



Model	Type		Control	X axis	Y axis	Z axis	Control
Noble & Lund	Moving table gantry mill	Universal head	Siemens 840C	5,000	3,700	1,200	3,000 x 3,000 Rotary Table
Asquith Butler HE4000	Travelling column bed mill	1° auto universal head	Heidenhain 426	8,300	2,000	1,250	Bed 10,000
Zayer KP5000	Moving table gantry mill	Direct spindle auto & auto 90° head	Heiderman 426	4,850	3,050	1,100	Table 5,000 x 1,800
Butler Newhall Elgamill 8M	Travelling column bed mill	5 position auto universal head	Heiderhain 415	6,300	1,600	1,000	Bed 8,000 40 station ATC
Butler Elgamill HD30	Travelling column bed mill	universal head	Heidenhain 355/Fidia	8,300	1,600	1,000	Bed 10,000
Butler Elgamill HD30	Travelling column bed mill	universal head	Heidenhain 155/Fidia	4,300	1,600	1,000	Bed 6,000
Huron SX 833	Travelling column bed mill	universal head	Heidenhain 415	3,000	1,000	1,000	
Huron PU771	Bed Mill	universal head	3 axis DRO	2,000	1,000	1,000	
Correa A10	Bed Mill	universal head	Heidenhain 155	1,250	600	1,000	
Herbert DeVlieg 4H72	Horizontal jig borer	100mm spindle	Heidenhain 355	1,800	1,250	800	Rotary Table
Kearns Richards SJ100	Horizontal Borer	100mm spindle	Heidnhain 155	2,100	1,250	1,500	Table 1,500 x 1,500
Kearns Richards SJ100	Horizontal Borer	100mm spindle	3 axis DRO	1,500	1,500	1,500	Table 1,500 x 1,500
Graffenstaden FB350	Floor Borer	100mm spindle	4 axis DRO	3,500	1,600	1,600	Table 2,500 x 2,500
Webster Bennett 60"	Vertical Borer		2 axis DRO	Max. Swing 1,600mm dia			Height 800
Gurutzpe	Centre Lathe		2 axis DRO	Max. swing 1,050mm dia			Length 3,000
FTP	Bed Mill	Universal head	Heidenhain 406	2,000	1,250	1,000	Moving table
96K72 Devlieg	Horizontal Borer	150mm Spindle	Heidenhain 406	2,400	2,000	1,000	CNC Platen 1,500 Rotary Table
43K72 Devlieg	Horizontal Borer	100mm spindle	Heidenhain 255	1,800	1,500	800	Moving Platen 1,250 Rotary Table
4b Devlieg	Horizontal Borer	75mm spindle	FAGOR	700	600	500	Moving Platen 750 Rotary table
4B60 Devlieg	Horizontal Borer	100mm spindle	3 axis DRO	1,500	1,000	600	1,000 Rotary Table
Webster Bennett 80"	Vertical Borer	Elevating rail		Max. Swing 2,000mm dia			Height 1200mm
DSG	Centre Lathe	CNC	FANUC	Max. Swing 800mm dia			3000mm
Webster Bennett 60"	Vertical Borer	Elevating rail		Max. Swing 1,600mm dia			Height 1200mm
Colchester	Centre Lathe	CNC	FAGOR	Max. Swing 300mm dia			Bed 2000mm
DSG	Centre Lathe		2 axis DRO	Max. Swing 800mm dia			5000mm

Inspection Granite table, Trimos V1000 digital gauge, Talyvel levels ancillary equipment, all calibrated and traceable to national standards.



CAD/CAM

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Machine Capacity

Model	Type		Control	X axis	Y axis	Z axis	Control
Bridgeport VCM 1000	Vertical Machine Centre	CNC	Heidenhain 530	1,000	500	500	
Bridgeport VCM 600P3	Vertical Machine Centre	CNC	Heidenhain 530	600	400	400	
Bridgeport VCM 500	Vertical Machine Centre	CNC	Heidenhain 370	500	350	350	
Colchester Tornado T220M	CNC Sliding Lathe	Bar feed, live tooling and power tailstock	Fanuc 21i-TB	50mm dia x 300			
Colchester Tornado T220M	CNC Sliding Lathe	Bar feed, live tooling and power tailstock	Fanuc 21i-TB	50mm dia x 300			
DSG	Centre Lathe	17 x 48	2 axis DRO	Max. swing 250mm dia			1200mm
DSG	Centre Lathe	1307	2 axis DRO	Max. swing 180mm dia			800mm
DSG	Centre Lathe	13 x 30	2 axis DRO	Max. swing 150mm dia			700mm
KRV 2000 Cincinatti	Turret Mill Universal		Newall Reader	800 700	400 300		
Jones & Shipman	1304 (INT) (EXT) Grinder			800mm centre's	150mm swing		Magnetic Chuck & Steady
Elliot	Surface Grinder			200 x 600	Chuck		
ELB	Surface Grinder			400 x 500	Chuck		
Webster Bennet 120"	Vertical Borer	Double Column		Max. swing 3100mm dia			1600mm Height

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