



## CAPACITY LIST

### DEEP HOLE DRILLER

- Four Machines (Offset and Centre Holes)  
Minimum Diameter  $\varnothing$ 6mm  
Maximum Diameter  $\varnothing$ 125mm  
Maximum Depth 7 Metres Deep

### CENTRE LATHES

- Eight Machines with D.R.O.  
Up to  $\varnothing$ 1000mm x 5000mm Long between Centres  
Up to  $\varnothing$ 1500mm x 500mm Long (In Gap)
- C.N.C. Binns and Berry  
 $\varnothing$ 710mm x 3000mm
- C.N.C. Gildemeister Lathe  
 $\varnothing$ 400mm x 2000mm
- C.N.C. Broadbent Lathe  
 $\varnothing$ 1000mm x 5000mm between centres

### MILLERS

- Eight Machines Fitted with D.R.O.  
Up to 6200mm x 1050mm x 1670mm
- Boko WF3/12-K C.N.C.  
1800mm x 1200mm x 900mm
- Boko WF2/10 with Heidenhein C.N.C. 4 Axis  
1500mm x 1000mm x 720mm
- Boko F30 C.N.C. 4 Axis  
1800mm x 1200mm x 1350mm
- Butler Elgamill C.N.C.  
4300mm x 928mm x 1130mm
- Bulter Elgamill Manual  
4300mm x 928mm x 1130mm
- Boko Hydro Miller C.N.C.  
550mm x 1000mm x 500mm
- Mitsubishi V700 C.N.C.  
650mm x 1250mm x 700mm
- Bulter Elgamill Hi-Power C.N.C.  
6200mm x 1050mm x 1670mm

### HORIZONTAL BORERS

- Five Machines with C.N.C. Capacity  
Up to 1600mm Cubes Maximum Weight 5 Ton

### VERTICAL BORERS

- Two Machines fitted with D.R.O.  
Up to  $\varnothing$ 3100mm x 1900mm Height



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ISO 9001 Certification No 1131

## CAPACITY LIST

### SLOTING

- Three machines  
Up to 350mm Stroke

### DRILLING

- Radial Drilling - Three Machines  
Up to 2400mm x Ø90mm
- Pillar Drilling – No. 3MT

### HONING

- Minimum Ø25.4mm Up to Maximum of Ø305mm  
Maximum Depth 1066mm

### INSPECTION

Quantum 8ft (2400mm) Faro Arm 7 Axis

### WELDING

- CO2 & Electrical ARC to NCB Approval
- BSEN287-1 Approved – BSEN150156/4-1 (Extent)

### PRESSURE TEST

- Hydraulic Test up to 1,000 PSI

### PRESS

- Hydraulic Press Up to 30 Tonne

### FORKLIFT

- 5000 Kg Weight Limit

### CRANAGE

- 6.3 Ton Overhead Crane