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Technical Data Sheet

PRODUCT NAME: 2 PACK ETCH PRIMER

CODE NUMBER: 40021-base
40022-activator

PRODUCT DESCRIPTION: Spraying/Brushing etch primer for use on non ferrous surfaces to inhibit corrosion and improve system adhesion.

PERFORMANCE/USE: Primer formulated on PVB/Phenolic resin system and containing zinc phosphate anti-corrosive pigments to enhance adhesion and give corrosion protection to non ferrous metals. Formulated for use as with the total Rylard system, the primer is ideal as the adhesion coat for subsequent finishing with Rylard primer; undercoat and Plus Enamel.

SURFACE PREPARATION: Ensure all surfaces are clean and free from dirt. Remove all oxidation layers by means of mechanical abrasion or chemical treatment. Thoroughly degrease surface immediately prior to primer application.

Refer to our painting hints booklet before starting work.

APPLICATION: Pre-Mix base & activator in the ratio 1:1 by volume
Apply by brush (small areas) or spray. use as supplied. Thin if required with 40012 thinners.
Minimum application temperature: 10°C

DRYING/OVERCOATING: Touch/dust dry(15°C) 15-30 minutes
Overcoating(15°C) 30-45 minutes

PHYSICAL PROPERTIES:

Supply Viscosity	40021 base: 45 seconds/ISO 4 cup/23°C 40022 activator: 20 seconds/ ISO 4 cup/23°C
Supply SG	40021 base: 0.98 40022 activator: 1.320
Colour	Light Yellow
Theoretical Coverage:	15 square metres per litre per coat
VOC Content:	40021 base: 556 grammes per litre 40022 activator: 785 grammes per litre
Flash Point / Class / UN No	0-21°C / II / UN 1263
Pack Size	1 litre & 5 litre containers,
Shelf Life	12 months unopened, stored at UK ambient temperatures.
Health & safety:	Refer to Product Safety Data Sheet before use.

This information is given in good faith for the guidance of users, but is without warranty or liability. Any queries should be referred to our technical department,

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