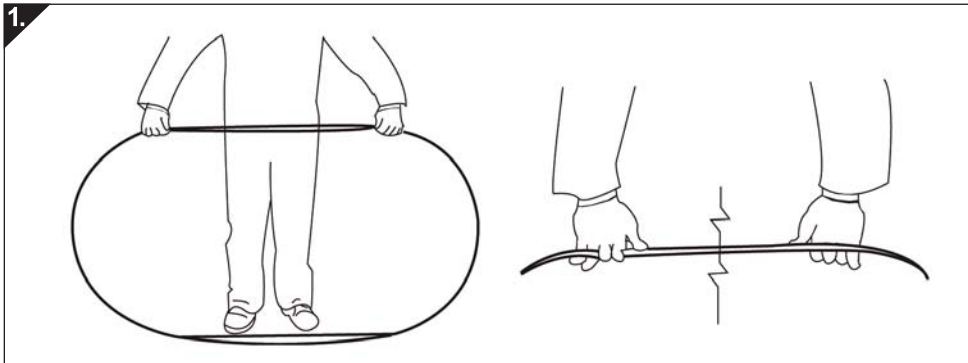


How to reverse a DoALL Band saw blade

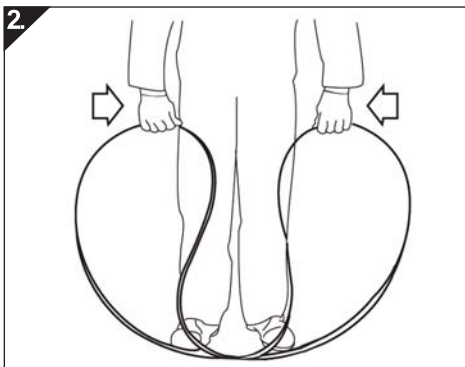


SAWING PRODUCTS

After unfolding a bandsaw blade, the direction of the teeth must be checked. The blade is carefully held with the teeth facing towards the operator. The teeth of the section of blade held in the right hand must be point downwards. If not, the blade will not cut in the direction of rotation, and must be reversed. To do this, the blade is twisted inside out by following the steps outlined below.

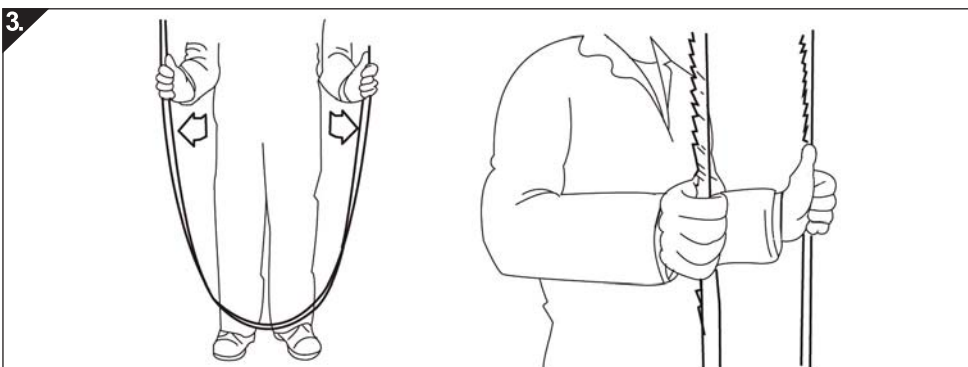


The blade is held with the hands spread, with thumbs on top and pointing inwards, across the front of the operator's body, in an oval shape. In this position, the bottom section of the loop should be touching the floor and the top section of the loop should be level with the waist.

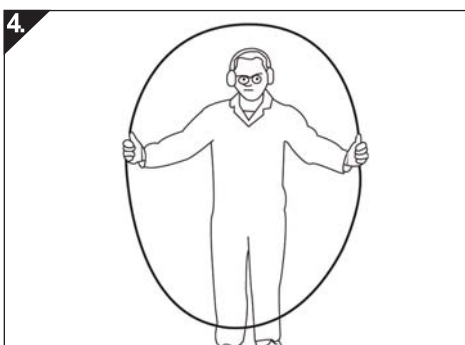


The thumbs are pressed downwards towards the floor and the blade is passed through the fingers until the top section of the loop touches the floor. The thumbs should still be pointing inwards but the hands will now be level with the sides.

The small, or central, loop of the blade is now lifted or raised into an upright position. The thumbs are placed on the body side of the blade, and point upwards.



Twist the wrists until the thumbs are on the inside of the blade and pointing upwards.



With the thumbs remaining on the inside of the blade, spread the arms quickly outwards. This action will force the bottom of the loop to flick upwards and turn inside.

The blade is now reversed and ready to fit correctly.

TIPS AND TRICKS

General handling and operating instructions

- Blade is coiled under pressure, always wear eye protection and gloves when uncoiling blade.
- Disconnect power from machine before installing blade.
- Teeth must point in direction of travel, if not twist blade inside out.
- Properly adjust blade guides to machine manufactures instructions.
- Teeth should not contact guides.
- Keep fingers away from blade. Position work piece using push sticks or guides.
- Keep long hair or loose clothes away from moving blades.
- Read and understand machine makers instructions before installing operating blade.

DISTRIBUTOR