

# ABB drives Motion control solutions





- Real-time motion bus systems
- Multi-axis coordinated motion
- Distributed motion control
- Intelligent drive solutions

- CoDeSys IEC61131-3 programming environment
- PLCopen motion library
- Scalable controller family
- High availability
- Scada solutions
- Powerful engineering framework

PLC Jechnology





## • Safety PLC

- Safety I/O
- Safety relays and controllers
- Safety sensors and actuators
- Drive Integrated safety functions

- Human-machine interfaces
- Rotary servo motors
- Linear motors
- Distributed I/O
- Fieldbus interfaces
- Cables

Systemson



## ABB motion control products

ABB offers an extensive range of machine control solutions for diverse industrial applications such as labelling, packaging, bottling, pick and place, laser cutting/trimming, stacking, cut-to-length, flying shear, web feeders and high speed rotary wrappers.

Our solutions include human-machine interfaces (HMI), programmable logic controllers (PLC), safety technology and extend to multi-axis motion controllers, high performance servo drives, rotary servo motors and linear motors. All of which seamlessly interface to provide a complete machine control solution.

With global representation and established proven technology we help manufacturers reduce energy consumption, increase equipment uptime, minimize maintenance and increase productivity.

### Choice of platform

Industries, applications and ever changing demands require a variety of solutions that can be tailored to each. ABB offers industry standard CoDeSys IEC61131-3 with PLCopen motion, high-level programmable motion controllers (Mint<sup>™</sup> motion programming) and even intelligent drives that can solve single axis or multi-axis coordinated applications.

## Flexible drive technology

As the world leader in industrial drives, we offer flexibility in technology, both motor control and system connectivity with powers ranging from less than 1 kW to more than 100 kW. ACSM1 drives provide servo and induction motor control and a choice of Ethernet or traditional fieldbus options. MicroFlex e100 and MotiFlex e100 drives offer high performance rotary and linear servo control and feature real-time Ethernet POWERLINK and universal encoder support. MicroFlex e150 offers advanced motion programming and EtherCAT connectivity for multi-axis systems with AC500 PLC products.

## Plug & play safe

Jokab Safety, a member of the ABB Group, provides innovative safety concepts for machinery applications. Jokab Safety sensors, actuators, safety relays and programmable safety controllers, combined with ABB's new AC500-S safety PLC and safe I/O offer the latest in machine safety solutions to meet EN ISO 13849-1 safety standard.

### Engineering productivity through integrated software

Automation Builder integrates PLCs, Drives, Robots, machine Safety, Motion and HMI with system planning and configuration in a single package for OEM, machine builders and integrators. Enables improved management, design and delivery of innovative solutions with reduced engineering effort.



### Human-machine interfaces

The CP600 HMI range offers 64k color touchscreen displays from 4.3" to 15 ", portrait and landscape versions, Ethernet connectivity and drivers for ABB drives and controls.

- Recipe storage, alarms with history list and multilanguage applications
- Server-client architecture for remote machine visualisation function

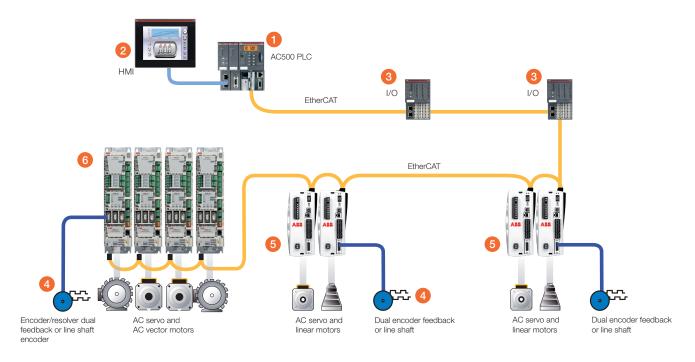


### Functional safety technology

ABB offers a broad range of safety technology to meet the latest industry machinery safety directives.

- Jokab Safety sensors, actuators, safety relays and programmable safety controllers
- Safety PLC and safe I/O systems built on PROFIsafe
- Integrated drive safety functions

## PLC machine control



- 1. Powerful AC500 PLC with multiple fieldbus capabilities, IEC61131-3 and PLCopen motion.
- 2. HMI connected on Modbus RTU or CANopen.
- 3. Distributed I/O expansion on EtherCAT or other fieldbus systems.
- Additional line shaft encoders can be connected to drives or to the PLC on EtherCAT or direct to high speed I/O on the PLC.
- 5. MicroFlex e150 EtherCAT servo drives controlling rotary and linear servo motors. STO as standard.
- 6. ACSM1 drives controlling AC induction and rotary servo motors. Options for fieldbus, feedback devices and I/O expansion. STO as standard.



## AC500 and AC500-eCo PLC family

ABB offers a comprehensive and scalable PLC platform powered by CoDeSys IEC61131-3 and PLCopen for simple to complex automation tasks.

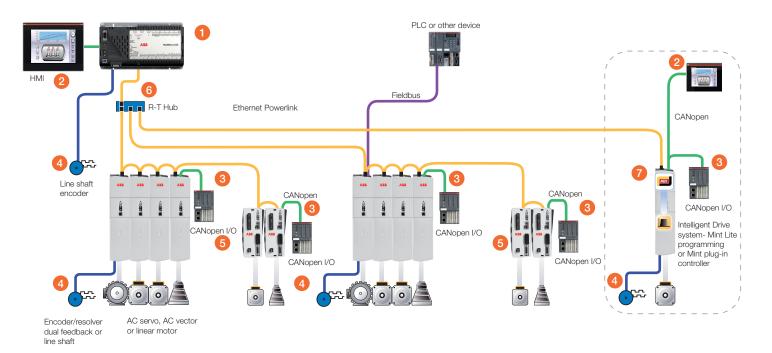
- Scalable performance through choice of CPU's, communication modules, I/O, safety logics and safety I/O
- Real-time control of ACSM1 and MicroFlex e150 drives via EtherCAT and PLCopen Motion Control Library



## ABB high performance machinery drives, ACSM1 series ACSM1 drives are optimized for applications from simple speed&torque to demanding motion control. The drives control both synchronous and asynchronous servo motors.

- ACSM1-04 drive module 3-phase 230 to 500 V AC
  3 to 580 A rms (0.75 to 355 kW / 1 to 450 hp)
- ACSM1-204 regen supply module 3-phase 400 to 500 V AC 8 to 93 A rms
- Expansion options for feedback, I/O and all major fieldbuses including Ethernet technologies

## Ethernet machine control



- 1. NextMove e100, 16 axes coordinated motion.
- 2. HMI via CANopen or Modbus RTU.
- 3. Distributed CAN I/O at any drive.
- 4. Line shaft or dual loop encoders.

- MicroFlex e100 compact single phase drives and MotiFlex 3-phase drives with DC bus connection.
- 6. Class II repeating hubs for tree structures.
- 7. Mint lite or plug-in controller creates distributed intelligent axes or sub systems.



## **Motion controllers**

NextMove motion controllers offer a choice of hardware platform and feature CANopen expansion, on board I/O and powerful Mint<sup>TM</sup> motion control programming.

- Euro-card, PCI and panel mount format supporting analog, stepper and Ethernet POWERLINK
- Plug-in NextMove controller MotiFlex e100 for decentralized control of five axes

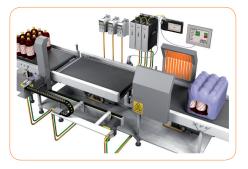


## e100/e150 servo drives

MicroFlex e100 and MotiFlex e100 feature Ethernet POWERLINK as standard while MicroFlex e150 integrates EtherCAT. All provide high performance control of our servo and linear motors.

- MicroFlex e100/e150 1 or 3-phase 105 to 250 V AC, 3 to 9 A rms
- MotiFlex e100 3-phase 180 to 528 V AC 1.5 A to 65 A rms with integrated common DC bus
- Mint programmable intelligent drives

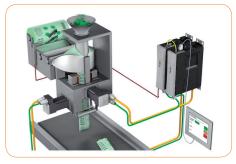
## Flexible choice of platform



e100 motion solutions

e100 solutions provide advanced machine control, with up to 16 axes of high performance motion using real-time Ethernet POWERLINK and powerful multitasking programming.

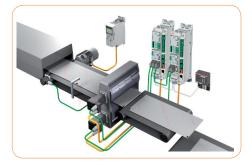
- Advanced e100 servo drives with universal motor control
- Proven in applications in the packaging, food & beverage, metal forming and many other industries



## Intelligent drive solutions

e100, e150 and ACSM1 drives offer motion programming for single axis control. A plug-in controller for MotiFlex e100 creates a 5 axis machine control solution, without any external controller or PLC.

- Mint<sup>™</sup> motion programming as standard on all e100 and e150 drives
- SPC application programming for ACSM1 drives
- Ideally suited to applications like cut to length, flying shears, vertical form fill seal and others



### **PLC** motion solutions

AC500 series PLCs combine IEC61131-3 CoDeSys programming, PLCopen motion functions and EtherCAT control of ACSM1 and MicroFlex e150 for modern automation applications.

- Scalable CPU offering and wide range of fieldbus and I/O expansion
- For applications in food & beverage, packaging, material handling and many more



### Rotary servo motors and gearheads

A range of BSM servo motors with choice of high or low inertia models, winding options, feedback devices and gearheads to match.

- Continuous torque ranges from 0.16 Nm to 120 Nm and peak torques up to 320 Nm
- Stainless steel designs suitable for harsh environments and for the pharmaceutical and food processing industry



## Linear motors

A wide range of linear motor products offering high dynamic performance, repeatability and accuracy for precision and/or demanding applications.

- Brushless AC, cog-free modular design. Peak force to 2300 N, acceleration to 10 G and speeds to 5 m/s
- AC induction design. Peak force to 224 N, acceleration to 1 G and speeds to 6.8 m/s

## Contact us

For more information please contact your local ABB representative or visit:

www.abb.com/drives www.abb.com/drivespartners www.abb.com/PLC www.abb.com/motion www.abb.com/safety

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