

Billy Basic Height Adjustable Table Frames



Price List and Information Pack

SEPTEMBER 2012

BILLY BASIC DESK FRAME



Billy Basic Desk Frame Pricelist

Billy Basic Desk Frame Details

Billy Basic Desk Frame Drilling Positions

Billy Basic Desk Frame Assembly Instructions

STATEMENTS

Specification, Maintenance, Environmental

BILLY BASIC

rack

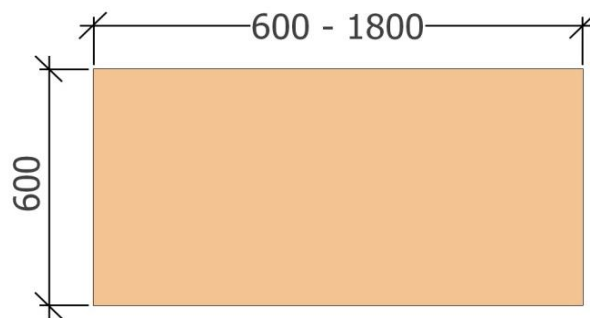
BILLY BASIC DESK FRAME OPTIONS & GENERAL INFO



Designed and manufactured in the UK, all Rack's height adjustable underframes provide 300mm of stepless adjustment. Supplied without desktops and in a 'knock down' format, these simple self assembly frames accommodate a wide variety of top shapes, and provide a robust and affordable solution to the increasing demand for height adjustability and DDA compliance within the modern workplace.

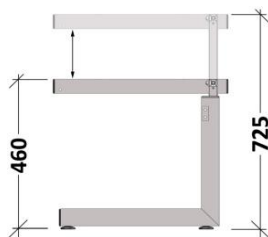
- * 300mm of Stepless Height Adjustability
- * Hand cranked height adjustable frames
- * Robust all steel construction for rigidity and stability
- * 2 Height ranges available
- * Maintenance Free

SIZE RANGE

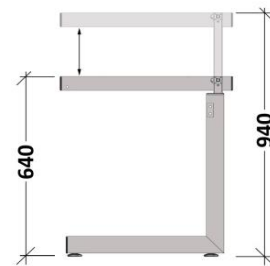


HEIGHT RANGES

PRIMARY HEIGHT

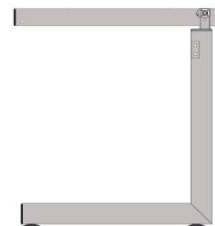


STANDARD HEIGHT



LEG DESIGN

C-FRAME



FOOT DESIGN

The BILLY BASIC range has a 60x40 rectangular hollow section foot.

BOXY



BILLY BASIC



BILLY BASIC DESK FRAME

No. OF FRAMES

EX-WORKS PRICE



1 - 20

21 - 50

51 - 99

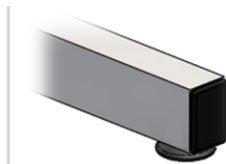
100 +

LEG SETS (SET OF 2)

FOOT DESIGN

PRIMARY HT 460-725mm

STANDARD HT 640-940mm



BOXY

BB-SA-600

BB-HA-600

LENGTH PACKS (FRONT RAIL, REAR RAIL, BEAM, DRIVE ROD & PROTECTION TROUGH)

TOP LENGTH (DIM X)

CODE



600

BB-HA-LP-600

650

BB-HA-LP-650

700

BB-HA-LP-700

750

BB-HA-LP-750

800

BB-HA-LP-800

1000

BB-HA-LP-1000

1200

BB-HA-LP-1200

1400

BB-HA-LP-1400

1600

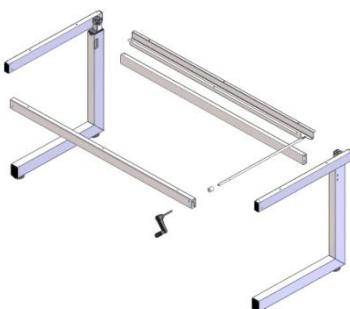
BB-HA-LP-1600

1800

BB-HA-LP-1800

HOW TO ORDER

EXAMPLE:



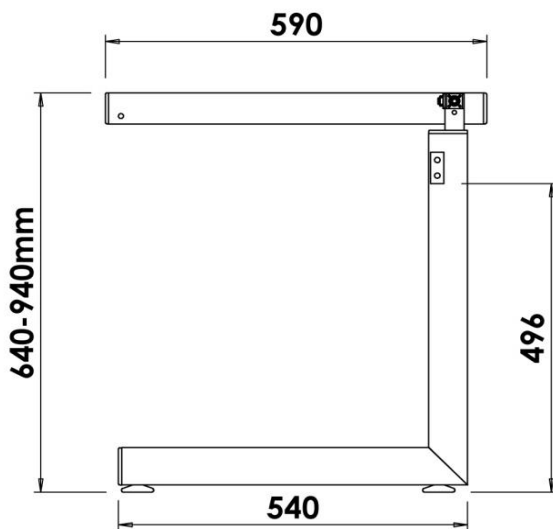
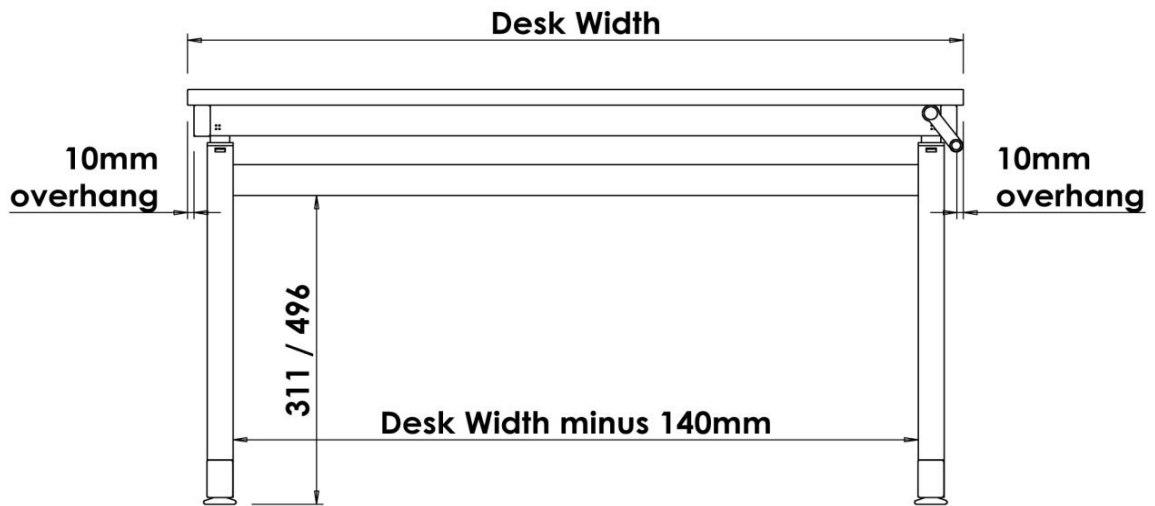
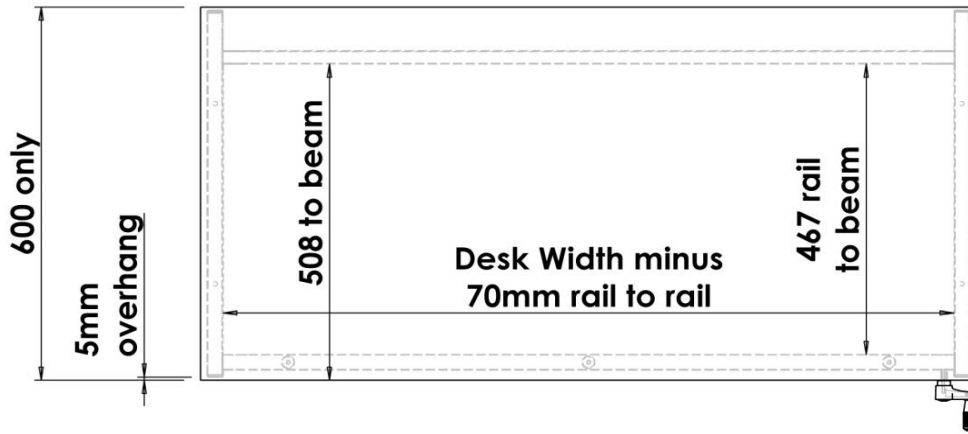
To order a standard height 1600 desk, the following components will be required:

Step 1..... Select a leg set to suit DIM Y:

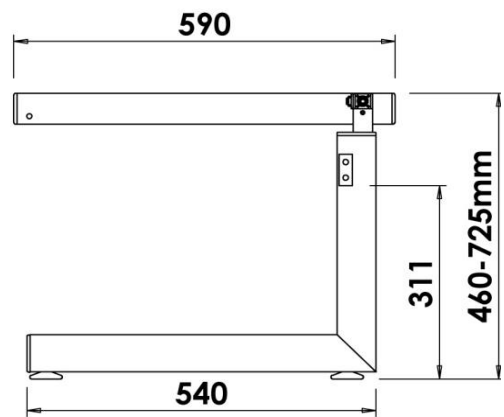
e.g. **BB-HA-600** x1

Step 2..... Select a length pack to suit DIM X:

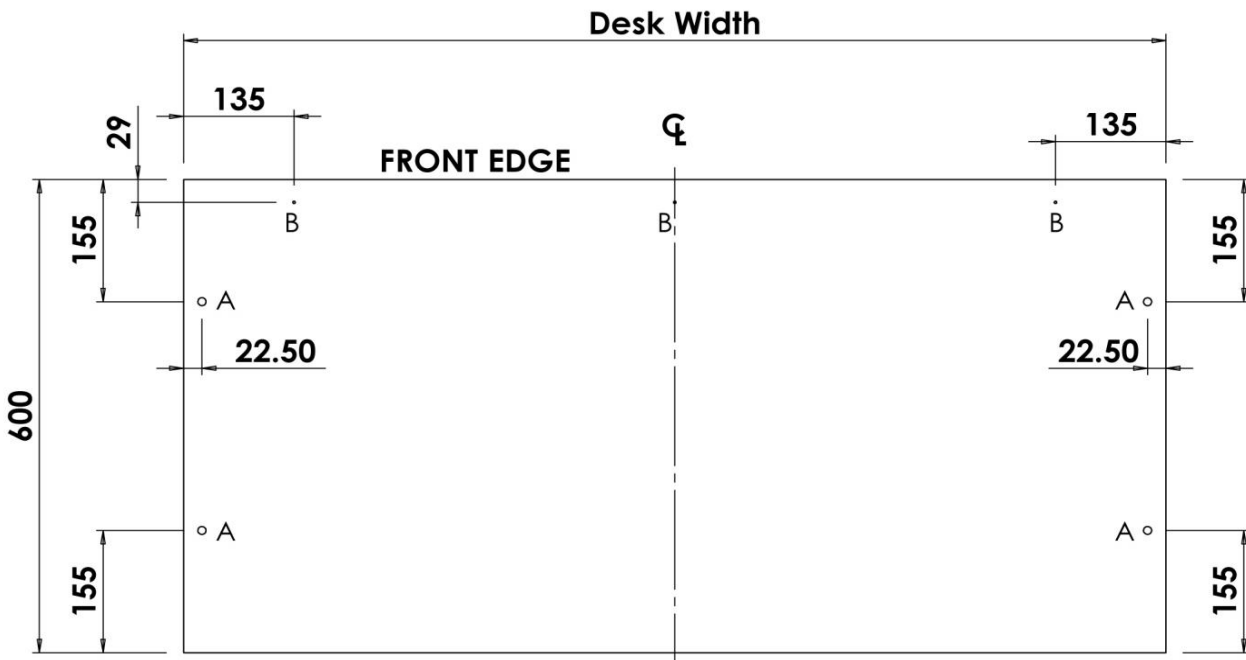
e.g. **BB-HA-LP-1600** x1



Standard height



Primary height



HOLE DETAILS:

A = HOLE TO SUIT M6 INSERT
 B = PILOT HOLE FOR WOOD SCREW

NOTE: **Fixings NOT supplied.**

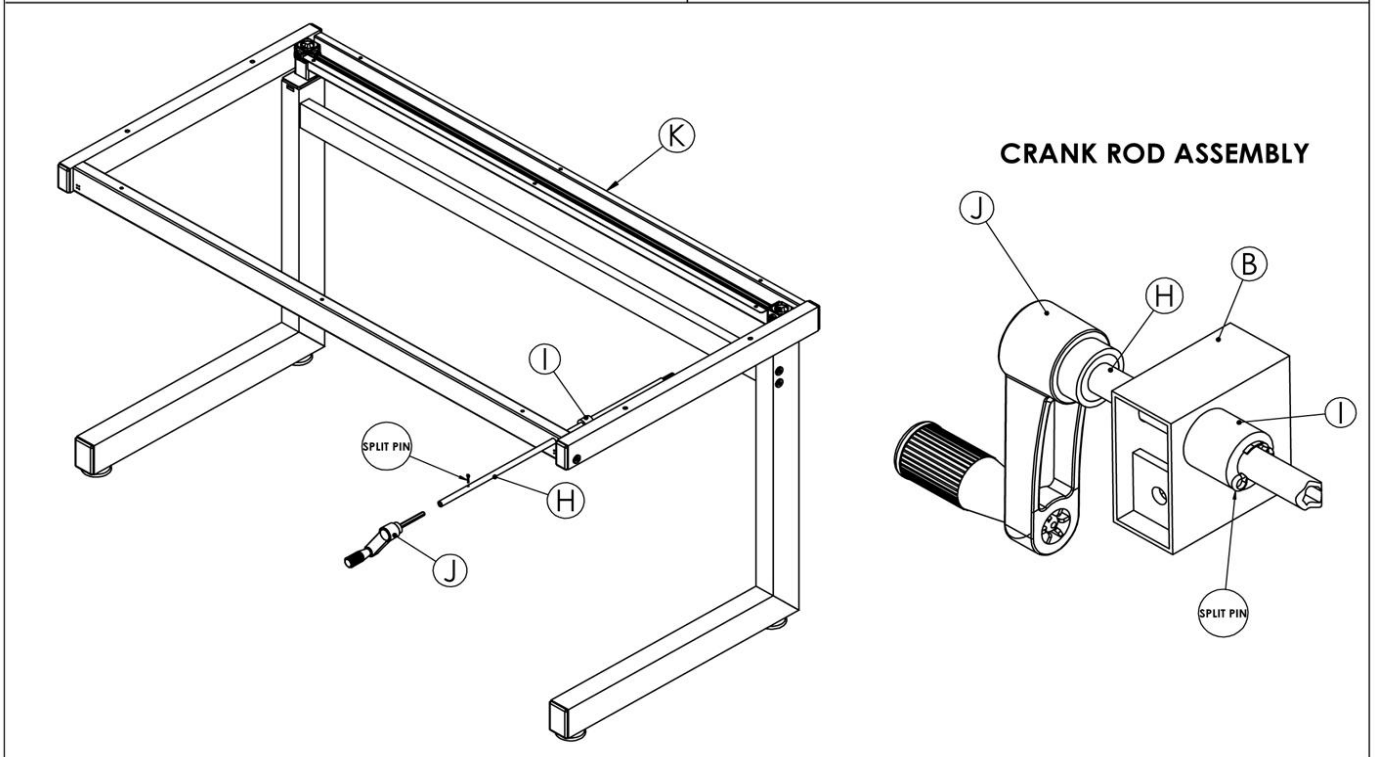
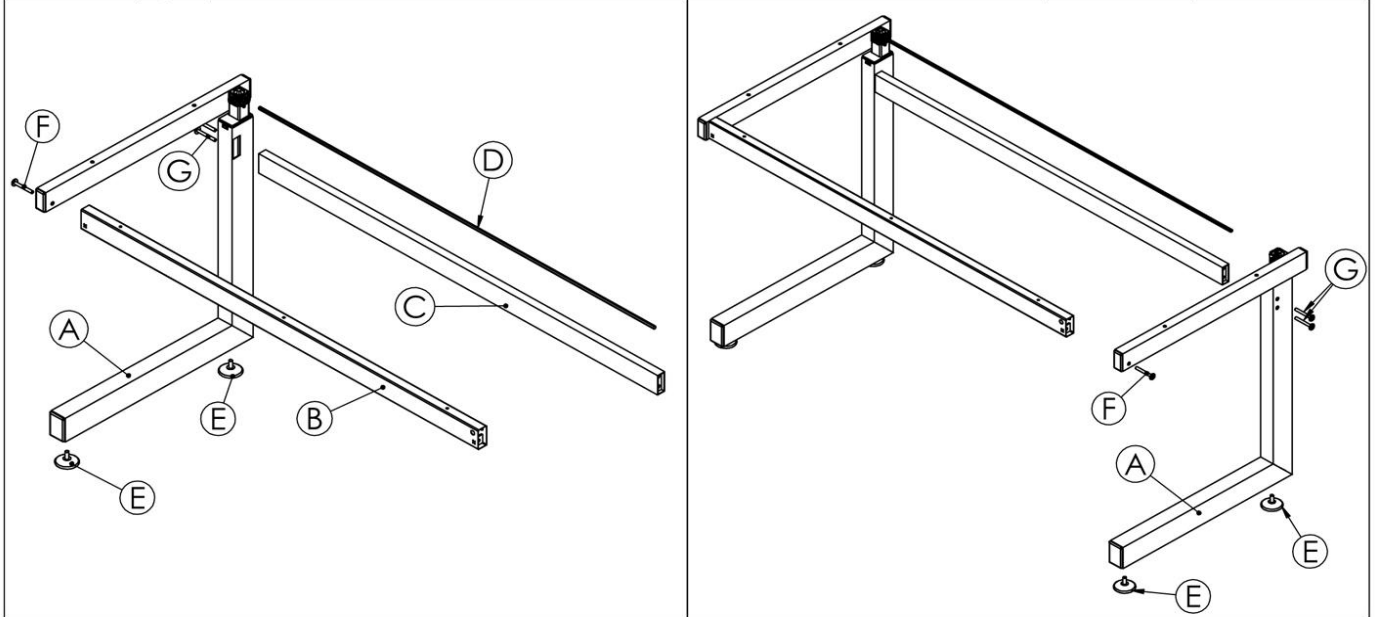
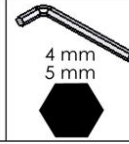
FIXINGS REQUIRED (25mm THICK TOP ONLY):

DESKTOP: No.8 x 2&3/4" csk hd wood screw x 3off & M6 x 60 BOLTS x 4off.

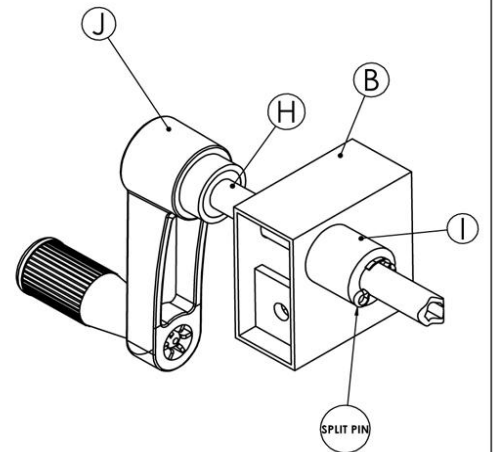
CUSTOMER/RANGE: BILLY BASIC	DESCRIPTION: TOP DRILLING DETAILS	RACK SYSTEMS (ENG) LIMITED 52-56 DOVE WAY KIRKBY MILLS INDUSTRIAL ESTATE KIRKBYMOORSIDE YORK YO62 6QR	REV REF/DATE:/..../..	ISSUE: 01
CUSTOMER/RACK PART No	LCB/PART No		DRAWN BY: T.J.P	16/03/2012



10 MINS



CRANK ROD ASSEMBLY



Pcs	A	B	C	D	E	F	G	H	I	J	K
Qty	2	1	1	1	4	2	4	1	1	1	1

SPECIFICATION

14 gauge laser cut mild steel tubular sections, these rigid and robust underframes bring height adjustability within reach of the tightest of budgets.

Each leg frame incorporates a precision case hardened gearing mechanism, capable of exerting a lifting force of circa 800N (approx. 80kgs), and delivers 300mm of smooth stepless adjustment via a manual crank handle. As a rule of thumb this translates into a "safe working load" of 120kgs per desk, assuming the load is evenly distributed.

All moving parts are enclosed to prevent entrapment.

BILLY BASIC frames are supplied in knock down format, and packaged in reinforced cardboard boxes for protection and to facilitate ease of transportation.

MAINTENANCE

BILLY BASIC height adjustable table frames are considered to be maintenance free, however the following should be observed during the frames lifetime:-

Where cleaning of the frame is required a mild detergent solution should be used. The use of harsh abrasives, acids, alkalis or bleaching products is not recommended.

Maintenance of the sliding mechanism and winding gears is not essential, however the application of a light oil or PTFE lubricant on the main sliders will ensure the table runs smooth and free.

Periodically check main sliders for any ingress of foreign debris, grit, sand, etc. This should be removed to avoid any damage to the main sliders.

Following these simple maintenance procedures will enable trouble free use of the frame. In the unlikely event any problems do occur, then please contact Rack.

ENVIRONMENTAL STATEMENT

Rack does not hold any formal environmental accreditations, however, the management team takes the company's social and environmental responsibilities very seriously.

Rack is a family owned company based in a small rural community at the foot of the North Yorkshire Moors, bordering the National Park.

Rack operates from a newly constructed purpose built manufacturing facility, which houses some of the most up to date, energy efficient fabrication equipment available. This includes online powder coating with closed loop powder recovery, robotic welding, and automated all electric, lights out laser and turret punching profiling equipment.

Rack subscribes to the principles of lean manufacturing, and produces very low quantities of waste materials. Any waste materials that are produced including steel, aluminium, timber, cardboard and all plastic packaging are sent for recycling.

The management team believe that Racks impact upon the environment is minimal, and would invite anyone to come and inspect our operation.

Please study the chart below detailing our recycled content figures:

MATERIAL	RECYCLED CONTENT %	POST CONSUMER CONTENT %	POST INDUSTRIAL %	CAN BE RECYCLED (Y/N)
STEEL TUBE	55%	100%	100%	YES
STEEL SHEET	55%	100%	100%	YES
PLASTIC PARTS	10%	90%	90%	YES
CARDBOARD PACKAGING	80%	100%	100%	YES
PLASTIC PACKAGING	50%	100%	100%	YES
PALLETS	100%	100%	100%	YES