaning material, but should rinse thoroughly with clear water after cleaning
- **Basic cleaning:** At external construction elements it is absolutely necessary to remove protection coating immediately after fixing. Atmosphere influences can lead to aging of the coating making removal difficult or impossible. This can also lead to separation of chloride and formation of hydrochloric acid. Since invisible traces of adhesives or protection lacquers can lead to corrosion, cleaning with basic cleaner is always necessary. In case of first cleaning, lime and cement splashes should be removed with a rubber scraper, a wood ship or similar – if possible before setting. Do not use tools made of normal steel (spattle, steel wool), since they can cause extraneous rust. Hydrochloric acid should not be put on the surface – even as weak solution (e.g. acid treatment from adjacent brickwork or ceramic construction elements). If tiling cannot be done without acid treatment you should wash thoroughly with clear water immediately (use high-pressure cleaner).
- **Maintenance:** How often you should clean depends on intensity and type of dirt as well as on demands you make on the visual quality of the stainless steel construction elements. Particular attention should be paid to possible dirt traps. If using usual cleaning material the instructions for use should be strictly observed.

© PROTEKTORWERK September 2014

WE ARE REPRESENTED IN FOLLOWING EUROPEAN COUNTRIES

AUSTRIA

ELMAR WALTNER
PROTEKTOR BAUPROFILE GMBH
Hosnedlgasse 12
A-1220 Wien
phone +43 [0] 1259 450 00
fax +43 [0] 1259 450 019
office@protektor.at
www.protektor.com/at/

BELGIUM

MATTHIAS GUNS
phone +32 [0] 4978 331 69
matthias.guns@protektor.com

BOSNIA | HERZEGOVINA

DRAGAN LASIC
Mate Lovraka 36
HR-44320 Kutina
phone +385 [0] 4468 280 1
mobile +385 [0] 9112 531 28

CROATIA

DRAGAN LASIC
Mate Lovraka 36
HR-44320 Kutina
phone +385 [0] 4468 280 1
mobile +385 [0] 9112 531 28
protektor@lasic.hr

FRANCE

PROTEKTOR S.A. BATI-PROFIL
Rue Pasteur Prolongée
F-94400 Vitry sur Seine
phone +33 [0] 1 55 53 17 50
fax +33 [0] 1 55 53 17 40
info@protektor-fr.com

GREAT BRITAIN

PROTEKTOR UK Limited
Protektor House
Frederick Road
Hoo Farm Industrial Estate,
Kidderminster, Worcestershire,
England, DY11 7RA
phone +44 [0] 1562 515 200
fax +44 [0] 1562 515 116
sales@protektor.co.uk

WEMICO

Western Expanded Metal Industries
Company Limited
Matthew Lane
Hoo Farm Industrial Estate
Worcester Road
Kidderminster, Worcester DY11 7RA
phone +44 [0] 1562 820 123
fax +44 [0] 1562 822 012
wemico@wemico.co.uk
www.wemico.com

MACEDONIA

LJUBO NENADOVIC
Miokovci b.b.
RS-32000 Cacak
phone +381 [0] 3288 224 5
mobile +381 [0] 6225 431 3
nenadovic@protektor-srbija.com

MONTENEGRO

LJUBO NENADOVIC
Miokovci b.b.
RS-32000 Cacak
phone +381 [0] 3288 224 5
mobile +381 [0] 6225 431 3
nenadovic@protektor-srbija.com

POLAND

BERNARD SIDOR
ul. Powstanców Slaskich 20
PL-66400 Gorzow Wlkp., Poland
phone +48 9572 304 56
mobile +48 6017 528 96
sidorprotektor@onet.pl

SERBIA

LJUBO NENADOVIC
Miokovci b.b.
RS-32000 Cacak
phone +381 [0] 3288 224 5
mobile +381 [0] 6225 431 3
nenadovic@protektor-srbija.com

SLOVENIA

DRAGAN LASIC
Mate Lovraka 36
HR-44320 Kutina
phone +385 [0] 4468 280 1
mobile +385 [0] 9112 531 28

SPAIN

PROTEKTOR PERFILES
Sr. Daniel Fernández-Sosa
S.L. Av. President Lluís Companys 14 B-7
E-43005 Taragona
mobile +34 [0] 6090 237 68
daniel.fernandez@protektor.com

SWITZERLAND

PROTEKTOR PROFIL GmbH
Riedthofstr. 184
CH-8105 Regensdorf
phone +41 [0] 4484 314 14
fax +41 [0] 4484 314 24
info@protektor.ch
www.protektor.ch

TURKEY

PROTEKTOR Profil Sistemleri
San. ve Tic. Ltd. Şti.
Akse Mahallesi-471.No: 15/3
41420 CAYIROVA-GEBZE
phone +90 262 743 37 00
fax +90 262 743 37 01
mobile +90 [0] 5302 255 161
info-turkiye@protektor.com
www.protektor.com/tr

PARTNER WITH EXPERTISE

SALES AREAS

NORTH

fon +49 [0] 7225.9 77.1 20
fax +49 [0] 7225.9 77.3 31

SOUTH

fon +49 [0] 7225.9 77.1 50
fax +49 [0] 7225.9 77.3 33

DISTRIBUTION DEPOTS

PROTEKTORWERK

Florenz Maisch GmbH & Co. KG
Viktoriastr. 58, D-76571 Gaggenau
fon +49 [0] 72 25.9 77.0
fax +49 [0] 72 25.9 77.1 11

PROTEKTORWERK

Guttering office
Zusestraße 1
D-25524 Itzehoe/Holstein
fon +49 [0] 48 21.8 04 07.0
fax +49 [0] 48 21.8 04 07.77

PROTEKTORWERK

Merowingerstr. 15
D-85551 Kirchheim/near Munich
fon +49 [0] 89.31 88 04.20
fax +49 [0] 89.31 88 04.22

WILLEMSSEN GMBH

AGENT
Konrad-Adenauer-Ring 4
D-47167 Duisburg-Neumühl
fon +49 [0] 2 03.9 95 76.0
fax +49 [0] 2 03.9 95 76.90

PROTEKTORWERK

Gewerbestraße 15
D-15366 Hoppegarten
fon +49 [0] 33 42.39 69.20
fax +49 [0] 33 42.39 69.21

PROTEKTORWERK

Großpötzschau Nr. 4a
D-04579 Espenhain/OT Pötzschau
fon +49 [0] 3 43 47.8 04.20
fax +49 [0] 3 43 47.8 04.25



Journey description: www.protektor.com



PROTEKTORWERK

Florenz Maisch GmbH & Co. KG

Postfach 1420, D-76554 Gaggenau
Viktoriastr. 58, D-76571 Gaggenau

fon +49 [0] 72 25.9 77.0

fax +49 [0] 72 25.9 77.1 11

info@protektor.com
www.protektor.com