

» Secure Connections. World-wide.«



» The STOCKO Success Story«

From the beginnings...

STOCKO is a company with a tradition going back for more than one hundred years. The foundation stone was laid by Alfred Aders, Heinrich Pfeiffer, and Johann August Stock 1901 at Wuppertal under the name of Stock & Co. - as button manufacturers. Amongst other items, they produced hollow rivets, eyelets, and press fasteners that, during the Wilhelminian boom era, were in great demand and were even shipped to South America. When Stock & Co. developed the eyelet tag from a shoe eyelet with a solder tag added, the future direction of the company's activities was set: electrical technologies. Very soon there followed additional pressed, drawn, and seamed metal parts all of which could be manufactured with the same machines as the button parts up until now.



... to the present

During the Weimar period that is during the twenties of the last century, the living habits of the people changed dramatically; modern electrical devices such as the radio, telephone, or even the electric shaver found entry into the households in large scale. The new direction of the company proved to be a particularly lucky move, 500 people were employed 1935; two years later there were already 1000. Now under the sole company name STOCKO. With the new factory at Malmedy in Belgium 1940, the company grew to a concern employing 1800 people. However, the war was not without consequences, and the number sank down to 300. There followed the years of the so-called "economic miracle", and STOCKO, too, gained by the new boom. Subsidiaries were founded like in England, France,

Switzerland, and overseas. With the expertise, which STOCKO had gained in the manufacture of plastic parts, the product range was extended by film spools, tape cassettes, slide frames etc.. During these years, the expansions abroad continued steadily until far-reaching re-structuring measures took place during the nineties. In 1994, STOCKO divorced themselves from the division Fasteners. In 1998 a merger with the Bamberg Wieland Group took place and since then the company's name is STOCKO Contact GmbH. & Co. KG. Today STOCKO employ about 450 people at three locations: Sales and Marketing are at Wuppertal, production is distributed among the plants at Hellenthal (Eifel) and Andlau/France.

1901

Founding of Messrs. Stock & Co. in Wuppertal-Elberfeld. The button factory has five employees. Hugo Henkels becomes a partner and later the sole proprietor.





» STOCKO has met the great ruptures and frequent changes of the industry in masterly fashion. Today the company is well prepared to continue with the 100 year old tradition also in the future.«

1911

The subsidiary at Hellenthal/Eifel is set up. Stock & Co. employ already 110 workers at that time

1929

At the end of the twenties, start of the production of special parts for the electro-technical and radio industries

1950

Steady growth of the company

1960

Dr. Dirk Henkels, grandson of Hugo Henkels and son of Kurt Henkels (with the company since 1930) joins the firm

1998

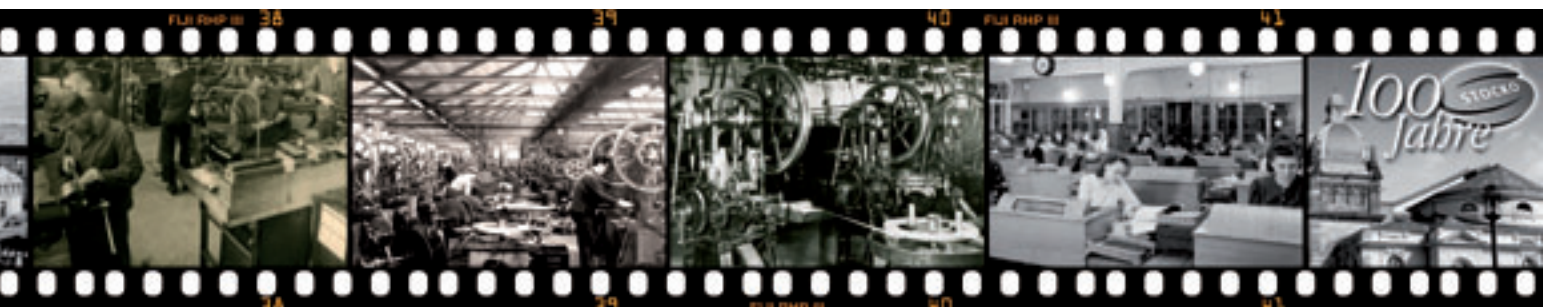
Wieland Holding GmbH. take over Stocko Metallwarenfabriken, Henkels und Sohn GmbH & Co.. New name : STOCKO Contact GmbH & Co. KG.

2001

STOCKO celebrate their centenary at Wuppertal.

2007

STOCKO France celebrate their 50th anniversary at Andlau.



» Secure Connections. World-wide.«

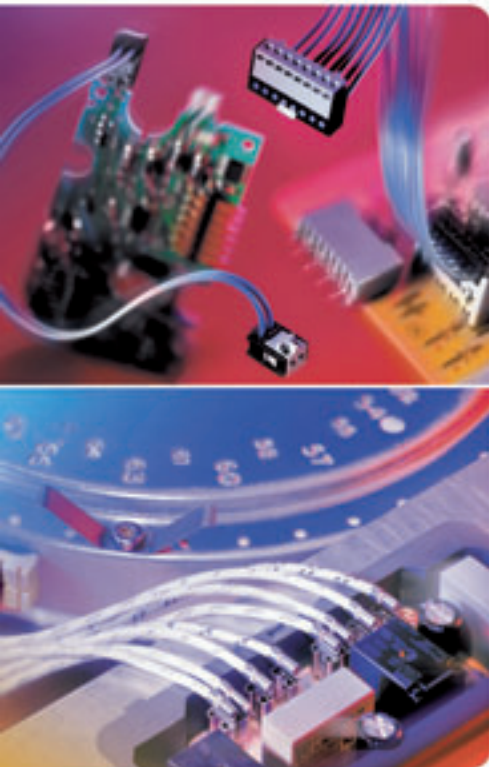
Today, STOCKO is one of the leading European manufacturers of electro-mechanical components; for very good reasons, because, for more than one hundred years, we are focussed in our daily work on the most important object, to satisfy our customers.

Of course, it is not easy to meet these expectations over such a long period of time. Electronic component manufacturing is a key industry that does not tolerate mistakes, and customers' requirements are very complex and challenging. Again and again, they demand our full efforts beginning with research and development and finally in logistics and marketing. Hence we invite our customers' involvement in numerous stages of production processes but above all with regard to quality assurance, right from the beginning, and thus make sure that we continue to offer our products at a high quality level. Products that can be found equally in heating controls, drink dispensing machines, dish washers or motor cars.

If, at STOCKO, we talk of secure connections then for this reason that in every one of our connectors an element of conviction reverberates that good connections are always a matter of trust.



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» Development«

Design and Development

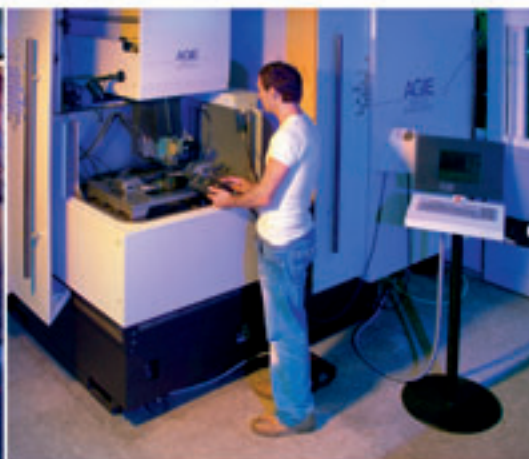
STOCKO products are renowned and held in high estimation. They represent solid solutions and a multitude of applications as connectors and terminals. The growing functionality and complexity in this sector, however, limits the usage of volume-produced standard components; more and more customers demand individual applications or new designs. Such processes need know-how, ideas, and adjustment to technical and economical philosophies in a sensible manner. Together with our customers, we are concentrating our energy on the expected performance of the new product and, step by step, work out the details – the material, the surface finish, the physical properties and finally the design. For design and development, we have the most modern, computer aided systems at our disposal. With the stereolithography method for example, we are in a position to check the precision of future products with the aid of prototypes, or manufacture prototype samples for testing purposes. Before reaching marketing stages, all STOCKO products are subjected to rigorous test procedures in our laboratories to check the mechanical and electrical properties as well as the influence they may have on the environment.

Toolmaking

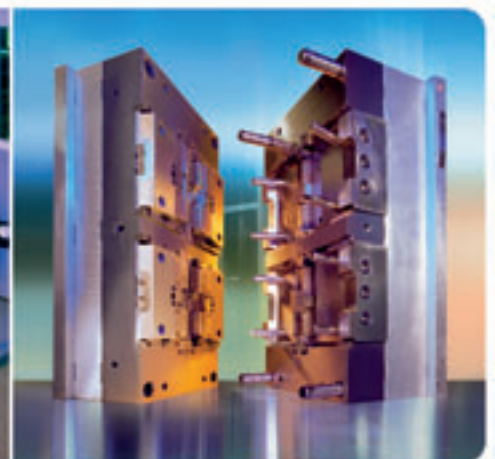
Absolutely essential and a decisive component in our successful connector technology, is our toolmaking capability and that takes place in-house at STOCKO. The production tools with which amongst other things the negative forms of housings are produced are of paramount importance that quality is assured, and our design teams for electro-technical components have to adhere to strict guidelines with regard to the mechanical design of such components. All press and moulding tools are built by STOCKO according to the latest state of the art. They are central in a value producing chain that ultimately is to the benefit of our customers.



CAD work station



Wire erosion machine



Plastic moulding tool



Ideas with a Future

Corrosion testing installation

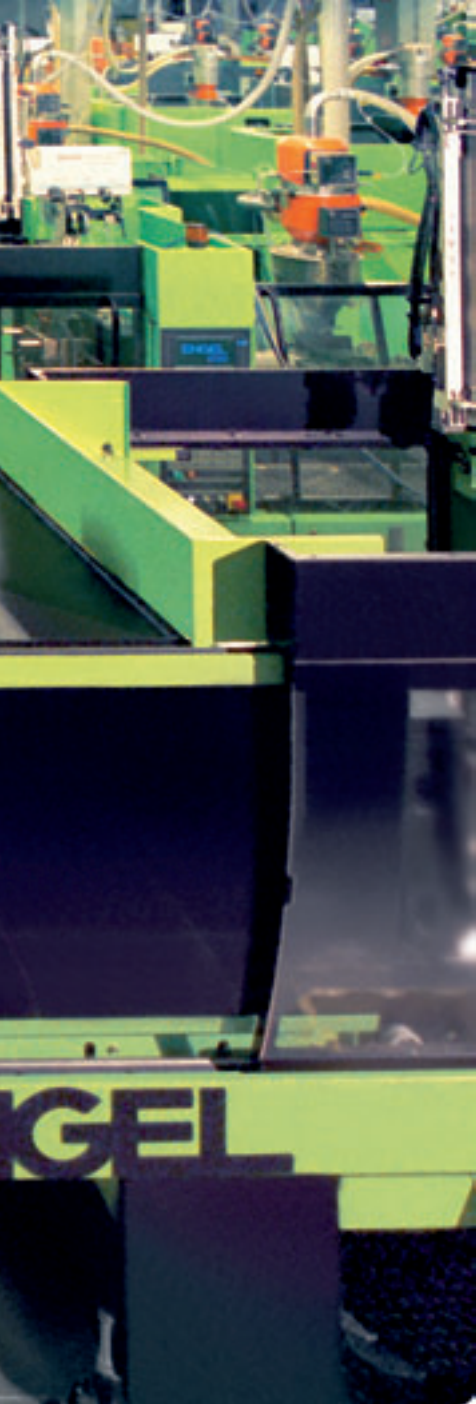
» Our laboratories test all components of their suitability for volume production. The quality and equipment of our laboratories are of such high level that the VDE approvals and certification institute uses them to carry out their own independent tests. These include VDE and even the stringent CSA and UL tests for the international markets.«



Highly Flexible Automation

Production of Plastic Mouldings

Production at STOCKO is concentrated in manufacturing centres to secure the highest quality even with growing output rates. Thus the whole production of plastic parts is at our Hellenthal plant. With this location specializing on this sector, they can fully concentrate on to the highly technical requirements of those parts such as the production of a maximum number of pin count with a minimum contact spacing and the closest possible tolerances, processing special flame retarding plastic materials, usage of a wide range of materials, and a high machine output rate. For this, we rely on the most modern machines available. We compliment our fully automated moulding presses with intelligent ancillary devices and tooling from our own in-house production. With regard to production techniques and the development of new possibilities for plastic materials, we are constantly aiming for the best possible solutions. This is hard cast quality.



Production of plastic mouldings at the Hellenthal factory

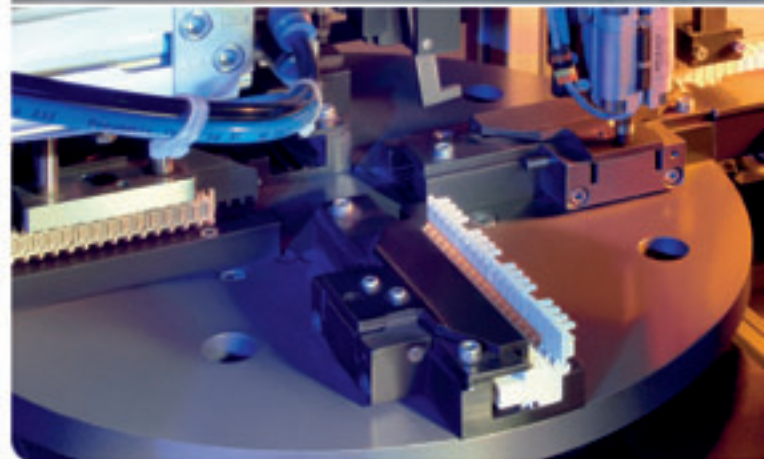
» Manufacturing Technology«

Stamping

The precision stampings for our different product groups are produced at our manufacturing centres in Hellenthal and Andlau where the most sophisticated high-performance machines with electronic quality control and quality assurance facilities are deployed.

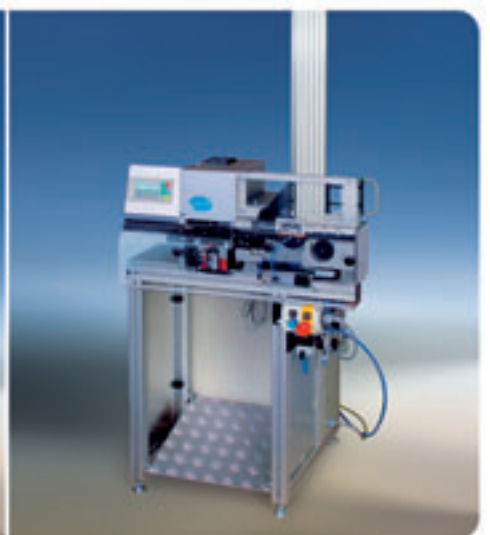
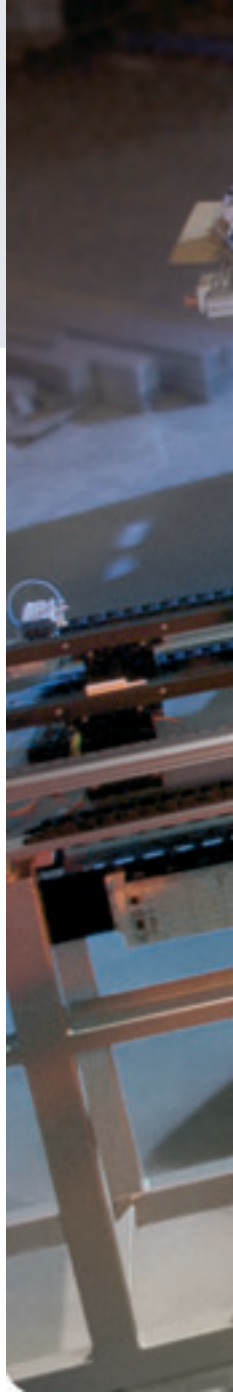
Assembly

Our connector systems are assembled by STOCKO in Hellenthal (Germany) and Sokolov (Czech Republic) using fully automated processes. Here, too, we apply the STOCKO philosophy of developing and producing most of the machinery, tooling and auxiliary devices in-house. The result is a highly flexible degree of automation leading to our high quality standards, which are assured with control systems that have also been developed in-house.



» Machine Building«

We give high priority to our STOCKO terminating systems, because the quality and reliability of an electrical connection is largely determined by the high levels of the terminating technology. That is why we allocate considerable financial resources to the development and production of such systems. In addition to quality, innovation and economies play important parts. Our aim is to improve the productivity of our customers by integrating our terminating machines smoothly into their production processes. Thus once more, STOCKO solutions act as catalysts and enable profitable competition. And to make sure everything runs smoothly, training is given to your staff for the various production processes, and our team of service engineers is always at your disposal with help and advice to ensure productivity all along the line.





Productivity all the way

Design and construction of the new automaton ECO-STAR is undertaken at our machine building department at the Hellenthal factory.

» STOCKO Terminating Technology - for every type of application, from simple hand tools, to semi-automated machines, and ultimately to fully automated modular machines with "Just in Time" functions, computer controlled, automated quality control functions, modem connections for outside diagnostic centres and the option to programme sequences of cable forms.«



Profile Projector

» We take it as our social responsibility to integrate environmental protection in our manufacturing processes. For this reason, the plating shop at our manufacturing centre at Andlau was only recently modernized and converted taking account of the latest environmental and ecological developments. In an elaborate process, all effluents are returned to nature, purified and completely free of harmful substances. «

 For the sake of the environment.



» STOCKO Quality «

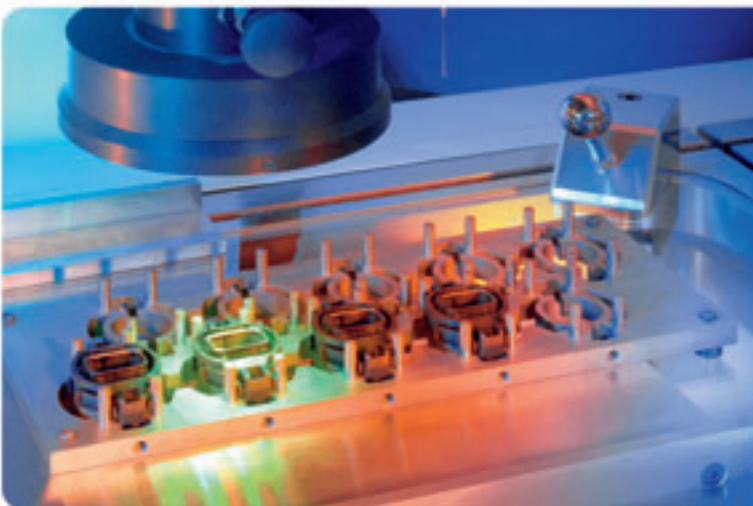
Quality is our highest premise. For it is the best argument for customers' satisfaction and a solid position in a hard fought market. This quality approach at STOCKO does not simply begin at the manufacturing stage. From the first initial contact, we wish our customers to know they are in safe hands and can rely on this also during the planning and development stages: with an application oriented design, the uncompromising selection of the most suitable materials, and strict observation of the customers' requirements profile. International standards can only act as guidelines for us. We exceed their demands by setting our own additional standards: with our own designed testing programs, in-house laboratories, a continued striving for optimal organisational processes during all phases and a close exchange of experiences and know-how with our customers and users. In addition to this, our quality offensive goes even further in that our environmental responsibilities are firmly imbedded in our manufacturing processes. Right from the development stage of our products, we aim for the conscientious use of our raw material resources. All our plastics and metal materials are recyclable and our state-of-the-art production processes completely eliminate the use of chlorinated hydrocarbons and chlorofluorocarbons. Moreover and to avoid waste, STOCKO are using re-usable packaging systems such as blister packs, reels, and magazines

DIN EN ISO 9001 and ISO/TS 16949

Having been awarded certification to ISO 9001, we have received approval that a quality management system is in operation throughout all areas of activity that assures a uniform high level of quality. Likewise, this is also the basis for specification ISO/TS 16949, which we hold for the establishment of a quality management system at our French plant since 2006. This certification is a prerequisite to qualify as supplier to the automotive industry. It acknowledges that the company has set up special procedures in all areas of activity and, therefore, complies with customers' specific demands in the automotive sector. Thus and in the long-term, STOCKO increase the efficiency and safety for their customers and themselves.

DIN EN ISO 14001

In recent years we have with great commitment incorporated numerous improvement processes into our company environmental policy and constantly expanded them. Since 2011 our factory in Andlau has met the strict requirements of environmental management standard ISO 14001. By doing so, we commit ourselves to a far greater extent than normal to the voluntary reduction of environmental risks such as waste, waste water and emissions. We are constantly planning, implementing and monitoring our goals in this regard. For us they are a major factor in our value system.



3 D Coordinate Measuring Device

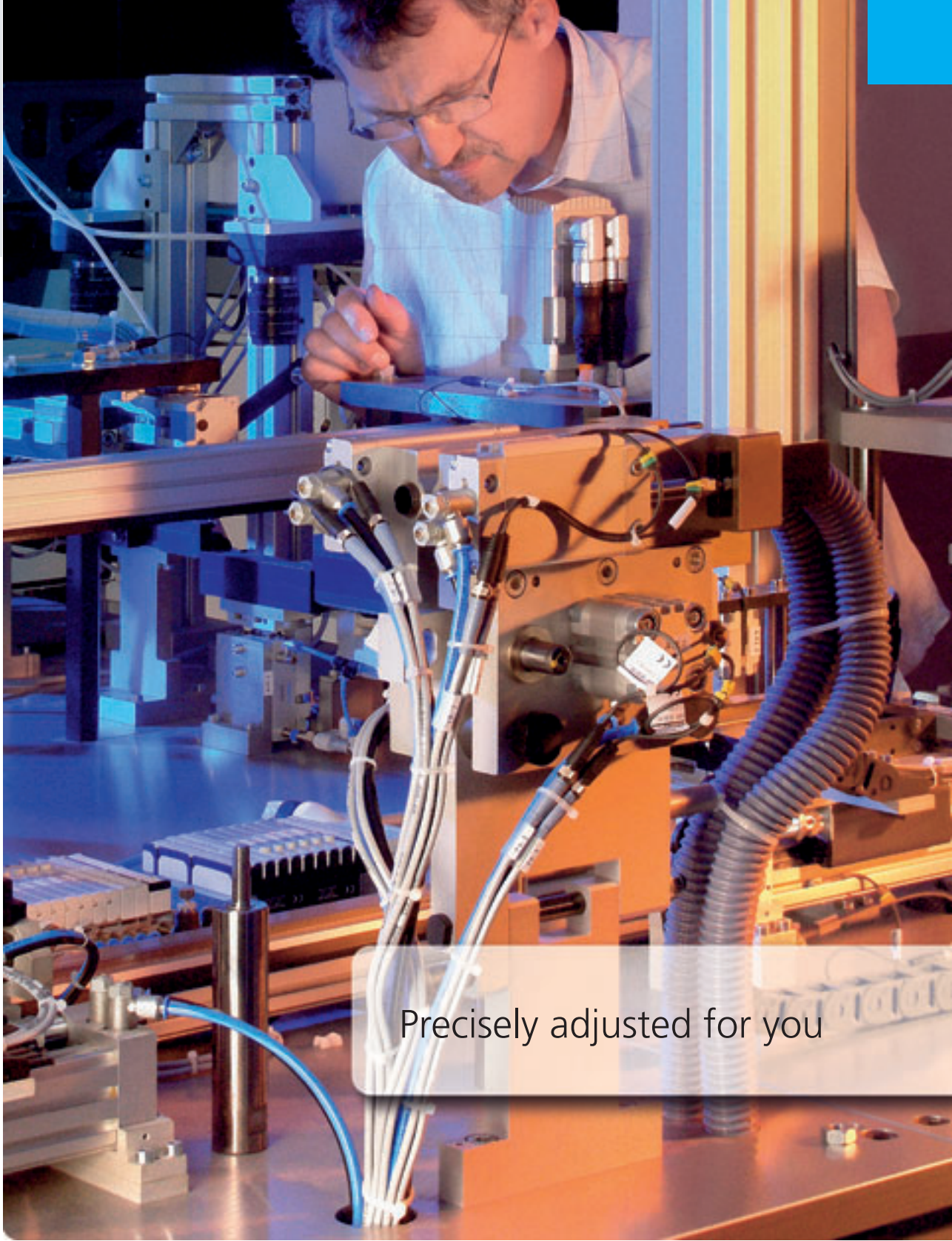


Work place at quality assurance

» Service «

Service and close proximity with our customers has always been a top priority and form an integral part of the STOCKO philosophy. Of course, to discuss with our customers their specific requirements and to meet their expectations in the best possible way is part of our flexibility. We wish to offer our customers superior performance characteristics and to support them in their business activities by anticipating future requirements. Our customers shall be able to rely upon us so that they become true partners eventually. Partners, who we can assist with our know-how and comprehensive knowledge of the markets. Particularly our sales engineers and our service engineers carry this part of our philosophy outside. Moreover, an extensive network of subsidiaries, sales offices, and agencies around the world assist in bringing this principle close to our customers wherever they are. This network will be expanded still further during the next few years so that our customers can benefit from close on-site support even more efficiently. And should one of our customers ever ask if we are the right partners then something must have gone wrong from our part.





Precisely adjusted for you

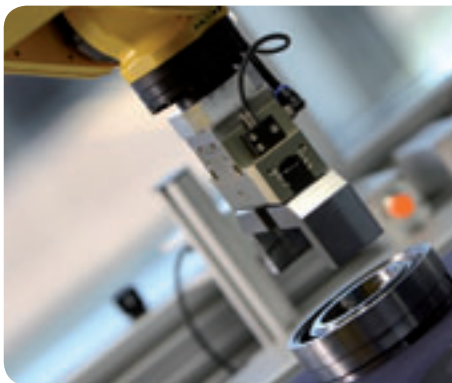


Safely connected to progress

Domestic Appliances

» Our Markets «

Developments in the electro-technical market are short-lived and permanently exposed to innovative pressures; again and again the limits are newly defined. How gratifying, there is a safe constancy on which one can rely. STOCKO offer such constancy. Our name stands synonymous for connector systems in crimp and ID form, crimp contacts, solderless terminals, and special parts. Millions of all these elements perform their tasks unnoticed and reliably day in, day out. STOCKO components ensure secure and advanced connections and progress in a wide range of industries and areas of application. A range as wide as household appliances, the heating industry, automotives, industrial and entertainment electronics, control equipment and machine building, as well as the sectors multi-media and telecommunication. Maintaining the well-proven STOCKO quality, we are continuously upgrading the performance of our products to changing market conditions enabling us to set standards for customers of the highest levels of expectation.



Industry



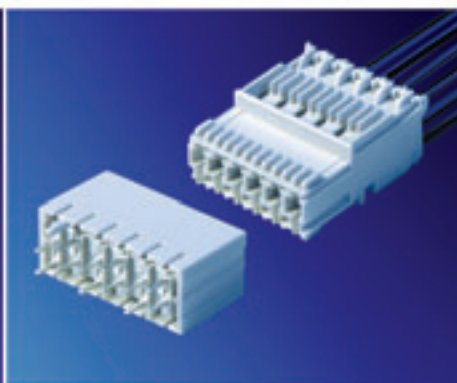
Automotive



Heating Industry

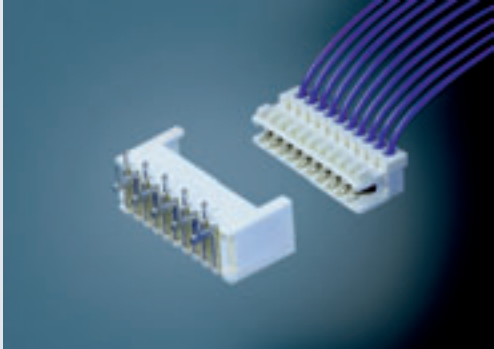
» Our Products «

- Connector systems in insulation displacement, crimp or solder form
- Solderless terminals
- Crimp contacts
- Terminal blocks
- Customers' special products
- Terminating systems for all STOCKO products: hand tools, semi-automated and fully automated machines.



Connector system

Pitch 2.5 mm - ECO-TRONIC



Description of system

IDC housings

- Direct and indirect connectors with IDC termination in accordance with the RAST 2.5 standard specification for domestic appliances
- Closed cable entries ensure long air and creepage distances
- Trimming polarizing pegs to individual requirements produces a large number of clearly defined connector combinations
- With direct edge versions, polarizing and locking feature for PCB

Pin connectors

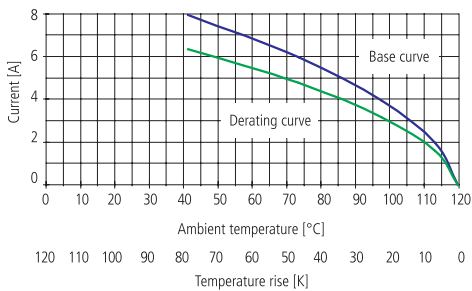
- In vertical and horizontal versions facilitate 90° and 180° cable angles
- SMT version for vertical PC board assembly

Pin connector panel mount

- Pin connector with IDC termination for entry through back panel
- Lockable in metal thickness 0.8 ± 0.1 mm

Derating curve

Wire size: 0.35 mm² / 19-way connector / on PCB



Technical data

Mechanical	Pitch	2.5 mm	
	Positions	2 - 20	
	Termination	IDC	
	Wire size	0.22 / 0.35 mm ²	
	Insulation Ø	max. 1.6 mm	
	Hardness of insulation	Shore A 90° ± 5	
	Type of wire	solid, stranded	
	Temperature range	-40 °C ...+ 120 °C	
	Board thickness	1.55 ± 0.19 mm	
	Electrical	Rated current	2 A
Rated voltage		Pitch 2.5 mm: 32 V Pitch 5 mm: 250 V	
Dielectric strength		Fully assembled 2.5 mm: 1.4 kV Partially assembled 5 mm: 2.8 kV	
Insulation resistance		> 10 ⁹ Ω	
Contact resistance		< 10 m Ω	
Air gap and creeping distances		Pitch 2.5 mm: > 1 mm Pitch 5 mm: > 3 mm	
Creeping strength		CTI ≥ 400	
Approved by		DIN EN 61984 (IEC 61984) UL / ULC E96569	
Materials		Contact	Socket: CuSn, Cu-alloy Pin: CuZn
		Contact finishing	Socket: Sn, NiAu Pin: NiSn
	Housing	PA, glow wire resistant, GWT 750 °C acc. to IEC 60335-1	
	SMT pin connector	PPA, glow wire resistant, GWT 750 °C acc. to IEC 60335-1	
	Colour of housing	natural	
Polarizing	to RAST 2.5		

Connector system

Pitch 2.5 mm - RFK 2

VDE tested



Description of system

Socket connectors

- Crimp version for indirect connections, wire range 0.07 - 0.5 mm²
- IDC version for direct and indirect connections, wire range 0.14 - 0.25 mm²
- Suitable for terminating ribbon cables and discrete wires
- Also available with extended cable support

Pin connectors

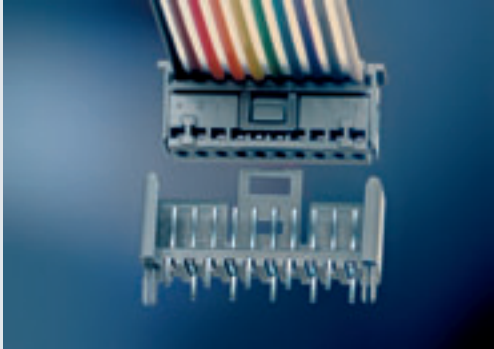
- With or without snap-in locking device, for vertical or horizontal connections
- The tandem pin connectors can be used as flying lead connection

Technical data

Mechanical	Pitch	2.5 mm
	Positions	up to 20
	Termination	IDC, crimp, soldering
	Temperature range	-40 °C + 115 °C
Electrical	Rated current	5 A / 30 °C 2.5 A / 70 °C
	Insulation resistance	>10 ⁹ Ω
	Contact resistance	<10 m Ω
	Test voltage	≥ 1 kV
	Rated voltage	32 V
	Approved by	UL, VDE tested
Materials	Housing	PC, glow wire resistant, GWT 750 °C acc. to IEC 60335-1
	Contact	CuSn
	Finishing	Sn

Connector system

Pitch 2.54 mm - RFK 1



Description of system

Wire-to-Board socket connectors (WtB)

- IDC version for direct and indirect connections, wire range 0.14 - 0.25 mm²
- Suitable for terminating ribbon cables and discrete wires
- Also available with polarizing pegs

Pin connectors

- With or without snap-in locking device, for vertical or horizontal connections
- The tandem pin connectors can be used as flying lead connection

Pin strips

- In-line version
- Staggered versions and larger pitch sizes on request

Technical data

		WtB	Pin strips
Mechanical	Pitch	2.54 mm	2.54 mm
	Positions	up to 20	up to 50
	Termination	IDC, crimp, soldering	soldering
	Temperature range	-40 °C + 115 °C	-40 °C + 100 °C
Electrical	Rated current	2.5 A / 70 °C 5 A / 30 °C	1.5 A / 70 °C 4 A / 30 °C
	Insulation resistance	>10 ⁹ Ω	>10 ⁹ Ω
	Contact resistance	<10 m Ω	<10 m Ω
	Test voltage	≥ 1 kV	≥ 1 kV
	Rated voltage	32 V	32 V
Materials	Housing	PC, glow wire resistant, GWT 750 °C acc. to IEC 60335-1 PBT	PC, glow wire resistant, GWT 750 °C acc. to IEC 60335-1 PBT
	Contact	CuSn	CuZn
	Finishing	Sn	Sn

Connector system

Pitch 2.54 mm - STO-GRID



Description of system

- Suitable for the connection to HVAC periphery devices, e. g. stepping/servo motors or linear actuators
- Housing variants
 - In-line 3-positions or
 - dual-line 6-positions
- Three different coding variants
- Crimped wires are insertable from the rear
- Cable exit 180°

SMD Socket Connector

- 4 to 80 poles socket connector doublerow
- Board to board connection (bottom entry) with 0.64 x 0.64 mm pins
- Surface Mount Technology
- Contact area flash gold, soldering area tin plated

Technical data

		Housing	SMD Socket connector
Mechanical	Positions	3 / 6	4-80
	Pitch	2.54 mm	2.54 mm
	Termination	Crimp	SMD soldering
	Wire size	0.14 - 0.34 mm ² AWG 26-22	
	Temperature range	- 20 °C ... + 110 °C	- 40 °C ... + 105 °C
Electrical	Rated current	max. 3 A at T _{amb} 80 °C	max. 1 A at T _{amb} 95 °C (max. 3 A at T _{amb} 47 °C)
	Rated voltage	250 V	250 V
	Dielectrical strength	≥ 2.5 kV	≥ 1.39 kV
	Insulation resistance	> 10 ⁹ Ω	> 10 ⁹ Ω
	Contact resistance	< 10 m Ω	< 40 m Ω
	Air gap	1.5 mm	1.5 mm
	Creeping distances	1.8 mm	≥ 1.25 mm
	Creeping strength	CTI ≥ 425	CTI ≥ 600
Materials	Housing	PA, glow wire resistant, GWT 750 °C acc. to IEC 60335-1	PA, glow wire resistant, GWT 750 °C acc. to IEC 60335-1
	Colour of housing	various colors	black
	Associated contact	RVB 8231.001 Z 0.64-0.35	
	Contact	CuSn	CuSn
	Contact finishing	Sn	Contact area: gold flash, Soldering area: Sn

Connector system

Pitch 3.5 mm - HLK 3500



Description of system

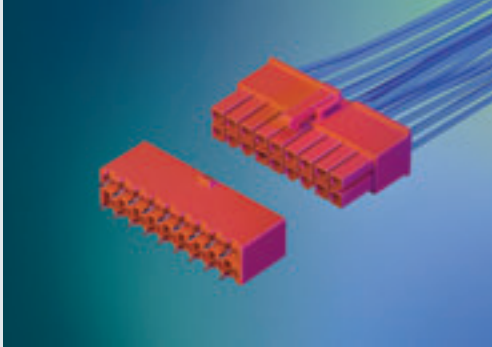
- Suitable for the connection to HVAC periphery devices, e. g. stepping/servo motors or linear actuators
- Pitch 3.5 mm
- Pluggable connector with external locking feature
- Crimped wires are from the rear insertable
- Cable exit 180°
- Remarks with or without seal
- With seal IP 44
- Clear positioning

Technical data

Mechanical	Positions	4
	Pitch	3.5 mm
	Termination	Crimp
	Temperature range	-40 °C ... +120 °C
	Wire size	0.07 – 0.5 mm ²
Electrical	Rated current	max. 5 A
	Rated voltage	250 V
	Insulation resistance	> 10 ⁹ Ω
	Contact resistance	< 10 m Ω
Materials	Housing	PA, glow wire resistant, GWT 750 °C acc. to IEC 60335-1
	Colour of housing	black
	Associated contact	RFB 7808 V 0.6-0.5
	Contact	CuSn
	Contact finishing	pre tin-plated

Connector system

Pitch 4.2 mm - STO-FIT



Description of system

- Universal connector system for internal equipment wiring
- Applicable as flying lead coupling, for panel mounting or for printed circuit board contacting
- Available in a range of versions and materials
- Crimp contacts are touch-protected into the housing located
- Cable exit 180°

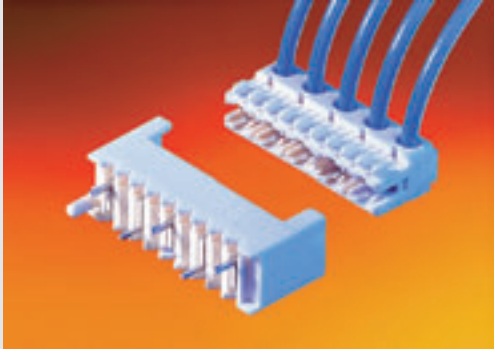
Technical data

Mechanical	Positions	Single-row	2 - 6
		Dual-row	2 - 24
	Pitch		4.20 mm
	Termination	Connector, Counter part	Crimp
		Headers	Solder
	Wire size		0.22 - 0.48 mm ² 0.50 - 1.00 mm ²
	Degree of pollution		II
	Temperature range		-40 °C ... +110 °C
Electrical	Rated current		7 A
	Rated voltage		250 V
	Insulation resistance		> 10 ⁹ Ω
	Contact resistance		< 10 m Ω
	Air gap and creeping distances		≥ 3 mm
	Creeping strength		CTI ≥ 325*
	Surge category		II
	Insulation group		III a*
	Dielectric strength		3 kV
Materials	Housing		PA PA, glow wire resistant, GWT 750 °C acc. to IEC 60335-1
	Colour of housing		natural, other colours on request
	Contact		CuZn
	Contact finishing		Sn

* Depending on material

Connector system

Pitch 5 mm - ECO-TRONIC pro



Description of system

IDC housings

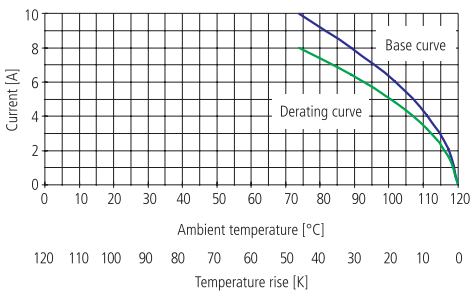
- Direct and indirect connectors with IDC termination in accordance with the RAST 2.5 standard specification for domestic appliances
- Closed cable entries ensure long air and creepage distances
- Trimming polarizing pegs to individual requirements produces a large number of clearly defined connector combinations
- With direct edge versions, polarizing and locking feature for PCB

Pin connectors

- Versions for vertical or horizontal PC board assembly

Derating curve

Wire size: 0.75 mm² / 10-way connector / on PCB

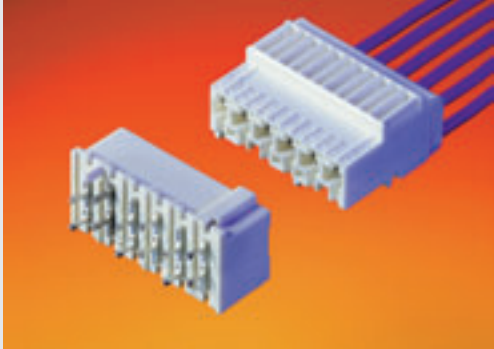


Technical data

Mechanical	Pitch	5 mm
	Positions	2 - 10
	Termination	IDC
	Wire size	0.35 - 0.75 mm ²
	Insulation Ø	max. 2.4 mm
	Hardness of insulation	Shore A 90° ± 5
	Type of wire	stranded
	Temperature range	-40 °C ...+ 120 °C
	Board thickness	1.55 ± 0.19 mm
	Electrical	Rated current
Rated voltage		250 V
Dielectric strength		2.8 kV
Insulation resistance		> 10 ⁹ Ω
Contact resistance		< 10 m Ω
Air gap and creeping distances		> 3.2 mm
Creeping strength		CTI ≥ 400
Approved by		DIN EN 61984 (IEC 61984) UL / ULC E96569
Materials	Contact	Socket: CuSn Cu-alloy
	Contact finishing	Pin: CuZn Socket: Sn Pin: NiSn
	Housing	PA, glow wire resistant, GWT 750 °C acc. to IEC 60335-1
	Colour of housing	natural
	Polarizing	to RAST 2.5

Connector system

Pitch 5 mm - ECO-DOMO



Description of system

IDC housings

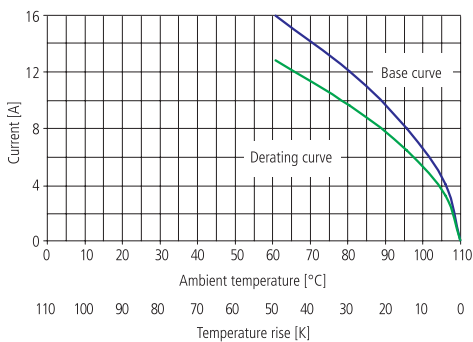
- Direct and indirect connector with IDC termination in accordance with the RAST 5 standard specifications for domestic appliances, with locking features inside or outside
- Direct connector with central polarizing and polarizing pegs at sides, locking features for PCB
- Cable exit 90° and 180° according to RAST 5

Pin connectors for indirect connectors

- Versions for vertical or horizontal PC board assembly

Derating curve

Wire size: 0,50 mm² / 2-way connector / on PCB

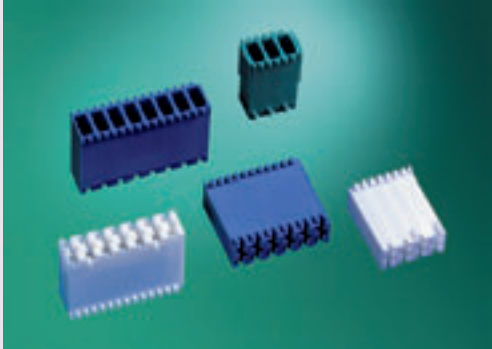


Technical data

Mechanical	Pitch	5 mm	
	Positions	Direct connector	2 - 12
		Indirect connector	1 - 12
	Locking features	Direct connector	PCB
		Indirect connector	inside and outside
	Termination	IDC	
	Wire size	Direct connector	0.5 / 0.75 mm ²
		Indirect connector	0.35 - 1.5 mm ²
	Insulation diameter	3.0 mm	
	Cable exit 180°	max. ≤ 2.4 mm	
Type of wire	stranded		
Temperature range	- 40 °C ...+ 110 °C		
Electrical	Rated current	Direct connector	6 A
		Indirect connector	16 A
	Rated voltage	ECO-DOMO	400 V
		ECO-DOMO NF	250 V
	Dielectrical strength	≥ 3.0 kV	
	Insulation resistance	≥ 10 ⁹ Ω	
	Contact resistance	≤ 5 m Ω	
	Air gap	≥ 3 mm	
	Creeping distance	ECO-DOMO	≥ 3 mm
		ECO-DOMO NF	≥ 3.6 mm
Creeping strength	ECO-DOMO	CTI ≥ 600	
	ECO-DOMO NF	CTI ≥ 400	
Approved by	DIN EN 61984 (IEC 61984)		
	UL / ULC E96569		
Materials	Contact	Socket: CuSn	
	Contact finishing	Socket: Sn	
	Housing	ECO-DOMO	PBT
		ECO-DOMO NF	PA, glow wire resistant, GWT 750 °C acc. to IEC 60335-1
Colour of housing	natural		

Connector system

Pitch 5 mm - RAST 5 Crimp



EH 688



Description of system

Housings

- Housing with crimp connection
- Dimensions of housing in accordance with RAST 5 standard specification for domestic appliance
- Different polarizing features
- Indirect connector with inside locking device
- Cable exit 90° / 180°

Tab connector ECO-DOMO PM

- For flying lead or panel mounting



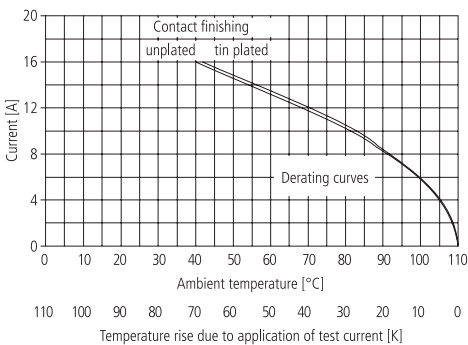
EH 699



Technical data

Mechanical	Pitch		5 mm	
	Positions	EH 699	2 - 5	
		EH 688	1 - 8	
		ED PM	2 - 10	
	Locking features		inside	
			6.3 FSH	
	Termination		Crimp technology	
Wire size		0.5 - 1.5 mm ²		
Insulation-Ø		max. 3.3 mm		
Temperature range		-40 °C ... +120 °C		
Electrical	Rated current		16 A	
	Rated voltage		250 / 400 V	
	Dielectrical strength		≥ 3.0 kV	
	Air gap		≥ 3 mm	
	Creeping distance		≥ 3 mm	
	Approved by	EH 688 / EH 699		DIN EN 61984 (IEC 61984)
		EH 688		UL / ULC E96569
EH 699			UL E306640	
Materials	Contact	ECO-DOMO PM	CuZn	
	Contact finishing		Sn	
	Housing		PA, glow wire resistant, GWT 750 °C acc. to IEC 60335-1	
Colour of housing			natural other colours on request	

Derating curve EH 688



Connector system

Pitch 5 mm - ECO-DOMO FT

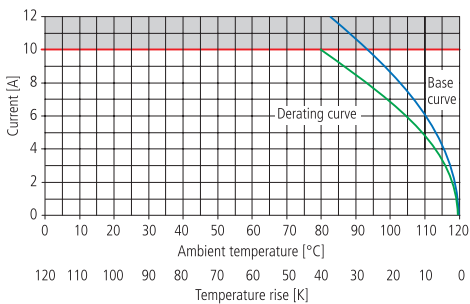


Description of system

- Indirect IDC connector in accordance with the RAST 5 standard specification for domestic appliances
- Suitable for up to 10 A current load
- Complex cable assemblies with fully automated terminating capability
- Meeting RoHS requirements
- Highly economical
- Cable exit at 90°
- As direct connector necessary, STOCKO offers with the series ECO-TRONIC pro an economical solution (s. page 22)

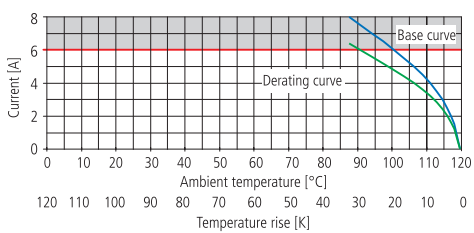
Derating curve

Wire size: 1 mm² / 4-way connector



Derating curve

Wire size: 0.50 mm² / 8-way connector

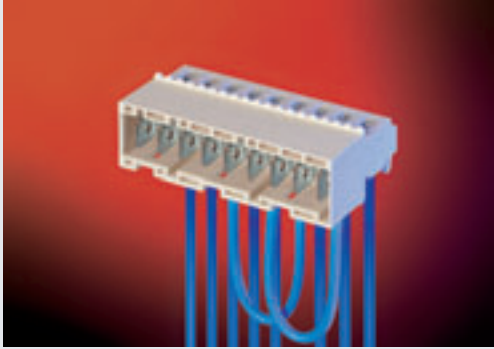


Technical data

Mechanical	Pitch	5 mm
	Positions	1 - 12
	Termination	IDC
	Wire size	0.35 - 1 mm ²
	Type of wire	stranded
	Temperature range	-40 °C ...+ 120 °C
Electrical	Rated current	10 A
	Rated voltage	250 V
	Dielectrical strength	3.0 kV
	Insulation resistance	> 10 ⁹ Ω
	Contact resistance	< 5 m Ω
	Air gap and creeping distances	> 4 mm
	Creeping strength	> 400 CTI
	Approved by	DIN EN 61984 (IEC 61984)
Materials	Contact	Socket: Cu-alloy
	Contact finishing	Socket: Sn
	Housing	PA, glow wire resistant, GWT 750 °C acc. to IEC 60335-1
	Colour of housing	natural
	Polarizing	according to RAST 5

Connector system

Pitch 5 mm - ECO-DOMO T1



Description of system

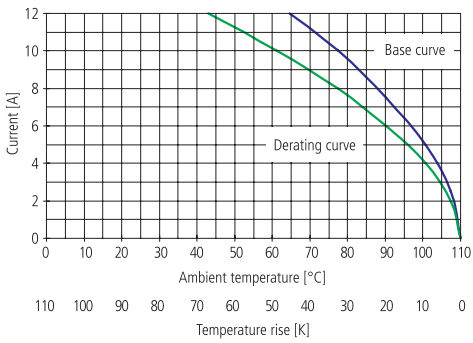
- RAST 5 Tab connector for IDC termination as flying lead coupling or for panel mounting application
- Versions with / without back panel clips
- Cable exits 90°, 180° (optional 270°)
- Single and / or twin terminations depending on wire size
- Individual positioning and coding
- Label optional

Technical data

Mechanical	Pitch	5 mm
	Positions	2 - 10
	Termination	IDC
	Wire size	0.5 / 0.75 mm ²
	Insulation diameter	2.3 mm
	Type of wire	stranded wire
	Temperature range	- 40 °C ...+ 110 °C
Electrical	Rated current	10 A
	Rated voltage	250 V
	Dielectrical strength	2,5 kV
	Creeping strength	CTI ≥ 400
	Air gap and creeping distance	≥ 4 mm
	Insulation resistance	> 10 ⁹ Ω
	Contact resistance	< 10 m Ω
	Approved by	DIN EN 61984 (IEC 61984)
Materials	Contact	tabs 6.3 x 0.8 mm
	Contact material	CuSn
	Contact finishing	Sn
	Housings	PA, glow wire resistant, GWT 750 °C acc. to IEC 60335-1
	Colour of housing	natural

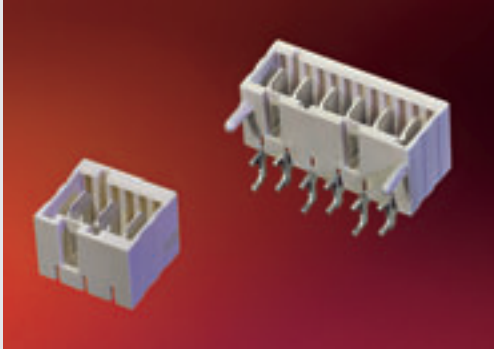
Derating curve

Wire size: 0.75 mm² / 9-way connector / on PCB



Connector systems

Pitch 5 mm - ECO-FLEX



Description of system

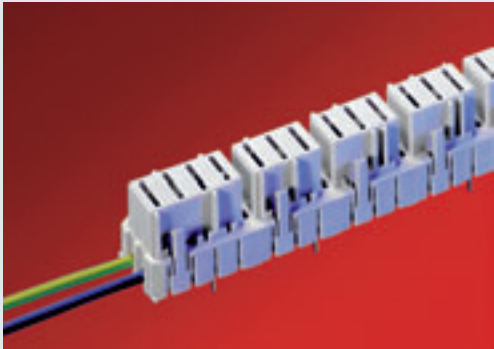
ECO-FLEX M Tab connector

ECO-FLEX ML Tab connector with bridging contacts

ECO-FLEX BL Socket connector with bridging contacts

ECO-FLEX MBL Connectors in tab/socket combinations with bridging contacts

- Connector system allowing individual, free contact combinations to RAST 5 - standard
- Versions for vertical or horizontal PC board assembly
- For dual-in-line or in-line hole patterns
- Contact surface lead-free
- Individual polarizing possible
- Clear grouping of connecting positions using movable inserts or empty spaces
- Neutral and/or grounded bridging contacts
- Polarizing pegs optional
- Advancing tab contacts as grounded conductor optional



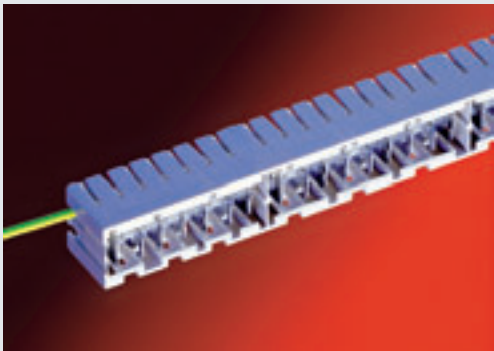
Mating connectors

- Suitable for RAST 5 indirect connectors in screw, crimp, or IDC technology
- 8105B / 8105FU (screw type)
- EH 688 / EH 699 (crimp type)
- ECO-DOMO / RAST 5 (IDC type)

Applications

Domestic appliances industry

Heating industry



Technical data

Mechanical	Pitch	5 mm	
	Positions		
	- ECO-FLEX M	without inserts with inserts	2 – 12 2 – 20
	- ECO-FLEX ML, BL, MBL;	with inserts or empty spaces	2 – 30*
	Pitch	7.5 mm, 10 mm	
Electrical	Termination	soldering	
	Temperature range	40 °C ... +120 °C	
	Rated current	- Tab contacts 16 A - Socket contacts 10 A - Bridging contacts over IDC 10 A	
Materials	Rated voltage	250 V	
	Housings	PA, glow wire resistant, GWT 750 °C acc. to IEC 60335-1	
	Housing colour	natural	
	Contacts Tabs	6.3 x 0.8 mm	
	Contact materials	CuZn / CuSn	
Contact surface	Sn		

* depending on number of inserts or empty spaces, higher pole versions on request

Connector system

Pitch 5 mm - TL 1



Description of system

IDC housings

- Direct and indirect connectors with IDC termination
- The leaf spring contacts ensure trouble-free connections even in large multi-way systems
- Suitable for termination with hand tools, or on semi automated machines

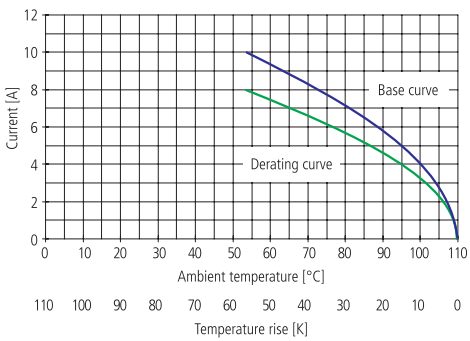
Pin connectors

- Versions for vertical or horizontal PC board assembly

Technical data

Derating curve

Wire size: 0.75 mm² / 12-way connector



Mechanical	Pitch	5 mm	
	Positions	2 - 12	
	Termination	IDC	
	Wire size	0.5 / 0.75 mm ²	
	Insulation Ø	max. 2.5 mm	
	Hardness of insulation	Shore A 90° ± 5	
	Type of wire	solid, stranded	
	Temperature range	-40 °C ... + 110 °C	
	Board thickness	1.6 ± 0,14 mm	
	Electrical	Rated current	6 A
Dielectric strength		> 3.0 kV	
Insulation resistance		> 10 ⁹ Ω	
Contact resistance		< 5 m Ω	
Air gap and creeping distance		> 3 mm	
Creeping strength		CTI ≥ 250	
Rated voltage		250 V	
Approved by		DIN EN 61984 (IEC 61984) UL / ULC E96569	
Materials		Contact	Socket: CuSn - Pin: CuZn
		Contact finishing	Socket: Sn - Pin: NiSn
	Housing	PBT	
	Colour of housing	natural	

Connector systems

Pitch 5 mm



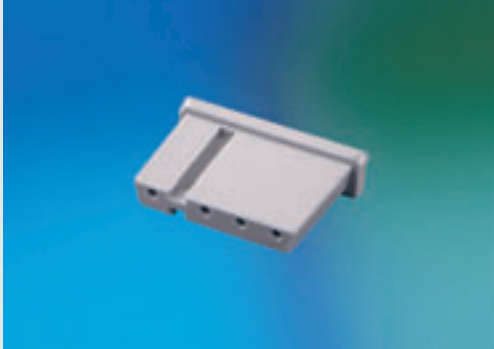
Series MGF 4400

Technical data

Mechanical	Pitch	5 mm
	Positions	1-7 / 9
	Termination	soldering
	Temperature range	-40 °C...+125 °C
Electrical	Max. current load per contact	8 A
	Current rating	4 A
	Nom. voltage	250 V
	Insulation resistance	$> 10^9 \Omega$
	Contact resistance	$< 5 \text{ m}\Omega$
Materials	Contact	CuZn
	Contact finishing	Sn
	Housings	PC

Connector systems

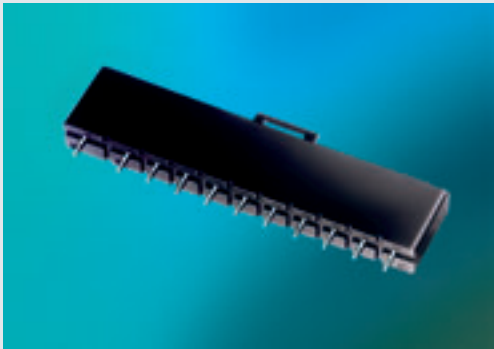
Pitch 5.08 / 7.62 mm



Series MKH 2800, for pin connectors series MKS 2820

Technical data

Mechanical	Pitch	5.08 / 7.62 mm
	Positions	1-8 / 11
	Termination	crimp
	Temperature range	-40 °C...+100 °C, PBT: +125 °C
	Wire size crimp contact	0.22-1 mm ²
Electrical	Max. current load per contact	4 A
	Rated current	3 A
	Rated voltage	250 V
	Insulation resistance	> 10 ⁹ Ω
	Contact resistance	< 10 m Ω
Materials	Housings	PC, 2-way: PBT
	Crimp contact	RFB 7851 CuSn tin plated



Series MKS 2820, vertical, for socket connectors series MKF 2800

Technical data

Mechanical	Pitch	5.08 / 7.62 mm
	Positions	2-8 / 11
	Termination	soldering
	Temperature range	-40 °C...+100 °C, PBT: +125 °C
Electrical	Max. current load per contact	4 A
	Rated current	3 A
	Rated voltage	250 V
	Insulation resistance	> 10 ⁹ Ω
	Contact resistance	< 10 m Ω
Materials	Contact	CuZn
	Contact finishing	Sn
	Housings	PC, 2-way: PBT



Series MKS 2820, horizontal, for socket connectors series MKF 2800

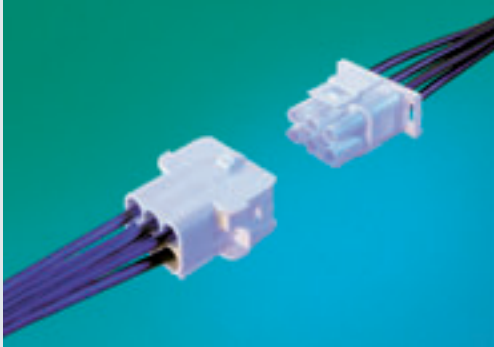
Technical data

Mechanical	Pitch	5.08 / 7.62 mm
	Positions	2-8 / 11
	Termination	soldering
	Temperature range	-40 °C...+100 °C PBT: +125 °C
Electrical	Max. current load per contact	4 A
	Rated current	3 A
	Rated voltage	250 V
	Insulation resistance	> 10 ⁹ Ω
	Contact resistance	< 10 m Ω
Materials	Contact	CuZn
	Contact finishing	Sn
	Housings	PC, 2-way: PBT

Connector system

Pitch 6.35 mm - STO-LOCK

VDE tested



Description of system

- Universal connector system for white goods, industrial electronics and commercial building equipment appliances.
- Application as flying lead assemblies, panel mounting and for PCB connections.
- Pitch 6.35 mm
- 2 to 15 positions with crimp contacts and locking feature outside
- Suitable for power connections up to 16 A
- Headers pre-loaded for PCB assembly
- Cable exit 180°
- Coding via contact types
- Clear positioning

Technical data

Mechanical	Pitch	6.35 mm	
	Positions	In-line	2 - 5
		Multi-row	6 - 15
	Termination	Connector / Counter Part	Crimp
		Headers	Solder
	Wire size	0.34 - 0.82 mm ²	
		0.75 - 2.03 mm ²	
	Locking feature	yes	
	Degree of pollution	2	
	Temperature range	-40 °C ... +110 / +120 °C *	
Electrical	Rated current	max. 16 A	
	Rated voltage	400 V	
	Dielectric strength	2.21 kV	
	Insulation resistance	10 ⁹ Ω	
	Contact resistance	< 10 m Ω	
	Air gap and creeping distances	≥ 4 mm	
	Creeping strength	CTI 600 / ≥ 300 *	
	Surge category	II	
	Insulation group	I / III a *	
Approved by	UL E306640		
	VDE tested		
Materials	Contact	CuZn, CuSn	
	Contact finishing	tin plated	
	Housing	PA	
		PA, glow wire resistant, GWT 750 °C acc. to IEC 60335-1	
	Colour of housing	natural	
	Polarizing	yes	

* Depending on material

Connector

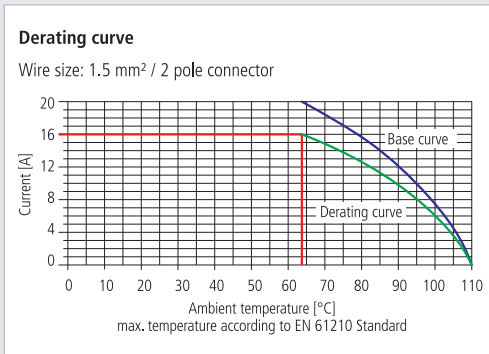
Pitch 6.5 mm – Sensor Plug



Description

- 2-pole sensor plug
- Pitch 6.5 mm
- Compliant with RoHS
- Loadable with flag receptacles 4.8 mm RSB 8186
- Cable exit 90°
- Locking cap
- Different colours

Technical data



Mechanical	Positions	2
	Pitch	6.5 mm
	Termination	Crimp
	Wire size	0.5 - 1.5 mm ² (AWG 20-16)
	Insulation Ø max.	2.8 mm
	Stripping length	4.5 ± 0.5 mm
	Locking feature	Locking cap
	Temperature range	
	Ambient temperature	-40 °C ... +110 °C
	Electrical	Rated current
Rated voltage		250 V
Overvoltage category		III
Test voltage		1.39 kV / 60 s
Dielectric strength at housing material		5 kV
Insulation group		III a
Degree of pollution		3
Creeping strength		CTI ≥ 325
Air gap		≥ 1.5
Creeping distances		≥ 2.5
Insulation resistance	> 10 ⁹ m Ω	
Contact resistance	< 10 m Ω	
Materials	Contact material	CuZn
	Contact finishing	Sn, lead-free
	Housing	PA, glow wire resistant, GWT 750 °C acc. to IEC 60335-1
	Colour of housing	Different colours

Connector systems

Pitch 8 / 11.4 mm - Series TL 3 HT / TL 4



Series TL 3 HT - Pitch 8 mm

Description of system

This connector range, which consists of housings EH 700/4-2 HT and receptacle RSB 8180.1158, is designed to interconnect with tabs 6.3 x 0.8 mm to DIN spec. 46244. The housings have a connector spacing of 8 mm and are ideally suitable to mate with interconnections of electric kitchen hobs.



Series TL 4 - Pitch 11.4 mm

Description of system

The connector system TL 4, pitch 11.4 mm, was developed to provide the manufacturers of electric cookers with a fast and secure means of connecting the cooking rings and rotary switches of built-in appliances. Special attention was paid to the fully automated production of the cable harness. That ensures a high standard of quality coupled with maximum cost efficiency.



Circular Connector

MH 2490 / MV 2490



Description of system

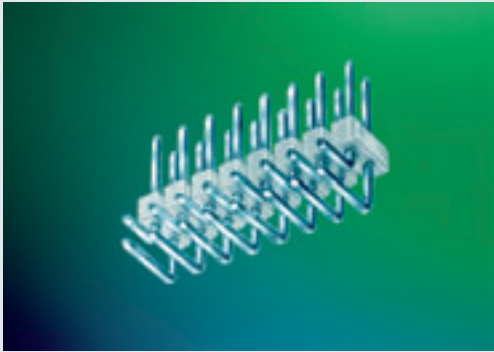
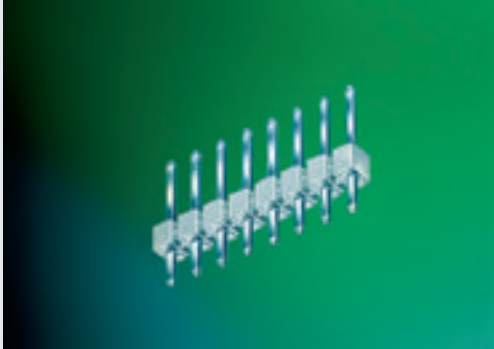
- 1 to 4 poles circular connector
- Round contacts for crimp termination
- Sealed according to IP44
- Two-sided external locking latches
- Possibility of coding
- Single or hose cable
- Cable exit 180°
- Clamping possibility for lateral plate cut out
- Housing rip

Technical data

Mechanical	Poles	1 - 4
	Termination	Crimp
	Applicable terminals	
	Socket	RBB 8210
	Pin	RTB 8211
	Split pin, low insertion force	RTB 8212
	Wire size	0.35 - 2.03 mm ²
	Temperature range	-40 °C ... + 120 °C
Elektrical	Rated current	16 A
	Rated voltage	250 V
	Dielectric strength	> 2.21 kV
	Insulation resistance	> 10 ⁹ Ω
	Contact resistance	< 10 m Ω
	Creeping distance	≥ 2.2 mm
	Creeping strength	CTI ≥ 400
Materials	Housing	PA, glow wire resistant, GWT 750 °C acc. to IEC 60335-1
	Colour of housing	natural
	Contact material	CuZn or CuSn
	Contact finishing	unplated or pre tinned

Pin strips

Pitch 2.54 mm



Versions: vertical, horizontal, single row, double row

Technical data

Mechanical	Positions	single row 2-40 double row 2-80
	Termination	soldering
	Temperature range	-40 °C...+100 °C
Electrical	Max. current load per contact	*
	Rated current	*
	Rated voltage	*
	Insulation resistance	$> 10^9 \Omega$
	Contact resistance	$< 10 \text{ m} \Omega$
Materials	Contact	CuZn
	Contact finishing	Sn
	Housings	PBT

* Electrical data are dependent on the application.
Information is available on request.

PCCR

Short Version - Personal Computer Card Reader



Function of the PCCR

The PCCR system is a PCMCIA modul Type II as interface and an integrated chip card reader of compact design. The modul is inserted into the 68-way PCMCIA connector of a PC, Notebook, or any other PCM systems. The front section of the module has a flexible slot which by means of integral pre-determined tension applies contact pressure on to the chip card without any guides.

The chip card is inserted by hand to its end position; at the same time contact will be made with the PCMCIA platform through the contact unit (reader), which puts the chip card in an active write and read mode.

Technical data

PCMCIA	Housing	Dimensions	85.6 x 54 mm	
		Coding	5 V (3.3 V on request)	
	Materials	Housing	Stainless steel (matt finish) with plastic	
	PC Board	Thickness	0.45 mm max.	
		Dimensions	74.5 x 50 x 0.45 mm	
	Fixing	PCB	with guide elements in plastic adaptor	
	Reader	68-way connector	Number of ways	8-way with microswitch (to ISO 7816)
			Contact principle	Sliding contact
		Insertion cycles	> 30.000	
		Operating temperature	-25 °C bis +85 °C	
Finish of contacts		selective Au over Ni		
Chip height	over PCB	1.6 mm max.		
Area for labelling	at top and bottom within the stamping area of the housing			
Chip card	Standard	ISO 7816, EMV spec.		
	Versions	With and/or without stamping		
	Dimensions	85.6 x 54 x 0.78 mm + stamping (1.24 mm)		
Conformance tests	PCMCIA	PCMCIA standard spec.		
	Chip card	ISO 7816 / EMV spec.		

PCCR

Long Version - Personal Computer Card Reader



Function of the PCCR

The PCCR system is a PCMCIA modul Type II as interface and an integrated chip card reader of compact design. The modul is inserted into the 68-way PCMCIA connector of a PC, Notebook, Set Top Box, or any other PCM systems. The front section of the module has a slot to accept a chip card (lead-in-section with protective collar). The chip card is inserted by hand to its end position; at the same time contact will be made with the PCMCIA platform through the contact unit (reader), which puts the chip card in an active write and read mode.

Technical data

PCMCIA	Housing	Dimensions	100.5 x 54 mm (Chip card lead-in 57.5 mm)
		Coding	5 V (3,3 V on request)
	Materials	Housing	Stainless steel (matt finish)
		Frame	Plastic (LCP)
	PC Board	Thickness	0.45 mm max.
		Dimensions	74.5 x 50 x 0.45 mm
	Fixing	PCB 68-way connector	with guide elements in plastic adator
	Reader	Number of ways	8-way with microswitch (to ISO 7816)
			Contact principle
		Insertion cycles	> 30.000
Operating temperature		-25 °C bis +85 °C	
Finish of contacts		selective Au over Ni	
Chip height	over PCB	1.6 mm	
Area for labelling	at top and bottom within the stamping area of the housing		
Chip card	Standard	ISO 7816, EMV spec.	
	Versions	With and/or without stamping	
	Dimensions	85.6 x 54 x 0.78 mm + stamping (1.24 mm)	
Conformance tests	PCMCIA	PCMCIA standard spec.	
	Chip card	ISO 7816 / EMV spec.	

Automotive

Standard program



Safety and Security Systems

Contacts for bulb holders head and rear lights, also indicator lights
Connector systems for lights
Contacts for airbag systems



Engine Management

Contacts for ABS and exhaust systems
Ignition terminals
Battery terminals

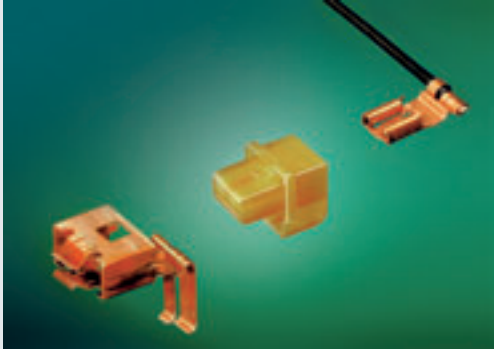


Comfort and Communication

Connectors for communication systems
Loudspeakers and height adjustable car seats
Contacts for air conditioning systems

Automotive

Examples for custom design solutions



Bulb contact H 1

for the Automotive Industry



Bulb contacts H 7

for the Automotive Industry



Lampholder Group D 1 S

for the Automotive Industry



Connectors

Examples for custom design solutions



Axial coupling „Duo-Edge“

Board-Board direct connector with two mounting brackets

- 36-ways
- Pitch 2.54 mm
- for PC boards 1.6 mm thick

Under construction

Duo-Edge without brackets, 16-ways, pitch 3.5 mm

Applications

ISDN telephone installations, industrial control equipment or PC's



Loudspeaker module

Centre disc and contact unit for miniature loudspeakers 13 mm dia.

Application

Mobile telephones



Charge contacts for battery shavers

Crimp Contacts

in Bandolier Form



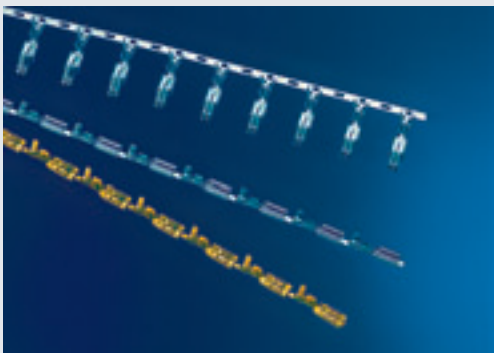
Receptacles for tab width 6.3 mm, in versions self locking, permanently engaged, with low insertion force, as timer contact, inserted into housing, suitable for RAST 5 connector housings

- Material: brass, phosphor bronze or steel, other materials on request
- Finishing: natural, tin plated or nickel plated
- Wire size: 0.2 - 6 mm² / AWG 24 - 10
- Tab thickness: 0.8 mm in accordance with DIN or IEC specifications
- Temperature range: - 40 °C to +300 °C



Receptacles for tab width 4.8 mm, in versions self-locking, permanently engaged, with low insertion force, inserted into housing

- Material: brass, phosphor bronze or steel, other materials on request
- Finishing: natural, tin plated or nickel plated
- Wire size: 0.14 - 2.5 mm² / AWG 26 - 14
- Tab thickness: 0.5 - 0.8 mm in accordance with DIN or IEC specifications
- Temperature range: - 40 °C to +300 °C



Receptacles for tab width 2.8 mm, in versions permanently engaged, with low insertion force, as timer contact, inserted into housing

- Material: brass, phosphor bronze or steel, other materials on request
- Finishing: natural, tin plated or nickel plated
- Wire size: 0.14 - 1.5 mm² / AWG 26 - 16
- Tab thickness: 0.5 - 0.8 mm in accordance with DIN or IEC specifications
- Temperature range: - 40 °C to +300 °C

STOCKO products are fully tested at our laboratories. VDE, UL / ULC and other approvals for the main STOCKO items are regularly updated.

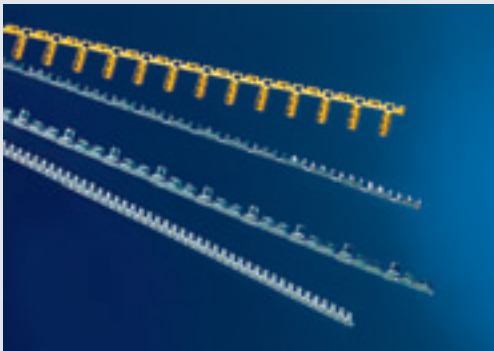
Technical data sheets are available on request.

Crimp Contacts in Bandolier Form



Tabs 2.8 / 4.8 or 6.3 mm wide for STOCKO receptacles

- For crimping
- For PC Board assembly
- Weld tabs



End splices with or without insulation crimp

- For longitudinal or transverse transport
- For stranded or enamel wires
- Wire size: 0.2 - 16 mm² / AWG 24 - 6



Open barrel terminals in ring or c-type version, with or without insulation crimp

- Drill hole diameter: 2.3 - 10 mm
- Wire size: 0.25 - 20 mm² / AWG 22 - 4

Complementary to our product range "Crimp Contacts", STOCKO offers

- Circular sockets
- Circular pins
- PC board contacts
- Miscellaneous special types

STOCKO products are fully tested at our laboratories. VDE, UL / ULC and other approvals for the main STOCKO items are regularly updated.

Technical data sheets are available on request

Insulation housings



Single or multi-way housings for receptacles and tabs, available in following versions

- Glow wire resistant, GWT 750 °C acc. to IEC 60335-1
- Flammability class UL 94 V2 or V0
- Natural or in different colours



STOCKO products are fully tested at our laboratories. VDE, UL / ULC and other approvals for the main STOCKO items are regularly updated.

Technical data sheets are available on request.

Solderless terminals



- Solderless terminals with and without insulation
- Pin terminals
- Parallel splices
- Butt splices
- Receptacles
- Tabs
- Terminal blocks
- Circular terminals and blocks
- End splices
- Insulation housings
- End sleeves
- Terminating technology:
Cable stripper, hand tools, electrical and hydraulic crimping tools



Terminating Technology



The quality and reliability of an electrical connection depend largely on the terminating technology. Consequently, STOCKO offers an economical and efficient terminating technique for every product. Whatever the particular requirements and production quantities are, we offer state-of-the-art tools and machinery. From a simple hand tool to semi-automated machines and to fully automated machines of modular construction incorporating "Just-in-Time" functions, Computer controlled machine operation, automated quality control, modem connection for remote diagnostics, and the option to program sequences in cableform output. With the object in mind improving our customers' productivity through optimum production rationalization. A qualified STOCKO team of service engineers is always at your disposal for advice and practical assistance. In an emergency, they attend to prompt machine maintenance and carry out preventative servicing tasks.



- 1 STOCKMAT IDC pre-line
Electrical terminating machine for IDC connector systems
- 2 STOCKMAT CRIMP professional line
Semi-automatic terminating machine for crimp contacts in bandolier form
- 3 Quick-release applicator for STOCKMAT CRIMP professional line - longitudinal transport
- 4 Quick-release applicator for STOCKMAT CRIMP professional line - transverse transport
- 5 STOCKMAT ECO-DOMO professional line
Semi-automated terminating machine for connector ECO-DOMO according to RAST 5 specification
- 6 ECO-STAR
Fully automated terminating machine for connector systems ECO-TRONIC
ECO-TRONIC pro / ECO-DOMO FT

Contact addresses

- D Distribution
P Plant
R Representation
S Subsidiary
SO Sales Office

<p>Germany</p> <p>Head Office</p> <p>STOCKO Contact GmbH & Co. KG Simonshöfchen 31 42327 Wuppertal Tel.: ++49 / (0)202 / 97 33 - 0 Fax: ++49 / (0)202 / 97 33 - 411 E-Mail: info@stocko-contact.de</p> <p>P</p> <p>STOCKO Contact GmbH & Co. KG Olefalstr. 26 53940 Hellenthal Tel.: ++49 / (0)2482 / 84 - 0 Fax: ++49 / (0)2482 / 84 - 240 E-Mail: hellenthal@stocko-contact.de</p> <p>D</p> <p>BAUM electronic GmbH Schieferstein 6 65439 Flörsheim / Main Tel.: ++49 / (0)6145 / 50 56 - 0 Fax: ++49 / (0)6145 / 50 56 - 40 E-Mail: info@baum-electronic.de</p> <p>D</p> <p>HZ GmbH Technische Kunststoffe & Elektrische Verbindungstechnik Kuchengrund 20 71522 Backnang Tel.: ++49 / (0)7191 / 32 81 - 0 Fax: ++49 / (0)7191 / 32 81 - 29 E-Mail: mail@hz-gmbh.com</p> <p>R</p> <p>Hoppe & Co. Electronic Inhaber Hans Zeltner e.K. Gaismannshofstraße 38 90431 Nürnberg Tel.: ++49 / (0)911 / 32 71 75 Fax: ++49 / (0)911 / 32 71 41 E-Mail: info@hoppe-electronic.de</p> <p>D</p> <p>zeb elektroTECHNIK GmbH Gaismannshofstraße 38 90431 Nürnberg Tel.: ++49 / (0)911-32 39 57-0 Fax: ++49 / (0)911-32 71 41 E-Mail: info@zeb-gmbh.de</p> <p>D</p> <p>ETB Electronic Team Beratungs- und Vertriebs GmbH Wundramweg 1 31303 Burgdorf Tel.: ++49 / (0)5136 / 9 72 29-0 Fax: ++49 / (0)5136 / 9 72 29-39 E-Mail: info@etb-electronic.de</p> <p>Australia</p> <p>D</p> <p>Braemac Pty Ltd 1/59-61 Burrows Road, Alexandria Sydney, NSW 2015 Australia Tel.: ++61 / 2 / 95506600 Fax: ++61 / 2 / 95506377 E-Mail: info@braemac.com.au</p> <p>Austria</p> <p>D</p> <p>CODICO GmbH Zwingenstraße 6-8 A-2380 Perchtoldsdorf Tel.: ++43 / 01 / 8 63 05-0 Fax: ++43 / 01 / 8 63 05-5000 E-Mail: office@codico.com</p>	<p>Belgium and Luxembourg</p> <p>R</p> <p>ATEM N.V./S.A. Bedrijvenpark De Veert 4 B-2830 Willebroek Tel.: ++32 / 03 / 866 18 00 Fax: ++32 / 03 / 866 18 28 E-Mail: info@atem.be</p> <p>Brazil, Argentina, Uruguay, Paraguay</p> <p>R</p> <p>STOCKO do Brasil Ltda. Eng. Jorge Vukotich Rua Américo Brasiliense, 1400 - Cj.: 123 CEP 04715-002 - São Paulo - S.P. - Brasil Tel.: ++55 / 11 / 5524 2041 ++55 / 11 / 4323 0095 Mobile: ++55 / 11 / 8308 3031 Fax: ++55 / 11 / 4323 0096 E-Mail: vukotich@stocko.com.br</p> <p>Canada</p> <p>R</p> <p>WIELAND Electric Inc. 2889 Brighton Road Oakville, Ontario L6H 6C9 Tel.: ++1 / 905 / 829 84 14 Toll Free: ++1 / 800-WIELAND Fax: ++1 / 905 / 829 84 13 E-Mail: oakville@wielandinc.com</p> <p>China</p> <p>R</p> <p>STOCKO Contact GmbH & Co. KG c/o Wieland Electric Trading (Shanghai) Co. Ltd. Unit 2703 Int'l Soho City 889 Renmin Rd, Huang Pu District PRC-Shanghai 200010 Tel.: +86 - 21 - 63555772-126 63555772-127 Fax: +86 - 21 - 6355 0090 Mobile: +86 - 136 3643 5222 E-Mail: info@stocko-contact.cn</p> <p>SO</p> <p>STOCKO Contact GmbH & Co. KG #3-601, No.42 Dongshan 4th Road, Qingdao 266100, P.R.China Mobile: +86 - 139 6976 0609 Fax: +86 - 532 - 6687 0622 E-Mail: info@stocko-contact.cn</p> <p>SO</p> <p>STOCKO Contact GmbH & Co. KG Room 506, No. 3 Building of Taoranju Community Nanshan District Shenzhen 518055 China Mobile: +86 - 138 2378 9179 Fax: +86 - 755 8255 1978 E-Mail: info@stocko-contact.cn</p> <p>D</p> <p>SIC ELECTRONICS CO. LTD No.2 factory building, Export Process Area, Huanghe East Road Qingdao Economic & Technical Development Zone, P.R.China Postal Code 266555 Tel.: ++86 / 750 / 3236 6258 E-Mail: sales@sicchina.com.cn</p> <p>Croatia, Slovakia, Slovenia, Czech Rep. (via Codico Partner)</p> <p>D</p> <p>CODICO GmbH Zwingenstraße 6-8 A-2380 Perchtoldsdorf Tel.: ++43 / 01 / 8 63 05-0 Fax: ++43 / 01 / 8 63 05-5000 E-Mail: office@codico.com</p>	<p>Denmark</p> <p>R D</p> <p>Matech Systems ApS Toften 16 DK-7190 Billund Tel.: ++45 / 75 33 89 49 Fax: ++45 / 75 33 89 46 E-Mail: info@matechsystems.dk</p> <p>Estonia, Latvia, Lithuania</p> <p>R</p> <p>Adcontact/Gammeter Paldiski mnt 31 EE - 76606 Keila, Harjumaa Tel.: ++372 / 671 2251 Fax: ++372 / 671 2253 Mobile: ++372 / 50 89343 E-Mail: info@gammeter.ee</p> <p>Finland</p> <p>R</p> <p>Adcontact/Gammeter Naulakatu 3 P.O. Box 627 FIN-33101 Tampere Tel.: ++358 / 3 / 380 22 11 Fax: ++358 / 3 / 380 22 44 E-Mail: info@gadcontact.s</p> <p>France</p> <p>S</p> <p>STOCKO CONTACT Eurl 7, Route d'Eichhoffen B.P. 40017 Andlau 67145 - BARR Cedex Tel.: ++33 / (0)3 / 88 58 58 58 Fax: ++33 / (0)3 / 88 58 58 88 E-Mail: info@stocko-contact.fr</p> <p>R</p> <p>M. Roland DOTIGNY 4 Rue Rougette 60240 Liancourt St Pierre Tel.: +33 / (0)3 / 44 47 91 68 Fax: +33 / (0)3 / 44 47 91 68 E-Mail: roland.dotigny@stocko-contact.fr</p> <p>D</p> <p>(Normandie / Ile de France / Nord) FEEL CONTACT Allée du Cap Horn ZA de la Plée 44120 Vertou Tel.: +33 / (0) 820 160 760 +33 / (0) 228 035 777 Fax: +33 / (0) 228 035 567 E-Mail: feel-contact@feel-contact.com (Parisienne, Ouest, Normandie, Nord)</p> <p>R D</p> <p>CONNECT-SYSTEMES 31, Impasse de la Balme 69800 Saint-Priest Tel.: +33 / (0) 478 901 315 Fax: +33 / (0) 478 906 332 E-Mail: commercial@connect-systemes.fr (Rhône-Alpes, Sud, Centre, Est)</p> <p>Great Britain</p> <p>D</p> <p>Cabletrix Ltd 9/10 James Watt Close Drayton Field Industrial Estate Daventry, Northants NN11 5QU UK Tel.: ++44 / 1327 / 876769 Fax: ++44 / 1327 / 300130 E-Mail: sales@cabletrix.co.uk</p>
---	---	---

Contact addresses

- (D)** Distribution
(P) Plant
(R) Representation
(S) Subsidiary
(SD) Sales Office

(D) J-Tronics Ltd
1 Granger Avenue
Acomb
York, YO26 5LF
UK
Tel.: ++44 / 1904 / 795690
Fax: ++44 / 1904 / 790887
E-Mail: jt@j-tronics.fsnet.co.uk

(D) New Force Ltd
Unit 6, Larkstore Park
Lodge Road
Staplehurst
Kent, TN12 0QY
UK
Tel.: ++44 / 1580 / 895111
Fax: ++44 / 1580 / 895222
E-Mail: sales@new-force.co.uk

Greece

(R) S. SAKELLIOU & CO O.E.
Manufacturer's Agents
15B Konstantinidou str.
K. Patissia 104 45 - Athens
Tel.: ++30 / 210 / 83 22 611
Fax: ++30 / 210 / 83 25 444
E-Mail: sasta@on.gr

Hungary

(R) (D) CZINEGE és FIAI Kft.
Pesti ucta 36,
H-5100 - Jászberény
Tel.: ++36 / 057 / 500 190
Fax: ++36 / 057 / 500 191
E-Mail: czinege@czinege.hu

India, Pakistan, Sri Lanka, Bangladesh, Nepal, Bhutan

(R) (D) Sahajanand Impex Pvt. Ltd.
103/104, Magnum Opus,
Shantinagar, Vakola,
Santacruz (East)
Mumbai - 400 055, India
Tel.: ++91 / 22 / 66925151
Fax: ++91 / 22 / 66921026
E-Mail: sales@sahajanand.com

Ireland, Republik of

(D) EirKen Enterprises Ltd.
247 Riverforest
Leixlip
Co Kildare, Ireland
Tel.: 00353-1-6156705
Fax: 00353-1-6156704
E-Mail: americ@eirken.ie

Italy

(R) (D) KLEMI Contact Srl
Via G. Marcora, 13
I-20097 Milano
Tel.: ++39 / 02 / 55 60 61 01
Fax: ++39 / 02 / 55 60 71 34
E-Mail: klemi@klemi-contact.com

(D) Comarel S.n.c.
Via Montepulciano, 17
I-20124 Milano
Tel.: +39 / 02 / 67 60 611
Fax: +39 / 02 / 67 01 624
E-Mail: comarel@comarel.com

Mexico

(SD) STOCKO CONTACT GmbH & Co. KG
Sales Office North America
49 International Road
Burgaw, N.C. 28425
Tel.: ++1 / 910 / 259 5050
Fax: ++1 / 910 / 259 3691
E-Mail: info@wielandinc.com

Norway

(R) (D) Adcontact/Gammeter
P.O. Box 246 Skøyen
N-0213 Oslo
Tel.: ++47 224 177 00
Fax: ++47 224 177 01
E-Mail: info@adcontact.se

Poland

(R) (D) JP KONEKT Tomsaz Pawlowski
ul. Krolowej Marysienki 9/6A
02-954 Warszawa
Tel.: ++48 / 022 / 8474999
Fax: ++48 / 022 / 4907611
E-Mail: info@pkonekt.pl

Portugal

(R) E. Kramer, LDA.
AP. 3096
Leça da Palmeira
P-4456 Matosinhos
Tel.: ++351 / 022 / 9964585
Fax: ++351 / 022 / 9964588
E-Mail: ekramerlda@mail.telepac.pt

Russia

(D) Connectors & Engineering KG
Krasnokazarmennaya 3 build 5
Moscow 111250
Russia
Tel.: ++7 / 495 967 15 60
Fax: ++7 / 495 967 15 61
E-Mail: sales@faston.ru

(D)

ELCO Group LLC
13A, Building 4, Structure 4
Varshavskoye Shosse
Moscow 115230
Tel.: ++7 / 495 981 8516
Fax: ++7 / 495 775 0255
E-mail: info@elcogroup.ru

Belarus

(D) ELCO Group LLC
Ponomarenko Street 35A, Office 302-6
Minsk 220015
Belarus
Tel.: ++375 / 29 626 0870
Fax: ++375 / 17 210 2189 ext 4545
E-mail: minsk@elcogroup.ru

Sweden

(R) (D) Adcontact/Gammeter
Urvskivs. 127B
P.O. Box 7044
S-17407 Sundbyberg
Tel.: ++46 / 8 / 445 36 00
Fax: ++46 / 8 / 445 36 10
E-Mail: info@adcontact.se

Switzerland

(R) (D) AWAG Elektrotechnik AG
Sandbuelstrasse 2
CH-8604 Volketswil
Tel.: ++41 / 044 / 908 1919
Fax: ++41 / 044 / 908 1999
E-Mail: info@awag.ch

Singapore

(SD) STOCKO Contact GmbH & Co. KG
Liason Office Singapur
Blk 5, Rivervale Crescent
08-05 Singapore 545084
Mobile: ++65 / 91 83 21 31
E-Mail: danny.lee@stocko-asia.com

(D)

STOCKO Electronics
Asia Pacific Pte. Ltd.
16 New Industrial Road
01-03/04 Hudson Technocentre
Singapore 536204
Tel.: ++65 / 6 345 1788
Fax: ++65 / 6 348 6116
E-Mail: info@stocko.com.sg

Spain

(SD) STOCKO CONTACT GmbH & Co. KG
Vertriebsbüro Spanien
F. Rius i Taulet, 19-3º
E-08850 Gavà (Barcelona)
Tel.: ++34 / 936 / 627 188
Fax: ++34 / 936 / 627 188
Mobile: ++34 / 676 490 974
E-Mail: diego.vazquez@stocko-contact.de

(D)

Otto Rating S.A.
Castellnou, 31-33
E-08017 Barcelona
Tel.: +34 / 93 / 252 27 00
Fax: +34 / 93 / 205 62 64
E-Mail: info@rating.es

South Africa

(R) APT Advanced Product Technology (PTY) LTD.
Strijdom Park, Randburg
P.O. Box 832
Ferndale 2160
Tel.: ++27 / 11 / 792 6010
Fax: ++27 / 11 / 792 9879
E-Mail: craig@apta.co.za

Thailand

(D) SIT Electronics Co. Ltd.
Pin Thong Industrial Estate, M1. 2/2.
789/71 Moo 1, T Nongkham
A Sriracha, Chonburi 20230
Thailand
Tel.: ++66 / 38 / 296 850 / 296 851
Fax: ++66 / 38 / 296 849
E-Mail: sales@sit-th.com

Turkey

(SD) STOCKO CONTACT GmbH & Co. KG
Istanbul Liason Office
Atakoy 11. Kisim, Cigdem D Blok, D:33
34158 Istanbul / TURKIYE
Tel.: ++90 / 212 / 661 87 10
Fax: ++90 / 212 / 661 87 20
E-Mail: info@stockotkr.com

USA

(SD) STOCKO CONTACT GmbH & Co. KG
Sales Office North America
49 International Road
Burgaw, N.C. 28425
Tel.: ++1 / 910 / 259 5050
Fax: ++1 / 910 / 259 3691
E-Mail: info@wielandinc.com

STOCKO CONTACT
GmbH & Co. KG

Simonshöfchen 31
D-42327 Wuppertal

Tel. ++49 (0)202 / 97 33 - 0
Fax ++49 (0)202 / 97 33 - 411

e-mail info@stocko-contact.de
Internet www.stocko.de

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Wuppertal / Germany

Andlau / France

Hellenthal / Germany



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