

#### MIRTEC CO., LTD.

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#### Ansung Factory

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**Advanced Total Inspection System** 



# MIRTEC The Best Partner for your Business

Combining innovation and proven technologies to confirm us as a World Class company.



## \*\* About MIRTEC

### MIRTEC strive to offer excellent performance.

MIRTEC was established by a group of highly knowledgeable and dedicated engineers in 2000. Since then, we have developed into the World's leading supplier of equipment for semiconductor inspection, SMT and LED inspection through 2D/3D vision technology. "With focus on our main development areas – Machine Vision, Robotic control, Networks and User Interface – We were able to manufacture high quality

Memory Module Inspection, Solder Paste Inspection and Soldering Inspection. Additionally we provide Web Based Remote Monitoring System to FA market."

We are proud of our World leading technologies. However, we understand the ongoing manufacturing demands placed upon our customers. As such Mirtec strive to be an excellent partner focusing on our customers' requirements as much possible.

Delivering advanced technology and World class service support for our customers is the main focus our company. Customer excellence Satisfaction: Is what MIRTEC aims for. Thank you.

## Mission & Vision

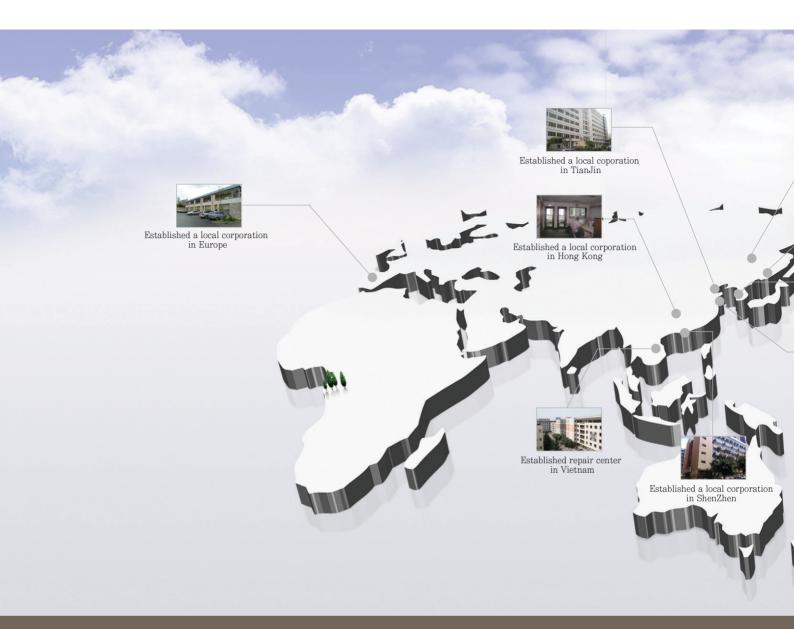


Contribute to human prosperity through high quality products and service with originality and innovation.



Leading Company as a Total Quality Solution provider





## # History

MIRTEC CO., LTD. Has grown from an expert for production in the SMT field to establishing specialized labs across America, Europe, China and Southeast Asia. We have 11 overseas branch's and support service centres world-wide. Our goal is to become the best in the cutting edge inspection machine market with sincerity based on ability.

	February 2000	Established MIRTEC CO., LTD. In Korea
		Established Automation Research Institute
	September 2004	Established a local corporation in U.S.A, MIRCorp Co. Ltd
	September 2004	Established a local corporation in Hong Kong, MIR HK
	February 2005	Established ShenZhen representative office, MIRTEC ShenZhen
	June 2005	Established Suzhou representative office, MIRTEC Suzhou
	May 2006	Established a local corporation in TianJin, MIRTEC TianJin
	April 2008	Established An-Sung factory in Korea, MIRTEC Ansung Factory
	April 2008	Established a local corporation in Europe, MIRTEC Europe
	May 2009	Established Support center in Vietnam, MIRTEC Vietnam Station
	May 2009	Established HuiZhou Support center in China, MIRTEC HuiZhou Station
	December 2011	Established a local corporation in China, MIRTEC China



### Mirtec received many Global authority Award



Awards at 2012/2011

#### April 2012, April 2009

- $\cdot \, \text{EM Asia Award}$ 
  - : Test & Measurement / Inspection Systems AOI
- : Best Supplier

#### October 2011

· Korea industrial medal

#### March 2009, April 2011

- · Circuits Assembly SEA Award
- : Test and Inspection Equipment : Service Excellent Award

#### 2008, 2009, 2010, 2011 (4 consecutive years) July 2008

- · Global Technology Award
- : Test Equipment : Inspection Equipment (AOI)

#### 2006, 2009, 2011

- · Frost & Sullivan Awards
- : Product Quality Leadership : Global AOI Inspection Equipment
- : Customer Service Leadership

#### December 2009

· Korea Technology Awards

#### 2008, 2009 (2 consecutive years)

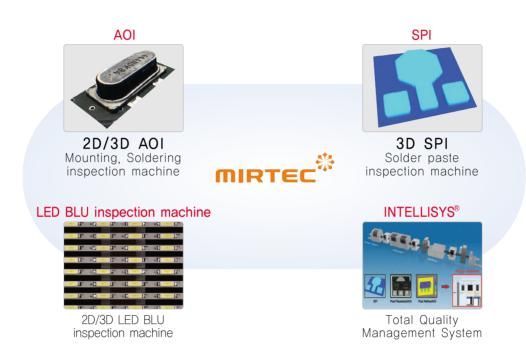
· Circuits Assembly NPI Award: AOI

· Advanced Packaging Award : Inspection Equipment & Services

### **SMT** Inspection machine Introduction

#### SMT Inspection Technology

MIRTEC CO., LTD. leading global supplier of 2D/3D based vision inspection technology, from AOI to SPI.



#### SMT inspection machine Line Up



## 15 Mega 2D/3D In-Line AOI MV-9 series

- Sole 15 Mega 2D/3D AOI in the world
- World's first applied 15 Mega Top Camera
- Achieve ZERO falls call by 2D/3D concurrent inspection
- Complete soldering inspection by 6 Phase color lighting system
- Detect side defects with 10Mega side camera
- Non-distortion during image magnification
- Applied 1um high precision linear motor









## 15 Mega 3D In-Line SPI MS-11 series

- Highest speed 15Mega Top Camera 3D SPI
- Dual Projection "Shadow free" technology
- Anti-Warpage laser technology
- Applied Non-distortion Telecentric Lens

## Global Best Seller In-Line AOI MV-7xi series

- 10 Mega Top Camera system
- Complete soldering inspection by 6 Phase color lighting system
- Detect side defects with 10Mega side camera
- Lifted lead/package inspection with laser scan(Intelli-Scan®) technology
- Applied Non-distortion Telecentric Lens

## Dual Lane / Dual Head AOI MV-7DLH series

- World's first Dual Lane, Dual Head inspection machine
- 10 Mega Top Camera system
- Complete soldering inspection by 6 Phase color lighting system
- Detect side defects with 10Mega side camera
- Lifted lead/package inspection with laser scan(Intelli-Scan®) technology
- Applied Non-distortion Telecentric Lens

## Global Best Seller Desk-Top AOI MV-3L series

- No.1 Sales Desk-Top AOI in North America market(4 consecutive years)
- 10 Mega Top Camera system
- Complete soldering inspection by 6 Phase color lighting system
- Detect side defects with 10Mega side camera
- Lifted package inspection with laser beam(Intelli-Beam®) technology
- Applied Non-distortion Telecentric Lens
- Non-slipping PCB board by Auto-Clamping system

### AOI mounting, soldering inspection machine

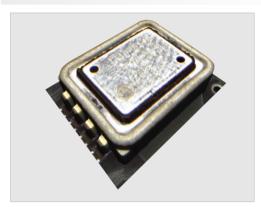
### V-9 Series World's first 15 Mega 2D/3D In-Line AOI



- · 15 Mega Top Camera
- · 10 Mega Side Camera
- $\cdot \, \text{3D OMNI-VISION}^{\scriptscriptstyle \mathbb{R}}$
- · Telecentric Lens
- $\cdot \, 6 \, \text{Phase color lighting system} \\$
- · X/Y linear Motor system

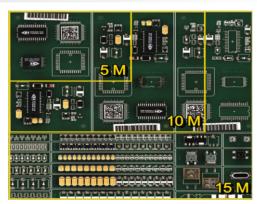
MV-9 series are In-Line 2D/3D AOI which utilize 15 Mega Camera, 4 way Multi-Frequency 3D Moiré technology and linear motor system which is a first for the World.

#### 2D/3D concurrent inspection: 3D OMNI-VISION®



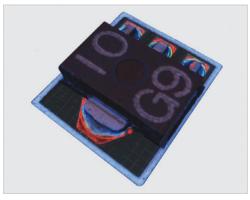
- ► Complete 3D measurement(height, area, tilt, lift, etc.)
- Sole 2D/3D concurrent inspection system with fastest speed in the world
- ▶ ZERO falls call : resolved 2D falls call
- Applied 4 Ways Multi-Frequency Moiré technology

#### World's first 15 Mega Top Camera



- ► The fastest inspection speed with greater FOV(field of view) 2,5 times faster than 5 Mega camera
- ► Excellent inspection performance for 0402 Chip (01005 Chip) with a resolution of 10um/15um pixel resolution
- ▶ World's best inspection speed and precision

#### 6 Phase Color Lighting System



- High precision soldering inspection with 6 Phase color LED (Red, Green, Blue, Yellow, White)
- ▶ Utilize features of RGB color light and White light
- ► Excellent in lifted chip/IC lead detection

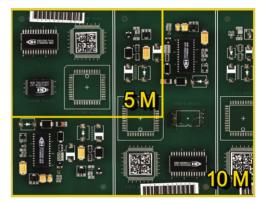
## MV-7xi series 10 Mega In-line AOI



- · 10 Mega Top Camera
- · 10 Mega Side Camera
- · Intelli-Scan® lifted lead inspection
- · Telecentric Lens
- · 6 Phase color lighting system
- · Windows 7 64bit

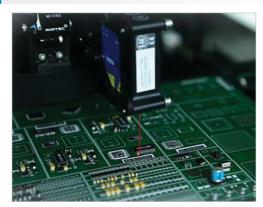
MV-7xi series are In-Line AOI which applied 10 Mega camera, Scan Laser(Intelli-Scan®), 10 Mega side camera and 6 Layers color lighting system.

#### 10 Mega Top Camera



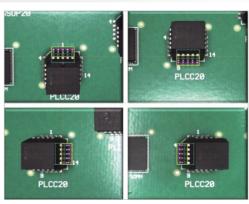
- ► Applied 10 Mega Top Camera
- ► Complete detection 0402 Chip/0.3 Pitch IC Lead
- ▶ 1.8 times faster than 5 Mega camera

#### Laser IC lifted lead/package inspection



- ▶ Detect 1um lifted lead by high precision Laser Scan
- ▶ Measure component height & package surface
- ▶ IC lead, lifted package & foreign chip under package

#### 10 Mega Side-Viewer®



- ► Detect side defects, re-inspect with side image & easy to debug
- ▶ 4 direction 10 Mega color camera
- ▶ Excellent to lift defect, J-Lead inspection

### AOI mounting, soldering inspection machine

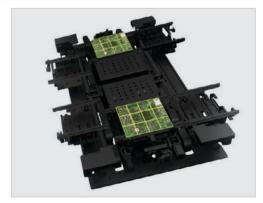
### MV-7DLH Series Dual Lane / Dual Head AOI



- · 10 Mega Top Camera
- · 10 Mega Side Camera
- · Intelli-Scan® lifted lead inspection
- · Telecentric Lens
- · 6 Phase color lighting system
- · Windows 7 64bit

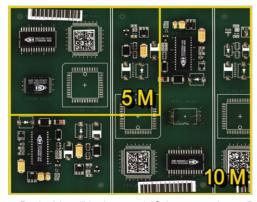
MV-7DLH series is a Dual Lane / Dual Head in-line machine which has 2 of 10 Mega camera heads for dual lane environment,

#### Dual Lane / Dual Head



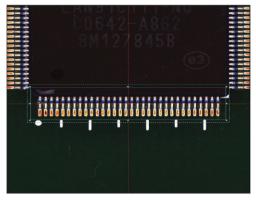
- ▶ Fit in to Dual Lane SMT production procedure
- ▶ Inspect 2 PCB at ones
- ► Increase productivity 2 times & Decrease expense

#### 10 Mega Top Camera



- Productivity will be increased 1.8 times more than a 5
   Mega system by applying a 10 Mega Top Camera
- ► Excellent inspection performance for 0402 Chip (01005 Chip)/0.3 Pitch IC
- ▶ Effect of 2 single AOI by using Dual Head system

#### 6 Phase color lighting system



- Excellent precision soldering inspection performance by 6 phase color LED (Red, Green, Blue, Yellow, White)
- ▶ Use the features of both RGB color light and white light
- Excellent for inspection of lifted chip and IC lead

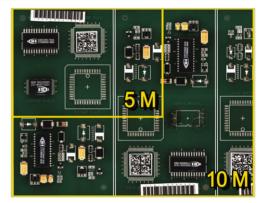
### MV-3L Series Desk Top AOI



- · 10 Mega Top Camera
- · 10 Mega Side Camera
- · Intelli-Beam® lifted package inspection
- · Telecentric Lens
- · 6 Layers color lighting system
- · Windows 7 64bit

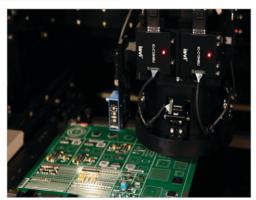
MV-3L series is the Desk Top AOI which has the same performance as an in-line AOI. With the convenience of a benchtop system.

#### 10 Mega Top Camera



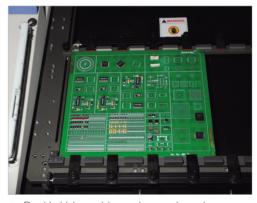
- ► Applied 10 Mega Top Camera
- Excellent inspection performance for 0402 Chip(01005 Chip) / 0.3 Pitch IC lead
- ▶ 1.8 times faster than 5 Mega Camera

#### Laser inspection for lifted packages, flying chips



- ▶ Inspect lifted packages, flying chip hidden under the package by using laser beam(Intelli-Beam®)
- ► Inspect component height and analyze the component's state (lifted or not)

#### Auto clamp option



- ► Provide high precision and convenience by clamping the PCB automatically
- ► Decrease loss of employee for clamping PCB to the table type AOI

### AOI mounting, soldering inspection machine

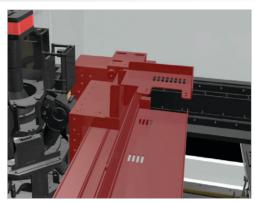
### Precision, Convenience, Inspection improvement

#### Telecentric Lens



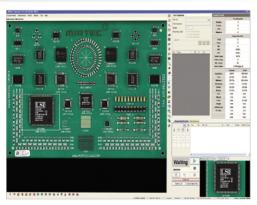
- ► No affect by component distance changes to image magnification
- No distortion of distance and image position error(features of 3 dimension) which occur in normal lens's

#### Linear Motor System



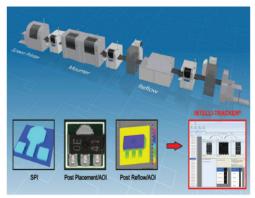
- Provide 1um precision of inspection by applying Linear Motor
- ► Feedback the position adjust information for pick & place machine by AOI inspection result
- ► Guarantee high reliability of GR & R. CP/CPK

#### N-Thread



- Reduce image processing time innovatively by applying Windows 7 64bit
- No affect to inspection speed even inspect mobile PCB which has high density of small size chip such as 0402 Chip (01005 Chip)
- Analyze large amounts of data from the high quality camera in minimal time

#### Trace / Analysis cause of defect System



- Intelli-Tracker<sup>®</sup>, the tracing & analysing cause of defect system trace real cause of defect by review SPI, Mounting AOI, Soldering AOI which have connection in one network
- Increase Productivity & quality by remove cause of defect through analysis defect image and scientific data

### MV-9 series specification

Туре			SPE	С	
Technology	2D		Image Matching		
recrinology	3D		Multi Frequency Moiré		
		Camera Spec	15 Mega	Pixel	
	Camera	Lens Resolution	10μm, 1		
Inspection		Lens Type	Telecentric Lens		
Environment	Multi-Frequency Moiré	Projection Technology	Flexible Multi Frequ	uency Projection	
Liviroriment	Watti Trequency Work	Height Accuracy	1μm		
	Illumination		6 Phase Color Lighting		
	Side C		10 Mega		
FOV/Resolution	15 Mega	Option 1	58,56 X 58,56 m		
1 O V/T (COOldtion)	Ü	Option 2	39.04 X 39.04 m		
	MinimumComponentSize (mm)	10µm Resolution	0402 Chip		
		15µm Resolution	0603 Chip		
ComponentSpec	MinimumPitch (mm)	10µm Resolution	0,3 Pitch IC		
Сотроноткорос		15µm Resolution	0.4 Pitch IC		
	3DMaximumcomponentheight	10µm Resolution	5mm		
	15µm Resolution		10mr	m	
InspectionItem	Defecttype		Chiplift,Leadlift,Bridge, Excessivesolder, Insuffici Misalignment, SkewComponent, Polarity,TombS Scratch,SolderBall, Foreigr	tone, Manhattan, Turn Over, Wrong Component,	
In an antion Cook	2D Only		5,244mm²/Sec(10um)	8,573mm²/Sec(15um)	
InspectionSpeed	2D+3D		1,257mm²/Sec(10um)	2,559mm²/Sec(15um)	
PCB	Inspecti	onArea	50 X 50 ~ 510 X 460 mm		
PCB	Maximumwarpagesize		±3mm		
	0	S	Windows	7, 64bit	
Software	Opt	ion	3D OMNI-Vision® (1way, 2way, 4way) , Side Viewer®, Barcode, INTELLISYS®		
Robotmovement	Mo	tor	Linear - Motor System		
Dimension	Dimension		1,250(W) x 1,500(D) x 1,600(H) mm		
		,, · · · ,, · · · ,, · · · · ·			

### MV-3/7 series specification

				System Specifications				
Туре			MV-3L	MV-3U		MV-7xi	MV-7DLH	
PCBArea			50 x 50 ∼ 510 x 400 mm	50 x 50 ~ 660 x 510 mm		$50 \times 50 \sim 510 \times 460 \text{ mm}$ $60 \times 60 \sim 660 \times 510 \text{ mm}$	50 x 50 ~ 330 x 250 mm	
P	CBThickne	SS		0,5 ~	3 mm			
	Option 1			47.76 X 34.94 r	mm / 18	3.2µm/pixel		
	-	Option 2		35.16 X 25.73 n	nm / 13	.4μm/pixel		
FOV/		Option 3		25.72 X 18.82 r	mm / 9.	.8µm/pixel		
Resolution		Option 1		66,68 X 49,79 mm / 18,2µm/pixel				
	10 Mega	Option 2	49.09 X 36.66 mm / 13.4µm/pixel					
		Option 3		35.90 X 26.81 I	mm / 9	.8µm/pixel		
		Option 1		5,959 mm²/sec (	(0.28se	c/frame)		
	5 Mega	Option 2		3,479 mm²/sec (	0.26se	c/frame)		
Inspection		Option 3		2,016 mm²/sec (	0.24se	c/frame)		
Speed		Option 1		8,972 mm²/sec (	(0.37se	c/frame)		
	10 Mega	Option 2		5,293 mm²/sec (	(0.34se	c/frame)		
		Option 3	3,007 mm²/sec (0.32sec/frame)					
0 11 10	Option 1 allestComponentl nspection Option 2 Option 3		0603 Chip / 0.4 Pitch IC (mm)					
			0402 Chip / 0.3 Pitch IC (mm)					
			0402 Chip / 0.3 Pitch IC (mm)					
In	InspectionItem		Lift Component, Lift Lead, Flipped Component, Excessive Solder, Insufficient Solder, Open Solder, Missing Component, Shift, Skew Component, Polarity, Tombstone, Solder Ball, Foreign Component,  OFP/BGA Package Flied Component Under The OFP/BGA Package(Laser Option), Turnover					
	Options		6 Phase Lighting System, Intelli-Beam <sup>®</sup> Laser System, Side Viewer <sup>®</sup> System, NG Marker(Mechanic), Barcode, OLTT, INTELLISYS <sup>®</sup> (Remote SPC, Remote Repair, Remote Management, Remote Debugging), 1D or 2D Guntype Barcode Reader  Remote Management, Remote Debugging), 1D or 2D Guntype Barcode Reader  Buller, Turning Conveyor, Leader, Unleader					
Camer	Camera 5 Mega 2,624 x 1,920 Pixels							
Resoluti	on 1	0 Mega	3,664 x 2,736 Pixels					
	Lens			Telecer	Telecentric Lens			
Ro	RobotMovement		Closed Loop St	tepping System	Servo Motor System			
	Illumination		6 Ph	ase Color Lighting, Quad Angle	le Lighting System, User Defined Settings		ttings	
L	LaserSensor		Z-Height Repeating Measurement Acc	curacy: ±20µm(Resolution: 15µm/point)	Z-Height Repeating Measurement Accuracy: ±10µm(Resolution: 1µm/point)			
	OS		Windows 7 (32bit/64bit)					
	Dimension		975(W) × 1,200(D) × 655(H)mm	1,185(W) × 1,455(D) × 690(H)mm		1,100(w) x 1,500(d) x 1,500(H)mm 1,270(w) x 1,680(d) x 1,500(H)mm	1,320(W) × 1,650(D) × 1,550(H)mm	
	Weight		110kg	160kg	7xi :	990kg / 7U : 1,100kg	1,200kg	
Pow	erRequire	ment	SinglePhase AC 85	5~264V, 50~60Hz		SinglePhase AC 220V, 5	0~60Hz±10%, 50/60Hz	
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### SPI 3D Solder Paste Inspection Machine

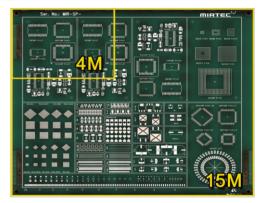
## MS-11 series World's first 15 Mega 3D SPI



- · 15 Mega Top Camera
- · X/Y Axis Linear Motor System
- · Dual Projection Shadow Free Moiré
- · Telecentric Lens
- · Laser Anti-Warpage
- Management function provided

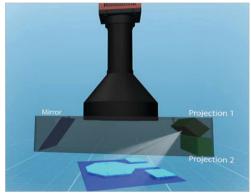
MS-11 Solder Paste inspection machine inspects the printing of the Solder after the Printer. It provides advanced defected data to improve quality for high production capability.

#### World's first 15 Mega Camera



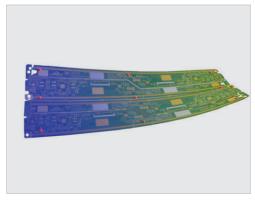
- ▶ 2.5 times faster than 4 Mega by applying 15 Mega Camera
- Excellent for inspection of 0402 pads with 10um Pixel Resolution
- ▶ World class inspection speed and high precision

#### Dual Projection - Shadow Free



- Dual Projection provides shadow free 3-dimensional image
- ► Solves accurate volume measurement and diffused reflection shadow issues

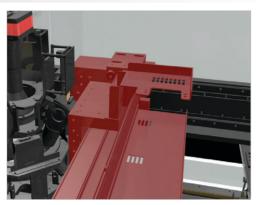
#### Laser Anti-Warpage



- Compensate the height with base standard area Adjust the warpage automatically based on PCB warpage data
- ▶ More precision solder paste volume measurement

#### **SMT** Inspection Machine

#### Linear Motor System



- ▶ Provide 1um Precision inspection by applying Linear
- ▶ Feedback the position adjust information for pick & place machine by AOI inspection result

#### Telecentric Lens



- ▶ Provide 1µm precision inspection by applying Linear
- ▶ No distortion of distance and image positional errors (features of 3 dimensions) which occurs with normal

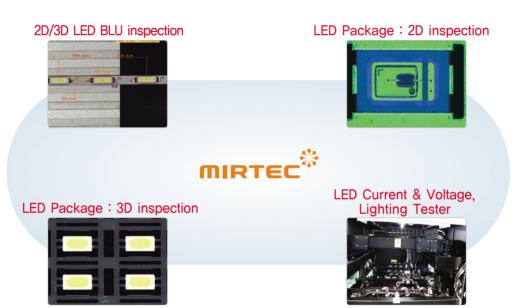
#### MS-11 series specification

System Specifications								
Type			MS-11	MS-11U	MS-11D			
PCBArea			50 x 50mm ~ 510 x 460mm	60 x 60mm ~ 660 x 510mm	50 x 50mm ~ 330 x 250mm			
		Option 1		47.0 x 34.6 mm, Resolution : 20µm				
	,	Option 2		35,3 x 25,9 mm, Resolution : 15µm				
FOV/		Option 3	23.5 x 17.3 mm, Resolution : 10µm					
Resolution		Option 1		78,08 x 78,08 mm, Resolution : 20µm				
	15 Mega	Option 2	58,56 x 58,56 mm, Resolution : 15µm					
		Option 3		39.04 x 39.04 mm, Resolution : 10µm				
		Option 1		20μm : 41cm²/sec				
	4 Mega	Option 2		15µm : 23cm²/sec				
Inspection		Option 3		10µm : 9am/sec				
Speed		Option 1		20µm : 82cm²/sec				
	15 Mega	Option 2	15µm : 47 <b>ori</b> /sec					
		Option 3		10µm : 22cm²/sec				
	Lens		Telecentric Lens					
	iracy (On a Ca		2µm					
VolumeRepea	atability (On a		±2%					
Pastel	leight	Maximum	450 <sub>um</sub>					
	Ü	Minimum	40 <sub>µm</sub>					
	Bwarpcompe		±5mm					
	surementPrin		3D Shadow Free Moiré					
	trologyCapac		Volume, Height, Area, XY-Position					
InspectionItem			Height, Dimension, ExcessiveSolder, InsufficientSolder, Bridge, WrongShape					
AdditionalFunction		ion	Built-in SPC					
Option			Remote SPC System, In-Line Repair System, INTELLI-TRACKER®					
Off-Line Teaching MachineDimension		•	Gerber-Pad(Supports Gerber Format)					
			1,250(W) x 1,500(D) x 1,600(H) mm 1,420(W) x 1,680(D) x 1,500(H) mm 1,250(W) x 1,500(D) x 1,600(H) mm					
Weight (Appx.)			1,000Kg 1,100Kg 1,200Kg					
	werRequirem		Single Phase AC 220V±10%, 50/60Hz					
	Environment		Temperature : 0~40°C, Humidity : 30~80% RH					

### Introducing **LED** Inspection

#### LED Inspection Technology

Mirtec provides LED Back light unit, LED light tester unit to the world's of 2D/3D based vision inspection technology



#### LED inspection machine Line Up



## LED Package: Die Chip/Wire inspection MV-7XP series

- 15Mega Pixel Digital Color Camera Technology
- Die Chip inspection (Offset, Rotation, Crack)
- Wire inspection (Open, Tail, Double, Wire)
- Ball inspection (Stitch, Open, Area)

#### LED Inspection Machine









#### LED Package: 3D Dispensing inspection MV-7UP series

- Measurement Height, volume using 3D Dispensing
- LED Epoxy detection of defects by 3D volume measurement
- Defect detection of foreign material, bubble, polluted, appearance

#### 2D/3D LED BLU inspection MV-7SB series

- World's only 2D/3D 15 Mega LED BLU inspection
- World's first 15Mega Top Camera
- LED 3D inspection by 3D Multi-Frequency Moire
- Perfect solder detection using Six Phase Color LED Lighting
- Precision linear motor giving 1um accuracy

#### LED BLU Lighting Tester ML-70D

- Brightness Inspection
- Color Coordinate (Based on CIE391)
- Near channel short inspection for multiple channel

#### LED Current & Voltage Tester ML-7CD

- Current & Voltage LED measurement
- Voltage testing measurement

### **LED** LED BLU Array AOI

LED

## MV-75B series The only 2D/3D 15 Mega LED BLU inspection machine in the world



- · 15 Mega Top Camera
- · Linear motor system
- · 3D OMNI-VISION®
- · Precise LED Shift inspection program
- · 6 Phase color lighting system
- · Offset and angle detection

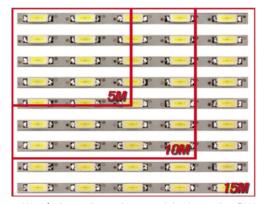
MV-7SB is a 2D/3D inspection machine developed for LED BLU. Detects all types of defects by precise measurement of the LED mounting and Soldering state.

#### 2D/3D concurrent inspection: 3D OMNI-VISION®



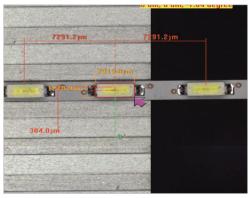
- ► Complete 2D/3D measurement (Height, Area, Shift, Lifted)
- ▶ LED lifted perfect detection with 3D Multi-Frequency Moiré

#### The World's first 15Mega Top Camera



- ▶ World's fastest inspection speed for large size BLU Array boards
- ▶ Multiple LED BLU array capture at the same time in one FOV

#### Precise LED shift inspection



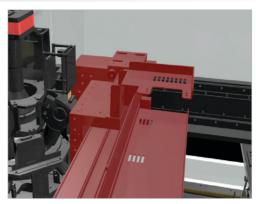
- Precise postion measurement from center position of LED
- ▶ LED alignment inspection
- ▶ LED pitch, Offset, Angle inspection

#### Six Phase Color LED Lighting System



- ▶ Precise solder inspection using Six Phase Color LED Lighting
- ▶ It take advantage of RGB Color light and White Light
- ► Excellent for finding LED defects

#### Linear Motor System



- ▶ Precision with linear motor accuracy of 1um
- ► Feedback to mounter data with information based on AOI inspection result
- ▶ Guaranteed result of CP/CPK, GR & R

#### Spec

			System Specifications		
<b>-</b>				700	
Туре				-7SB	
	MaxPCB Area			510 mm	
	Available Max Carrier Thickness		5,0 mm		
Main Camera	Main 10 Mega Camera Camera		3,664 x 2,736 Pixel		
option	15 Mega		3,904 x 3,904 Pixel		
FOV/	10 Mega	Camera		m / 18.2µm/pixel	
resolution	15 Mega	Camera	39,04 x 39,04 mm / 10µm/pixel	78,08 x 78,08 mm / 20µm/pixel	
Inconnetion	10 Mega	Camera	8,487mm²/sec	(0,39sec/frame)	
Inspection speed	15 Mega	2D Only	14,515 mn	1²/Sec(20µm)	
	Camera	2D+3D	6,773 mm	/²/Sec(20µm)	
Т	Type of Defects		BrokenLED, MissingComponent, WrongComponent, WrongPolarity, ColdSolder, InsufficientSolder, OpenSolder, ExcessiveSolder, Shift, LiftedComponent, Bridge, Damaged, Manhattan, SolderBall, Turnover, LiftedLED, LiftedConnector, RawMaterialDefect, ForeignSubstance, LEDAlignment, LEDAngle		
	Option		3D OMNI-Vision®, Side Viewer®, Barcode , OLTT , INTELLISYS®(Remote SPC, Remote Repair, Remote Management System, Remote Debugging) , 1D or 2D Guntype Barcode Reader		
Side	e-Viewer® Cam	era	3,664 x 2,736 Pixels / 4 set		
Rob	ot driven syst	tem	Linear Servo Motor System		
	3D Inspection		Multi-Frequency Moiré Method		
L	Lightingsystem		6 Phase Color Lighting, 3 Layer White Lighting, Quad Angle Lighting System, User Defined Settings		
OS Weight			Windows 7 Professional (64bit)		
			1,100Kg		
Por	Power requirement		SinglePhase AC 85~264V, 50/60Hz		
	Environment		Temperature: 0~40°C , Humidity: 30~80% RH		
Dimensions			1,450(W) x 1,300(D) x 1,550(H) mm		
				•	

### LED LED Package inspection machine

### MV-7XP Series 2D LED Package inspection machine



Wire inspection

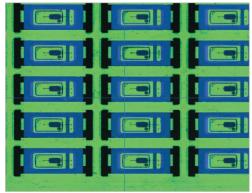
machine,

MV-7XP Inspects wire, chip and ball defects on the LED Package with the specialized inspection

- ▶ No Wire
- ▶ Wire Tail
- ▶ Wire Open
- ▶ Double Wire

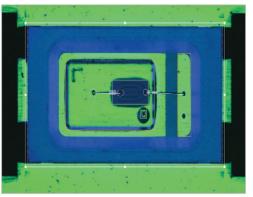
- · 15 Mega Pixel Camera
- · High brightness Blue LED
- · 5.9µm Pixel Resolution Lens

#### Die Chip inspection



- ► Chip Offset
- ▶ No Chip
- ► Chip Rotation
- ► Chip Crack

#### Ball inspection



- ► Stitch Ball
- ► Stitch Area
- ▶ Ball Open

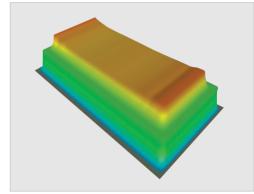
## MV-7UP series 2D/3D LED Package inspection machine



- · 15 Mega Pixel Camera
- · High brightness Blue LED
- · Confocal Sensor: 0,4µm
- · 5,9µm Pixel Resolution Lens

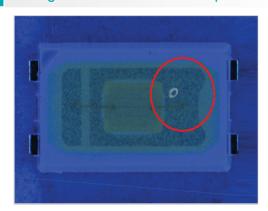
MV-7UP Series, a specialized inspection machine for LED Package after dispensing, defects detection via 2D/3D measurement of epoxy's height and volume.

#### Epoxy Height, volume inspection



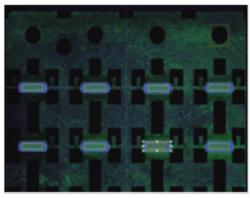
- ▶ Inspect the height of Epoxy
- ► Measurement of the volume of Epoxy
- ▶ Precise 3D inspection of the LED Package

#### Foreign Material and Bubble inspection



- ► Foreign Material inspection of internal fluorescent substance
- ▶ Bubble inspection of internal fluorescent substance
- ► Image inspection of internal pollution

#### Appearance inspection of Package



- ▶ Appearance bucket inspection of LED Package
- ▶ Precise appearance inspection of damage or scratches

### 6[6

### LED LED Package inspection machine specification

## MV-7XP series

The MV-7XP specification can be changed for customer requirements.

#### SPEC

		System Specifications				
	Туре	MV-7XP				
Ontion	Camera	15 Mega Pixel Camera Telecentric Lens(FOV: 23,4mm x 23,4mm, Resolution: 5,9µm)				
Optics	Light	High brightness Blue light LED, Green Light, White Light(able to control each light 256 level)				
Type of defect		Package: No Package, Broken/Burr, FM Chip: No Chip, Ink Chip, Model Mixing, Flip, Offset, Rotation, Broken, Epoxy, Crack, Scratch, FM Ball: No Ball, Offset, Diameter Wire: No Wire, Open, Wrong, Tail, Double, Bent, Broken, Short, FM				

## MV-7UP series

The MV-7UP specification can be changed for the customer's requirements

#### SPEC

	System Specifications				
	Туре		MV-7UP		
	Camera		15 Mega Pixel Camera Telecentric Lens(FOV: 23.4mm x 23.4mm, Resolution: 5.9mm)		
Optics		Light	High brightness Blue light LED, Green Light, White Light(able to control each light 256 level)		
		Laser point resolution	O.4µm		
	Confocal	Sampling speed	2kHz		
		Z Axis Inspection range	4000 <i>µ</i> m		
Type of			Package: Tilt, Broken/Burr, FM, Mark, Scratch Dispensing: Bubble, FM, Scratch		
defect	3D		Dispensing: Overflow, Underflow		

### ML-70D LED BLU Lighting Tester, Current & Voltage Tester



ML-70D flows a current through the LED Array to inspect Brightness, Uniformity, Chromaticity for Statistical data management,

- ► Brightness Inspection
- Multi-channel for high seepd inspection
- Near channel short insepction for multiple channel
- ► Temperature feature

#### SPEC

Typo		System Specifications
	Туре	MV-70D
	CARRIER Flow	Left → Right
	CARRIER SIZE (L x W)	Min, 350 x 250mm $\sim$ Max, 850 x 450mm
	CARRIERPosition	Pushthe LED Array to Basic Railuse Side Pusher
	Conveyor Width	Min, 240mm ~ Max, 460mm
Dania Data	Conveyor Resize Method	Auto
Basic Data	Conveyor Criteria	Front Rail
	Dimensions	1,536(W) x 2,316(L) x 2,036mm(H)
	Weight	1,500 kg
	Pneumatic	5.0 kgf/cm2±1kgf/cm2
	Power requirement	SinglePhase 220V±10%, 50/60Hz, Maxpower:7kW
	Exterior Color	lvory
	Control Method	Use Position Control Method (AC Servo, DC Step)
	Operation System	Windows XP Professional
Software	Capacity of Inspection	24Channel(Basic)-Switching Boardformultiple Channel (Option)
	Inspection Method	Inspection LED intensity of radiation, Brightness by Brightness Spectrum

## ML-7CD LED BLU Current & Voltage Tester

MV-7CD flows a low-current to test the voltage and inspect any defective LED's.

- ▶ Inspect LED's under current
- ▶ Voltage level inspection



#### **SPEC**

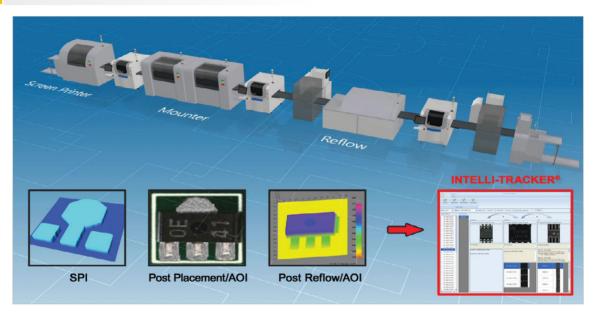
	Type	System Specifications
	Турс	MV-7CD
	CARRIER Flow	Left → Right
	CARRIER SIZE (L x W)	Min, 350 x 250mm ~ Max, 850 x 450mm
	CARRIER Position	Push the LED Array to Basic Rail use Side Pusher
	Conveyor Width	Min, 240mm ~ Max, 460mm
Basic	Conveyor Resize Method	Auto
Data	Conveyor Criteria	Front Rail
	Dimensions	1,400(W) x 1,750(L) x 1,700mm(H)
	Weight	1,000 kg
	Pneumatic	5.0 kgf/cm2±1kgf/cm2
	Power requirement	Single Phase 220V±10%, 50/60Hz, Max Power: 7kW
	Exterior Color	lvory
	Control Method	Use Position Control Method (AC Servo, DC Step)
	Operation System	Windows XP Professional
Software	Capacity of Inspection	24Channel(Basic)-Switching Board for multiple Channe I(Option)
	Inspection Method	Inspection by passing a low- current to confirm voltage stability



#### Total Quality Management System

## INTELLISYS®

#### INTELLI-TRACKER® Failure Analysis tracker system



▶ INTELLI-TRACKER SYSTEM traces the failure analysis through comparison of SPI, Mounting AOI and Soldering AOI conjointly.

The next generation in Total Quality Management, collecting defect images at all stages of the production process and analyzing the failure information for control at and early stage.

#### **SPC**

Management information of NG boards by integrating defect data from each line into the local system or through the network server



- ► In-Line Monitoring System
- AOI equipment operation status, production advance condition, yield rate condition, process capability present condition
- · Real time monitoring system



- Quality Management
- Offering defect list search, defect image search, line process capability index function
- · Offering management top limit calculation, line efficiency calculation function



- ► Product Management
- · Actual output, production list administration via work order
- · Inspection daily reports and export to various formats

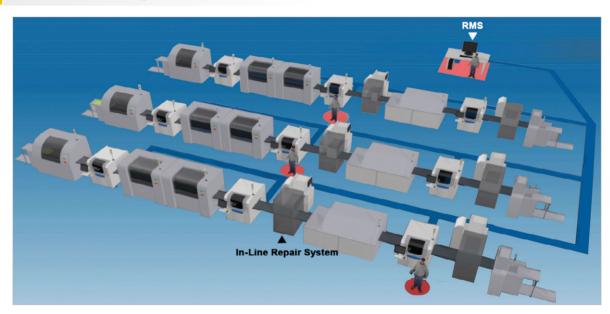


- ► The use of scatter data
- The system improves quality by checking the coordinates of parts on the inspection machine and shifting the mounting data to the centre if required
- · Supports Quality improvement through mounter tuning

#### **INTELLISYS®**

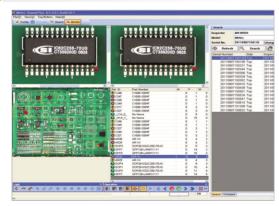
INTELLISYS® is a total management system which promotes continuous process improvement by allowing the user to track and eliminate defects on inspected assemblies. This advanced technology enable the user to control all machines remotely.

#### RMS Remote Management System



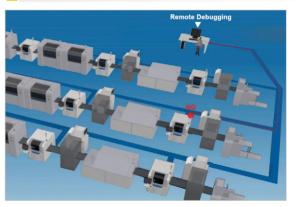
- ▶ When a defect occurs, using the line AOI, this system can remotely control(MAX 8 machines) the decision for the defect with the operation program of each line and check the yield and the defect rate by line in real time.
- Provides defect, AOI control, yield, line efficiency to RMS PC

#### Remote Repair



▶ Supports repair of defective boards assemblies using defect data collected by barcode reader or NG Buffer collecting all PCB data from each line

#### Remote Debugging



- ▶ Debug the program without interrupting production
- ▶ Able to use 1 remote PC to control multiple machines
- ▶ Able to debug with previous defect data

## \*Global Network

### World Wide Sales & Service Network

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 SALES NETWORK



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• LE CHAMP (Singapore)

• LE CHAMP (Indonesia)

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