

Company Profile

Since its formation in 1981, Tascomp[®] products have set the benchmark for ease of use, superior performance, unparalleled support and low cost of ownership. Major companies around the world now specify Prodigy as they recognise the benefits of its reliability and technical excellence.

"We work closely with our systems integrators and end users to understand their needs, provide innovative software solutions and outstanding after sales support. Our open management style and flexible working environment have created a development team that is enthusiastic and committed to our global success."

Paul Everington – Managing Director.



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espective owners. Tascomp® reserves the right to change Prodigy's specification without prior notice.

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You wouldn't use a different word processor in each section of your office so why put up with different industrial software packages to monitor, control and analyse your manufacturing operations?

The Complete Automation Solution

Choose Prodigy and you will be able to standardise on one software package to accommodate all of your requirements. From cost effective data logging through to comprehensive factory wide manufacturing execution system, Prodigy covers all your needs in one scalable and cost effective package. This saves time learning how to use several different software packages, which in turn saves money and makes it easier for you to integrate your business operations.

Developed From Real Applications

Prodigy's success lies in the fact that it has been developed to meet the needs of real world applications. We work very closely with our customers to provide facilities that meet their exact requirements. The result is a software package rich in useful facilities that can be quickly configured to handle a wide range of applications from many industry sectors.

Technically Superior

Prodigy is fast, efficient and has no practical limitations to the size of application it can handle. Prodigy can even run as a Windows Service, allowing it to start work even before anyone has logged on to the system. This is an essential requirement for secure applications in many industries including pharmaceuticals, food processing, hospitals, heat treatment, aerospace, etc.

Only Pay For What You Need

Prodigy is an integrated software product that provides a wide range of facilities. You choose which facilities you need and how many tags your system will require by selecting a license that is tailored to your application. You only pay for what you need. You can buy additional tags or facilities later as the need arises. Unlike many systems, Prodigy's security is not hardware based, which means that upgrades can be purchased anytime and sent immediately via email if required.

Global Standard

Developed in the United Kingdom and first released over 10 years ago, Prodigy has a substantial installed base around the world. Prodigy now sets the standard for industrial automation software by providing a range of facilities and prices, which cannot be matched by competing products.

Technical Overview

Prodigy

Introduction











Dynamic **Attributes**

Display Builder provides a full range of attributes that can change dynamically as plant values change:

- Size
- Position
- Orientation
- Colour
- Fill level
- Visibility
- Text/Numeric display

Button objects allow operators to:

- Switch displays
- Run reports
- Set signal values
- Display XForms
- Run applications
- Accept alarms

POW

Prodigy Over the Web allows you to view your displays using Internet Explorer from any location on site or around the world.

Administrator controls allow user access to be unrestricted or password protected. For high security applications access may be further restricted by specifying the MAC address of those PC's which are allowed to access Prodigy Over the Web.

Display Builder

Prodigy Display Builder is a graphics package that makes it easy for you to create an operator interface that is simple to use and visually appealing.



Display Replay

Use DVD style controls to pause, rewind and replay the action from any display. This powerful tool can be used to aid fault diagnosis, perform post-mortem investigations or help with user training.

RAW MATERIAL SILOS

Filter

FILTRATION TANK

D 🖆 🖬 📮 🐰 🖻 🗟 🤉 ୯ 🎒 🕈 🔴 🖢

Pop Up Displays

consistency.

ALCHEMY DEMONSTRATION

No Operator

No Recipe

No Batch

Mv 10.0

5p 0.0

SEPARATOR

PRODUCTION DETAILS

Operator

Recipe

INGREDIENTS HOPPER

Works Order

CONVEYOR BELT

Pop Up Displays can be used in several ways. They can provide multiple 'floating' views of your system for ease of use. They can also be linked into other displays to create a section of display which is shared between any number of other displays. By modifying just one Pop Up your changes will propagate to all displays which share the same Pop Up. This will save you time and ensure

•

DATA ANALYSIS

SYSTEM TOOLS

STAGE DETAILS

Preparation

The gold

recipe and

amount are

required along

ith a batch and

operator name before the

emonstration

can begin

Click to discharge fusion reactor



Larger button sizes, access to right click options and a pop-up numeric keypad are some of the options provided to help with touch screen systems.

object.



Effluent

FFLUENT TANK

Intelligent Objects

Prodigy provides a range of Intelligent Objects which make it easy to add dials, bar indicators thermographs and sliders that offer a wide range of controls over the object's appearance and animation effects.







Prodigy Display Builder includes

a comprehensive library of plant

items that can simply be dropped

onto your displays. The library can

be extended by adding your own

objects, created using Prodigy

Display Builder. Library objects

This means that they contain all

of the information required to

automatically create the signal

database entries when they are

can be made into 'Super Objects'.

Graphics Support

Display Builder takes full advantage of the latest developments in graphics hardware. Display Builder offers true colour, unlimited screen resolution and support for dual-monitor displays. Powerful gradient fills, transparency effects and animation timers make it easy to produce professional displays very quickly.

FUSION REACTOR

Thermal Imaging

Prodigy provides extensive support for the capture of data from thermal line scanners and the representation of this data within Display Builder. This includes realtime and historic false colour thermal images, thermographs, 3D waterfall displays and sector trends



Technical Overview

Prodiav

Dynamic Attributes -Simply right-click on any object to display its property dialog. A whole range of dynamic properties can be assigned to an



Toolbars

Toolbars are used to provide access to the objects used in creating displays and also to tools that allow objects to be positioned relative to one another. All toolbars may be docked or floated over any part of the display.



Operator Interaction

Your own icons can be made into buttons. They can be configured to display forms, set signal values, switch displays, run reports or launch other programs. Prodigy also provides standard Windows[™] buttons including check boxes and radio buttons.

Tool Tips

Tool Tips allow you to provide useful information to guide the operator.



Configuration

Display Builder is used to both design and run the operator interface. There is no need for separate editor programs and the effects of any changes made can be seen instantly by pressing the Go button.

Display Builder is event driven, so objects with dynamic attributes are adjusted only when their associated plant value changes. This reduces processor loading and makes displays fast and responsive.

The ease and speed with which the operator can switch between displays makes Prodigy the fastest display system on the market.

Display Builder is fully integrated with the Trending system so you can switch seamlessly from plant views to trend displays and also include trends within your plant displays.

Enhanced Performance

Prodigy provides facilities to tune the response and appearance of your displays. Adjustable refresh rates allow you to create smoother animation effects without adversely impacting on processor usage. On demand data gathering allows individual displays to query plant I/O for new values at a faster rate than the driver is polling.

Realtime

Show realtime trends of any signal, even if that signal is not being recorded.

Any number of signals per trend display.

Adjustable chart speed.

Any number of trend displays per screen display.

Modify signal selection in realtime, "on-the-fly".

Instantly switch to historical view of the same signal selection.

Choose from pre-set or custom time spans.

Trending

Prodigy includes state of the art trending facilities. Whether you are looking for sub-second detail or a seasonal trend, Prodigy's trend facilities will quickly provide the information you require.

Intelligent Recording

Prodigy implements intelligent recording strategies that are user configurable on a tag by tag basis. These strategies allow Prodigy to capture the maximum signal detail whilst using the minimum storage space. This means that the trend display can handle more data, more quickly.



Live Switching

Prodigy allows you to switch

seamlessly between realtime

and historical data. Double

click on any realtime trend

Batch Aware -

Prodigy trends are "batch aware", which means that they fit seamlessly with the Prodigy Batch Handling facilities. When a batch is selected the trend view is automatically adjusted to frame the time span of the batch. If Tag Aliasing has been used the tags shown in the trend are automatically switched to be those relevant to the selected batch. To make it easy to find the batch you need, Prodigy provides a number of filter options including wild card search and SQL queries.

Batch Name	Balch Stat	Batch End	-6
200807014Test1	14Jul-2009 16:35:32	14Jul-2009 16:38:27	18
20080602Test1	02Jul-2009 09:42:14	02Jul-2009 09:45:25	
20080425Test1	25-Apr-2009 15:42:08	25-Apr-2009 15:45:09	
20080418Test1	18 Apr-2009 09:37:56	18 Apr-2009 09:40:54	
20080417Test1	17-Apr-2009 15:35:35	17-Apr-2009 15:38:43	
20080326Test1	26-Mar-2009 09:32:24	26-Mar-2009 09:35:40	
20080211Test2	11-Feb-2009 16:28:18	11-Feb-2009 16:31:48	
20080211Test1	11-Feb-2009 16:06:58	11-Feb-2009 16:09:52	
20071217TEST1	17-Dec-2009 15:13:29	17-Dec-2009 15:16:40	
20071211TEST1	11-Dec-2009 15:33:57	11-Dec-2009 15:36:55	
20071207TEST1	07-Dec-2009 09:10:21	07-Dec-2009 09:13:24	
•			1
List contains 83 batches	out of a total of 83		
lane:			
Filter *		Adva	nce
-			

Statistical Process Control

Unlimited Time Span

quickly.

There is no limit to the time span that a

to look at a couple of seconds or several

Prodigy trend can display. Whether you want

years' worth of data on one view, Prodigy will

provide the graphs you require. Intelligent

refresh is almost instant which means that

you can find the data you are looking for very

recording strategies ensure that display

Gain direct access to Prodigy's SPC facilities for any trended signals that form part of an SPC project.

Data Scrolling

Prodigy trending has a full range of scroll, pan and zoom facilities. The trend window can be scrolled left or right ad infinitum, allowing you to view recorded data from any given time period.

Notes

Operators may record notes at any time via the Prodigy Comments facility. The position in time of these comments can be shown on any trend simply by pressing the "Notes" button. Clicking on a specific note then displays the comment that was entered by the operator.

Dual Trends •

Prodigy can display data from two different time periods either side by side or overlaid with the second data set displayed as a 'ghost image'. This provides the ideal way to compare batches or different production runs

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Prodiav

Zoom In Or Out

the finest detail.

You can zoom in on any area of interest by simply dragging a cursor box around the relevant part of the trend. Millisecond time stamping allows you to see



Mean or Peak Trends

Prodigy trending incorporates mean and peak mode viewing. Whilst mean is ideal for short to medium time spans, long time spans can tend to become cluttered. With the peak mode, Prodigy draws two trend lines that describe an envelope around the max and min trend values. This keeps the display uncluttered, making it easier to see the underlying trends.

Smoothing

Prodigy trending incorporates fully interactive smoothing of noisy data. Successively increasing the smoothing level can remove spikes from data allowing the underlying trend to show through more clearly.

Historic

Unlimited signals per trend display.

Display data over any time period. Prodigy places no restrictions on the amount of data that can be viewed.

Retrieve batch graphs using your own batch names.

Modify trends in realtime, "on-the-fly".

Instantly switch back to realtime view of data.

Vertical cursor allows exact signal values to be read.

Provides seamless access to all recorded data.

Zoom in on areas of interest.

Auto-scale signal ranges "on-the-fly" to improve clarity of small data changes.

Realtime data smoothing.

Supports Control Profiles and Ideal Curves.

View archived data directly from CD or file server.

Supports min, max and average graphing modes.

Prodigy

Alarms

Alarms logged to:

- Alarm history database
- Batch database
- Alarm banner
- Annunciators

Prodigy allows a different annunciator to be chosen for each alarm state and any number of physical annunciators may sound when any given alarm arises

Alarms can be set to auto-accept when they revert and this can be configured separately for each alarm state.

Alarms can be analysed system wide or on a batch by batch basis and can be filtered on a number of criteria including:

- Alarm type
- Plant area
- Alarm/Event
- Acknowledgement
- Priority

Alarms can be accepted via the on-screen Alarm Banner or via remote access terminals.

Alarm Schedules allow different alarm limits at different times throughout a process run:

- Set a pattern of alarms for different plant conditions
- Enable/Disable alarms in groups
- Automatically change Alarm Schedule depending upon signal conditions

Alarms

Prodigy provides sophisticated alarm monitoring, reporting and loggin facilities that enable operators to react quickly to problems arising on the plant and to analyse faults over any given time period.

Prodigy's Alarm Manager mo the state of all plant values t have alarm limits defined. W alarm condition occurs the a manager notifies all other pa the system that have an inte that alarm. This may be an a siren, a beacon, a printer, an on-screen display and so on addition, the alarm is logged both the continuous and ba alarm databases and to sele Prodigy Alarm banners.

Vise Vise	Alam Text	Association (12 ABP	-) Printe	Accest Al On Reven
800	Very High	Select	0	Accept All Un Heve
12 High	Alam Test	Amunciation	Pricela	
650	High	Selec	0	Accept On Revert
	Nomal		Hyster	esis around limits
	Ok		0	
Low	Alam Text	Annunciation	Priority	
0	Low	Selec	0	Accept On Revert
Very Low	Alam Text	Amunciation	Priority	
0	Very Low	Select	0	Accept On Revert
Advanced				
Nagā	Commenting Comments Required			
Deviati	on & Hold Offs			
Berry	don & Salety Alarms to Alarms mdb: 8	latch alarms to Alchemy Batches.	ndb (Signal = b	atchid)
neco	and a sarely			

Prodigy allows alarm levels to be set for Very Low, Low, High and Very High, along with descriptive text for each condition. Alarms can be absolute or deviation from set point. In addition, sophisticated tools allow alarms to be applied to such things as the rate of change of a signal value, or on the length of time a signal remains in a given state. Spurious alarms can be minimised by applying alarm hysteresis or marking them as timed alarms, which will only sound when the alarm condition has been exceeded for a specified time period.

Full 1: 08-08-2008 14:44:23 Zone 1 Measured Value is High (Accepted by default user) (+ 1 more) ф 💽 Screen 1: 08-08-2008 14:43:38 Acid Bath Low Probe was On (+ 7 more)

Prodigy's Alarm Banner can be displayed on all or any workstations in a given system. It displays a list of all current alarms sorted either chronologically or in priority order and optionally filtered on criteria such as category, plant area or alarm type.

The operator must use this banner to accept any alarms and if security is implemented they must enter their user ID and password. This prevents unauthorised personnel from accepting alarms.

The Alarm Manager records the following information:-

Alarm

- The alarm state that has been entered or left.
- The date and time of the change in alarm condition (including alarms being acknowledged).
- The value of the signal at the time the condition altered (including signal values becoming unknown or disabled).
- The name of the operator who accepted the alarm.



As well as alarms, the Prodigy Alarm Manager also caters for Events. These are information messages generated by for example, control programs. These messages are displayed, logged and accepted in the same way as alarms. In addition they may be set up to appear for a fixed length of time before being removed automatically.

Full 1: 08-08-2008 14:44:23 Zone 1 Measured Value is High (Accepted by default user) (+ 1 more) Accept Screen 2: 08-08-2008 14:44:10 Waiting for operator to enter production details (+ 7 more)

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Sometimes different alarm limits need to be applied at different times throughout a process, and at other times the alarms may need to be disabled altogether perhaps during a plant startup or shutdown period. Prodigy uses Alarm Schedules to cover these situations. Any number of alarm schedules can be created and Prodigy can be programmed to automatically swap between these different schedules at any time throughout a process run.

\$SMS & Email Facilities

Prodigy provides a number of ways to keep in touch with your business using your mobile phone or email access.

SMS1 - Alarm Output SMS1 provides a way of distributing alarm messages to mobile phone users. Each user registers their mobile number with Prodigy and joins one or more alarm groups. They will then receive an SMS text message for each alarm that occurs, clears or is accepted. SMS1 works using any standard telephone line and modem by sending the alarm messages via your selected message

SMS2 - Interactive

centre.

SMS2 provides a fully interactive alarm facility. Users may receive and accept alarms using their mobile phone. You can request signal values to obtain up to the minute information directly from any Prodigy system. For commonly required items of information, any number of mini reports can be configured and sent directly to your mobile phone at any time. Users may also log on or log off from the service using their mobile phone.

Email Alarms and Reports • All of the alarm and report facilities provided by SMS2 can also be accessed via email. This not

only allows you to receive alarms, accept alarms, log on/off and receive signal values, it even allows you to receive process graphs and reports either on demand or as an accompaniment to the alarm messages.

Alarm Display

The alarm display provides an instant view of all current alarms, their alarm priority and the live value of the signal that is in alarm. The columns displayed can be customised and the alarms sorted on any column. Alarms can be accepted in any order or accepted by group or priority etc. Alarm acceptance can be configured to require an operator comment to be entered before acceptance takes place.

Alarm Display									
Columns - Pitter	- Unaccepto	ed Accepted Events							
Date/Time	Tag	Text	Pr	Trigge	Curren	Groups	Accept	Accepted	Re
08-08-2008 14:43:38	LVLABLO	Acid Bath Low Probe was On	0		0	Status, Acid Bath			14:4
08-08-2008 14:44:10	AA	Waiting for operator to enter production details	0		<unic></unic>	None			
08-08-2008 14:44:23	C1MV	Zone 1 Measured Value is High	0	664.38	707.14	Fusion React, Temp Control	default user	14:45:54	
08-08-2008 14:44:24	C1MV	Zone 1 Measured Value was Very High	0	777.49	707.14	Fusion React, Temp Control			14:4
08-08-2008 14:44:24	C2MV	Zone 2 Measured Value is High	0	654.17	704.28	Fusion React, Temp Control			
08-08-2008 14:44:25	C2MV	Zone 2 Measured Value was Very High	0	777.49	704.28	Fusion React, Temp Control			14;4
08-08-2008 14:44:32	C3MV	Zone 3 Measured Value is High	0	650.75	707.08	Fusion React, Temp Control			
08-08-2008 14:44:47	VALVEGAL	Valve 6 Maintenance is Overdue	0	1	1	Acid Disp, Valve			
08-08-2008 14:44:49	PUMP1AL	Pump 1 Maintenance is Overdue	0	1	1	Ingrd Hopper, Pump	default user	14:45:50	
08-08-2008 14:44:54	VALVE2AL	Valve 2 Maintenance is Overdue	0	1	1	Copper, Valve			

Alarms

SMS1

Receive alarm notification on your mobile phone.

Any number of recipients.

Arrange alarms into user groups.

Log on/off by user or group.

Uses standard modem.

SMS alarm indicates:

- Plant area
- Alarm date
- Alarm time
- Alarm condition
- Current measurement

SMS2

As SMS1 plus: Accept alarms from your mobile phone.

Receive mini reports.

Log on.

Log off.

Secure alarm acceptance.

Built in command help.

Uses GSM modem.

No land line required.

Email alarms

Distribute alarms to any email address.

Include graphs with each alarm report.

Accept alarm via email reply.

Receive event messages.

Request process reports.

Prodiav

Recipes

Data held in Microsoft Access or SQL Server[™] format.

Any number of recipes can be created.

Use recipes to set values in PLCs etc.

Recipe data stored as part of batch history.

Free form design allows electronic recipes to emulate existing manual recipes.

Recipe & Batch Facilities

Prodigy includes comprehensive support for batch and recipe handling including form-filling, automatic batch creation & monitoring and Proof-of-Process reporting.

Recipes

Recipe data is a collection of control setpoints that define the parameters required to make a specific product or control a specific process. Prodigy allows any number of such recipes to be created and called up via user defined forms.

These forms may display the recipe data and optionally allow items to be modified. They may also allow additional data to be entered that does not form part of the recipe but which may be required as part of the batch history.

Data entered via a form may be written to any or all of the following:

- Recipe Database, for the selected recipe.
- Batch Database, for the selected batch.
- Signal database, to be used as setpoints etc.

XForm

Prodigy provides a powerful screen based form creation tool called XForm. These full colour forms can incorporate alpha/numeric information, images and even live data. Fields on each form may be linked to the Recipe Database, Batch Database and real-time Signal Database. Data validation tools can be configured to check operator entries and flag inconsistent or erroneous data. Links to Prodigy's Slang programming environment allow the creation of 'wizard' forms to guide the operator through the data entry process. XForm lies at the heart of Prodigy's Batch and Recipe facilities.

Batch Based Trending

All relevant parts of Prodigy are "batch aware". For instance, batches can be accessed from within historical trends where the start and end dates shown on the trend will be taken from the batch that has been selected.

Prodigy's tag substitution facility means that the same trend can be used to show data from different batches, even if those batches relate to different parts of the plant. For example, if you have 20 different production lines you can configure one trend to look at the data from any one of these lines, rather than having to configure up 20 different trends. This facility also applies to trends shown in the single page Proof-of-Process reports.

Batch Data Recorder

Prodigy's Batch Data Recorder makes it easy to handle the requirements of a batch based process without the need to write programs or configuration scripts.

BDR works by monitoring the system and watching for the occurrence of any of the criteria that have been defined as meaning that a batch is beginning. This may be something simple such as a digital signal going high or a complex set of conditions that must all be satisfied before the batch can commence.

When the batch begins, BDR can reset selected signals and also store the current value of any number of signals into the batch database.

As the batch progresses, the values of any number of signals may be periodically written into the database, to keep a working record of how the batch is progressing.

A batch ends when the conditions defining the end of the batch become true, such as a digital going low, or a given expression evaluating to true. Again, data may be written to the database and signal values reset when the batch ends. Prodigy can also perform statistical surveys, calculating items such as mean, max, min, standard deviation, runtime, number of operations etc.

EDR Configuration - Alche

sin Statt Reset End Res

Stat Condition

Epression

Pepulaty

End Condition

Pepulaty

Batch Reporting

Proof-of-Process reports may be generated automatically by Batch Data Recorder when a batch ends. They may also be called up manually at any time. These reports, which are user configurable, can display:

If there is too much data to display neatly on one batch report, Batch Data Recorder can be configured to run as many different reports as required when a batch ends, so you can divide your reports up into appropriate subsections of the batch process.

Technical Overview

Select Re	cipe	Green Go	ы		E	dit Recipe	
Select Works	s Order	Run001					
Operato	r Identity :	Plant Mar	ager				
ntity of Gold	Required :	450	kg				
cipe Deta	its						
Colour:	Green		*				
law Material			Fusion D	etails			
Mercury:	49.8	kg	Stage	Temp		Time	
Copper:	63.4	🗆 ka	1	500	-c	10.00	
Lead:	35.2	ka i	2	600	-c	15.00	
Sulphur:	18.2	l kg	з	900	-c	10.00	
A	cept	1		1		Cancel	
-				-			

Start Repet End Rep	et Start Data Continuous Data End De	ta Alas Sgral	Attributes
n Parameters			
Active Active	Separate Databases 🖂		
Batch Database	\$'Data'8atch\Batches'alchemy batches	ndb	Browse
Database Config. File	\$'Configuration'database'Batch.dbonfp		Browse
atchname Specification	dBATCHO>		Select
Batchname Signal	BATCH Select Report	ta ct Report	Select Oystal
t Condition	ó date exista		
Overwrite when start do Rart Condition	ate in existing file is older than Os		
Overwite when start di tart Condition	ate in existing the is older than the Staff.		
Overwrite when start di lart Condition Signal changed Batch name changed	ate in existing file is older than the Select Select		
Overwrite when start d tart Condition Signal changed Batch name changed Expression SALCH	Ite in existing file is older than the Select Select Select UN + ON AND SBATCHID + 1	a Tue 📑	elect Test
Overwite when start di kart Condition Signal changed Batch name changed Depression SALCR Regularly	START Select START Select UN - ON AND SBATCHD + 1 Every In stating at 0:00.	a Tar 👔	lelect Test Select
Overwite when start di lat Condition Signal changed Batch name changed Depression SALCR Regularly Condition	START Select START Select UNI - ON AND SEATCHD - 1 Every Im desting at 000.	a Tue 🛛	elect Test Select
Overwite when start di lat Condition Sgnal changed Batch name changed Depression SALCR Regularly Condition Sgnal Changed	ate in existing the is older than the START Select UNI - ON AND SBATCHID - 1 Every Im desting at 000.	a Tao 📑	elect Test
Overwise when start d last Condition Sgnal changed Batch name changed Depression SALCP Regularly f Condition Sgnal Changed Batch name changed	te in exting the is older than Ge START Select UN + ON AND SEATCHOP + 1 Every Im starting at 000. Select	s Tur 👔	lelect Test
Overwite when stat d hat Condition Signal changed Each name changed Depression SALCR Regularly 4 Condition Signal Changed Each name changed Each name changed	ate in existing file is older than the START Select NUN = ON AND SBATCHID = 1 Every Im starting at 000. Select NUN = OFF	a her (idect Test

Batches

Batches can be created manually or automatically.

Facilities to continue an existing batch or start afresh.

Any number of batches may be created.

Full reporting, including multi-batch reporting.

Data available to third party reporting software.

Alarms recorded to batch database.

All relevant features within Prodigy (e.g. trending, SPC) are batch aware.

Single page "Proof-of-Process" reports automatically generated on completion of batch.

Access & Security

Access to Prodigy and standard desktop applications via a configurable menu bar.

Simple password or sophisticated privilege based security systems.

Security may be applied to any item that requires input from the operator, thus preventing unauthorised access of such things as accepting alarms through changing setpoints to reconfiguring the database.

Security log shows who did what and when.

Security

security:

Multi-level menus allow facilities to be grouped into logical areas.

User defined privileges.

User Access & Security

default user 08-Aug-08 🖾 Alchemy Plant 🚊 Displays • Alchemy Setup • Facilities • 🙆 Shutdown PC User Access Access to Prodigy is provide against any edge of the Windows[™] taskbar. The me built-in graphical editor an Prodigy components, but Windows[™]. When creating items may be protected ag Prodigy provides two types 🍯 A simple password, whi everyone who wishes to ac item must know. A privilege based system whereby individual users n assigned a range of priviled allow them access to partie aspects of the system.

Operators may log on to the Prodigy system to gain instant access
to the features for which they hold privileges. Alternatively, they
may enter their user ID and password each time they access a
feature for which the current user is not privileged.

Prodigy supports the idea of a "Default User" which may be enabled with a limited set of privileges, perhaps providing "view only" access to the system. In the absence of any other user being

applied.

Prodigy comes with a set of standard privileges that can be used to restrict access to certain facilities. It also allows you to create your own privilege types to provide further access limitations as required.

Change...

Help

Enter your logon name and pass

Usemame Plant Manager

Password

OK Logoff Cancel

The user database can also hold a mobile phone number and email address for each user, which will be used to send alarms and reports to user phones or PCs using Prodigy's SMS text message and email facilities.

Prodigy's security mechanisms have been specifically designed to meet the requirements of standards such as FDA 21 CFR Pt 11, and GAMP, which are covered on page 16 of this brochure.

Prodigy makes it easy for the user to find the facilities they need. Its configurable menu system provides direct and secure access not only to Prodigy facilities but also to other Windows[™] applications.

		_		
	Configuration			
	📁 System 🕨	1.0		
	📁 Tools 🕨	D	Alarm Schedules*	+
	* Not used in Alchemy Demo		Comments	•
		1	Alarm History Report	
led via a Me	nu Bar which can be docked		Alarm History Viewer	Ν
screen and	is made to auto-hide, like the	8	ET Housekeeping*	13
nu layout is	configured using the	3	ET Report Filter*	
d these mer	us can be used to launch not only		Event Viewer	
also any de	skton application that runs under	8	Expert Data System	
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	Operators may log on to the Prodig	jy sy	stem to gain instan	t access
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	may enter their user ID and passwo	ord e	ach time they acce	ss a
vord.	,		,	

logged in, it is the privileges assigned to the default user that are

	First Name(s)	Last Name	SMS Number	Act	Email Address	Act
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Niaire I		Maintenance		N		N
Security		Site Security		N		N
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Log On						
Log on Name		Fest Name(s)	Last name		Panoword	
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Prodigy's Onli provide quick access to v improve

Information Retrieval

Prodigy's Online Maintenance provides a single source of support information for operators and maintenance engineers. It allows them to access standard operating procedures, routine maintenance instructions, machine schematics, emergency contact numbers or procedures, maintenance videos and much more. All of the information which is usually 'filed away... somewhere!' can be kept in one location, properly indexed and ready for rapid access when required.

Ouick Access To make it easy to find the information required to help solve a particular problem, Prodigy allows any number of 'maintenance icons' to be placed on the plant displays, next to the item of equipment to which they refer. These icons can be hidden from view in normal operation, automatically appearing when Prodigy detects a problem such as a specific alarm condition or incorrect sequence of events.

nance.tcm - DisplayBuilder (I	Licensed to Tascomp Prodigy	Web Viewer)
Operating times can be monit maintenance information can available online	tored and be made	
PLANT EQUIPMENT	MAINTENANCE PERIOD	RUNTIME SINCE
Pump 1 - Ingredients Pump Pump 2 - Fusion Reactor Pump Pump 3 - Filter Pump Stirrer 1 - Ingredients Hopper Stirrer 2 - Acid Bath Stirrer Filter Bod	00:00:30 Alter 00:02:00 Alter 00:00:55 Alter 00:05:00 Alter 00:05:00 Alter 00:05:00 Alter 00:05:00 Alter 00:05:00 Alter	00:90:40 00:90:60 00:90:60 00:90:60 00:90:60 00:90:60
	NO. OF OPERATIONS BEFORE MAINTENANCE	NO. OF OPERATIONS
Valve 1 - Mercury Silo Valve Valve 2 - Copper Silo Valve Valve 3 - Lead Silo Valve Valve 3 - Lead Silo Valve Valve 4 - Sulphur Silo Valve Valve 5 - Fusion Reactor Valve Valve 6 - Acid Dispenser Valve	4 Alter 4 Alter 4 Alter 4 Alter 10 Alter 10 Alter	0 6 0 0 13
	ANCE.ICM - DisplayBuilder	ANCEALEM - DisplayBuilder (Licensed to Tascomp Prodigy NEO MAINTENANCE Operating times can be monitored and maintenance Information can be made available online PLANT EQUIPMENT MAINTENANCE PERIOD Pump 1 - Ingredients Pump Pump 2 - Fusion Reactor Pump Pump 3 - Filter Pump Stirrer 1 - Ingredients Hopper Stirrer 2 - Acid Bath Stirrer Filter Bed Ualve 1 - Mercury Silo Valve Valve 1 - Mercury Silo Valve Valve 1 - Mercury Silo Valve Valve 3 - Lead Silo Valve Valve 4 - Aller Valve 5 - Fusion Reactor Valve Valve 5 - Fusion Reactor Valve Valve 5 - Acid Dispenser Valve Valve 6 - Acid Dispenser Valve

To help with the timing of routine maintenance, Prodigy can monitor a wide range of parameters that effect the maintenance intervals. These can include run times, number of operations/cycles, time spent under load, total throughput etc. Prodigy then provides messages to indicate that scheduled maintenance is imminent or overdue. It will even pop up the maintenance icon on the plant display next to the item of equipment that requires maintenance.

Calibration Tracking •

Prodigy's calibration tools walk the engineer through the calibration process. To save time, it allows multiple channels to be calibrated in one pass. Prodigy keeps track of the calibration settings which are stored into the calibration tracking database along with the date and engineer identity. Calibration reports provide vital proof of calibration and allow transducer drift to be monitored.

4ª Cal	libration																
Cen	figuration Fi	ile Calibration															
	i 🖬 🔮	0000			Analogue	Inputs 01-08	8										
	Synal	Description	Low Range	High Range	Scaled	Units	Output	Paw	Low	Set	Hgh	Set	Calbrate	Low Raw Value	High Raw Value	Check	Nutes
	AI03	Analogue Input 03	0	10	6.4	vota		30.9	0		20			16.4	61.7		
	AIC4	Analogue Input 04	0	10		vote		33.6	10		10			11.0	4096.0		
	AI05	Analogue Inout 05	0	10	-8.8	vots		365	-10		10			0.0	4096.0		
	AICE	Analogue Input DS	0	10	-98	vola		39.6	50		2400			0.0	4096.0		
	TESTINP	teat input signal	0	100	28.6			16.7	8		45		_	19.0	13.4	-	

Online Maintenance

e Maintenance and support facilities ital information to reduce downtime, fficiency and reduce operating costs.
Pump Parts List
Schematic Diagram

Maintenance

All common file formats supported:

- JPG
- BMP
- AVI
- MPG
- WAV
- Plain text
- Rich text
- Word™
- PDF

Instant access to maintenance information.

Automatic display of maintenance icons.

Routine maintenance scheduling.

Reporting

User configurable reports via Prodigy's intuitive Easy Report software.

Proof-of-Process reports with automatic link to batch handling.

Batch reports.

Historic Alarm reports.

Data format:

- Microsoft Access[™]
- SQL Server[™]

SQL filtering.

Report options:

- Timed reports
- Faxed reports
- Email reports
- SMS text reports
- PDF reports

Reporting

. Printed reports provide a convenient way of sharing and understanding detailed information. Prodigy provides comprehensive facilities that allow you to combine text, graphics and trends to help make complex information easy to understand.

Prodigy can store information in both Microsoft Access[™] and SQL Server[™] format. This allows you to use any compatible software to analyse your data and prepare reports that are laid out exactly as you need them. Prodigy also provides three powerful reporting tools which are fully integrated with Prodigy to make them easy to use:

- Easy Report comprehensive tabular & graphical reports without the hassle
- Proof-of-Process Reports concise reports for batch based processes and validated systems
- Multigraph analytical reporting for development environments

To make it easy for you to select the information you want to include on a report, Prodigy provides a versatile file/batch selector. This allows you to select a single batch or perhaps a range of batches that match selected criteria. For instance, you could specify all batches covering the month of July that were run on line 6 using raw material xyz.

> This filter mechanism can even include SQL (Structured Query Language) enquiries for added flexibility. Prodigy then scans the batch database, selects those records that match the selection criteria and passes them on to the report generation software.

Easy Report

Tabular reports, pie charts and graphs make complex information easier to understand and share. Easy Report provides all the tools you will need to create professional looking reports quickly and easily. Simple layout tools allow you to place text, graphics, drawings, tables, pie charts, etc. freely on the page. Data for these items can be sourced directly from both Microsoft Access[™] and SQL Server[™] databases without the need to pre-process the data.

When adding tabular data, Easy Report automatically aligns columns with titles, flows the data between pages, paginates, highlights out of range values and calculates totals and derived values to simplify the process wherever possible.

Automatic and Timed Reports

You can configure Prodigy to generate printed reports automatically. Prodigy's Batch Data Recorder (BDR) allows you to specify reports that are automatically generated at the end of a batch. It allows you full control over the format of the report and the destination printer/file. Prodigy can also be configured to automatically generate reports at pre-defined times. For instance shift, daily or monthly reports can be pre programmed and printed automatically as soon as the time period elapses. This saves time and guarantees reliable report generation.

Email, Web and SMS Text Reports

By entering a destination email address it is easy to provide reports directly to specific users via their email account. Prodigy's Web Upload facility can even send reports automatically to a company intranet or external internet web site for global access. For users that are often on the move, Prodigy can be configured to provide mini reports to mobile phones using SMS text messages.

Designed for development environments and end of line test systems, Multigraph provides a flexible way to view multiple data sets against time or as a plot of one variable against another.

Multigraph

Multigraph uses simple drawing tools that allow you to create any number of X/Y axes with exactly the layout you require, giving total flexibility over the way your data is presented. Data points can be automatically sorted and filtered and the graphs can be augmented with annotation or one-off header information as required. Overplotting offsets make it easy to present several data sets on one report with the header information, position, line types and line colours etc. automatically adjusting for each over-plot.

Report Generation

Producing complex reports covering several data sets is no longer a time consuming task. The powerful data sorting and filtering options in Multigraph make it possible to submit any number of data sets to a pre-defined report layout and generate the required report without any manual data manipulation. Multigraph is ideal for product development or end of line test systems.

Proof-of-Process Reports

Prodigy's Proof-of-Process reports provide the ideal process record on a single page.

Many manufacturing operations require Proof-of-Process reports before their products can be released. This is especially true in the food, aerospace and pharmaceutical industries. Traditionally, they take the form of several sheets of paper collected from different parts of the manufacturing process, which are clipped together and archived. Prodigy's Proof-of-Process reports provide a much more efficient solution. They combine alarm histories with one-off batch details and any number of process trends into a neat single page report that provides a permanent Proof-of-Process record. They are very easy to configure, which allows them to be kept up-to date with the requirements of the process. Storage of Proof-of-Process reports in PDF format is now becoming the industry standard for long term record storage.

7

.Multigraph

Combining one off process information, alarms, events and process graphs,

Proof-of-Process Reports

Multigraph

- Automatic over-plots
- SQL data filters
- X/Y point sorting
- Flexible graph layout
- Automated reporting
- Versatile mark styles

Proof-of-Process Reports

Combine three key types of process information:

- Trend graphs
- Alarms
- Process details

Ideal for food processing, aerospace and pharmaceutical

Prodigy

FDA 21 CFR Part 11

Audit Trail

- Comprehensive
- Security encrypted
- Audit reporting
- Audit analysis
- Automatic archive

User Security

- Unique user I.D.
- Password expiry
- Enforced password length
- Operator comments
- Timed operator logout
- Auto lockout on tamper
- User barring
- User access log

Data Security

- 128 bit data
- encryption
- No commercial decryption tools
- 6 Prodiav **Technical Overview**

.FDA 21 CFR Part 11 Compliance

To meet the requirements of the FDA 21 CFR Part 11 document for *Electronic Records and Signatures, simply tick the box and let Prodigy do* the rest.

Status XFoms Additional Programs Watchdog Dual Computer Security Lockdown Default File Locations Web

⊙1Week ⊙1Month

Compliance Made Simple

With complex Windows PC applications it is often difficult and time consuming to validate the finished system to ensure compliance with FDA 21 CFR Part 11, GAMP, GLP, etc. With Prodigy, user security, data security and audit trails are all built in. Each security element can be individually configured, or, by ticking a single check box Prodigy will automatically configure the entire application to comply with the mandatory regulatory requirements.

User log on

User log off

Manual signal value changes

Configuration changes

System startup/shutdown

Alarm acceptance

Invalid user access

Password changes

User lockout

Recipe changes

OK Cancel Acoly Heb

a material change to the system. This includes all of the following:

- 08-08-08 00:00:00 -= 09-08-08 00:00:00

C 1Year

shifts. Prodigy SPC contains a full range of charting options, including Individual & Range, Average & Range, Median & Range, Line Plots and Distribution Histograms.

Prodigy allows you to swap between the different charts at the click of a button with no need to resample data.

As an integral part of the SPC charts, Prodigy highlights any out-of-control points, indicating whether these were caused by exceeding control limits or by violating pattern rules. Where appropriate, Prodigy can calculate the process and machine capability factors $(C_n/C_n/C_m/C_m)$.

As a full aid to the QA process, Prodigy can show the control limits that it calculates for each chart, along with the various constants and working factors that it uses in its calculations.

1.3 K 100 ?

SPC is integrated with Prodigy's trending facilities. This means that when viewing any historic trend you can switch straight to an SPC analysis at the click of a button. SPC will analyse all signals on the trend for the time period covered by that trend.

Audit Trail

Prodicy Service

Apply 21 CFR Part 11

Audt Trai Logging

High Security Password Mn. Paseword Length

@ 1 Day

Encrypted File

Protected Database

Use Secure Browser

C Limit To Prodigy Av

Limit To Initial Av

Alow File Deletio

B Itt It IT FI HE T No libering to

Tene .	Program	Evere	Privlege	Logged in	User	Action
08-08-08 14:09:23	SCADA Services	Stated		default user		Stated
00-00-00 14:10:14	XFom .	Started		default user		Stated
00-00-00 14 10 14	XFom	Opened		default user		Opened \$1Configur
00-00-00 14 10 18	www.classic	Changed Value		default user		Changed value Re
39-09-09 14 10:18	womclassic	Changed Value		default user		Changed value Sig
08-08-08 14:10:18	standanic	Changed Value		default uper		Changed value Re
00-00-00 14:10:10	stumclassic	Changed Value		default user		Changed value Sig
00-00-00 14 10:19	wordanic	Changed Value		default user		Changed value Re
08-08-08 14:10:19	worklassic	Changed Value		default user		Changed value Sig
08-08-08 14:10:19	womclassic	Changed Value		default user		Changed value Re
00-00-00 14:10:19	stomclassic	ChangedValue		default uper		Changed value Sig
38-08-08 14:10:19	whomelassic	Changed Value		default user		Changed value Re
38-08-08 14 10 19	womclassie	Changed Value		default user		Changed value Sig
38-08-08 14:10:19	womclassic	Changed Value		default-user		Changed value Re
00-00-00 14:10:19	stanclassic	Changed Value		default user		Changed value Sig
30-00-00 14:10:19	worklassic	Changed Value		default user		Changed value Re
38-08-08 14 10:20	womelassie	Changed Value		default user		Changed value Sig
38-08-08 14 10:20	XFom	Ended		default user		Stepped
00-08-08 14:10:23	Alam Display	Started		default user		Stated
00-00-00 14 10:30	Menu Bar	Stated		default user		Stated
08-08-08 14 10:40	Display Builder	Stated		default user		Stated
08-08-08 14:10:41	Display Builder	Opened		default user		Opened Minic \$10
00-00-00 14:11:00	Display Builder	Opened		default user		Opened Minic \$10
00-00-00 14:11:00	Display Builder	Ended		default user		Skipped
00-00-00 14 11:15	Display Builder	Opened		default user		Opened Minic \$10
08-08-08 14:11:15	Display Builder	Ended		default user		Shipped
08-08-08 14:15:44	Menu Bar	Gained Privilege	Configure Menu Bar	default uper		Gained privilege (is

User Security

To prevent system access by unauthorised users Prodigy implements a user database which allows each user to be assigned a unique user ID, password and list of allowed actions or privileges. User passwords can be forced to a minimum length and to expire at regular intervals. User access is recorded as part of

Once enabled the audit trail facility will generate a time stamped record of every user action that makes

the audit trail and repeated invalid access will automatically invalidate that user's account. The system can also automatically log off an inactive user to prevent the system being left open

Prodigy employs strong 128 bit file encryption for all internal data and configuration files. No commercial software package exists that will allow data in these files to be decrypted or tampered with. Industry standard file formats such as Microsoft Access databases are securely password protected in such a way that no human knows the password and only Prodigy may open and present the data enclosed.

inadvertently. Data Security

Display changes Program execution

• SPC

Statistical Process Control is now widely used in a whole range of industry sectors and is seen as an essential tool for improving product quality and process efficiency. Prodigy includes a range of fully integrated SPC analysis tools that can quickly bring the benefits of SPC to any process.

Prodigy's SPC facility links directly to the recorded data used for producing trends. This means that the data does not have to be manually collected and entered. A manual entry option is still available however,

Prodigy SPC is fully configurable allowing a standard set of options to be selected for each SPC project. These are then applied to each SPC run within this project. This means that running an SPC analysis for successive batches of data is as simple as can be with no need to

> Standard options include which pattern rules to implement, how to deal with rogue out-of-control points, sample sizes, specification limits, which factors to display and standard options such as

> > As part of the mechanism to allow the automatic capture of SPC data, Prodigy allows you to use plant signals to govern the collection of SPC data. No data will be used for periods where these signals dictate otherwise. For instance, a process may need time to reach operating conditions before any product being created is actually of use. Prodigy SPC can be configured to ignore such periods and only use the data when the process is correctly running.

SPC

Comprehensive range of SPC charts.

Automatic collection of signal data to use in SPC analysis, featuring automatic exclusion of data produced during process runup or pausing.

Calculation and display of all essential factors used in the production of the SPC charts.

- Mean
- Standard deviation
- Process capability $(C_{n} and C_{nk})$
- Machine capability $(C_{m} and C_{m})$
- Limits for individuals
- All control limits
- All SPC constants used in the calculations

Automatic application of pattern rules.

Automatic detection and removal of infrequent "rogue" data points.

Direct link to SPC from Prodigy trends enables you to instantly run an SPC analysis for any trend that is being viewed.

Prodigy

Slang

Concise, easy to understand programming language.

Simple instruction set:

- Comments
- Go-to a label
- Set an analogue signal or variable value
- Turn a digital signal or variable on or off
- Lock or unlock a variable allows implementation of mutual exclusion
- Wait either for a length of time or until an expression is true
- If-Else-Endif blocks
- Repeat either a number of times or until an expression is true
- Call a Subroutine
- Stop or Start another Slang program

Powerful, extendable function library

Slang

Prodigy provides a powerful yet simple to use Sequence LANGuage (Slang) that allows you to quickly develop control programs to tackle the special requirements of your application.

ALCHEMY - STAGE1 - Slang F

OUp

Down

Plain Text 📃 Whole word only

Find Cancel

Programming Environment

The Slang Editor ensures your programs are syntactically correct by checking each statement as it is entered. All statements that form a block (e.g. If-Else-Endif) are automatically indented and terminated, expressions are checked as you enter them, variables are checked for scope and existence and so on. It is impossible to create a program that is not syntactically correct, leaving you free to concentrate on the logic.

Program Browser

Slang programs can all run concurrently and one Slang program can start or stop another. You can rapidly switch between the Slang programs you are working on by using the built in browser tree. As well as listing all of the programs, the browser also shows the local variables used by that program and the global variables used by all programs.

Colour Coded Printout

Slang allows you to print out a program listing to a colour printer and have statement types colour coded. This makes it easy to spot comments or statements that perform path switching or statements that set variables and so on. These printouts can form an essential part of the documentation for a system.

Comm. Inline Pause Label Go	to Set Turn Lock Unlock Wait If Else Repeat
Slang	Program
Global Koutines	Program
	\\Batch details entered, waiting for Start button to be pressed
ALCHEMY ACTORATH STIRE	Repeat Forever
Accremit - Acto BATH STIRT	If SSTAGE = 1 Then
ANGLE	\\Wait until the Start button is pressed
V INCREMENT	If SSTART = ON Then
V SINEOEANGLE	Set SSTARTBUT = OFF
ALCHEMY - CONVEYOR	Set SRECIPBUT = OFF
ALCHEMY - EMPTY ACID BAT	Turn SALCRUN ON
ALCHEMY - EMPTY FUSION	Turn STIMEOPER OFF
ALCHEMY - FILL ACID BATH	\\Note the current levels in the Raw Materials Silos
ALCHEMY - FILL FUSION	Set ^LVLHG = SLVLHG
ALCHEMY - FILL HOPPER	Set ^LVLCU = SLVLCU
ALCHEMY - FUSION TEMP	Set ^LVLPB = SLVLPB
ALCHEMY - INGREDIENTS HC	Set ^LVLS = SLVLS
ALCHEMY - PLANNED MAIN1	\\Calculate the total fusion time from the recipe
ALCHEMY - STAGE 1	Set \$TIMEFUSL = \$RECTIME1 + \$RECTIME2 + \$RECTIME3
ALCHEMY - STAGE 2	\\Advance to the next stage
ALCHEMY - STAGE 3	Set SSTAGE = 2
ALCHEMY - STAGE 4	Set ^SUBSTAGE = 0
ALCHEMY - STAGE 5	\\Open the Mercury Valve
ALCHEMY - STAGE 6	Turn \$VALVEL ON
ALCHEMY - STAGE /	\\Turn the Ingredients Hopper Stirrer on
ALCHEMY STAGE TIMES	Turn SSTIRRERI ON
DOWN TIME DEMONSTRATIC	\\Reset the stage timer using the Slang Extension, RESETSIGNAL
NETWORK DEMONSTRATION	Run RESETSIGNAL "STAGETIM" 0
SAMPLE	Run SETEVENTTEXT "STATUS" 1 "Hopper To Fill"
SMS DEMONSTRATION	Set SSTATUS = 1
SPC DEMONSTRATION	Endlf
E TEST	EndIf
	Wait For 1
	EadBasaat

Signal... Variable...

Post Terrefettater alter (Das) (Res/Ref) Betan Yaka GAA13 (hallet) (hall Low Link Hip the K Level Hep

Function Library

Slang contains a powerful function library that allows you to access other parts of Prodigy, display dialog boxes, perform mathematical functions, etc. This library is constantly being expanded and like the rest of Slang, the user is guided through the use of each function in the library, minimising the learning curve.

Guided Program Production.

Call Routine Return Run Stop Start

The Slang editor guides you every step of the way. The buttons that you use to select the next type of statement will only allow you to enter a statement that is valid at this point in the code - other statements are disabled.

Even when you cut and paste, the Slang editor will not allow you to cut an incorrect block or paste it into an invalid location

As typing is kept to a minimum there is no chance of entering incorrectly spelt keywords. Signal variables are checked against the database to ensure validity and internal variables are checked to ensure they exist.

Modularity & Reuseability

NUM

Modified Variables		
Program	Variable	Statement
ALCHEMY	\$ALCPAUSE	Turn \$ALCPAUSE OFF
	\$ALCRUN	Tum \$ALCRUN OFF
	\$8ATCHID	Set \$8ATCHID = "No Batch
	\$C1SP	Set \$C1SP = 0
	\$CONVEYOR	Tun \$CONVEYOR OFF
	\$FUSRUN	Tum \$FUSRUN OFF
	\$INGOT01	Tum \$INGOT01 OFF
	\$INGOT02	Tum \$INGOT02 OFF
	\$INGOT03	Turn \$INGOT03 OFF
	\$LVLABATH	Set \$LVLABATH = 125
	\$LVLADISP	Set \$LVLADISP = 900
	\$LVLCU	Set \$LVLCU = 100
	\$LVLEFFL	Set \$LVLEFFL = 0
	\$LVLFUS	Set \$LVLFUS = 0
	\$LVLHG	Set \$LVLHG = 100
	\$LVLINGRD	Set \$LVLINGRD = 0

at \$11/1 DD -

Done

Tracking Variable Usage

Slang Editor makes it easy to keep track of which variables have been used and where. The Find option finds each use of a variable across all Slang programs while Show Modified lists every use of a given variable by a statement that could modify its value. This is especially useful in checking the interaction between various Slang code modules.

8 Prodia **Technical Overview**

Monitoring

The Slang Control Panel allows you to view, in realtime, the status of all variables used in a particular program. It also allows you to trace the execution path taken by the program which makes it easy to locate logic errors.

Program Control

The Slang Control Panel lets you look at the status of all Slang programs, as well as giving you the option of stopping or starting individual programs. When the Slang Editor modifies a program, it is not automatically run by the Slang Runtime system - it may not be complete. The Slang Runtime system will continue to use the old version of the program until instructed to Reload the modified program.

A key factor in the development of large systems is code reuseability. It is not only wasteful to have the same program logic again and again. Repeating the same code in different programs is both tedious and error-prone. Global Routines allow common logic to be created then called from any number of programs. Include files allow common code to be included "inline" into a program as if it were actually part of that code. Coding changes to common logic need now only be made once.

Slang

Any number of Slang programs can run concurrently.

Individual programs can be started or stopped as required, by other Slang programs or via the Slang control panel.

Monitor the state of any signals and variables used by individual programs.

Colour coded printout for documentation and troubleshooting purposes.

Editor enforces correct program syntax, minimising development time.

Automatic checking of signal and variable usage to minimise errors.

Prodigy

Controllers

Software PID controllers offering full range of facilities:

- Auto-tune
- Direct/Reverse acting
- Analogue/Digital control
- Bumpless transfer
- PID terms dialled in or taken from signals
- Controller variables available to Prodigy trending
- Cascade control

Access to industry standard hardware controllers.

Library of controller faceplates to use in Prodigy displays.

Automatic Test Sequence

Spreadsheet schedule entry.

Unlimited test schedules.

Unlimited test phases.

Up to 250 control variables

- Ramp rate
- Set point
- Dwell
- Hold-off

Conditional phase termination.

Repeat loops.

Conditional branching. Ideal for multi-loop profile

control

.Controllers

Prodigy communicates with a wide range of three-term (PID) controllers and also implements its own controllers in software. These provide a low cost alternative to hardware controllers and allow greater flexibility in configuration and use.

Prodigy's software controllers implement all the functionality of a hardware controller, including auto-tune, direct or reverse acting, digital control and "bumpless transfer".

Any number of software controllers can be configured. Each one can have PID terms that are either entered via the Software Controllers configuration panel or taken from signal values. This allows tuning parameters to be linked to production recipes, which makes altering the controllers a fast and easy process.

Man D.P. CTMOP

to each other or to external hardware controllers to provide cascade control.

Prodigy comes complete with a library of controller faceplates for many industry standard controllers. These can be used as a template for your own faceplates for other

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Automatic Te

Ideal for end of line test rigs and deve used to perform multi-variable profile ndustrial applications.

ATS is ideal for applications where the control sequence can be expressed as a sequence of stages, each with a range of control variables, ramp rates, dwell times, phase end conditions, etc. By using ATS you can provide the user with a simple spreadsheet into which the control parameters for each stage are entered.

By structuring the control sequence, applying range limits and using drop down lists it is possible to prevent the user from defining a control sequence that is out of specification.

In addition to the control of analogue and digital signals ATS allows alarm schedules and Prodigy Slang control programs to be incorporated as part of the control

Database Configuration

The spreadsheet style screen layout can be customised to suit the way you want to work and a powerful filter mechanism makes it easy to locate the required information even on the largest of signal databases. Its wizards will guide you through the editing process whilst built in knowledge of many manufacturers hardware will often remove the need to refer to user manuals for signal type and address information.

Go Live!

You can configure the database at any time, even on a live system. Once complete, simply press the Go Live button and Prodigy will create a roll back point, allow you to annotate the changes and load the new database. To see the effect of your changes, press the Monitor Mode button and the editor becomes a live view of your entire realtime signal database. If you're not happy with the changes you can roll back the database and Go Live with any previous database version.

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Integer Derived	12	MOLARQO	Reason Required Output	Digital Output	DTM Terminal	[Unit 1] [0+000	11	0 to 1	No	Mach	No re	On
Finite State Derived	13	M01RUN	Run/Stopped	Digital Derived	<none></none>			14	0 to 1	Stopped	Mach	No re	On
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Configuration Manager

Prodigy provides system integrators with a way of managing several different customers configurations simply and efficiently.

As a systems integrator, you may have many projects ongoing at any one time and will have an archive of projects that are completed and out in the field but for which you will still be offering support. Prodigy's Configuration Manager allows you to keep multiple configurations on one PC and quickly switch from one to another with the minimum of effort.

Configuration Manager stores all of the information and files that form part of a project, including Prodigy itself. This allows you to support many different customers running different versions of Prodigy and still switch seamlessly between them, without the need to re-install the relevant version of Prodigy.

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Existing	Switch to an existing configuration	n	
New From Existing	Make a copy of an existing config	guration and switch to it	
Clear	Clear the contents of the current	configuration, ready to start a tresh job	
	Done	Help	

Technical Overview

Prodia

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controllers or for Prodigy's software controllers.

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Signal Database configuration is guick and simple, thanks to the versatile editor provided with all Prodigy Development packages.

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- ame of the system.
- ersion of Prodigy used for that system. created the system.
- of creation and last modification. ocation of the data path for this guration.

Database Configuration

Spreadsheet display of entire database.

- Modify on a running system
- Go Live
- Edit/monitor mode
- Filter mechanism for large systems
- User defined layout

Configuration Manager

Multiple system configurations on one PC.

Supports different versions of Prodigy on one PC.

Single-point licensing for system integrator license.

Configurable common data location for all configurations.

Quick "new project" configuration.

Prodigy

Thermal Imaging

Supports serial and Ethernet based communications to thermal line scanners.

- Full colour thermal images
- User definable colour palette
- Thermographs
- 3D waterfall display
- Sector trends
- Realtime and historic display
- Direct data read-off
- Pre and post trigger
- data capture Alarm monitoring
- Automatic data analysis

.Thermal Imaging

Integrated Thermal Imaging tools make Prodigy the ideal choice for most thermal processes.

Overview

Prodigy provides complete support for realtime thermal imaging for continuous or discrete processes. It can capture, display, record and analyse information from multiple thermal line scanners to provide live thermal images, production records, alarm monitoring, realtime analysis of production quality and early warning of manufacturing problems.

Whilst the core thermal imaging tools can be applied to any thermal process, a range of industry specific configurations have been specially developed to provide 'out of the box' solutions for most of the common applications. Full details are available on request.

Display Types

Prodigy provides a number of ways to view thermal data including realtime, full colour thermal images, Thermographs, 3D waterfall display and sector trends.

Data Recording

Data can be captured for long term storage based upon a range of continuous or batch based options. Scans can automatically include pre and post-trigger information based upon time or number of scan lines. Prodigy can maintain a rolling buffer of captured data, automatically deleting the oldest data to free up storage space and retaining key records for long term storage as required.

Fully integrated Solution

Unlike the simple software packages provided by equipment manufacturers, Prodigy is able to provide a fully integrated system. It can connect directly to your existing control and monitoring equipment to provide a range of capabilities which cannot be achieved using a stand alone package. This is why many original equipment manufacturers have chosen Prodigy as the basis for their own systems.

Capture the knowledge

Prodigy EDS allows you to organise your knowledge into any number of decision trees. The root of each tree is the problem that you need to solve. Below the root you define all the decision and action nodes needed to find the solution to each problem.

Access the knowledge

When a production problem occurs, the operator selects the decision tree related to that problem. They are then presented with a series of questions and possible answers. Some questions will provide simple multiple-choice answers. Where Prodigy can retrieve the answer to a question from its realtime or batch databases, the user will be offered that answer to help them make a decision.

Automated Fault Diagnosis & Correction

Many questions will involve simple checks such as "Was the steam pressure OK", "How much water was added", etc. Often Prodigy will be able to retrieve the information needed to answer these questions from the realtime database or batch records. If sufficient process measurements are available to allow an entire decision tree to be answered in this way, then Prodigy's EDS can be configured to run this tree at regular intervals with the potential to spot a problem as it develops.

Expert Data System

Capture the knowledge of your best operators, engineers or consultants and make it easy to access by all users.

that allow all users to access the knowledge possessed by your best engineers and operators.

Where the answer to a question may involve the user having to make a more difficult or subjective choice, Prodigy can be configured to offer assistance in the form of documents or pictures.

In order to ensure that the control valve has closed properly at the end of the process, check that the control pressure is zero and the valve position indicator is at the bottom of the scale

Expert Data System

EDS allows you to:

- Make expert knowledge available to all
- Reduce analysis time
- Improve product quality
- Reduce scrap levels
- Increase throughput
- Remove recurring problems

EDS provides:

- Unlimited decision trees
- On-line user help
- Save decision process for review
- Auto-answer selected decisions
- Possible to fully automate analysis process
- Realtime analysis
- Automatic fault rectification

Downtime Monitoring

Display

- Live factory display
- Realtime KPI
- Downtime Over Viewer
- Quick Statistics
- Andon displays

Report

- Automated OEE
- Downtime Analysis
- Production planning
- Pareto analysis
- Automated PA announcements
- SMS & email alarms
- Batch reporting

Interface

- Low cost hardware
- PLC interfacing
- Ethernet RS485 WiFi
- OPC client & server
- DTM series hardware
- Bar code readers
- Swipe cards
- RFID tags

Setup

- Configurable security
- HR logging
- Batch tracking
- Configurable shift patterns
- Automatic & manual data collection

Effective utilisation of assets is an essential step towards increased profitability. Prodigy provides all the tools needed to trap and log the information required to fully understand and measurably improve productivity.

Overview

By showing your entire production area on a single, live view, colour can be used to indicate problem areas where production efficiency is below target. By clicking on this plan view you can drill down to the information that shows the real reasons for lost production.

Prodigy can automatically calculate OEE (Overall Equipment Effectiveness), current machine efficiency, production rates, downtime and highlight problem areas through colour change, flashing graphics or traditional alarm mechanisms. By combining these displays with Prodigy's Online Maintenance facilities you can access the information needed to help rectify production stoppages or even prevent them occurring in the first place.

Downtime Logger

DTL forms the core of Prodigy's Downtime Monitoring facilities. It can simultaneously monitor any number of machines or production areas. When a stoppage occurs, it starts accumulating downtime. If the stoppage is too long it will activate an interlock that ensures a reason is entered for the lost production. Downtime reasons may be collected automatically from PLCs or associated control equipment. Where automatic collection is not possible Prodigy can collect stoppage reasons from operators using either a PC or specially designed range of rugged

operator terminals. DTL supports any number of downtime codes with sub-codes to help manage the data more effectively. DTL also recognises special machine set up codes that allow machine set up times to be tracked without interference from the downtime monitoring system. As well as monitoring individual machines or processes, DTL can even be configured to monitor linked production lines, handling the more complex requirements of inter machine buffering, materials re-stocking and cascaded interlocks.

Downtime Viewer

Downtime Viewer is perfect for analysing production stoppages in more detail. Its powerful filter tools allow you to drill down through the data to find the root causes of production inefficiencies. It also provides tools to add/amend comments and combine/split stoppage events.

By using the Quick Stats tool, Prodigy will instantly calculate a wide range of frequently used metrics including total stoppage time, disturbance frequency, the top 5 losses by duration and number of events, etc.

Downtime Over Viewer

Downtime Over Viewer gives you a live machine comparison, which highlights patterns and anomalies in performance that would remain hidden using traditional reporting tools. Coloured time lines for any number of machines give an instant running, stopped, no work scheduled, manual or override indication.

Automatic OEE

Overall Equipment Effectiveness (OEE) is commonly used as a key performance indicator in conjunction with lean manufacturing techniques. Systems based on Prodigy software automatically collect the required data, calculate and report OEE in realtime. This automation ensures data accuracy, saves time and eliminates the errors and costs associated with manual data collection.

Downtime Reporting The raw data collected by DTL is stored directly in a Microsoft Access[™] or SQL Server[™] database. This makes it easy to formulate reports that make the information easy to understand by highlighting the main areas of inefficiency. Prodigy provides a wide range of standard and user configurable data filters which automatically pre-process the machine data before the creation of management reports using Prodigy's Easy Report software.

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Viewed by shift, day, week or month you can easily see the patterns that would remain buried in pie charts, bar graphs and text based reports. Because this display is live, you can see at a glance how your entire facility is performing, allowing you to respond instantly to production disturbances.

Downtime Monitoring

Downtime Viewer

- View every stoppage event
- Selectable time periods
- Data filter
- Data drill down
- Quick data sort
- Quick Stats

Downtime Over Viewer

- Factory wide live status
- Group machine view
- Time based or totalised view
- Reason readout
- Machine statistics

Benefits

- Release hidden capacity
- Optimise uptime
- Minimise downtime
- Improve efficiency
- Increase profitability
- Optimise maintenance schedules
- Reduce costs

Prodiav

Hardware

Standard drivers

- PLCs
- PID controllers
- Distributed data acquisition units
- RTUs
- Thermal scanners
- Barcode readers
- Check weighers
- Analysers
- PC plug-in cards
- OPC
- DDE

Supports

- True colour displays
- Any PC graphics resolution
- Multi-monitor displays
- Touch screens
- Panel PCs
- Light pens
- Remote access terminals
- System watchdogs
- Network data backup
- Up to 64 serial drivers per PC

Architecture

Prodigy is a clean 32-bit application that is fully client/server based. It provides an event driven realtime response with millisecond time stamping. Its scalable architecture enables it to be applied to a wide range of requirements covering HMI, SCADA and DCS applications.

Drivers Included

Prodigy provides a wide range of standard drivers that allow it to connect to thousands of industrial devices. This includes PLCs, PID controllers, distributed data acquisition units and even industrial PC plug-in cards for direct digital control. All drivers and the OPC client and server are included free of charge with all Prodigy packages.

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Scalable

Prodigy systems can start small, with just a single PC and the Prodigy Lite package, to provide a low cost, stand-alone HMI/SCADA system. Larger systems can make use of the Prodigy Classic and Complete packages to provide additional facilities as well as the Remote Workstation and Interconnect packages to create a distributed control and monitoring system.

Remote Access

Dual Computer Support

For mission critical applications Prodigy offers true

dual redundant architecture ensuring no loss of

data in the event of a PC failure. During normal

operation, both PC systems are kept synchronised

to ensure that no data is lost in the event of a PC

failure. A heart beat signal ensures that failure of

either PC is detected quickly. Prodigy notes the

information to re-synchronise the dual systems

time at which the loss occurred and uses this

once the fault has been rectified.

Prodigy Remote Workstation runs on any desktop PC and allows you full access to any Prodigy system on your network. Prodigy Workstation even works in conjunction with the Internet or dial-up networking to allow you to access Prodigy systems at remote sites.

Realtime Database

Prodigy's realtime database provides a central reference for all signal details such as tag, description, units, normal range, etc. This ensures that details are kept consistent throughout even the largest systems. Powerful tag search, substitution and grouping facilities help to speed system creation and significantly reduce development time.

Rapid Development

Unlike many older SCADA packages, Prodigy systems do not require compiling before they can be run. By using the latest in object oriented design techniques, any changes you make within Prodigy can be applied instantly. This instant design-to-run mode switching makes Prodigy more interactive and significantly reduces development time. You can even edit the signal database on a working system and use the Go Live button to action the changes with no need to restart the system.

Accurate Timing Prodigy time stamps all measurements at source. This allows it to keep the measurements original time stamp, or attach a PC clock time stamp as required.

SMS & Email access

For mobile workers, Prodigy provides a range of options to access to vital information via mobile 'phone and email facilities. This includes alarm notification, alarm acceptance and mini reports.

Share Realtime Data

duplicate I/O.

Prodigy Over The Web

Prodigy Over the Web

With Prodigy Over the Web, you can turn any Prodigy system into a live web server capable of providing remote access from any Internet Explorer enabled PC.

26 Prodia **Technical Overview**

Prodigy Interconnect provides a simple way to share realtime signal values between several Prodigy systems. This allows each system to receive the same data values without the need to

Software

Client/server architecture.

Rapid, event driven response.

Efficient realtime database.

Unlimited database size.

Distributed data access.

Local or remote data processing.

LAN, WAN, Wi-Fi or PSTN remote access.

Dual redundant and hot standby architecture for mission critical systems.

Runs on Microsoft Windows:

- 2000
- 2003
- XP
- Vista

Network & Remote Access

Package types

- Prodigy Over the Web
- Viewstation
- Workstation
- Chartstation
- Interconnect

Connect via

- Local area network
- Wide Area Network
- Dial up connection
- Internet
- Any TCP/IP link

Network & Remote Access

A range of packages are available that will allow you to access your Prodigy systems from any location via Ethernet, Internet or dial up connections.

Remote Access

Prodigy makes it easy for you to access live information, trends and reports from any location. By using industry standard TCP/IP connections, any number of remote users may access any Prodigy system without disturbing the normal operation of that system. Prodigy makes it easy to achieve these connections using your existing office network, wide area network or Internet connection.

Remote Viewstation

Prodigy Remote Viewstation provides view only access to any Prodigy server. This remote view can match the facilities available on the target system or be configured to provide a custom view for each different user. As a view only connection you can be sure that remote users cannot take control of or modify the data on the target system. This is ideal for 'data consumers' such as senior management, Quality Control etc.

Prodigy Remote Workstation provides view and modify access to any Prodigy server. This can be customised to give precise control over the facilities which are available for each user. Remote Workstation provides full control over the target Prodigy server, allowing operators to control their plant from any location. This includes recipe control, alarm acceptance, report creation/generation, display creation, realtime and historic trending, etc.

Interconnect

Prodigy Interconnect provides a simple way to share realtime signal values between several Prodigy systems. This allows each system to receive the same data values without the need to duplicate I/O.

Prodigy Over the Web

Router & Wi-Fi

Modem

ewstation 1... n

Workstation 1... n

Switch

Viewstation/Workstation/ Prodigy Over the Web

Prodigy Over the Web

Prodigy Over the Web (POW) allows you to view your displays and trends using Internet Explorer from any location, on site or around the world. Administrator controls allow user access to be unrestricted or password protected. For high security applications access may be further restricted by specifying the MAC address of those PCs which are allowed to access Prodigy Over the Web. Simply tick the POW server option in the Prodigy control panel and your system will become a web server, providing realtime displays to remote users. For security purposes, Prodigy maintains a log of each user access and provides administrator control over user names, passwords, access levels and user lockout.

PSTN

Dial-up Connection

▲ Lite

The Lite package is designed for HMI and simple SCADA applications. It provides all the core Prodigy modules which are listed in the side bar. This includes the same comprehensive set of I/O drivers that are supplied with all Prodigy packages. Using the Lite package it is easy to create interactive user displays, trend measured signals, monitor and record signal alarms. The Lite package also provides the Slang sequence control language that can perform a wide range of tasks including sequential process control and display animation.

Classic

Prodigy Classic builds upon the Lite package to provide the core facilities required for most standard SCADA applications. These include recipe and batch handling facilities, SMS Alarms to mobile phones, online maintenance, automatic data archive, alarm scheduling and a powerful historic trend package.

Complete

As the name suggests, Prodigy Complete provides all of the Prodigy facilities in one package. The main additions to those supplied with Prodigy Classic are Proof-of-Process reports, downtime monitoring, Multigraph, SPC, timed/faxed/email reports, Expert Data System, display record/replay and FDA 21 CFR Pt11 compliance. It also provides an unlimited I/O and internal tag allowance to give unlimited growth potential.

Custom

Prodigy's flexible licensing mechanism allows you to create a package that exactly matches your requirements. For instance, you could purchase the Lite Runtime package and add recipe handling and batch data facilities as extra modules. As well as choosing additional modules, you can also specify additional I/O and internal tag allowances to match your individual requirements. For details of the custom module options and I/O-tag pricing please refer to the Prodigy Price List. License upgrades can also be ordered via the Internet, with your new license being delivered via email. Upgrades purchased in this way do not require Prodigy to be re-installed or any configuration changes to be made, simply install the license and the upgrade is complete.

License Registration

Prodigy licenses require registration within the first 30 days following installation. Registration can be achieved using telephone or email via your Prodigy supplier. Alternatively, a hardware dongle based license can be purchased which will automatically register the software to the machine it is installed on.

Development or Runtime?

The Development packages are required, as the name suggests, in order to configure and develop new systems. They provide access to the configuration section associated with many Prodigy facilities. The Runtime packages are ideal for completed systems where you will not be making regular configuration changes, or want to deliberately prohibit any changes from being made. Runtime licenses are also cheaper, saving you money on multiple machines that use the same configuration.

Prodigy Licensing

Prodigy is supplied in three forms, Lite, Classic, and Complete. Each is available as a development or runtime version

Options

DB + Menu + Security **OPC & All Drivers Display Builder Core Alarm Facilities** Realtime Trending Slang Runtime Slang Development* **Database Configuration***

Historic Trending **Batch & Recipe Handling** Easy Report Online Maintenance Automatic Data Archive Alarm Scheduler SMS1 - Alarm Output

Multi Trending Proof-of-Process Reports Downtime Monitoring Profiles/Ideal Curves Software Controllers Automatic Test Sequence **Calibration Tracking** Shop Floor Terminals SMS2 - Interactive SPC

Event Recorder Timed & Faxed Reports Multigraph Email Alarms & Reports PDF Report Output **Display Record/Replay** Expert Data System FDA 21 CFR Pt 11 SQL Server Support

* Development License

Prodigy

Core Modules

Realtime Database

- Unlimited tag allowance.
- Easy configuration.
- Spreadsheet import/export.
- Event driven displays.
- Millisecond time stamping.

Realtime Services

- Run as a service.
- Run as an application.
- Configurable start-up.
- System watchdog.
- Controlled shutdown.
- **Program Access**
- Configurable toolbar.
- Multi-layer menu.
- Security • FDA 21 CFR Pt 11 compliance.
- User management. • Definable privileged access to
- programs and/or functionality. • User change logs.
- Comprehensive audit trail.
- Password protection.

Accessibility of Data

- Data available to external clients (ODBC, CSV, DDE, OPC, SQL).
- **Display Builder**

Object Oriented,

- **Drawing Primitives**
- Connected line segments.
- Rectangles.
- Rounded rectangles. Ellipses.
- Closed polygons.
- Text.
- Buttons.
- Bitmaps.
- Trends.
- Heatmaps.
- Intelligent objects
- XForms.
- Gradient fill.
- Transparency.

Drawing Tools

- Composite objects.
- Grouped objects.
- Duplication.
- Alignment.
- Spacing.
- Sizing.
- Z-Ordering.
- Configurable refresh rates.
- Tag search & replace.
- Customisable library.
- Zoom & pan.
- Undo/redo edit commands.

Prodiav

• Pop Up Displays.

Technical Overview

Dynamic Attributes

Facilities List

Alarms

Alarm Displays

state of the alarm.

Permanent banner on

configuring system.

Alarm Acceptance

history.

• Displays alarms & events

along with the time they

became active and the current

display at all times, even when

• Full screen display, showing

all unaccepted alarms and

events in chronological order.

• Restricted to permitted users.

• Automatic alarm acceptance.

• Recorded with time stamp

and name of operator to

provide full acceptance

Configurable Strategies

• Definable as part of signal

• Four alarm regions.

• Time delayed alarms.

• Configurable as Alarm

Schedules for different

Can be disabled during

Unlimited distributed

production changeovers, run

· Can trigger other events, e.g.

• SMS and email alarm alerts.

• Can be recorded as part of

• Can be recorded to provide a

Comprehensive support for:

• Unique single click set up.

Comprehensive audit trail.

• Automatic password expiry.

· Operator comment log.

• Time operator logout.

• Auto tamper lockout.

• 128 bit data encryption.

· Secure file browser.

Desktop lockdown.

No commercial decryption

full history of alarm and event

batch information.

conditions in a system.

FDA 21 CFR Pt11

• FDA 21 CFR Pt 11.

Facilities include:

· Audit reporting.

• Unique user I.D.

• User barring.

tools.

• User access log.

· Automatic archive.

• Audit analysis.

• GAMP 4.

• GLP.

• Deviation alarms.

• Alarm priorities.

characteristics.

product criteria.

up, etc.

Alarm nag.

Annunciators

annunciators.

faxed reports.

Recording

SPC

SPC facilities include:

Distribution histogram.

• Average & range chart.

• Median & range chart.

Specification limits.

• Out-of-spec values.

• Run-rule violations.

Machine capability.

• Process capability.

(via CSV files).

Trends.

Manual data entry.

Multiple data sources.

Prodigy recorded data.

Externally produced data

Direct access via Historic

Expert Software

• Unlimited knowledge base.

· Manual or auto run mode.

• Graphical knowledge tree.

Capture knowledge.

Access knowledge.

• On-line assistance.

Decision audit trail.

Automated answers.

Faster expert analysis.

• Reduced down time.

Autotune.

control panel.

Profile control.

Automatic

Cascade control.

Test Sequence

Unlimited stages.

• Loop 'n' times.

Bumpless transfer.

Increased productivity.

Software Controllers

Unlimited PID controllers.

• PID terms from recipe or

· On/off or analogue control.

Auto/manual power control.

Standard controller faceplates.

• Multi stage (profile) control.

• Up to 250 control variables.

Spreadsheet data entry.

Conditional branching.

· Simple secure set up.

End-of-line testing.

Event Recorder

Record event sequence.

Record on signal group.

· Event export to CSV file.

Colour coded events.

Millisecond accuracy.

Event filter.

Set point ramp and dwell.

Conditional stage termination.

Product development testing.

control

• Individual & range chart.

Non-normal distribution.

Checks for loss of statistical

• Raw data view.

Sequence Control

Powerful, easy-to-use editing

• Multiple program threads.

Integrated program control.

· Controlled shutdown facility.

Integrated debug facilities.

• Numeric & string data types.

• Realtime signals, Local/Global

variables, Constants, Macros.

Programmable break points.

• Single step debugging.

Repeat For/Until/Forever.

Call/Routine/EndRoutine

• Arithmetic expressions.

Conditional expressions.

Colour-coded program

• Automatic monitoring of

downtime reasons to

stoppage periods.

production rates.

monthly batches.

Can include production

improve data quality.

stoppages to provide accurate

Assignment of any number of

Configurable to ensure that

Machine interlocks used to

Interlock override facility for

maintenance & machine set

• Downtime data recorded to

shift based, daily, weekly and

data, e.g. product type, crew,

quantity of scrap produced.

entered through Mimics and

Forms, or through shopfloor

machines/production lines.

summarising periods of time,

• Reports can be produced

broken down to show the

and production rates.

KPI & OEE calculation.

different downtime reasons

Downtime reasons can be

terminals located on

short stoppages don't impede

• Expandible library of external

Comprehensive

instruction set

· Lock/Unlock.

• If-Else-Endif.

· Go-to/Label.

Return.

• Stop/Start.

• Data arrays.

function calls.

Global routines.

• # include files.

Downtime

Monitoring

timings.

up.

printout.

• Wait For/Until.

• Set/Turn.

Language (Slang)

environment

SMS1

Plant area.

Alarm date.

Alarm time.

SMS2

messages.

phone.

Interface

your mobile.

Send alarms to mobile

SMS alarm indicates:

Alarm condition.

Current measurement.

Interactive alarms and

reports via GSM modem

Receive alarms via text

Secure alarm acceptance.

· Request mini process reports.

Receive process reports on

• False colour thermal image.

• Min/Max/Average tracking.

Save/Replay scanned images.

Autosave facility, based on

• Pre-trigger history and post

Plant Maintenance

Provide maintenance

(read-only) version.

Standard Operating

Procedures (SOP).

Work Instructions.

and repair.

procedures.

tracking.

• Technical Specifications.

Annotated photographs

e.g. of the plant, making

equipment easier to locate

Video images e.g. showing

Plant runtime/operations

disassembly and re-assembly

& training information

Formatted documents, held

locally or remotely through

a network link to a controlled

• Log on/off from mobile

Thermal Imaging

Thermal Line Scanner

• "Waterfall" display.

• Single point profile.

Scan profile.

• Zone alarms.

Multiple scanner

configurations.

trigger signals.

trigger run on.

Thermographs.

• Data read off.

through:

• No landline required.

phones via PSTN modem

- Visibility. • Flash.
- Percentage fill.
- Fill colour.
- Line colour. Line length.
- Line thickness.
- Size.
- Position.
- Orientation.
- Button actions.
- Slider actions.
- Text/numeric value display. • Tool Tips.

Animation Timers:

• Sine, square, triangle and saw tooth wave forms.

Operator Interactions

- Set signal values via: • Buttons. • Sliders. • Forms. • Dialogs. Start/Stop batches. • Save trend configurations. • Display maintenance info. Highlight over "clickable" items. • Enter comments. · Switch between displays. • Run reports.
- Call up trends. Accept alarms.

Trend Graphs

Realtime Trending

- Unlimited Signals per Trend
- Pre-selected time spans. • Runtime configuration save.
- Current value read-off.
- Programmable refresh rate.
- Manual/auto axis scaling.
- Temporary tag substitution
- **Historic Trending**
- Tag aliasing.
 - Average & Peak mode.
 - Access via batch ID.
 - Absolute & Relative time.
 - Realtime comments.
- · Zoom & pan.
- · Manual/auto axis scaling.
- Realtime smoothing.
- Data scrolling.
- Data read-off.
- Signal value.
- Alarm state.
- Automatic or manual value.
- Display control limits.
- Dynamic link to SPC tools.
- Unlimited historical data.

Intelligent recording

Ideal curve overlay.

• Dual trend overlay.

• CSV data export.

• CD-R/DVD option. • Print on demand.

strategies.

Facilities List

Report Generation

Report On

• Batch data. • Engineering test data. • Batch alarms. Historic alarms. Downtime data

Flexible Formats

- Text.
- Charts.
- Graphs.
- Timed report generation. • Automatic batch reports. • Faxing option.

Batch & Recipe Handling

Automatic Batch

- **Creation/Completion** Automated batch name generation.
- Multiple start/stop criteria. Data initialisation on batch start
- Initial data logging.
- Repeated intermediate data logging.
- Final data logging.
- Data re-initialisation on batch end.
- Continuous data storage.

Recipe Handling

- Unlimited recipes.
- Read/write database.
- Read/write signals.
- Download to PLC/controller. • Configurable reports.

Proof-of-Process

Single page report format. Show all key data from a batch run.

- One off data.
- Recipe data.
- Alarms.
- Trends.
- Fully integrated with Batch Recorder for automatic report generation.
- Supports tag aliasing.

Profile Curves

User-definable

- Flexible drawing tool.
- Direct entry of point data.
- Export real data to produce ideal curve.
- **Overlay onto process trends** • For "Ideal Curve" comparisons.

Controller downloadable,

- including • Dwell time.
- Setpoint.
- Ramp rate.
- Auxiliary output control.

Remote Data Access

Multiple Prodigy systems communicate via:

- LAN/WAN/Dial-up connections.
- TCP/IP protocol.

Prodigy Workstation

- Desktop PC acts as remote workstation.
- Viewstation option.
- Optional control access.

Web Viewing

• Prodigy Over the Web. Use internet explorer to view any Prodigy server.

Prodigy Interconnect

- Distributed realtime database.
- Multiple systems share live data.

Remote Data

- **Entry/Viewing** Via compact, rugged, industrial data entry & display terminals.
- Redundant Hot-Swap Option.

Plug-in Modules

- PID control.
- · Downtime logging.
- Machine utilisation.
- Manual data entry.
- Thermal imaging.
- Calibration tracking.
- Statistical Process Control.
- SMS alarm output.
- SMS interactive.
- Email interactive.
- Expert analysis.
- Automatic test sequences.

Drivers

Host of drivers, covering:

- Serial I/O devices.
- Ethernet I/O.
- PC plug-in cards.
- Software derived devices.
- Custom driver development.
- OPC Client & Server included Contact your supplier for a complete up-to-date list.

Hardware Platform

- 2GHz processor or higher.
- 512Mb RAM.
- 1Gb free disk space.
- Microsoft Windows™ 2000/2003/XP/Vista.

Application Support Team

Tascomp recognises that all businesses have their own unique requirements. Whilst Prodigy provides a comprehensive range of facilities in its standard form, Tascomp have established a support team that can provide **Fast Track Development** courses to help you develop your application, write communications drivers or create new facilities to meet your most demanding requirements.

Custom Development

Do you have a special requirement or need your own brand identity? Prodigy is now sold under many different brand names, each incorporating the special capabilities needed by our customers. These customised facilities have been created by the Prodigy software development team.

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Distributor Network

Prodia

Technical Overview

By selling Prodigy through approved distributors and system integrators around the world, Tascomp ensures that first line support is available to end users in their own language and time zone.

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All Prodigy distributors and system integrators are fully trained to ensure that this support is of the highest standard. This is backed up by direct telephone and email access to the Prodigy development team, ensuring that all enquiries are resolved quickly by people who are fully conversant with the Prodigy package.

