

A.M.P.-Rose



22B Universal twist wrapping machine



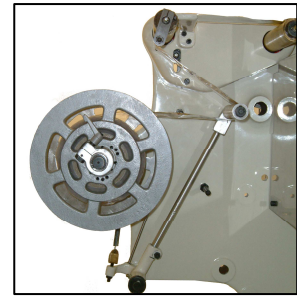
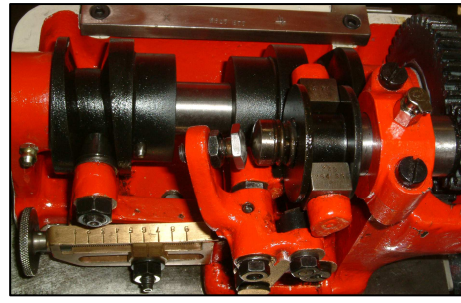
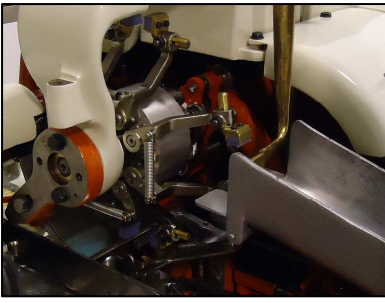
The 22B is primarily intended for twist wrapping sweets, lollipops or similar tablets, but other styles of wrap can be produced with the aid of attachments. It is in fact, a well proven and universal machine for the confectionery trade, being rapidly interchangeable for different sizes of sweet or style of wrap. It is gentle in action so that very highly filled pieces can be wrapped without risk of cracking or breaking. A special version is available for foil wrapping suppositories.



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Style of wrap

The 22B produces a fantail twist at each end of a sweet and longitudinal seam at the base. Attachments available for crimp: rat tail, sachet, castello, ice bon-bon and fringing.

Wrapping materials

Waxed paper and cellulose film with or without an understrip of backed foil. Cast polypropylene.

- Reel width: 38 - 121mm
- Cut off length: 38 - 95mm
- Standard reel core: 57mm
- Standard outside diameter: 241mm

Feeding

The sweets are fed into the pockets of a feed disc either by hand, by an auxiliary belt feed unit or by an automatic unit depending upon the requirements and the shape of the product being handled.

Discharge

Wrapped sweets are delivered down an inclined chute:

Output

There is easy adjustment to give a normal range of between 170 and 230 twist wrapped sweets per minute. Actual working speed depends on the efficiency of feed: if the wrapping style is not twist, a further limitation may be imposed, e.g. up to 200 on sachet.

Power requirements

Main machine drive - 550 w

Automatic - 90 w plus 300 watts for heater

Adjustments and size limits

When twist wrapping, a change over from one size to another takes approximately 10 - 15 minutes. All sweets can be handled within the following approximate limits:

- Length: 16 – 60mm
- Girth: 32 – 86mm
- Height: 9 – 22mm

Minimum height may be reduced to 2mm if certain additional parts are provided but this reduces the maximum speed to 200p/m. Maximum width is 35mm but sizes approaching the maximum in all directions may be limited by wrapping material sizes.

Features

- Automatic feed units
- Auxiliary belt feed
- Crimp wrapping
- Infra-red heater unit
- Photo electric cell registration

Approximate shipping specification

Net weight: 787kg

Gross weight: 1100kg

Case size: 1600 x 1549 x 1651mm

