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RYLARD UNDERCOAT

PRODUCT DESCRIPTION

A high quality undercoat traditionally formulated with lead-free pigments and suitable for interior and exterior use. The product combines good gloss hold out, high adhesion, good opacity, easy application and good flow out.

USES

Suitable for use as the undercoat for Rylard Plus Enamels on topsides and interior work on all types of leisure marine craft, including narrow boats, river cruisers and yachts.

TECHNICAL PROPERTIES

Colour 8 Standard Rylard Colours

Finish Matt
Curing Agent n/a
Mix Ratio n/a
Specific Gravity 1.33
Volume Solids 50%

Recommended Film Thickness 75 µm WFT / 38 µm DFT

Theoretical Spreading Rate 13 m²/litre

Application Method Brush, Roller, Spray

Flash Point 39°C VOC 350 g/litre

20°C 30°C 10°C **Drying Times** Touch Dry 40 minutes 2 ½ hours 1 hour Hard Dry 6 hours 4 hours 3 hours Minimum Overcoat 18 hours 16 hours 14 hours Maximum Overcoat 48 hours 48 hours 48 hours

CERTIFICATION/APPROVALS

RECOMMENDED SYSTEMS Rylard Wood Primer, Rylard Zinc Phosphate Primer, Rylard Primer/Filler, Rylard

Fibreglass Primer, Rylard Plus Enamel

SURFACE PREPARATION

Ensure surfaces are clean, dry and free from dirt, grease and other contamination. Always apply over fully prepared/primed surfaces. Ensure correct undercoat colour is used to complement topcoat.

Wood: Apply one coat over Rylard Wood Primer

Metal: Apply one coat over Rylard Zinc Phosphate Primer or Rylard Primer/Filler

Fibreglass: Apply one coat over Rylard Fibreglass Primer





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PRODUCT APPLICATION

Mixing Stir well before use.

Thinners Thinner No.3

Brush Do not thin

Roller Do not thin

Conventional Spray Thin with up to 10% Thinner No.3

Airless Spray Do not thin

Air Assisted Airless Spray Thin with up to 10% Thinner No.3

Cleaner Thinner No.3

Cleanup Considerations All equipment should be cleaned immediately after use with Thinner No.3

It is advisable that equipment should be cleaned/flushed during the course of application, the frequency of which will depend on the volume of material used and

timescale over which applied.

Ensure all waste materials (including packaging) are disposed of in accordance with

local regulations.

HEALTH, SAFETY & ENVIRONMENTAL

This product must be used in accordance with the Material Safety Data Sheet supplied by Mainline Building Products Limited.

The user must observe local health, safety and environmental regulations when using this product.

Consult Mainline Building Products Limited if there are any concerns over the suitability of this product.

PACK SIZES

0.75 litre, 2.5 litre

PACK WEIGHTS

0.75 litre: 1.125 Kg 2.5 litre: 3.605 Kg

STORAGE CONDITIONS

Store away from extremes of temperature. Shelf life 2 years in unopened containers.

LIMITATIONS

Do not apply when RH exceeds 88% or the surface is less than 2°C above dew point.

Drying will be affected in cold conditions.

Minimum application temperature 10°C.

DISCLAIMER

The information given in these specifications and technical advice - whether verbal, or in writing or by way of trials is for guidance only and is given in good faith, but without warranty. This also applies where proprietary rights or third parties are involved. Any person using Mainline products without first making further enquiries as to the suitability of the products for the intended purpose and testing the products to assess their fitness for the purpose does so at their own risk. The application, use and processing of the products are beyond our control and are therefore your own responsibility, and we can accept no liability for the performance of the products arising out of such use, beyond the value of the goods delivered by us. The information contained in these data sheets is liable to modification from time to time in the light of experience and our policy of continuous development.

It is the user's responsibility to ensure that this sheet is current prior to using the product.

