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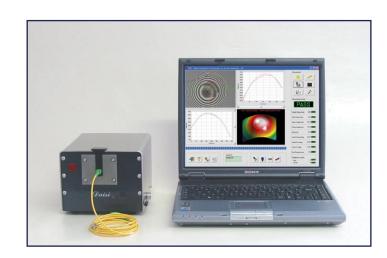
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DAISI

Digital Automated Interferometer for Surface Inspection

The ultimate production interferometer for measuring end-face geometry on single fiber and MT-RJ connectors, equipped with a revolutionary "no-exterior-moving-parts" mechanical design.



Key Features

- Single unit for measurement of PC and APC ferrules, connectors and bare fibers
- Non-contact measurement
- Fast autofocus
- One-button easy operation
- Servo-controlled reference mirror for automatic Apex calibration
- Strongest ferrule holder in the industry with automated open/close feature. Can perform measurements while handling the cable
- No exterior moving parts or adjustment screws -> No apex decalibration
- Vibration insensitive. Measurements can be made when holding the system by hand
- Easy and fast switching from PC to APC, no change of ferrule holder required
- Connector key adaptors for most connector types. Special design provides easy loading feature
- Interfaceable to laptop computers, only one USB2.0 link required

Measurements:

- Fast and automated measurement of radius, apex offset, fiber height + more
- Measure fiber and ferrule roughness (Sq parameter)
- Measure angle of cleaving of bare fibers with great precision
- Accurate and repeatable measurements
- High resolution 2D & 3D surface profiles
- Measurement report and history report in Excel
- Compliance with Industry Standards for interferometer measurements

Measured parameter (unit)	Range	Accuracy / Precision* / Reproducibility**
Ferrule radius (mm)	3 to 100	5% / 0.5% / 0.8%
Fiber spherical height (nm)	+/- 160	10nm / 1.5nm / 2nm
Fiber planar height (nm)	+/- 160	10nm / 1 nm / 1.5nm
Apex Offset (µm)	0 to 300	5μm / 0.5μm / 1μm
Apex Bearing (degrees)	0 to 360	n/a
Angle error (degrees)	calculated from Apex	n/a
Key error (degrees)	calculated from Apex	n/a
Ferrule roughness Sq (nm)	0 to 160	10nm / 2nm / 2nm
Fiber roughness Sq (nm)	0 to 160	10nm / 2nm / 2nm

*Precision and **Reproducibility : 1 sigma values

Precision values calculated from 50 consecutive measurements without removal of connector from interferometer

Reproducibility values calculated

rom 50 consecutive measurenents with removal of connector from interferometer

Koncentrik

Multi-functional system for test and measurement of fiber optic ferrules & cable assemblies

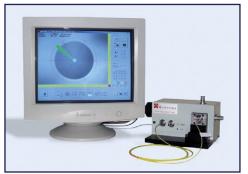
The following distinct functions are available as separate modules attached to the same bench top unit:

Patchcord concentricity + index measurement (Tuning)

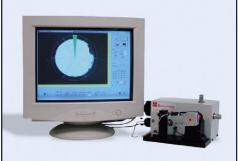
Ferrule concentricity + index measurement

Ferrule/Connector symmetry measurement (Interferometry)









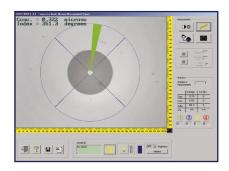
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Measure 2.5 & 1.25mm

PC-type connectors

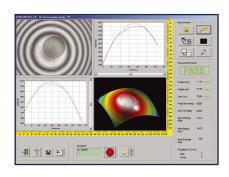
Measure ceramic & metal ferrules

Measure PC & APC connectors + bare fibers



Key Features common to all modules:

- Fast and automated measurements
- High resolution 2D & 3D surface profiles
- Measurement report and history report in Excel
- Easy calibration and simple Koncentrik software
- Magnification: x900 or x450



	Measured parameter (unit)	Range	Accuracy
Connector Module	Eccentricity (µm)	0 to 100	+/- 0.15 μm
	Indexing (degrees)	0 to 360	Up to 1°
	Measurement speed (seconds)	10 + (user variable)	
errule Module	Eccentricity (µm)	0 to 100	+/- 0.15 μm
	Indexing (degrees)	0 to 360	Up to 1°
	Ferrule outside Ø (mm)	1 to 4	
	Ferrule bore Ø (μm)	5 to 500	
	Measurement speed (seconds)	3 + (user variable)	
Interferometer Module	Radius (mm)	3 to 100	+/- 0.5 mm
	Apex Offset (µm)	0 to 300	+/- 5 μm
	Fiber Height (nm)	+/- 300	+/- 5 nm
	Fiber Cleave Angle (degrees)	0 to 20	+/- 0.05°
	Measurement speed (seconds)	2.5	

Defect Inspector + Autofocus Kit

Automated visual inspection system with Autofocus kit and footswitch for production

DEFECT INSPECTOR is a software for ferrule end-face automated visual inspection.

A USB autofocus kit adapts on most commercially available microscopes and makes the system completely automated.

Within a few seconds, the software will automatically focus, detect the position of the fiber, the dimensional characteristics of scratches, the size and position of surface debris and defects as well as the width and eccentricity of the epoxy ring.



Key Features

- Software suitable for all leading industry microscopes
- USB autofocus kit available (focusing time <2 secs)
- Footswitch operation for easy production use
- All parameters highly flexible and fully adjustable
- Detailed Excel measurement report
- Unlimited customer defined Pass/Fail templates
- Rapid measurement & analysis (<5 Secs)

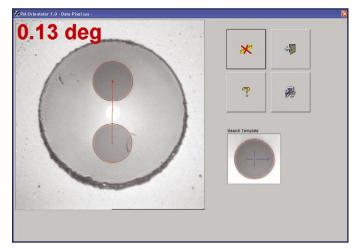
PM Orientator

Automated angle measurement of PM fibers 'strain elements

PM Orientator is a software for the measurement of the orientation of the strain elements of Polarization-Maintaining fibers (PM fibers), so that the alignment of these elements with the key of the connector can be done with a high precision, better than 0.1°.

Key Features

- Precise measurements: precision better than 0.1°
- Measurement very stable and robust to lighting and contrast variations
- Real-time measurements (25 per second)
- Software module available as DLL or ActiveX control for system integration



Display of the angle between the strain elements and the mechanical vertical axis, on a PANDA fiber

