

Uniflo Products Ltd Macerator fitting instructions

Fitting instructions are very important and form part of your Uniflo guarantee.

DISCHARGE / OUTLET WASTE PIPE

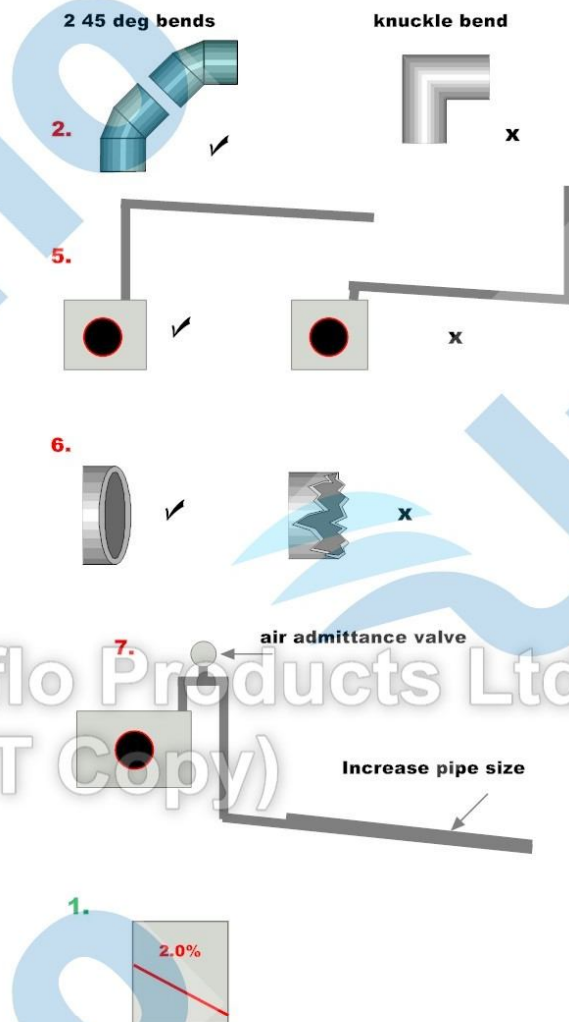
1. Always use either solvent weld plastic pipe and fittings or copper pipe and fittings.
2. Avoid using 90 deg knuckle type bends, use long radius bends or use two 45 deg bends fitted together to form a 90 deg angle.
3. Always fit non return valves, unless the unit has built in valves already
4. Horizontal pipes should be installed with a fall 1:200
5. If you are installing the outlet vertically always install the vertical section as near to the pump as possible. Within 350mm max.
6. When cutting pipe work make sure you have a smooth neat cut
7. If the outlet pipe is to be run below floor level i.e. below the pump unit, it may benefit from either increasing the pipework dia part way along the run or a air admittance valve may sometimes be required min pressure 10psi, fit this at the highest level on the pipe work.
8. Ensure all pipe work connections have a water tight seal.

! IMPORTANT !

It is very important fitting instructions are followed. Incorrect fitting can invalidate your Uniflo guarantee.

INLET WASTE PIPE

1. Inlet waste pipes should have a fall rate of 2.5%
2. Always fit a non return valve on the bottom inlet.
Note: Uniflo-Flush/4 & the Uniflo-Flush/HideAway have built in valves as standard.
3. Ensure all pipe work connections have a water tight seal.



Uniflo

PLEASE NOTE:
It is recommended that you descale
clean your macerator once every 3 months.
Unicleanse cleaning range
www.unifloproducts.co.uk

www.unifloproducts.co.uk

info@unifloproducts.co.uk