

PLANT LIST

Process	Description	Qty	Max Dia	Through Spindle	Max Length	Other
Turning - CNC						
Daewoo Puma 400MB	Turning Centre	1	560		978	
Daewoo Puma 400LB	Turning Centre	1	550		2093	
Daewoo Puma 2500Y	Turning Centre	1	330		500	
HAAS SL10	Turning Centre	1	275		500	Bar Feed
Tornos Bechler Deco2000	Sliding Head	2	25			Bar Feed
Nakamura Tome TW10	Turning Centre Twin Spindle/Twin Turret	2	150			Bar Feed
Okuma LB9	Turning Centre	1	150		260	Auto Load
Nakamura Tome TMC15	Turning Centre	1	170	34	290	Bar Feed
Nakamura Tome TW20	Turning Centre Twin Spindle/Twin Turret	1	200			Bar Feed
Nakamura Tome TMC20	Turning Centre	10	220	42	317	Bar Feed
Nakamura Superturn 2	Turning Centre	1	300	44	430	Bar Feed
Nakamura Tome TMC30	Turning Centre	1	330	64		Bar Feed
Nakamura Tome TMC35	Turning Centre	2	360	65	1020	
Daewoo Puma 18	Turning Centre	2	600	150	1600	
Colchester CNC650	Turning Centre	1	600			Bar Feed
Turning - Conventional						
Britan	Capstan	5	20		30	
Colchester Mascot	Centre Lathe	1	150		900	
Colchester Triumph 2000	Centre Lathe	1	388		1270	
Colchester Triumph 2000	Centre Lathe	1	388		1220	Taper Turn
Colchester Mascot 1600	Centre Lathe	2	430		2030	Copy Turn
Dean Smith & Grace	Centre Lathe	1	600		4880	
Hardinge DMS 59RS		3				
Hardinge	Chucking Lathe	1				

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Process	Description	Qty	X-axis	Y-axis	Z-axis	Other
Milling - CNC						
Beaver HC20	Horizontal Machining Centre	1	400	400	400	
OKK HM40	Horizontal Machining Centre	1	560	560	560	60 Tools
Mitsubishi M-H5B	Horizontal Machining Centre	3	650	650	700	60 Tools
Mitsubishi M-H4B	Horizontal Machining Centre	2	650	560	700	60 Tools
HAAS VF-0	Vertical Machining Centre	3	508	406	508	20Tools
Manford	Vertical Machining Centre	1	700	400	360	
HAAS VF-6	Vertical Machining Centre	2	1625	812	762	20 Tools
Chiron FZ 12W	Vertical Machining Centre - Twin Platen	6	600	300	400	12 Tools
HAAS Minimill	Vertical Machining Centre	1	400	300	250	10 Tools
Milling - Conventional						
Bridgeport Series 1	Turret Mill	6	800	400	300	
Adcock & Shipley 2S	Horizontal Mill	1				
Aciera FR	Horizontal Mill	1				
Aceira F4	Universal	1				
Deckel	Toolroom Universal	2				
Deckel	Vertical Mill	1	600	300	150	

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Process	Description	Qty	X-axis	Y-axis	Z-axis	Other
Inspection						
Mitutoyo C7106	CNC Co-ordinate Measuring Machine	1				SPC & Scanpak Software
Mitutoyo B251	Manual Co-ordinate Measuring Machine	1				SPC Software
Mitutoyo BHN706	CNC Co-ordinate Measuring Machine	1				SPC & Scanpak Software
Tesacscan 50	CNC Non-Contact Profile Scanner	1				SPC Software
Other						
Agie Elox Mondo 20	Spark Erosion Machine	1				
Agie Classix	Wire Erosion Machine	1	350	250	250	
W & G	CNC Transfer Drilling Machine	1				
Grinding	Full Compliment					
Drilling						
Welding						
Sawing/Cutting Off						
Polishing						
Cleaning & Deburring						