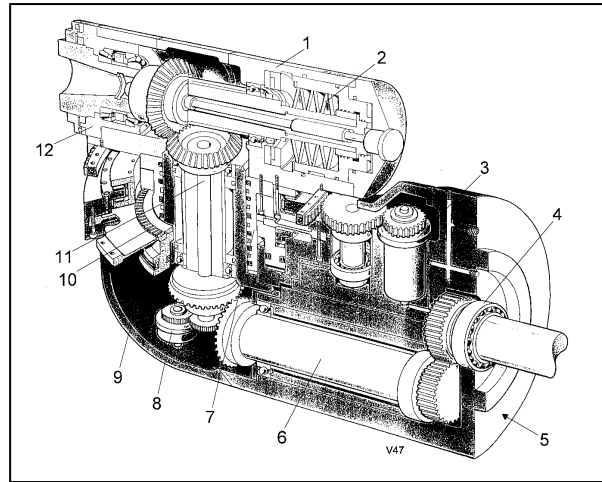
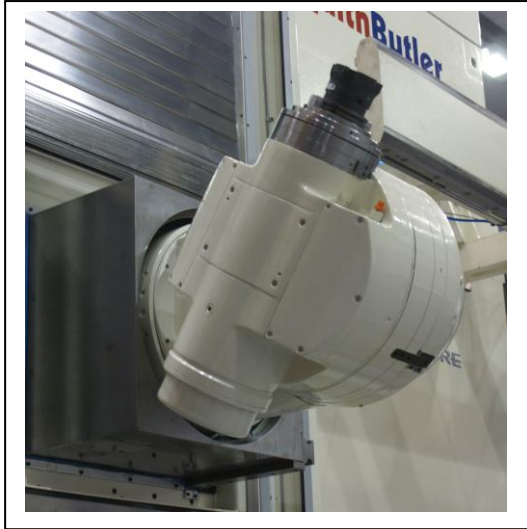


RAM MOUNTED – AUTOMATIC INDEXING HEAD



- ❑ Automatic Coupling to Ram
- ❑ Automatic Index of A Axis to 220 x 1° Positions
- ❑ Automatic Tool Locking
- ❑ Through Spindle Coolant
- ❑ External Coolant
- ❑ Automatic Coupling of Services

Specification of the HEAD

| | | | |
|---|---------|------------|-----|
| • Diameter of Hirth Coupling ring | X/Y DIM | 400 | Mm |
| • Diameter of Head | X/Y DIM | 400 | mm |
| • Distance from Ram Hirth ring pitch line to axis of rotation of A axis | Z DIM | 400 | mm |
| • Distance from axis of rotation of A axis to gauge line of Spindle | Z DIM | 260 | mm |
| • Distance from Ram centre line to Spindle centre line | Y DIM | 240 | mm |
| • Spindle taper | | ISO 50 | |
| • Designed to suit Arbors | | ISO 7388/1 | |
| • Designed to suit Retention Knobs | TYPE A | ISO 7388/2 | DIN |
| • Spindle speed limit | | 3000 | rpm |
| • Tool clamp force | | 25000 | N |