

# Global Summer

*Orangery style and elegance*



**Easy to install orangery** style conservatories  
- part of the Global roof range

**Global Summer  
is the ideal upsell  
opportunity!**

global**summer**  
Orangery style & elegance

 **synseal**<sup>®</sup>

Tel: 01623 443200 [www.synseal.com](http://www.synseal.com)

# Global Summer

## Orangery style and elegance

### Introducing Global Summer

**Global Summer is an easy to fit fascia cladding and internal pelmet system for the Global conservatory roof. Global Summer gives you the distinguished look of a traditional orangery without the need for expensive parapet walls, leak prone flat roofs or the added engineering complexity of a lantern roof.**

As simple to install as the rest of the Global range - Global Summer uses high-quality aluminium decorative gutter fascias and internal pelmet pods that hook onto the eaves beam. These unique pelmet pods provide a rigid former to plaster to and allow downlighters or speakers to be incorporated into the conservatory for added consumer appeal.

### Features and benefits at a glance

- Creates an orangery style conservatory with no fiddly finishing required
- Opportunity for increased profit margin per conservatory sale
- Fast to fit - with unique internal pelmet pods and complementary mullion pods
- 2 internal height options - raised line and low line
- External retro fit option available - only compatible with XEB6 and XEB7
- Decorative orangery fascias conceal guttering and provide external cornice detailing
- The decorative gutter fascia and pelmet pods can be used independently
- Uses a standard Global roof - for a cost effective orangery solution

### The growth of the Orangery market

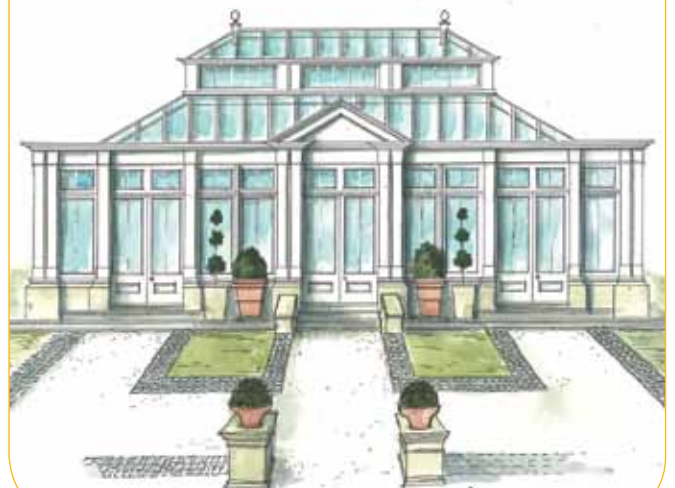
The last few years have seen a steady rise in customer demand for orangeries as the conservatory market has matured and consumers are beginning to aspire to something with a more bespoke, architectural feel.

Orangery style conservatories also help capture market sectors that haven't traditionally been open to the idea of a conservatory, as they are perceived as being a higher status extension than conventional conservatories. Global Summer provides an affordable route into the orangery market and can help customers achieve the look they aspire to at an attractive price-point.

### A brief history of Orangeries

**Orangeries become popular during the 17th century for growing exotic fruits and plants, with orange trees being the main intended plant for propagation – which is where the name orangery originated. Orangeries soon became a status symbol amongst the wealthy and are still seen on many grand properties.**

Today orangeries capture the refined elegance of these bygone times while providing light, airy contemporary living spaces - a perfect addition to any home.





*Easy installation of lighting system*



*Decorative gutter fascia and fluted pilaster*

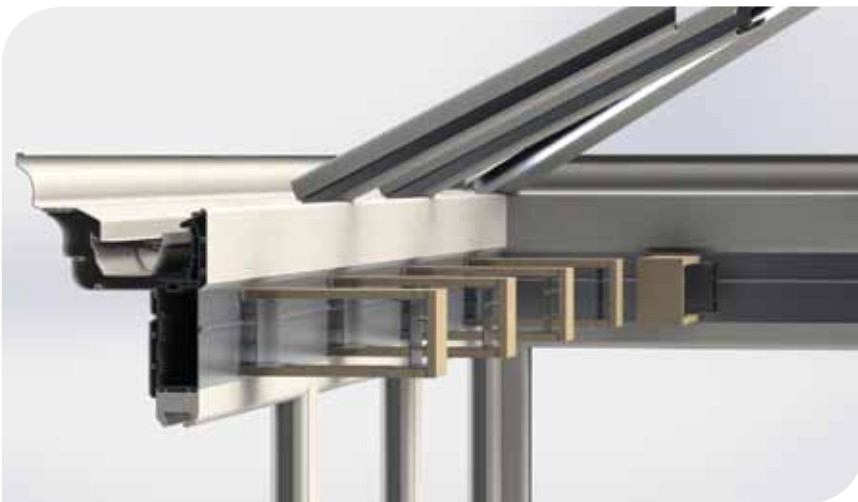
### **The Global Summer advantage**

Global Summer has been designed from the ground up to be as easy to fit as possible. We have carefully configured an internal soffit system that simply slots into place on the internal ring beam and allows for easy adjustment on site. The pelmet pods provide the ideal former for plasterboard, providing a finish that feels solid and 'properly built'. The system also provides easy access to the soffit void to make installation of lighting or speaker systems straight forward and hassle free. The decorative gutter fascia is manufactured in high-quality aluminium - made to stand the test of time. Support for the decorative gutter fascia comes from 'ultra-strong' aluminium gutter brackets screwed into the ring beam that provide a reliable, premium looking product.

We are confident that Global Summer is the easiest to install orangery system on the market, and eliminates ultra-fiddly finishing - letting you install quicker and to a higher standard that will delight your customers - and lead to more referral business.

### **Increased opportunities**

Global Summer is the ideal up-sell opportunity enabling you to increase your margin on each conservatory sale. As an addition to a conventional Global roof - Global Summer is easy to fit and doesn't require any additional building skills. However, it does allow you to offer something new and exciting to your customers and reach potential buyers that previously wouldn't have been interested in a standard design conservatory.



*Pelmet pods*

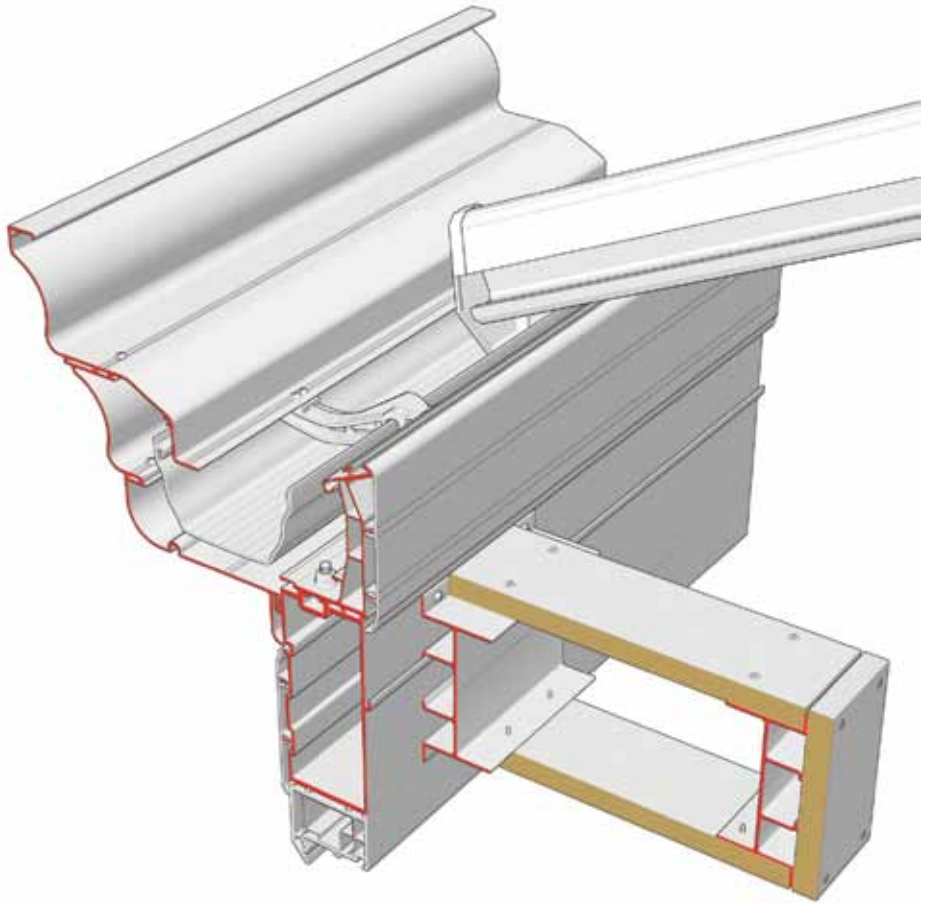


*Internal view*

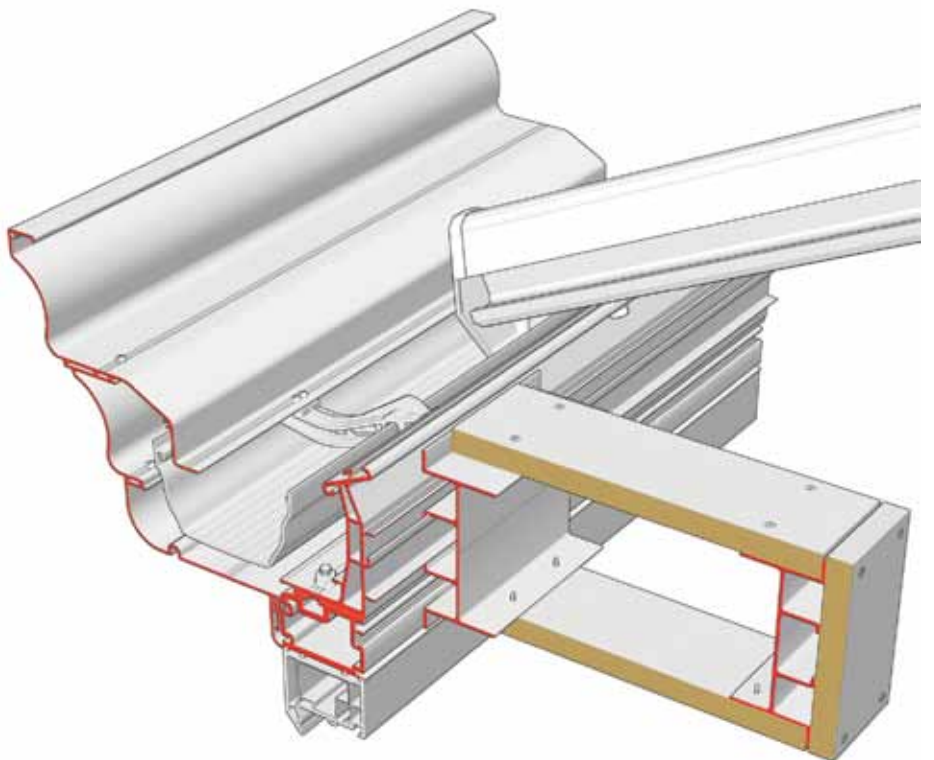
## Two fitting options

Global Summer has two main fitting options - raised line and low line which alters the height that the decorative gutter fascia sits above the conservatory windows.

**Raised line** installation uses the orangery eaves beam extender beneath our standard eaves beam to lift the roof 170mm over the frames and provides increased space between the pelmet pod internal soffit and the roof. This increased height adds grandeur to Global Summer installations, provides a more authentic orangery look and helps distinguish them from standard conservatories.



**Low line** installations use our bi-fold door support underneath the heavy duty eaves beam to keep the pelmet pod internal soffit in line with the conservatory's gutter. Low line is ideal when the overall conservatory height needs to be contained, or to fit in with a more compact property's proportions.



## The pod range

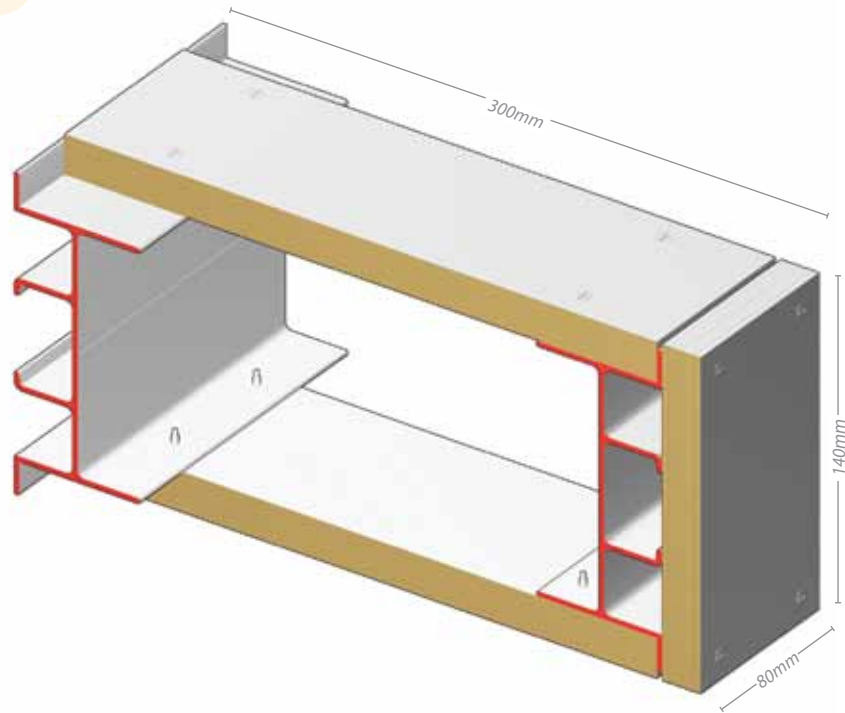
Our innovative and versatile pod system creates a 'ladder' framework that allows for easy on site adjustment.

Pods are available as either pelmet pods with a 300mm projection or as mullion pods with a projection of 150mm\* - perfect for creating the vertical mullion section between windows.

### Pelmet pod

With a projection of 300mm

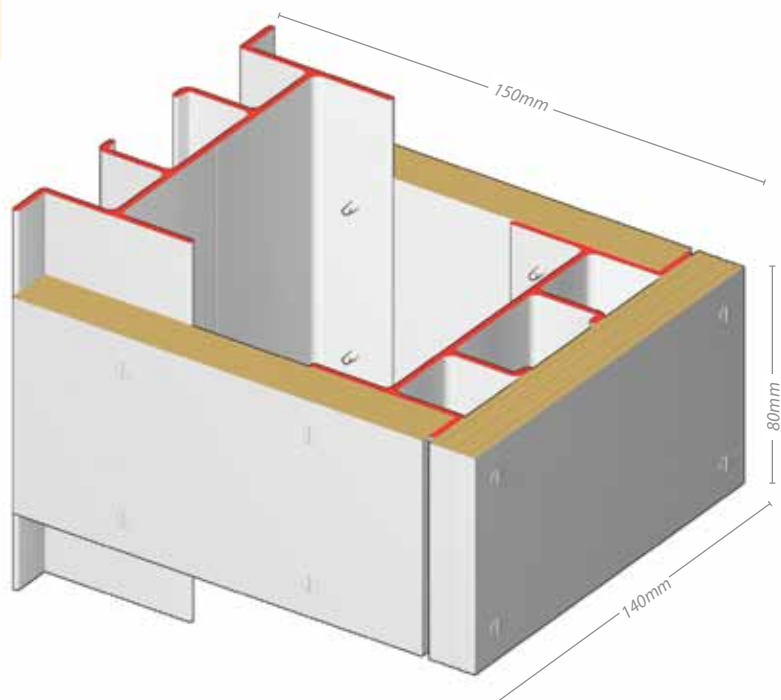
Rear aluminium section overhangs to make fixing back to the eaves beam as easy as possible.



### Mullion pod

With a projection of 150mm

The pelmet pods are manufactured using high grade marine-ply for structural stability.



\*Suitable for a 50mm cavity wall

## Glazing options

Your choice of roof is extremely important. There are many options available today including self cleaning and solar glass. The information here will help you decide what is right for you.

### Glass

Our range of Low E, self-cleaning and solar control glasses are the perfect choice for customers looking for the ultimate in glass solutions. A glass roof allows for more natural sunlight, clear views and instantly gives Global Summer that all important wow factor.

globalglass®

### Low E glass

Low E glass has a microscopic metal coating which reflects heat back into the room. Double glazed units which incorporate this glass offer up to 33% better insulation than conventional insulated glass units, therefore keeping your customers' home warmer and reducing their heating bills.

### Self-cleaning glass

A revolutionary self-cleaning coating can be applied to glass as part of the manufacturing process, which means that it is fused to the surface of the glass and therefore lasts the lifetime of the pane. The coating uses the rain and natural light from the sun to efficiently combat the dirt and grime that accumulates on the outside of the window. By reducing the need for manual cleaning it provides the ideal solution for keeping those dangerous or hard to reach areas clean, leaving your customer more time to relax and enjoy their orangery style conservatory.



Normal glass



Self cleaning glass

- A permanent self-cleaning coating that lasts the lifetime of the window
- Perfect for areas that are hard to clean
- Glass stays cleaner for longer
- Less dirt and grime adheres to the window, so any cleaning is quick and easy
- Reduced window cleaning bills
- Less frequent use of cleaning materials, so kinder on the environment
- Available in a range of tint colours

### Solar control glass

Solar control glass can be used on Global Summer to help prevent the build-up of heat during the hot summer months. The coating on the glass helps reflect the heat from the sun back to the outside giving you a more comfortable and usable living space. The glass is available in a range of tints which allows the glass to absorb more heat, whilst the coating reflects the heat back to the outside.

- Tinted to absorb the heat
- Coated to reflect the heat back to the outside
- Tint and coating together absorbs and reflects heat for maximum comfort
- Eliminates the need for expensive window dressing
- Reduced fading of carpets and furniture

## A wealth of options

Available in both Georgian and Victorian styles, in White, Brown or Caramel from stock, or in any of our Global Artisan range with a 4 week lead time - Global Summer can perfectly match customers requirements.

### Woodgrain



Cherrywood



Golden Oak



Mahogany

### Artisan woodgrain collection



Woodgrain White



Cream



Rustic Cherry



Chartwell Green



Grey



Green



Black/Brown

## The versatile system

The Global Summer system allows you to use each element of the system independently from one another, giving a wealth of options. Some customers will want the grandeur of the decorative gutter fascia without the internal pelmet pods, while others might choose a traditional conservatory exterior but want the versatility of the pelmet pod system - enabling them to incorporate lights within the structure. This modular design gives you multiple opportunities for up-selling, as customers who aren't looking for a full orangery style conservatory can still be sold the internal pelmet pod system - giving them tangible product benefits, and giving you a higher value sale.

## The final touch

One of the most visually striking aspects of Global Summer are the finials and crestings. The interlocking PVC-U sections of the crestings incorporate an interlock that ensures once connected they remain in a perfect line. We offer four designs of finial and two cresting options, all available in fully suited colours.



Pip/Stub finial



Shield finial



Ball finial and Shield cresting



Global finial & Global cresting

## Part of the Global family - The UK's No.1 choice in conservatory roofs

**global**  
conservatory roof

We took the No 1 position with the Global conservatory roof in 2005 and have been there ever since! Our roof has been designed to be easy to fabricate, easy to fit and easy to sell. With features such as single bolt fixing for rafter bars and 'leak-proof' box gutters, Global is the fitter's choice of conservatory roof.

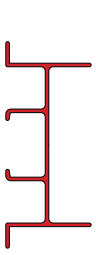
Every element of the Global roof system has been exhaustively tested by Synseal and has been passed by the British Board of Agrément (BBA). To be sure it can stand up to the most extreme weather conditions, we put our standard roof forward for independent tests and the results far exceeded expectations.

### Sales support

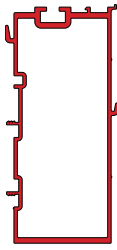
We've produced a purpose designed Global Summer consumer brochure to help you maximise your sales.

**For details of how to order these brochures or for any sales enquiries please ring 01623 443200.**

## Global Summer Components



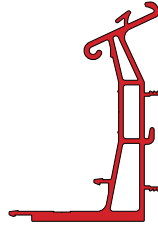
**XISB1**  
Internal Soffit  
Bracket



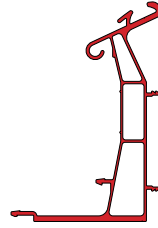
**XOEB1**  
Orangery Eaves  
Beam Extender



**XEBC7**  
Eaves Beam  
Cladding



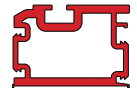
**XEB7HD**  
Heavy Duty  
Eaves Beam



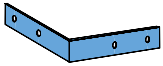
**XEB7**  
Eaves Beam



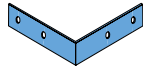
**XGUTF-CL**  
Aluminium Gutter  
Fascia Clip



**XBFDS1**  
Bi-fold Door  
Support



**XSC1-135**  
135° External Eaves Beam  
to Eaves Beam Bracket



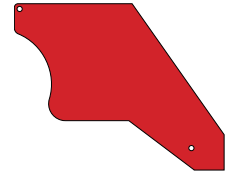
**XSC1-90**  
90° External Eaves Beam  
to Eaves Beam Bracket



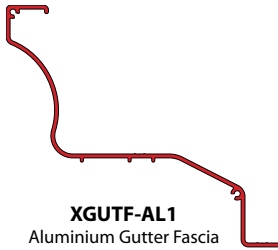
**XSEBC135E**  
External 135° Eaves Clad Joint  
(to suit SynerJy)



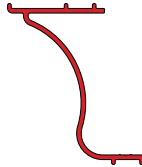
**XSEBC90E**  
External 90° Eaves Clad Joint  
(to suit SynerJy)



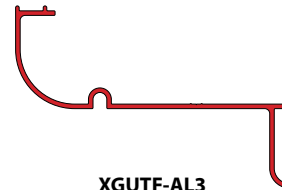
**XGUTF-PLT**  
End Plate (Mill finish)



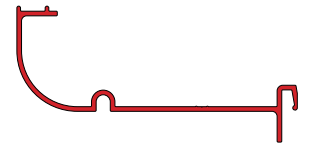
**XGUTF-AL1**  
Aluminium Gutter Fascia  
Top Section



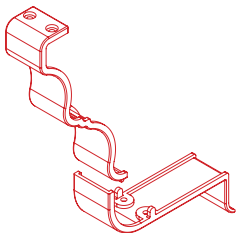
**XGUTF-AL2**  
Aluminium Gutter Fascia  
Mid Section



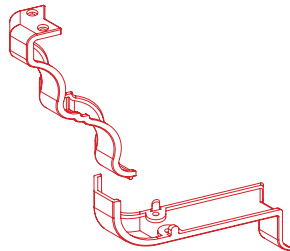
**XGUTF-AL3**  
Aluminium Gutter Fascia Bottom Section



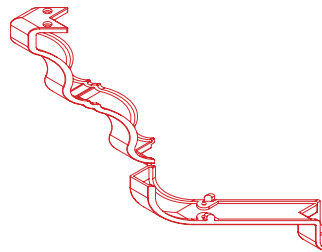
**XGUTF-AL4**  
Aluminium Gutter Fascia Bottom Section



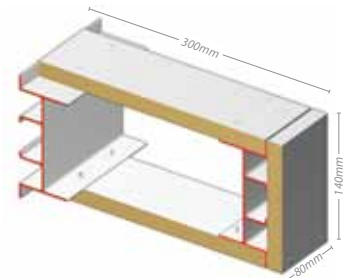
**X180E**  
180° External Gutter Fascia Cover



**X135E**  
135° External Fascia Corner



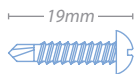
**X90E**  
90° External Fascia Corner



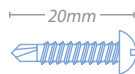
**XPP1-030**  
Pelmet Pod



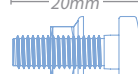
**XM48-12**  
M4.8 x 12mm



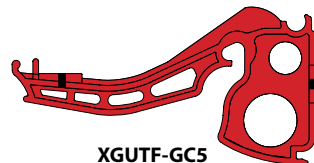
**XM4819SS**  
M4.8 x 19mm



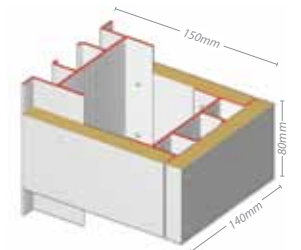
**XM420**  
M4 x 20mm



**XM825**  
25mm



**XGUTF-GC5**  
Gutter Bracket



**XMP1-015**  
Mullion Pod  
(Suitable for a 50mm cavity wall)

Product chart available - showing all product codes, colours and fitting options.

**Call 01623 443200 for your copy!**

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135MAY12/v1 HK

 **synseal**<sup>®</sup>

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