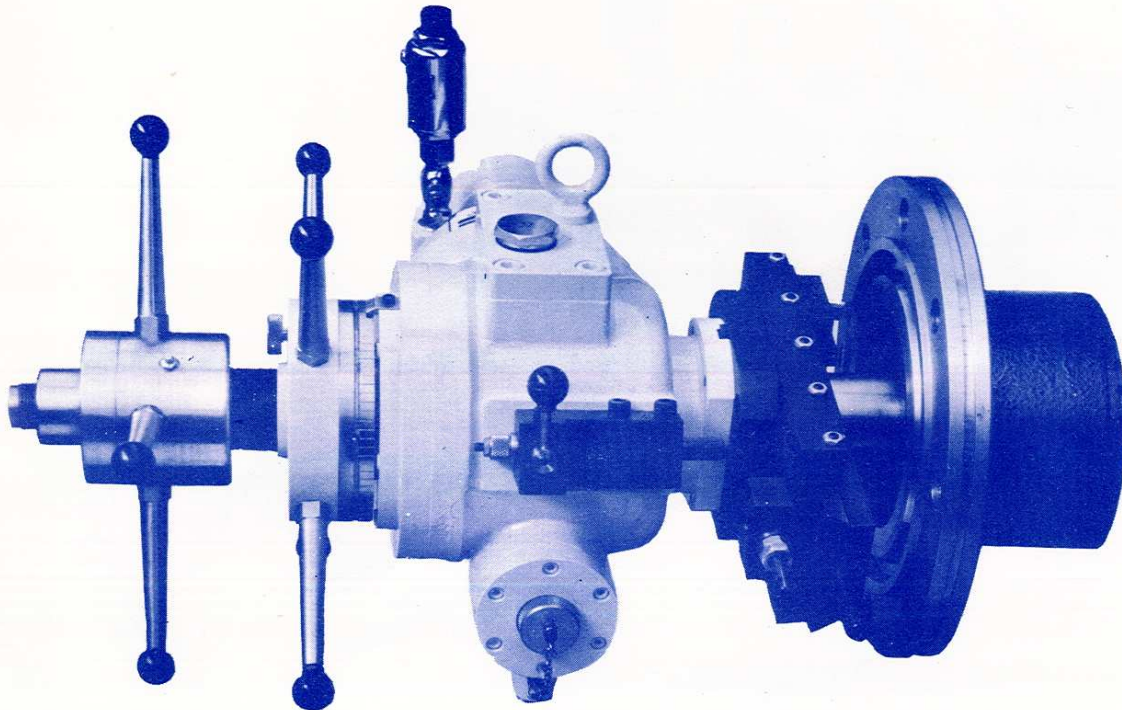


Model R8



PORTABLE REEKIE FACING, TURNING AND WELD PREPARATION MACHINE TOOL

FOR

INTERNAL TUBE LOCATION FROM **3¹/₈"** TO **7³/₄"** DIAMETERS

TECHNICAL DATA

Universal Tool Holder

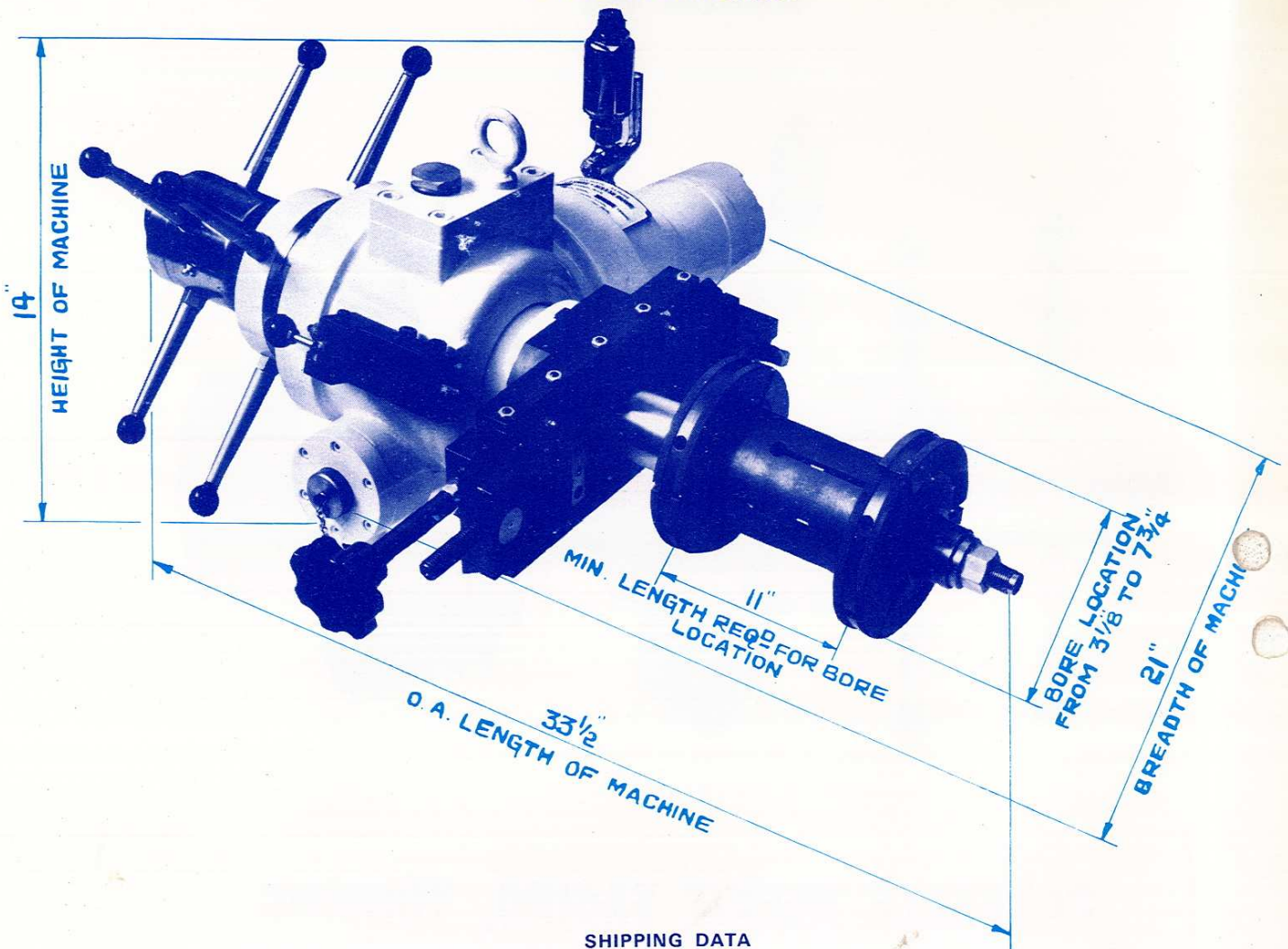
MACHINING OPERATION	Radial Feed	Vertical Feed	Angular Feed	MACHINING CAPACITIES	
FACING	Automatic	Manual	Manual	From 3 ¹ / ₈ " I/D to 14" O/D	79 mm. to 365 mm.
GROOVING	Automatic	Manual	Manual	From 3 ¹ / ₈ " I/D to 14" O/D	79 mm. to 365 mm.
RECESSING	Automatic	Manual	Manual	From 3 ¹ / ₈ " I/D to 14" O/D	79 mm. to 365 mm.
TURNING External	—	Manual	Manual	1" Depth	25 mm.
Internal	—	Manual	Manual	0.5" Depth	13 mm.
WELD PREPARATION	Auto-Manual	Manual	Manual	From 3 ¹ / ₈ " I/D to 7 ³ / ₄ " O/D	79 mm. to 7-750 mm.
AUTOMATIC RADIAL FEED					Variable from Zero to 0.015"
MAXIMUM MANUAL DEPTH OF CUT					0.032"
MEAN CUTTING SPEED					65 Feet per Minute
AIR TURBINE MOTOR					3 B.H.P. at 90 P.S.I.
AIR CONSUMPTION IN CUBIC FEET					90 F.A.P.M.
AIR INLET CONNECTION TO MACHINE					Screwed 1/2" B.S.P.

THE MACHINE IS DESIGNED TO OPERATE IN THE HORIZONTAL, VERTICAL, INVERTED AND INCLINED POSITIONS

THE RANGE OF REEKIE MACHINE TOOLS COVER MACHINING CAPACITIES FROM ZERO TO 130" DIAMETER, AND OPERATE SUCCESSFULLY ON ALL FERROUS AND NON-FERROUS MATERIALS CAPABLE OF NORMAL MACHINING

The Machines and Attachments illustrated and described in Reekie Publications are protected by Issued and Pending British and Foreign Patents

SPACE REQUIREMENT



SHIPPING DATA

APPROXIMATE WEIGHT NETT	189 lbs.	85 kgs.
APPROXIMATE WEIGHT GROSS	543 lbs.	246 kgs.
CONTAINER DIMENSIONS	48" x 32" x 19"	1219 mm. 812 mm. 482 mm.

All Machine Tool Permanent Wooden Containers are made to B.S.S. Packaging Code 1133



David Reekie & Sons Limited have adopted a policy of continual improvement in their Machines the Designs and Specifications illustrated are therefore subject to change without notice and the Company reserves the right to despatch machines to the latest design

MANUFACTURER

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