

### CENTRAL CONVEYOR SYSTEM



Transporting aerosol lids from a moulding machine area through a wall into a clean room for assembly.

- Pharmaceutical approved link belt driven on sprockets.
- Quick belt removal for easy clean down.
- Conveyor sides in HMWPE.
- Central control system with slave panel in moulding area.
- Product auto diverts to storage if assembly

### KNIFE EDGE CONVEYOR SYSTEM



Transporting bacon from an existing production line to a packaging line with minimal gap at transfer points.

- Both infeed and out feed nose bars are 18mm.
- Food approved conveyor sides in HMWPE.
- Food approved link belt with quick removal for cleaning.
- 304 Stainless steel support frame.
- Under belt sprocket driven.
- Built to work with a tunnel metal detector having an aperture of 1700mm wide a 100mm high.

**UPM CONVEYORS**  
For all your conveying requirements



Transporting boxes from a central packing area to a check weight station then to carton sealer lanes and then finally onto a shipping area.

LogisticsPRO down loads order data to the UPM PC control.

This information is then transferred to the UPM bar code readers to divert boxes to the appropriate picking; packing and shipping areas.

At each stage the conveyor system sends data back to LogisticsPRO keeping the status of each order continuously updated.

### CENTRAL CONVEYOR / PACKING SYSTEM



Accumulation of product to allow operators time to inspect and pack.

- 800mm height with adjustable foot pads.
- 1000mm to 2500mm diameter rotary table.
- Table disc in FDA in HMWPE or 304 stainless.
- 304 Stainless steel support frame.
- Frame panelled in (optional).
- 1ph 240V Variable speed controller (optional).
- 3ph 400v fixed speed 3 rpm as standard.

### ROTARY TABLE / LAZY SUSAN



### CENTRAL CONVEYOR SYSTEM



Transporting automotive components from a moulding machine robot to a packing line.

- Quick belt removal for easy clean down.
- Conveyor sides in HMWPE.
- Low voltage E/stop circuit.
- Central control system with slave panel in moulding area.

### DYNACON MODULAR CONVEYOR SYSTEM



Transporting light weight components in a non food environment using plastic injection moulded parts to create modules that can added or removed to alter the configuration.

- PP link belt with quick removal for cleaning.
- Standard modules for configuration changes.
- Clean room ISO class 3.
- Maintenance free with no lubrication required.
- Aluminium support frame.
- Ideal for water bath application.



**MANUFACTURING  
PRODUCT HANDLING  
SOLUTIONS IN THE  
UK SINCE 1975**

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- Transporting multipacks of chocolate bars**
- Food approved conveyor sides in HMWPE.
  - Food approved link belt with quick removal for cleaning.
  - Variable speed control and e/stop interfaced to bagging machine.
  - 304 Stainless steel support frame.

**SWAN NECK CONVEYOR TO BAGGING MACHINE**



**SWAN NECK CONVEYORS MEAT PRODUCTION LINE**

- Complete system conveying meat at 3 tonnes per hour.**
- Food approved conveyor sides in HMWPE.
  - Food approved link belt with quick removal for cleaning.
  - Variable speed control and e/stop interfaced to bagging machine.
  - 316 Stainless steel support frame.



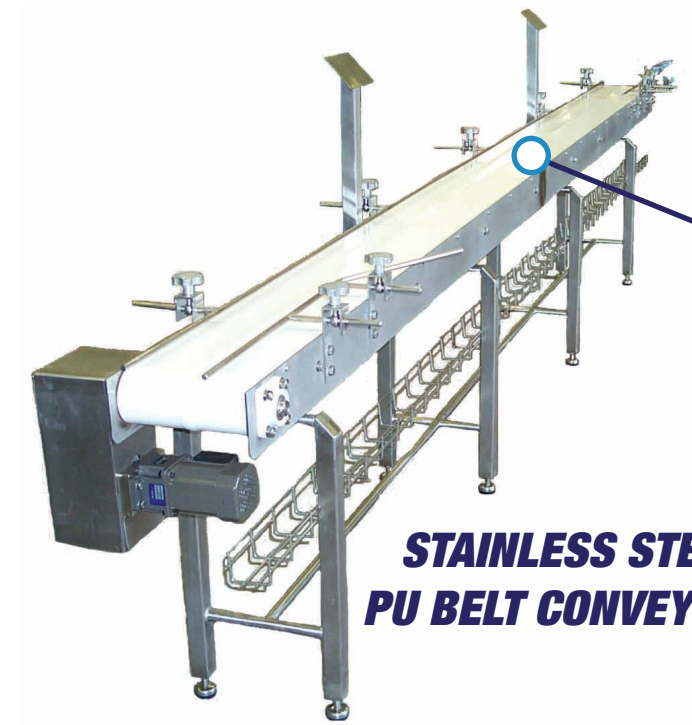
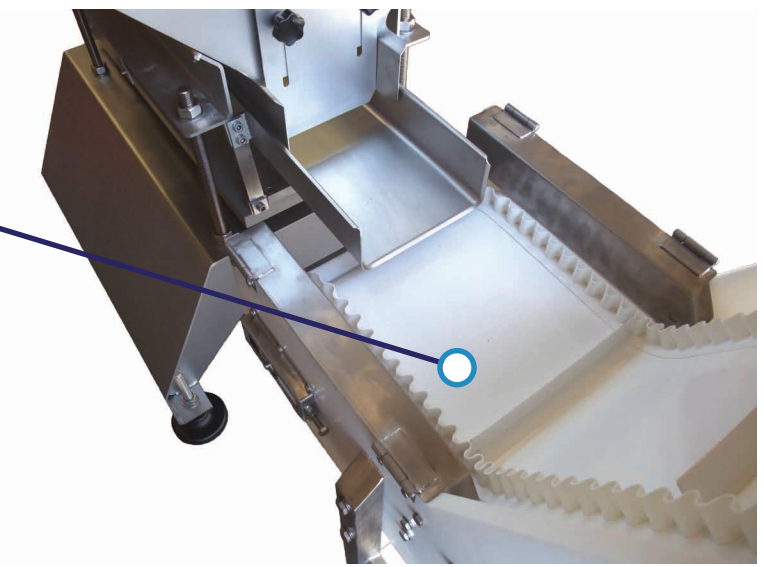
**VERTICAL CONVEYOR SYSTEM**



- 3-Stage vertical lift to allow meat trays to divert from twin production line to twin packaging lines**
- L / hand production line to R / hand packing line.
  - R / hand production line to L / hand packing line.
  - Both production lines to both packing lines.
  - Food approved conveyor sides in HMWPE.
  - Food approved link belt with quick removal for cleaning.
  - 304 Stainless steel support frame.
  - IP62 Cabinet with PLC & Inverter control.

**BORDFLEX PU BELT CONVEYOR**

- Transporting cereal food at a controlled flow from a vibratory feeder to a bag filling system.**
- Vibratory feeder & conveyor supplied as a package.
  - Food approved PU Border flex belt with Vgroove tracking.
  - Quick belt access for easy clean down.
  - Food approved conveyor sides in HMWPE.
  - 304 Stainless steel support frame.
  - Single control system with an inverter.



**STAINLESS STEEL PU BELT CONVEYOR**

- Transporting produce from a process line to a packing line.**
- Food approved PU belt with V-groove tracking.
  - Quick belt access for easy clean down.
  - Conveyor sides laser cut in 304 stainless steel with DP5 finish.
  - 304 Stainless steel support frame.
  - Frame designed with vertical posts ready to accept existing operator controls panels.
  - Bespoke stainless steel adjustable guide rails.

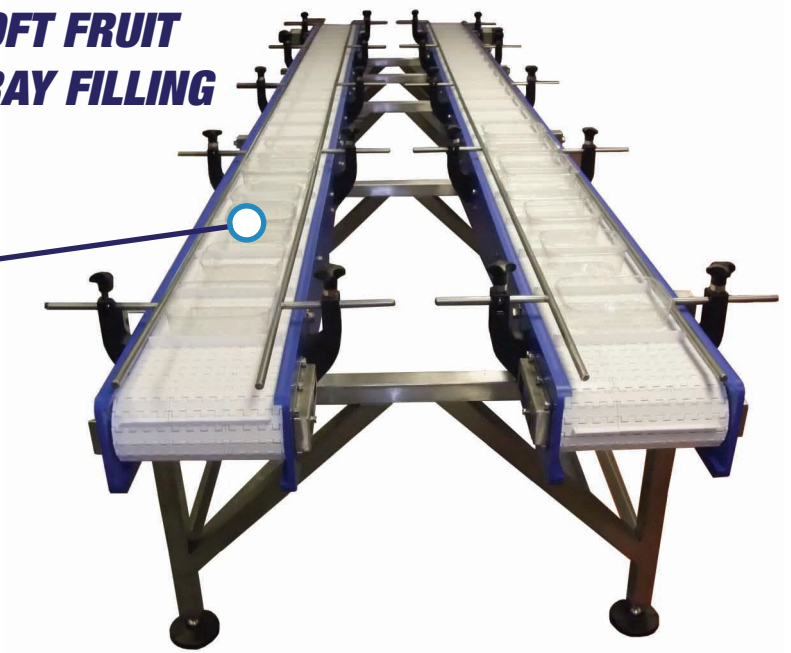
**CHERRY TOMATOES HANDLING**



- Transporting packets at a rate of 70 per minute from a bagging machine to a check weigh system.**
- 100mm infeed to 1100mm discharge height.
  - 28-Degree incline angle.
  - 90-Degree radius turn.
  - Food approved link belt with rubber grip.
  - Quick belt removal for easy clean down.
  - Food approved conveyor sides in HMWPE.
  - 304 Stainless steel support frame.
  - 1ph 240V Variable speed controller.

- Transporting trays at a rate of 100 per minute filling from a vertical twin head multi weigher machine.**
- 1000mm infeed to 1000mm discharge height.
  - Food approved Link belt.
  - Quick belt removal for easy clean down.
  - Food approved conveyor sides in HMWPE.
  - Adjustable guide rails for various tray sizes.
  - 304 Stainless steel support frame.
  - Twin drive system each with an inverter.
  - Sensors for stop / start during tray filling.

**SOFT FRUIT TRAY FILLING**



**360-DEGREE CAROUSEL CONVEYOR**



- Transporting trays of Turkeys to a number of operator stations for preparation and packing.**
- 800mm height with adjustable foot pads.
  - Food approved link belt driven on sprockets.
  - Quick belt removal for easy clean down.
  - Food approved conveyor sides in HMWPE.
  - 304 Stainless steel support frame.
  - Single drive system with an inverter.
  - Low voltage E/stop circuit.