

SUPPLYLINE CNC LTD

00 44 (0)1225 765732

sales@supplylinecnc.co.uk

www.supplylinecnc.co.uk

Registered in England No. 3140626

VAT 674 4338 16

SALES LIST 3-2014

BUY NOW – BUDGET HAS DOUBLED INVESTMENT ALLOWANCE

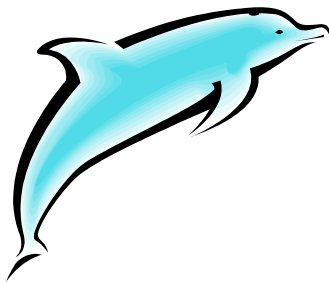
“The annual investment allowance... has been extended form £250,000 to £500,000 till end 2015 ”

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TURNING – HORIZONTAL LATHES - conventional

BOEHRINGER V6 CONVENTIONAL CENTRE LATHE

1976. Conventional control Ref No L3642

Swing \varnothing 900/600 x 4000 mm, Spindle bore 128 mm, Tailstock, Chuck, Steady.

TURNING – HORIZONTAL CNC LATHES

INDEX G300 YB TWIN SPINDLE MULTI AXIS CNC LATHE

1996. Index C200-4 CNC control. Ref No L4148

Swing \varnothing over the bed 590 mm. Turn \varnothing max. 270 mm. Turn length 710 mm. Main Spindle: Bar capacity 65 mm. C-Axis 0.001°. 43 KW. 5000 rpm. Back Spindle: C-Axis 0.001°. 28 KW. 5000 rpm. . 2 x 12-station tool turrets with live tools. Top turret with B-Axis +/- 180° and Y-Axis 180 mm. Bar magazine. Large package of tooling. Chip conveyor.

MORI SEIKI SL-75A CNC LATHE

1990. Fanuc 15TF Control. Ref No L4147

Swing \varnothing over bed 910 mm. Swing \varnothing over cross slides 580 mm. Turning \varnothing max. 760 mm. Turn length 1530 mm. 37.5 KW. 1010 rpm. Spindle bore 167 mm. Chuck \varnothing 610 mm. 12-station turret; Tailstock. Chip conveyor.

MAZAK INTEGREGX 200SY CNC TWIN SPINDLE TURN MILL CENTRE

2001 with Mazatrol PC Fusion 640MT control Ref No L4028

Swing \varnothing over the bed 540 mm, Turn \varnothing max. 540 mm, C-Axis 0.001° main and sub spindle, Chuck \varnothing 250 / 200 mm, 5000 rpm. Y-Axis B-Axis Milling spindle 6000 rpm, 80-station tool magazine, Renishaw probe (prepared), Tool measurement, Parts catcher, Chip conveyor, Mazak gantry loader GL-100F with parts table.

MAZAK INTEGREGX 200-IISY CNC TWIN SPINDLE TURN MILL CENTRE

2002 with Mazatrol PC Fusion 640MT control Ref No L4033

Swing \varnothing over the bed 540 mm, Turn \varnothing max. 540 mm, C-Axis 0.001° main and sub spindle, Chuck \varnothing 250 / 200 mm, 5000 rpm, Y-Axis B-Axis Milling spindle 10000 rpm, 80-station tool magazine, Renishaw probe (prepared), Tool measurement, Parts catcher, Chip conveyor, Mazak gantry loader GL-100F with parts table.

MONFORTS MNC600-2 CNC LATHE WITH LIVE TOOLS

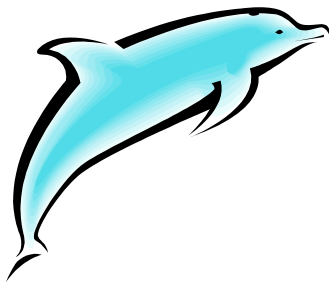
1986. Siemens 3T control Ref No L1830

Swing \varnothing 320/160 x 600 mm, Bar capacity 65 mm, 30 kW. 12 station turret, C-Axis. Live tooling, Parts catcher, Steady rest, Tailstock, Chip conveyor.

SKODA SIU126 HEAVY DUTY CNC LATHE

With Heidenhain 411 CNC control. Ref No L3714

Swing \varnothing 1260/1000 x 7000 mm, 20/30 tonnes load capacity, Chuck \varnothing 1250 mm, Steadies, Boring bars.



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SPINNER PD/B-MC CNC HIGH PRECISION LATHE

2002 with Fanuc 18iT control. Ref No L3254

Swing \varnothing 300/150 x 300 mm, C-Axis. 12 tools. Live tools, 32 mm bar capacity, Bar magazine. (NO TAILSTOCK)

TRAUB TNA 480D CNC 4-AXIS LATHE WITH TWO TOOL TURRETS

1986 with Traub TX8D control. Ref No L4073

Swing \varnothing 660/445 x 1000 mm, Top turret 14 tools, Lower turret 8 tools, C Axis. Top turret with 14 live tool positions, Tailstock, Chip conveyor.

CNC VERTICAL LATHES

HESSAPP DV-92 VERTICAL TWIN SPINDLE CNC LATHE

1990 with Siemens 3T CNC control Ref No L4075.

Swing \varnothing 1000 mm, Turning diameter max. 900 mm, 2 x 800 mm power chucks, 60 kW, 1400 rpm, Pendulum machining with 1 ram, 2 x 12-station tool magazines.

PITTLER PV-315/2-2 VERTICAL TWIN SPINDLE CNC LATHE

With Siemens 850T CNC control. Ref No L2991

Swing \varnothing 500 mm, Turn \varnothing 400 mm, Turn height 450 mm, 2 x 315 mm chucks, 2 x 4-station turrets, 42 kW. 2500 rpm.

CNC VTL / VERTICAL BORERS

DOERRIES SCHARMANN CONTUMAT 2 VCE 1600/140 SM CNC VERTICAL BORER

With Siemens 850T CNC control. Ref No VK4719

Face plate \varnothing 1400 mm, Turn \varnothing 1600 mm, Turning height 1500 mm, 12 station tool changer, Full guarding.

TITAN IMUAB SC-125/160D CNC VERTICAL BORER

With Fanuc 7T/7M CNC control Ref No VK5041

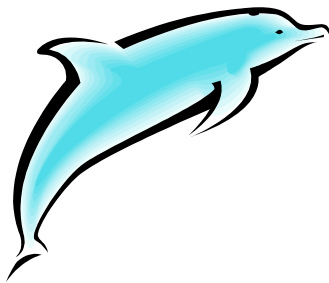
Face plate \varnothing 10000 mm, Turn \varnothing 12500/16000 mm, Turning height 5500 mm, Twin vertical / swivelling rams, Turning & Milling, Y-Axis moving gantry.

VERTICAL MACHINING CENTRES

CHIRON FZ12S VERTICAL MACHINING CENTRE/DRILLING AND TAPPING CENTRE

1988 with Siemens 810M control Ref No MV5234

Table size 950 x 370 mm. X 550 mm, Y 300 mm, Z 280 mm, ISO 30, 3.7 kW, 20-7100 rpm, 12 station tool changer.



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NORTE VS-2000 VERTICAL TRAVELLING COLUMN MACHINING CENTRE

1987 with Siemens 3M CNC control Ref No MV5233

Table size 2000 x 500 mm, Travels X 2000 mm, Y 500 mm, Z 500 mm, ISO 40, 12 kW,
Speeds 20 - 5000 rpm, 30 station tool magazine.

DOUBLE COLUMN VERTICAL MACHINING CENTRES

None at this time – if you have any you wish to dispose of, please contact us.

HORIZONTAL MACHINING CENTRES

STARRAG HECKERT ZT-1000/130 5-AXIS HORIZONTAL MACHINING CENTRE

2000 with Siemens 840D control Ref No MH5173

2 x pallets 1250 x 1250 mm, 2000 x 1600 x 1600 mm, Table B-Axis 0.001°, Spindle swivelling axis A +60°/-100, HSK-A100, 6000 rpm, 204 tool ATC.

CINCINNATI T-10 FMS-II (2X MACHINE FMS WITH PALLET SYSTEM)

1985/2003 with Siemens 840D control Ref No MH5077

12 x pallet linear system, Pallet size 500 x 500 mm, Traverses X 813 mm, Y 660 mm, Z 660 mm, Table B-Axis 0.001°, Spindle: taper ISO 50, speeds 6000 rpm, 120 tool ATC/per machine. Can be separated & sold as individual 2-pallet machines or one machine with the linear pallet system.

DAEWOO ACE-H80 HORIZONTAL MACHINING CENTRE

1995 with Fanuc 15M control Ref No MH5160

2 x pallets 800 x 800, 1250 x 1000 x 1000 mm, Table 1°, BT 50, 4500 rpm, 40 tool ATC.

HELLER BEA 07 HORIZONTAL MACHINING CENTRE

1985 with Uni Pro nc-80C control Ref No MH4031

2 x pallets 400 x 500 mm, 630 x 500 x 560 mm, Table 1°, ISO 40, 6000 rpm, 40 tool ATC.

MAKINO MCB 1210 A120 LPST6 HORIZONTAL MACHINING CENTRE

1999 with Fanuc 16MC control Ref No MH5036

6 x pallets 800 x 800 mm, Table B-Axis 0.001°, Traverses X 1250 mm, Y 1050 mm, Z 810 mm, ISO50, 4500 rpm, 120 tool ATC.

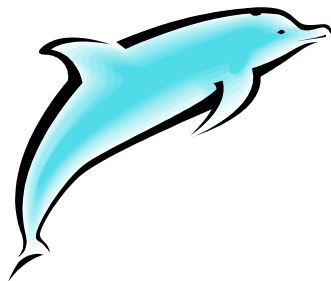
OKK HM50 HORIZONTAL MACHINING CENTRE

1999 with Fanuc 16iM control Ref No MH4432

8 x pallets 500 x 500 mm, 760 x 730 x 800 mm, Table 1°, BT 50, 13000 rpm, 120 tool ATC.

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MACHINING CENTRES – 5-AXIS + !!!

STARRAG HECKERT ZT-1000/130 5-AXIS HORIZONTAL MACHINING CENTRE

2000 with Siemens 840D control Ref No MH5173

2 x pallets 1250 x 1250 mm, 2000 x 1600 x 1600 mm, Table B-Axis 0.001°, Spindle swivelling axis A +60°/-100, HSK-A100, 6000 rpm, 204 tool ATC.

TABLE BORERS - CONVENTIONAL

SCHARMANN FB 132 OPTICUT TABLE TYPE BORING MILL

1970 with Heidenhain active DRO control Ref No VB4765

Spindle Ø 132 mm, Table size 1500 x 1800 mm, Load to 15 t, Travels: 1200 x 1400 x 1350 x 1000 mm; SK 50, 11 kW, 740 rpm, Facing head Ø 660 mm, Probe.

TABLE BORERS - CNC

None available at the moment

FLOOR BORERS - conventional

SKODA W250H FLOOR TYPE BORING MILL. CONVENTIONAL.

Ref No VB5434 / VB5435

Spindle Ø 250 mm, 20000 x 5150 x 1600 x 2000 mm, 77 kW, 630 rpm, (Two machines - can be sold together with X 40000mm or separately with each machine having a longitudinal stroke 20000 mm)

FLOOR BORERS - CNC

SCHARMANN ECOCUT 2.5 TD4 FLOOR TYPE BORING MILL

1984 with Siemens 8 control Ref No VB4717

Spindle Ø 150 mm, Table Ø 1800 mm, Load to 25 t, Indexing 0.001°, 6000 x 2000 x 1000 x 600 mm, ISO 50, 30 kW, 3000 rpm, NC-facing head, (RETROFIT TO SIEMENS 840D AVAILABLE)

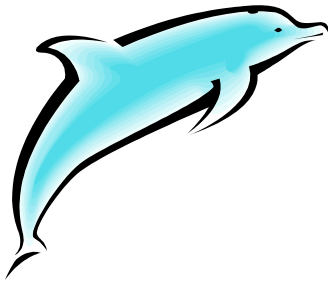
SCHARMANN HEAVYCUT 5.3 TDV7 RAM TYPE FLOOR BORER

Siemens 8M CNC control Ref No VB5029

Spindle Ø 225 mm, 10000 x 5000 x 1300 x 1300 mm, ISO 60, 135 kW, 1000 rpm, Rotary traversing table size 3300 x 5000 mm / 100 t, B-Axis 0.001°, V-Axis 3500 mm, Facing head, 60 station tool magazine, Head magazine.

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WOTAN RAPID 2K FLOOR TYPE BORING MILL

1987 with Siemens 850M control Ref No VB4721

Spindle Ø 140 mm, 4000 x 2500 x 800 x 1000 mm, ISO 50, 57 kW, 2000 rpm, 40 station tool changer, D'Andrea facing head, Wotan Universal head.

JIG BORERS – CO-ORDINATE BORERS - CNC

OERLIKON VECTRA VC-6 CNC DOUBLE COLUMN COORDINATE BORING MACHINE

(Jig Borer) Siemens 840C control Ref No VB4060

Table size 3200 x 1800 mm, Table load 10 tonnes, Travels X 3000 mm, Y 1800 mm, Z 400 mm, W 850 mm (cross rail), ISO 50, 15 kW, 2240 rpm, 60 station tool changer, LOADS OF EQUIPMENT.

OERLIKON KB-4 CNC DOUBLE COLUMN COORDINATE BORING MACHINE

(Jig Borer) Heidenhain CNC control Ref No VB4059

Table size 1000 x 1000 mm, Table load 2 t, Distance between the columns 1855 mm, Travels X 1400 mm, Y 900 mm, Z 370 mm, W 850 mm (cross rail), MK5, 6 kW, 1500 rpm, Front table.

CNC BED MILLS

SORALUCE FP 8000 CNC BED TYPE MILLING MACHINE

2001; Heidenhain TNC 430 CA control;

Traverses X 8000, Y 2000, Z 1200 mm; Spindle: BT50, 30kW, 20-2500 rpm; Automatic indexing head: A plane 2.5 ° x 144 indexing positions, C plane 2.5 ° x 144 indexing positions; 12 tool magazine positions BT50; with rotary tables, ballscrews, linear guides and linear scales.

5-Axis MILLING MACHINES CNC

C.B. FERRARI A16 5-AXIS CNC MILL CENTER

Year 1993 - In use for only 6 months Ferrari E160 CNC control VF0982

2-Axis NC-Tilt and Turn table with ISO50 taper. X 1050 mm Y 420 mm Z 420 mm. ISO 40. 9 kW. 4.000 Rpm 15-station Tool changer / parts changer (pick-up)

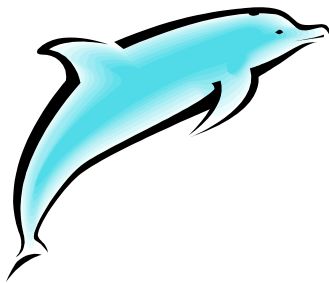
MTORRES TORRESMILL 5-AXIS HIGH SPEED GANTRY-ROUTER

Siemens 840D CNC control Ref No VF5392

Travels X 15000, Y 4000 mm, Z 900 mm, 2-Axis NC Milling Head, Spindle speeds to 24000 rpm, Tool taper HSK-A63. Tool changer. TorresTool special parts clamping system 5-Axis controlled.

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PORTAL / GANTRY MILLS - conventional

ULYANOVSK 6640 PORTAL TYPE MILLING MACHINE

1986. Conventional. Ref No VF5438

Table size 4000 x 12000 mm, Distance between columns 4500 mm, Work height max. 4000 mm, 2 x Crossrail mounted vertical swivelling supports, 2 x side column mounted supports, Milling heads, Grinding head, Planning head.

ULYANOVSK 6650 PORTAL TYPE MILLING MACHINE

1986. Conventional. Ref No VF5439

Table size 5000 x 16000 mm, Distance between columns 5500 mm, Work height max. 4000 mm, 2 x Crossrail mounted vertical swivelling supports, 2 x side column mounted supports, Milling heads, Grinding head, Planing head.

PORTAL / GANTRY MILLS - CNC

MTorres Torresmill 5-Axis high speed Gantry-Router

Siemens 840D CNC control Ref No VF5392

Travels X 15000 mm, Y 4000 mm, Z 900 mm, 2-Axis NC Milling Head, speeds to 24000 rpm, Tool taper HSK-A63. Tool changer. TorresTool special parts clamping system 5-Axis controlled.

LASER CUTTING / ETCHING CNC

MTorres Torreslaser CNC Gantry Laser

Siemens 840D control Ref No V5393

High speed laser cutting / Laser etching, 2-Axis NC laser head 150 W, X 15000 mm. Y 4000 mm. Z 1500 mm, C +/- 360°, A +/-110°, TORRESTOOL clamping system 5-Axis controlled.

CYLINDRICAL GRINDING MACHINES

DANOBAT RP 1200 UNIVERSAL CYLINDRICAL GRINDING MACHINE

Ref No V4535 Centre height 170 mm, Distance between centres 1200 mm, Internal grinding unit.

INTERNAL GRINDING MACHINES

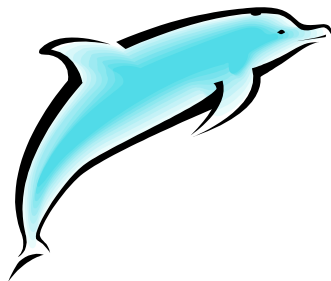
OVERBECK 600 I-DC CNC V0566

Nahr CNC 462 Control (might be defective)

Centre height 150 mm Swing \varnothing 300 mm Work piece \varnothing up to 300 mm

Grinding \varnothing max. 200 mm; Grinding length max 250 mm; Grinding spindle speeds max. 42,000 rpm

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SURFACE GRINDERS

MÄGERLE F12 SURFACE GRINDING MACHINE

Ref No V4799, Table clamping surface 1250 x 240 mm, Magnet plate 800 x 250 mm, Grinding length 1200 mm, Grinding width 300 mm.

GEAR SHAPERS

MAAG SH600/735SE-M GEAR SHAPER

Ref No V5449 Table Ø 7870 mm, Work piece Ø 450 - 7350 mm /7000 - 12000 mm, Excellent condition.

MAAG SH600/735SE GEAR SHAPER

Ref No V5448, Table diameter 2050 mm, Work piece diameter 450 - 7350 mm, Excellent condition.

**An Opportunity to set up a new shop or extend facilities:
For sale in good condition from a German subcontractor:**

- 1) **CNC Lathe Takisawa TC2** 1984 with Fanuc CNC
Swing 420 mm. Over support 320 mm. Turn dia. 240 mm. Turn length 300 mm.
45 mm bore. 8 tools. No tailstock. – € 2,500
- 2) **CNC Lathe Hitachi Seiki TS 15** Year 1999
Live tools on all turret stations Priced at € 15,000/-
- 3) Automatic bandsaw **Knuth ABS 250** Year 1999: Priced at € 1,500/-
- 4) Boring and milling centre (Drill/Tap Centre)
Brother TC-215 with CNC 400 control Year 1988 € 5,000/-
- 5) **Arboga Maskiner** Type 2508 Boring machine with cross-table
Priced at € 1,000/-
- 6) Profile projector **Mitutoyo PJ 300**: Priced at € 2,500/-
- 7) Bar magazine **LNS Hydrobar** Type G-GAHS 4.4 Diameter 28-63 mm
No price idea
- 8) **Hand trolley fork. Ameise** Speedy light 105/16.
Carrying capacity 1000kg. Year 2000

Various tool grinders / Drill grinders. Knuth and Keindel

Various tooling cupboards and tooling trolleys

Heavy duty storage system with 6 shelves @ 1500 kg

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